



WELCOME TO

NORTH
Dakota

Be Legendary.™



GhostsofNorthDakota.com



Thanks to Jason Benson, Cass County, Reed Oien, Steele County and Nick West, Grand Forks County, for their Contributions.

Bridge/Culvert Basics

Water, Weight and Aging



Bryon Fuchs, PE
Local Government, NDDOT



Dale C. Heglund, PE/PLS
Program Director, NDLTAP

Great Plains Tribal Transportation Training Workshop
Newtown – August 18, 2021



UPPER GREAT PLAINS
TRANSPORTATION INSTITUTE
NORTH DAKOTA LOCAL TECHNICAL ASSISTANCE PROGRAM



North Dakota's Culvert Health



NDSU

UPPER GREAT PLAINS
TRANSPORTATION INSTITUTE
NORTH DAKOTA LOCAL TECHNICAL ASSISTANCE PROGRAM


Local Roads
Corrugated
Metal Pipe
(CMP) Workshop



Join Us!
NDLTAP
&



August 25, 2021 – McLean County, Washburn



Culvert Types



I can buy 55 gal. drums and weld them end-to-end for less than \$100 each. I know the galvanized culverts will last longer than the drums - even in the Ozarks - but have any of you had experience with the drums and how long did they last in rocks and clay? A "newbie" who has read Cattle Today for four years and this is the first question. Thanks in advance!

Culvert Types



Families file claim against BIA over deadly washout

2 died in July 2019
incident on Standing
Rock Reservation

TRAVIS SVIHOVEC
Bismarck Tribune

The families of two people who died a year ago in a road washout on the Standing Rock Reservation are seeking unspecified monetary damages from the federal Bureau of Indian Affairs and better maintenance of roads in Indian Country.

The bureau knew for several years that a culvert on BIA Road 3 was unsafe, and the agency's failure to replace it led to the deaths of two people when the culvert and road above it washed out in July 2019,

families' families allege.

The Tribune reached out to the BIA on Wednesday for comment.

Bismarck attorney Tim Purdon filed the administrative claims Wednesday on behalf of the families of Trudy Peterson, 60, and Jim Vander Wal, 65, both of Mobridge, S.D., who died in the chasm left behind when the culvert and road washed away.

Purdon also represents the drivers of two other vehicles — one an empty Sitting Bull College bus — who had to be rescued from the washout. Steven Willard and Evan Thompson were flown to Bismarck hospitals for treatment of what Purdon said were permanent injuries.



PROVIDED

Heavy rain washed out a section of a highway on the Standing Rock Reservation in July 2019, killing two people and injuring two others. The culvert that washed out had been identified for replacement several years earlier.



S



FATAL FLASH FLOODING

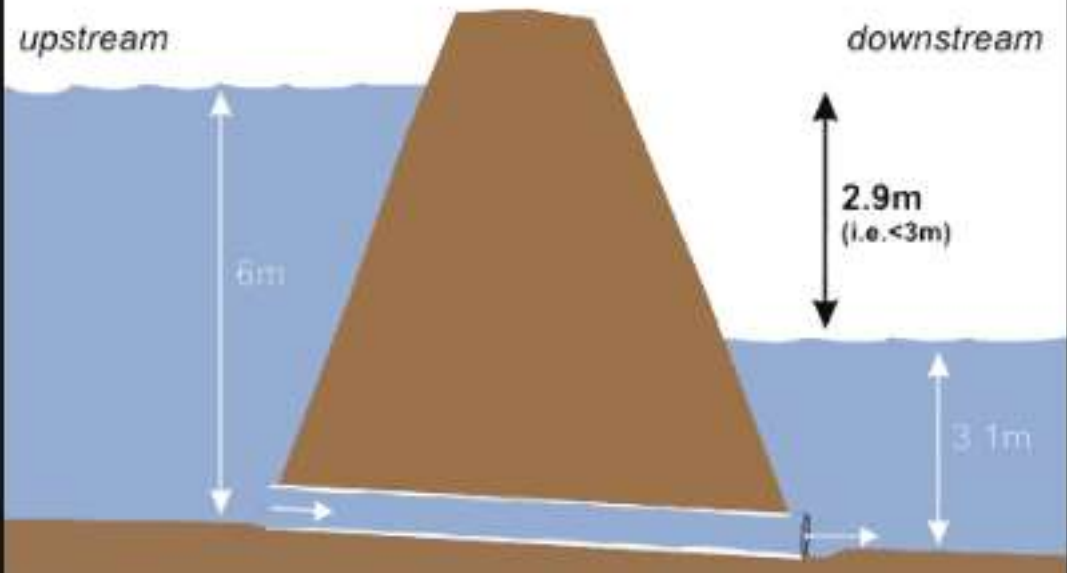
Sioux County - July 2019



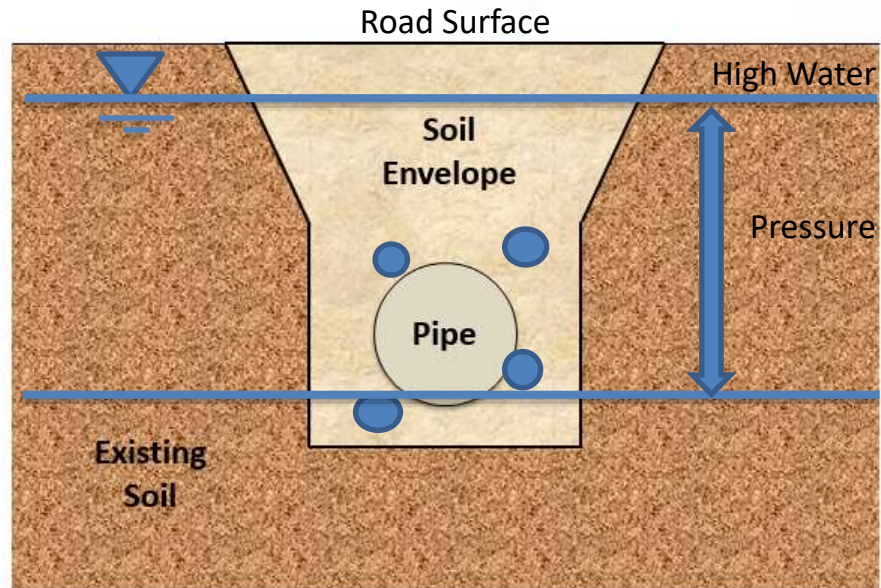


Roads are dams





Water Pressure – What is Piping?









09/25/2019

Stream Rules

North Dakota's Laws



Stream Crossings Statutes & Rules

Office of the
North Dakota State Engineer
900 East Boulevard
Bismarck, North Dakota 58505

North Dakota Department of Transportation
608 East Boulevard
Bismarck, North Dakota 58505

January 1, 2015

North Dakota Stream Crossing Standards

89-14-01-03. Design flood frequency. The following table provides the minimum design standard recurrence interval of the event for which each type of stream crossing must be designed. Nothing contained in this chapter is intended to restrict an entity from providing greater capacity.

Type of Crossing	State Highway System						County	
	Urban System		Rural System				Rural System	
	Regional	Urban Roads	Principal Arterial		Minor Arterial	Major Collector	Major Collector	Off ^a System
			Interstate	Other				
Bridges & Reinforced Concrete Boxes	25 year ²	25 year ²	50 year ²	50 year ²	50 year ²	25 year ²	25 year ^{2,3}	15 year ^{2,3}
Roadway Culverts	25 year ²	25 year ²	50 year ²	25 year ²	25 year ²	25 year ²	25 year ^{2,3}	15 year ^{2,3,5}
Storm Drains	10 year ¹	5 year ¹	10 year ²	10 year ²	10 year ²	10 year ²		
Underpass Storm Drains	25 year ¹	25 year ¹	50 year ²	25 year ²	25 year ²	25 year ²		

SELECT A STATE / REGION

NORTH DAKOTA ⓘ




IDENTIFY A STUDY AREA

BASIN DELINEATED



Step 5: Your delineation is complete. You can now clear, edit, or download your basin, or choose a state or regional study specific function (if available). Click **continue** when you are ready.

 Clear Basin Edit Basin Download Basin ▾

100 – Year Storm

- 100-year storm refers to rainfall totals that have a one percent chance of occurring at that location in that year
- Encountering a "100-year storm" on one day does not decrease the chance of a second 100-year storm occurring in that same year or any year to follow

Gambling – the odds are always in your favor





Mama always said:
Life was like a box of chocolates.
You never know what you're gonna get."

- Forrest Gump





09/09/2013

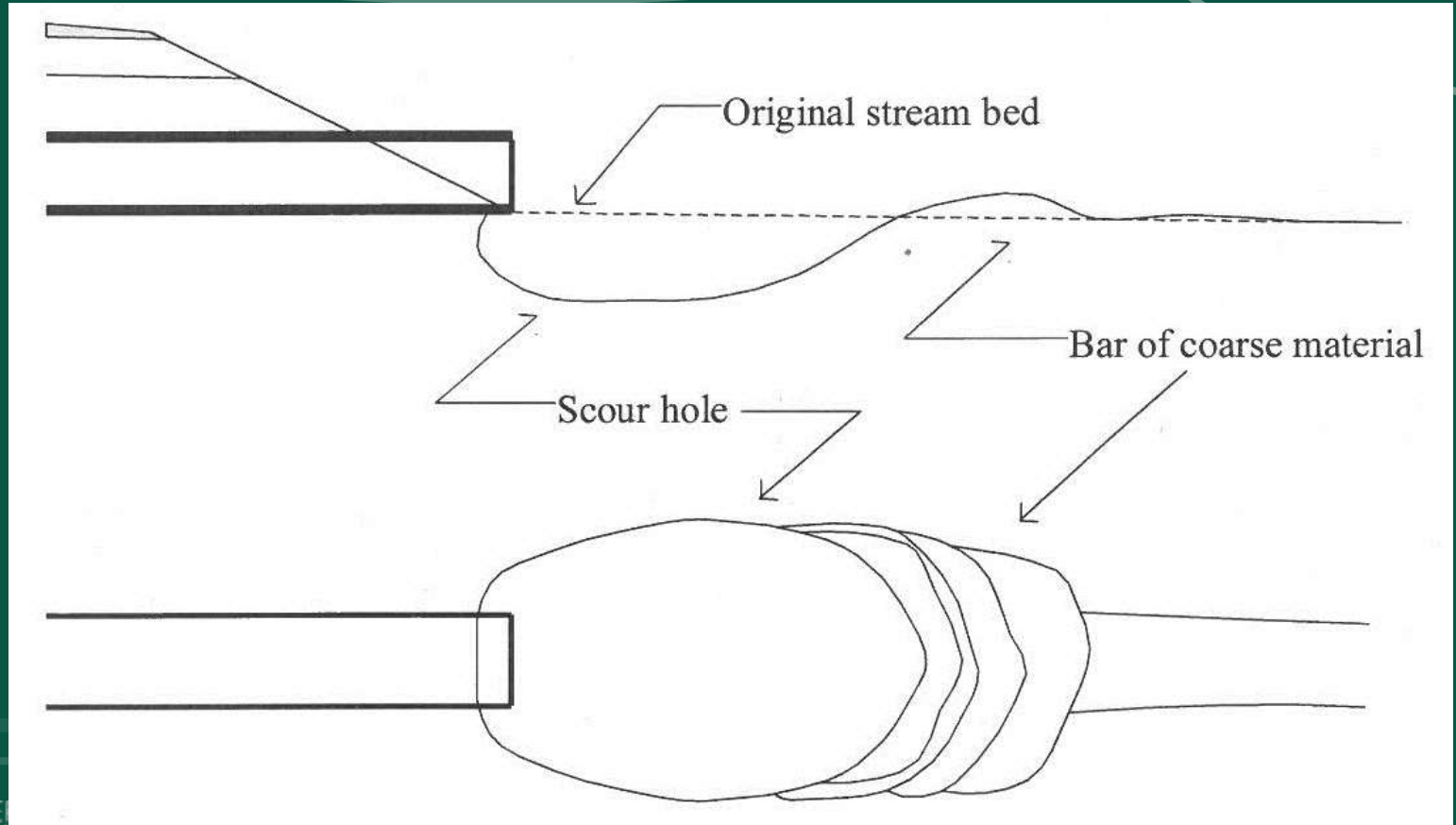
Flow Rate of Water – Velocity Checks

Bridge - 5 feet per second (walk)

Culvert – 10 feet per second (run)

(USFS uses 7 fps in the Badlands – (jog))

Outlet Scour







04/07/2009





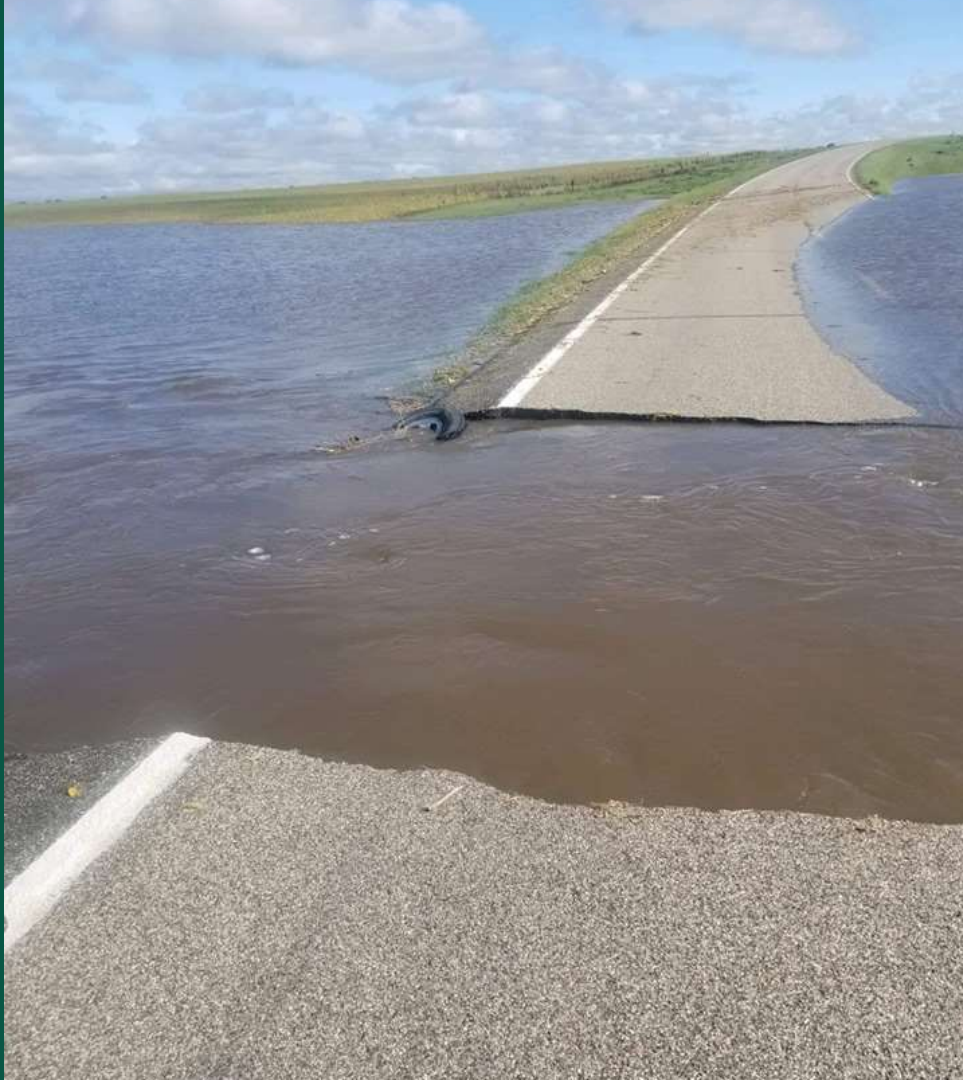




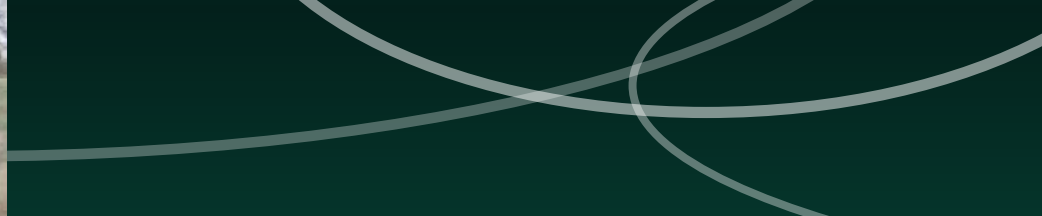








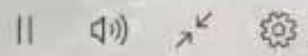








0:05



2:30









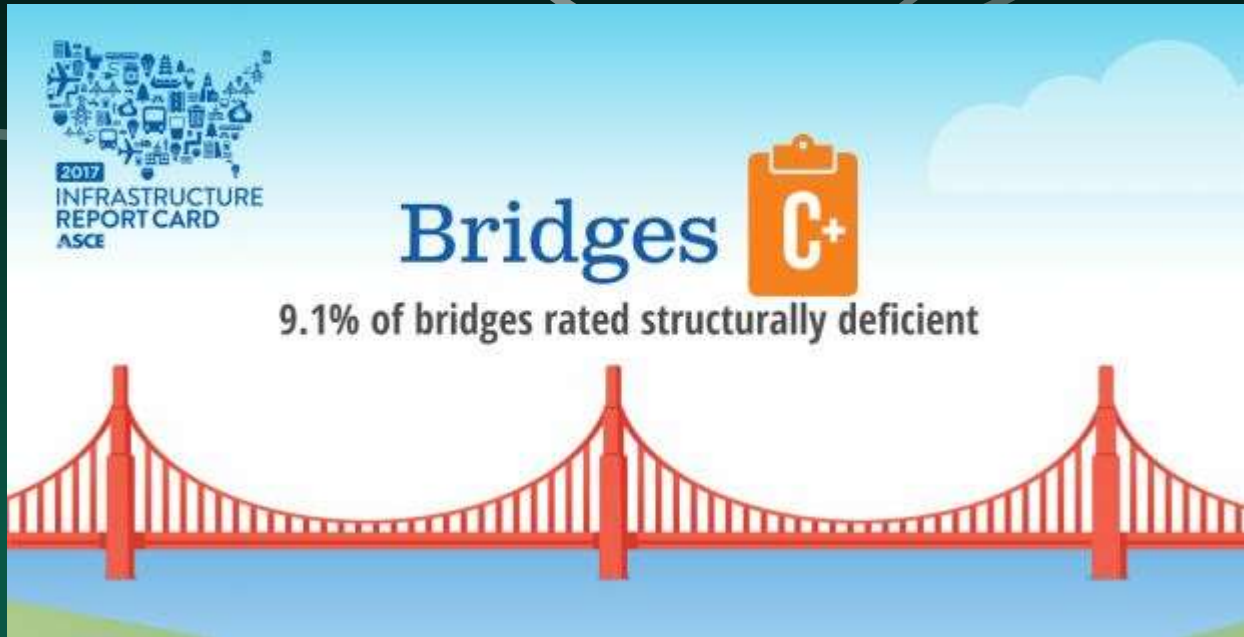


North Dakota's Bridge Health



NDSU

UPPER GREAT PLAINS
TRANSPORTATION INSTITUTE
NORTH DAKOTA LOCAL TECHNICAL ASSISTANCE PROGRAM



**9% of Nation's 614,400 Bridges are Structurally Deficient (NBI, 2016)
(75% of those deficient bridges are on Rural Roads)**

TOP 25 STATES WITH HIGHEST PERCENTAGE OF POOR/STRUCTURALLY DEFICIENT RURAL BRIDGES



North Dakota, 10th
worst in the nation for
bridge health.

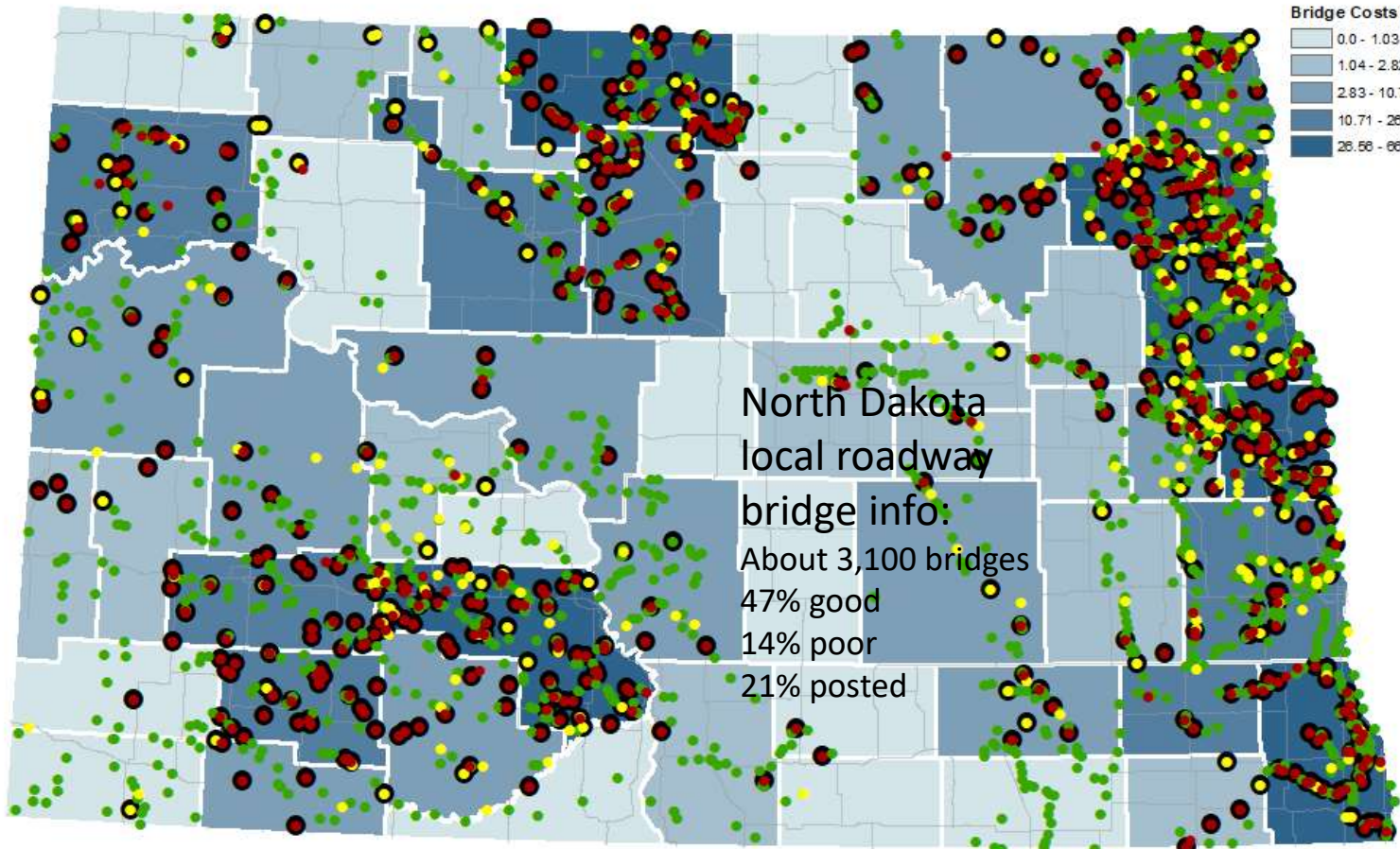


Bridge Condition Rating

- 0 - 65 (Poor)
- 66 - 80 (Fair)
- 81 - 100 (Good)
- Improvements - 20 Years
- ND State Roads

Bridge Costs (Millions)

- 0.0 - 1.03
- 1.04 - 2.82
- 2.83 - 10.70
- 10.71 - 28.55
- 28.56 - 66.70

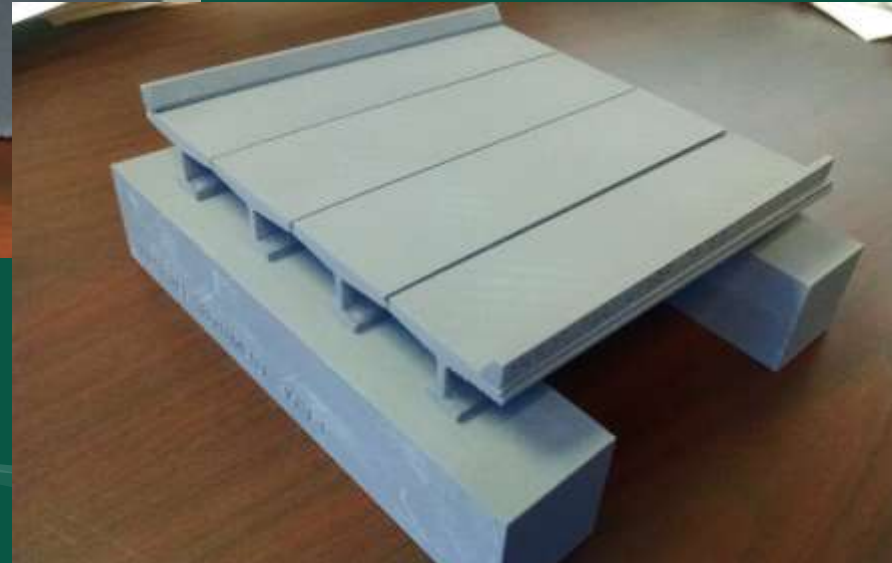
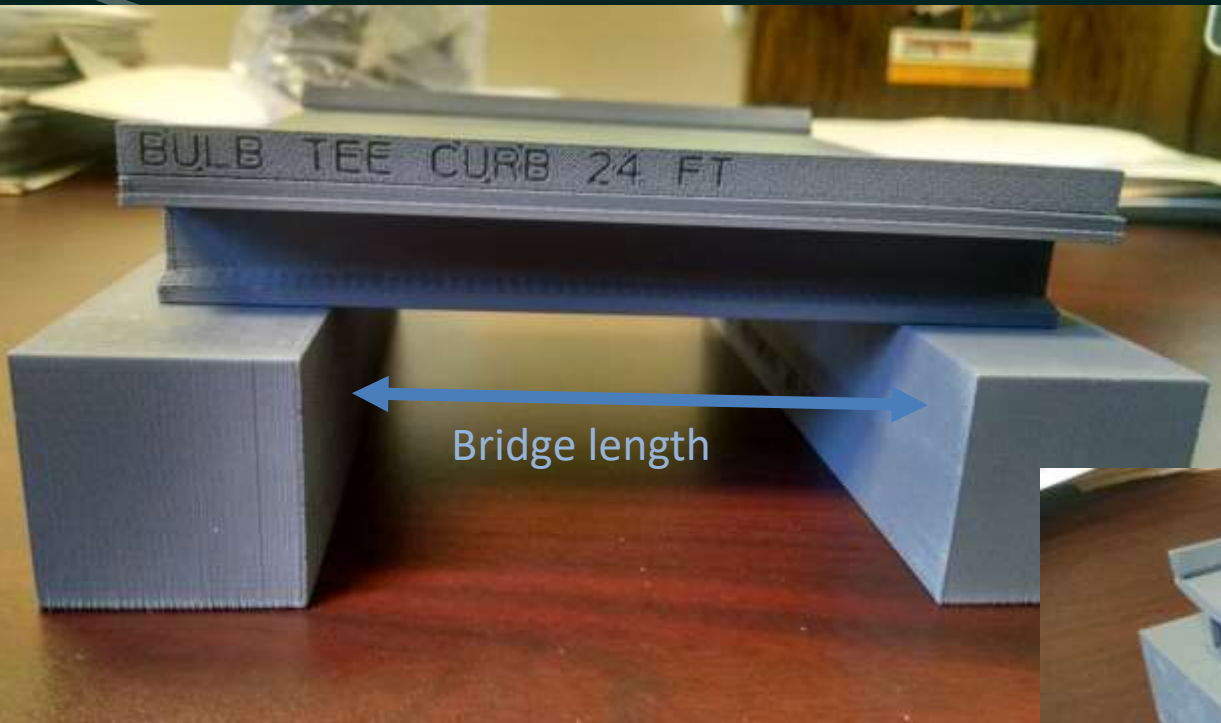


North Dakota
local roadway
bridge info:
About 3,100 bridges
47% good
14% poor
21% posted



Tip worth writing down!







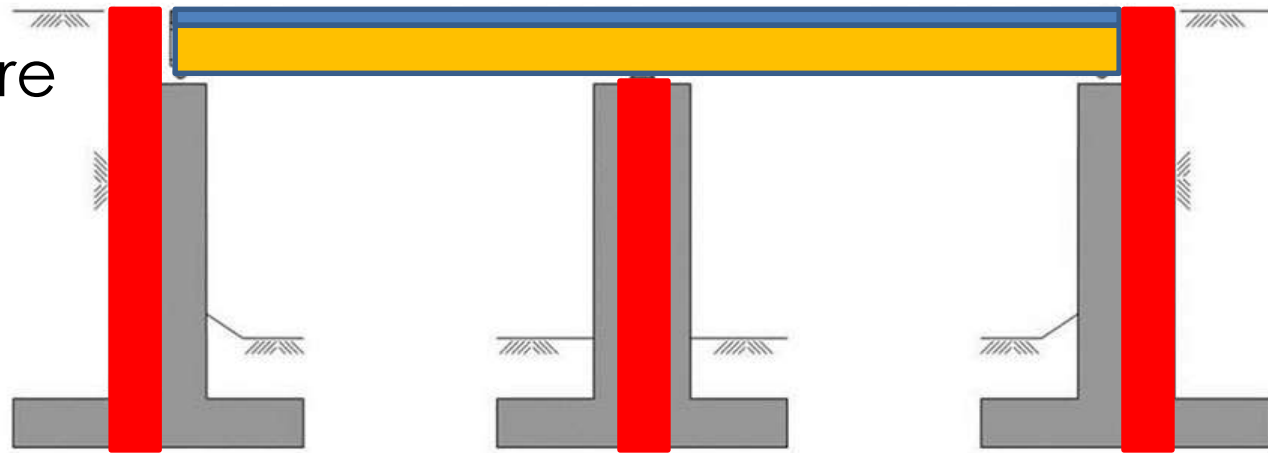


20' minimum

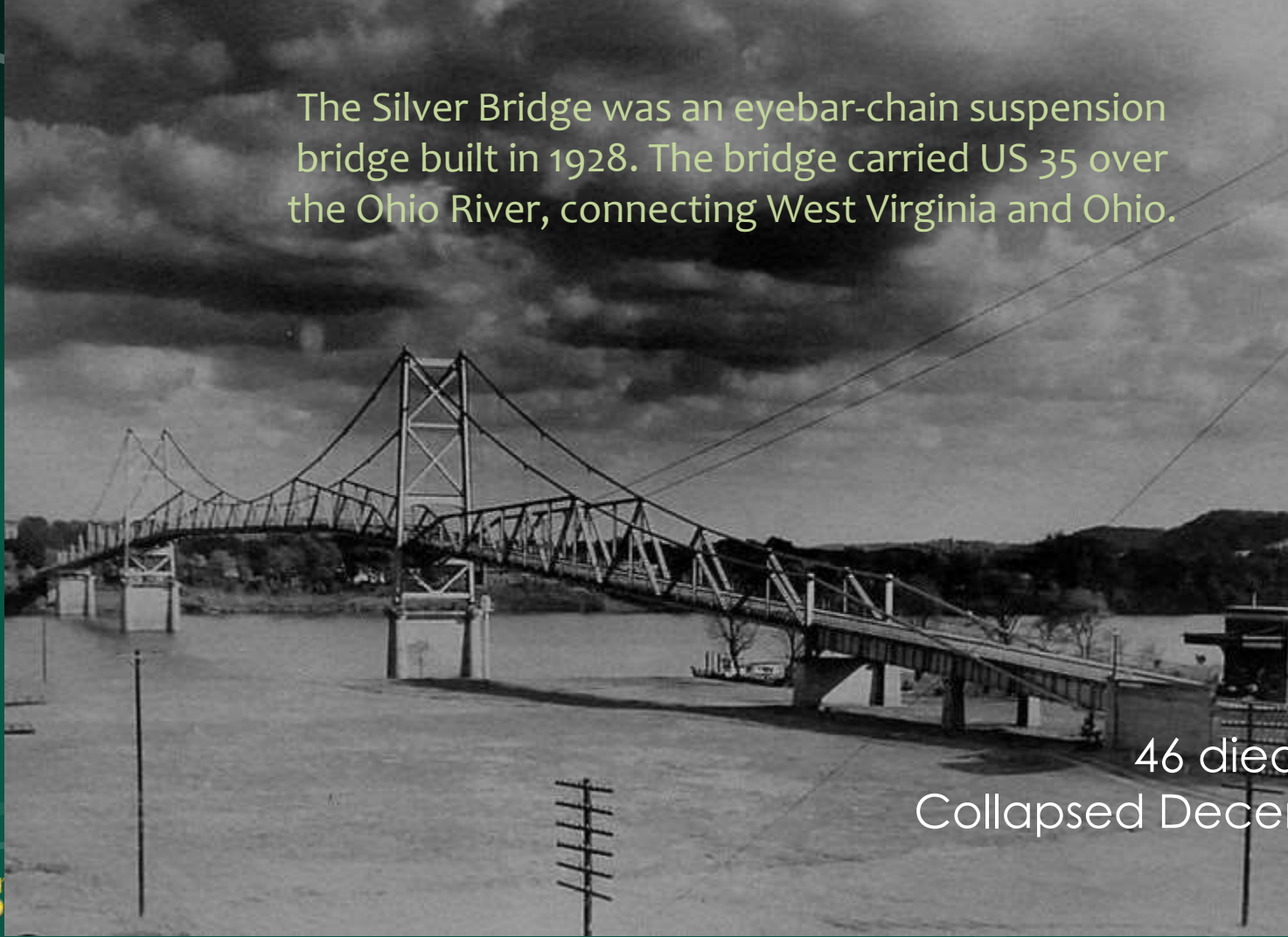
< 1/2 dia

Bridge Components and Terms

- Three Major Bridge Components
 - Deck
 - Superstructure
 - Substructure



The Silver Bridge was an eyebar-chain suspension bridge built in 1928. The bridge carried US 35 over the Ohio River, connecting West Virginia and Ohio.



46 died
Collapsed December 1967

I-35 W in Minneapolis - 2007

<https://www.youtube.com/watch?v=74JNl5n-Ydl>



<https://www.youtube.com/watch?v=O6ommRCUcsg>



Bad Day



Really
Bad
Day



TOP STORY



<http://www.myndnow.com/news/minot-news/bridges-destroyed-in-bottineau-county-flooding/686441852>

Flood Plan of Action

When to check
What bridges to check
When to close
Who to Inform
Actions to Save Bridge

Bridge Photos – Photography 101



1. Roadway across Bridge



2. Side Elevation View



3. Underside View

Upstream – Downstream – Roadway both ways



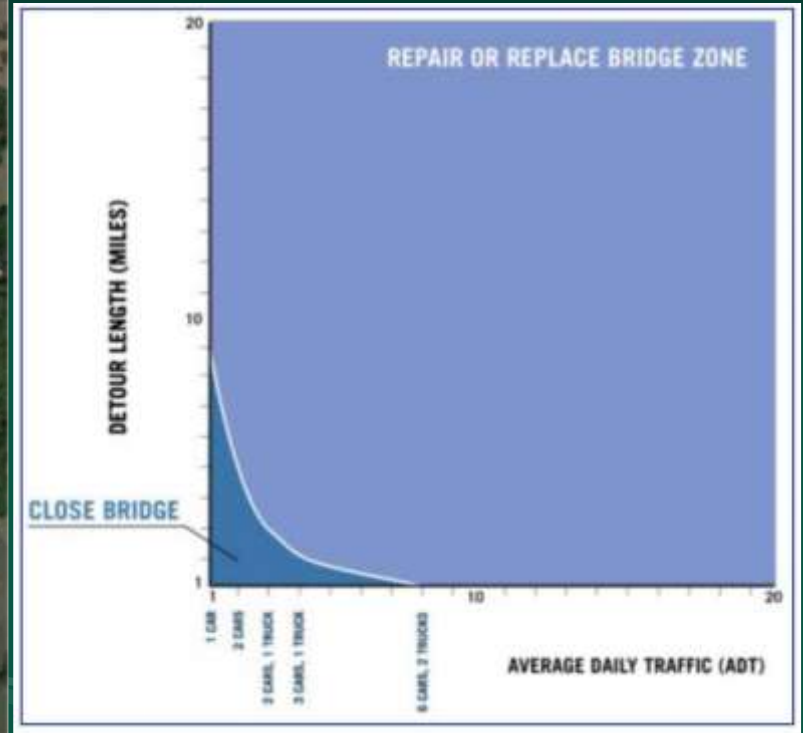
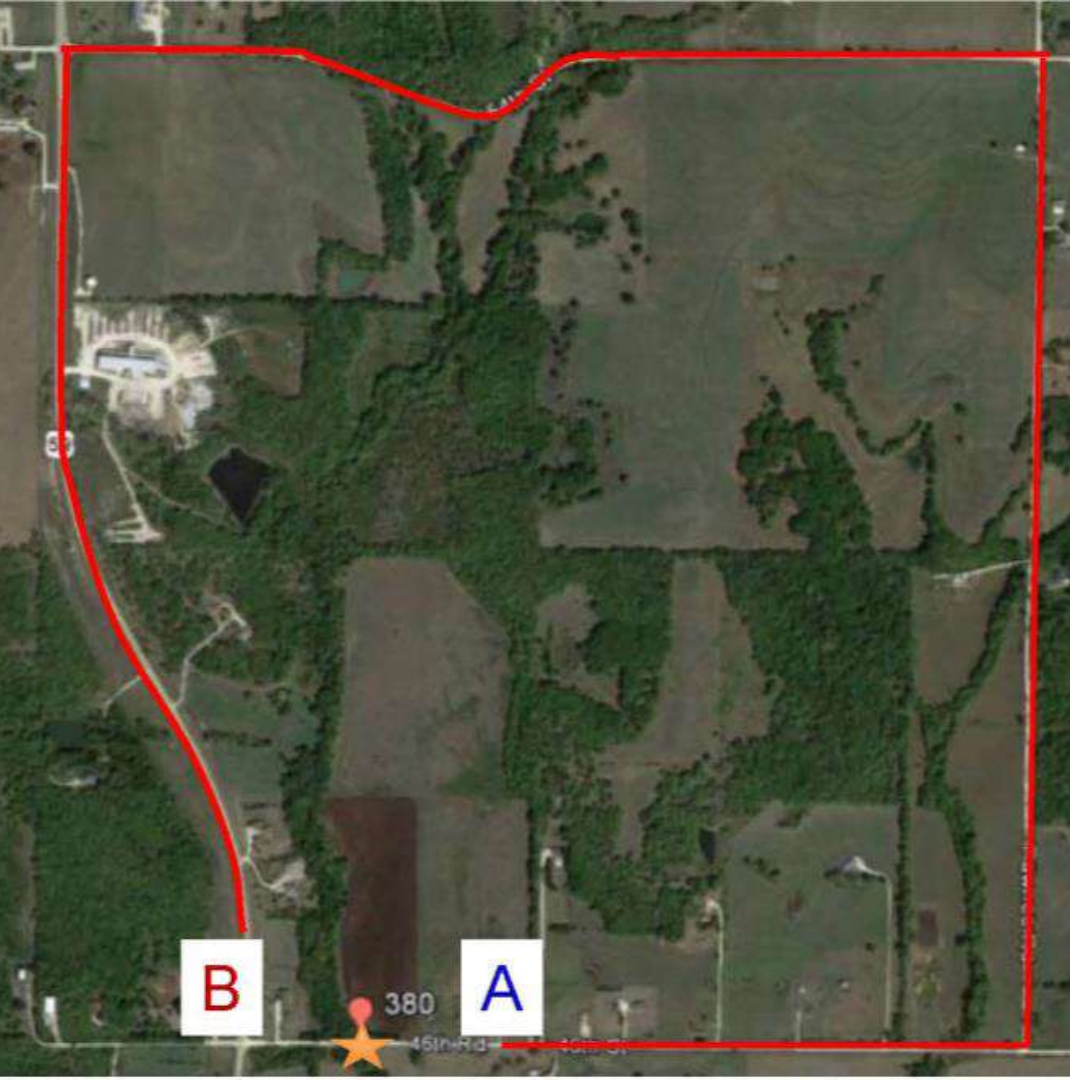




Underwater Inspections



Detour Length – Closures





Detour Length

Cass County Bridge Structures

- 564 Total Structures
- 231 Major Structures (Greater than 20 feet in length)
- 333 Minor Structures (Less than 20 feet in length)
- County Culvert Policy



Bridge Costs

- Concrete Bridge - \$275 Per Square Foot or approximately \$800,000 for a 28' x 100' bridge
- Concrete Box Culvert
 - Major Structure by Contractor - \$250k-\$300k
 - Minor Structure by Contractor - \$200k
 - Minor Structure by County Forces - \$75k-\$150k
- Bridge Bundling (internal and with neighbors)
- County Forces versus Contractors



Bridge Life

- Concrete or Steel Bridge – 70 years
- Concrete Box Culvert – 70 years
- Steel Culverts – 30 to 50 years

- With 564 structures with an average 70-year life span I need to replace 8 structures every year just to keep up!

Saved Filters

DASHBOARD LIST MAP CHART ELEMENTS

Filter

Filter: All Owners NHS & Non-NH... All Conditions All Districts All Counties Built From Built To

3,103
Bridges

5,204,560
Deck Area (ft²)

608,726
Traffic Vol.

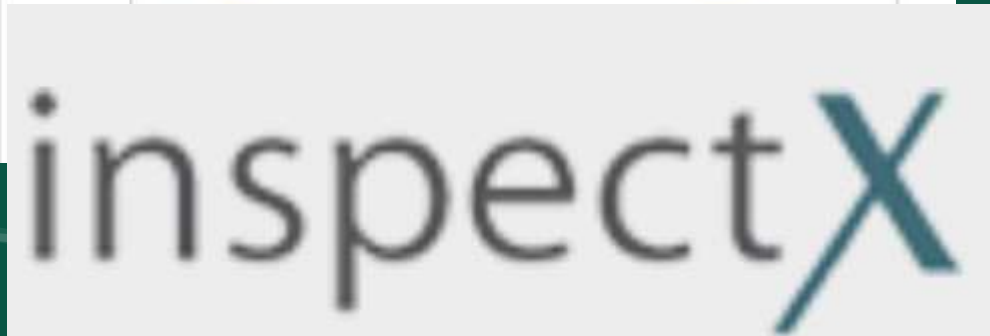
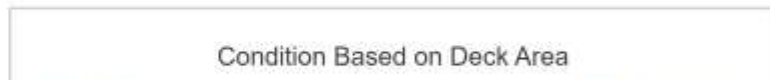
660
Posted Bridges

63
Scour Critical

6.5
Avg Deck Condition

448
Poor Bridges

453,374
Poor Deck Area (ft²)



GRIT Team – Office and On-Site Assistance



Brad Wentz – Leanna Emmer – Kelly Bengton – Ed Ryen

SELECT County
All Counties

Type
All

Material
All

Condition
All

Age
All

Span
0 feet +

Number of Cells
All

Cell Diameter
0.0 feet +

Cell Length
0 feet +

Selected Structures - 6.2k

Average Age - 34.9

Total Replacement Costs - 45.9M

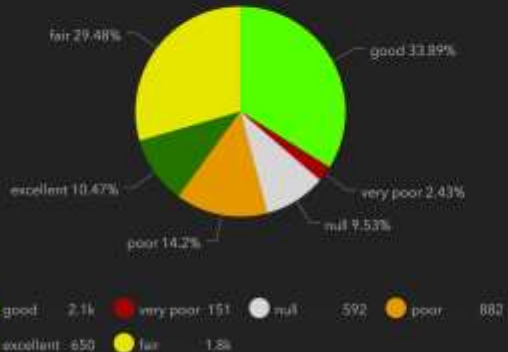
Age (1 to 10 Years) - 198 or 3%

Age (21 to 40 Years) - 219 or 4%

Age (41 to 100 Years) - 328 or 5%

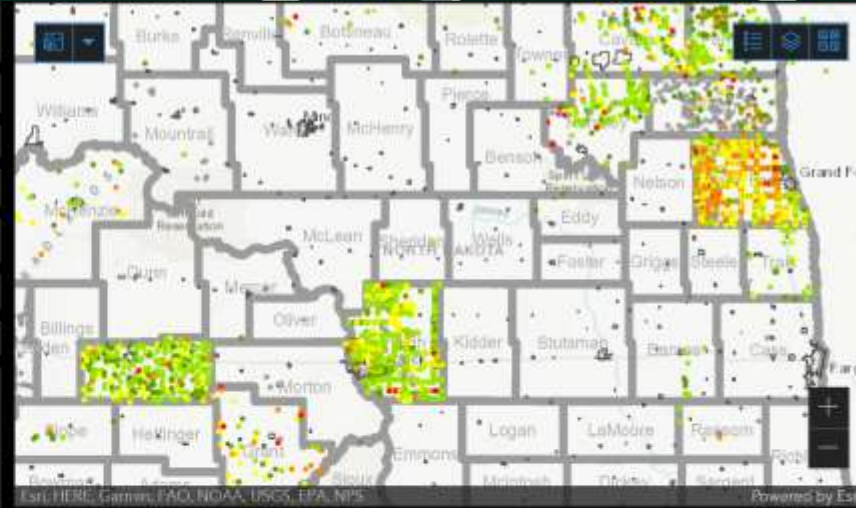
Age (No Data) - 5.3k or 86%

Replacement Cost (No Data) - 6.8k or 95%



Select slice to see on map.

M5 Condition M5 Material M5 Type



Structures Installed by Year and Type



GRIT – Geographic Roadway Information Tool

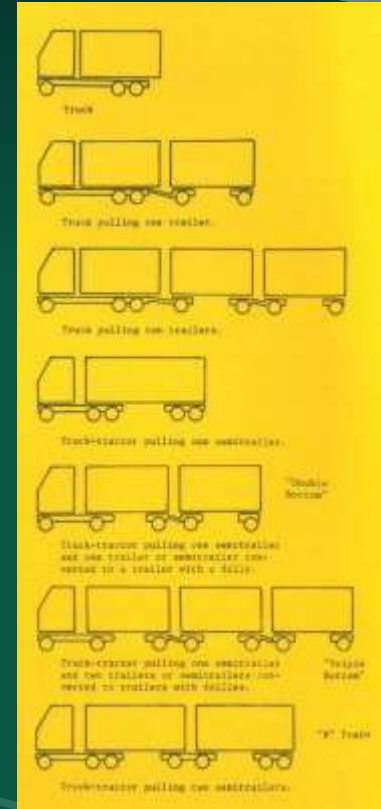
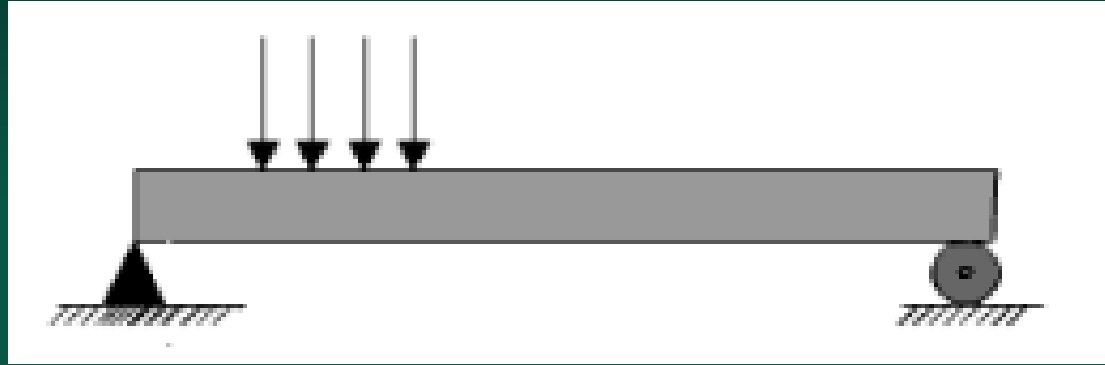
The screenshot displays the GRIT web map viewer interface. At the top, the header includes "NDSU UPPER GREAT PLAINS TRANSPORTATION INSTITUTE", "GRIT All Layers", "GRIT Editor | Help?", and navigation icons. A search bar on the left contains the text "Enter locator". The map shows a network of roads with different colors and styles representing various roadway attributes. A popup window titled "(3 of 4)" is open over a road segment, displaying the following data:

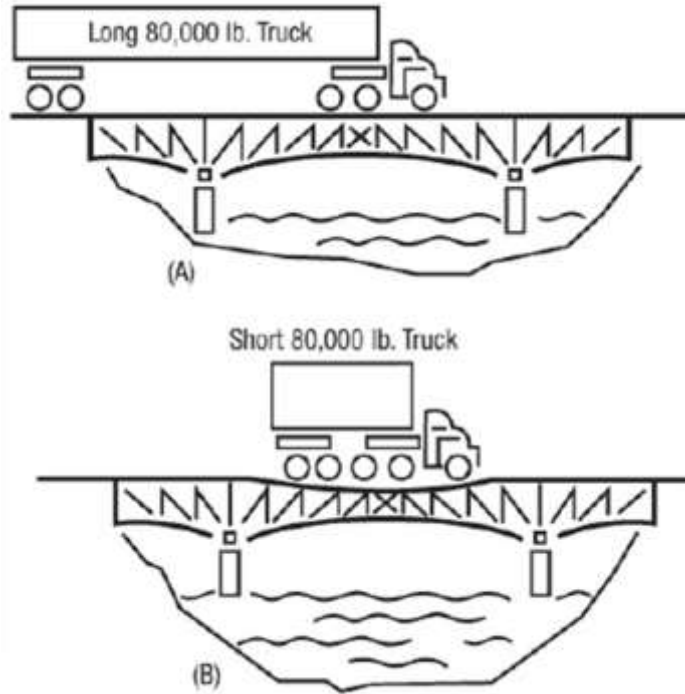
Transit	0
TransHigh	0
PSR_Ride	2.01
PSR_Cond	1.50
PSR_Comb	1.74
Image_url	More info
int_pnts	0

Below the data is a section titled "Image 1" which contains a photograph of a road. The map interface also includes a "Layer List" on the right side, showing various layers such as "Operational Layers", "grit_construction", "Last Construction - Paved", "Planned", "0 - 5 Years old", "6 - 15 Years old", "16 - 25 Years old", "26 - 55 Years old", "Not Available", "Last Construction - Gravel", "Last Construction - All", "GRIT_overlap_construction", "Pavement Condition IRI 2015", "Pavement Condition PSR 2015", "na", "Poor", "Fair", "Good", "Very Good", "Spring Load Restrictions / Ownership", "GRIT_overlap_owner", "Maintenance - Last Seal Coat", "Minor Structures", and "2015 Traffic Counts".

Web map viewer available to all for reviewing and analysis

Load Rating of Bridges





Axle spacing is as important as axle weight in designing bridges. In Figure A, the stress on bridge members as a longer truck rolls across is much less than that caused by a short vehicle as shown in Figure B, even though both trucks have the same total weight and individual axle weights. The weight of the longer vehicle is spread out, while the shorter vehicle is concentrated on a smaller area.







Caterpillar 140M3 Motor Grader typical weight is about

22 tons



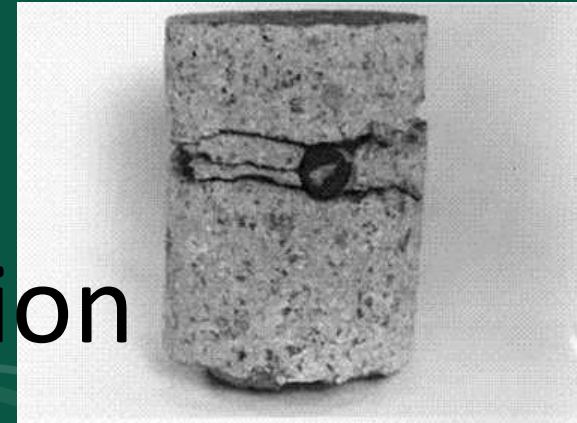
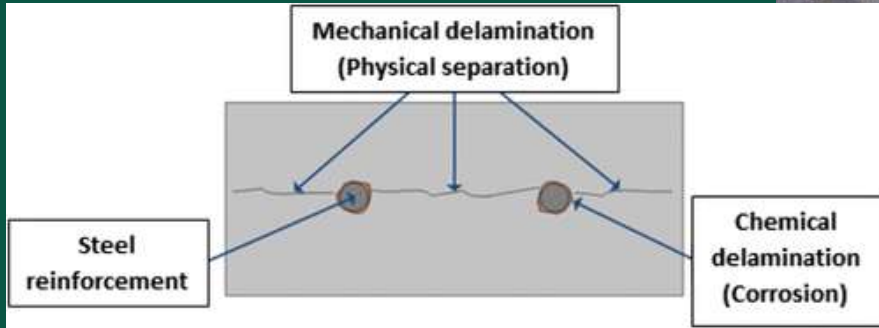






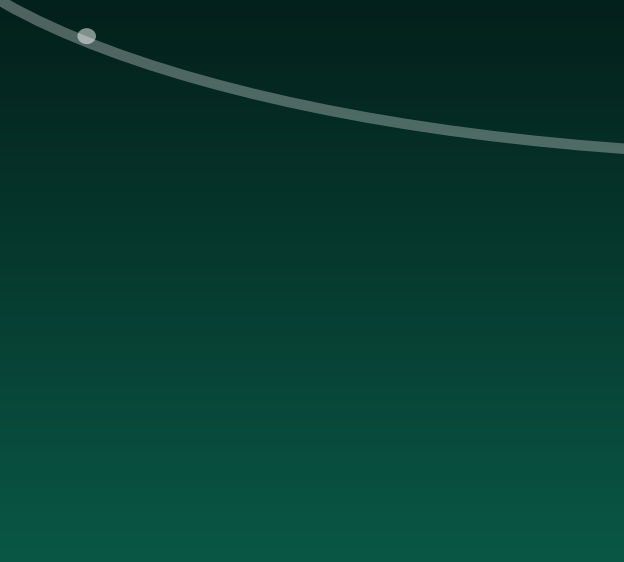
Pack Rust Expansion 7X



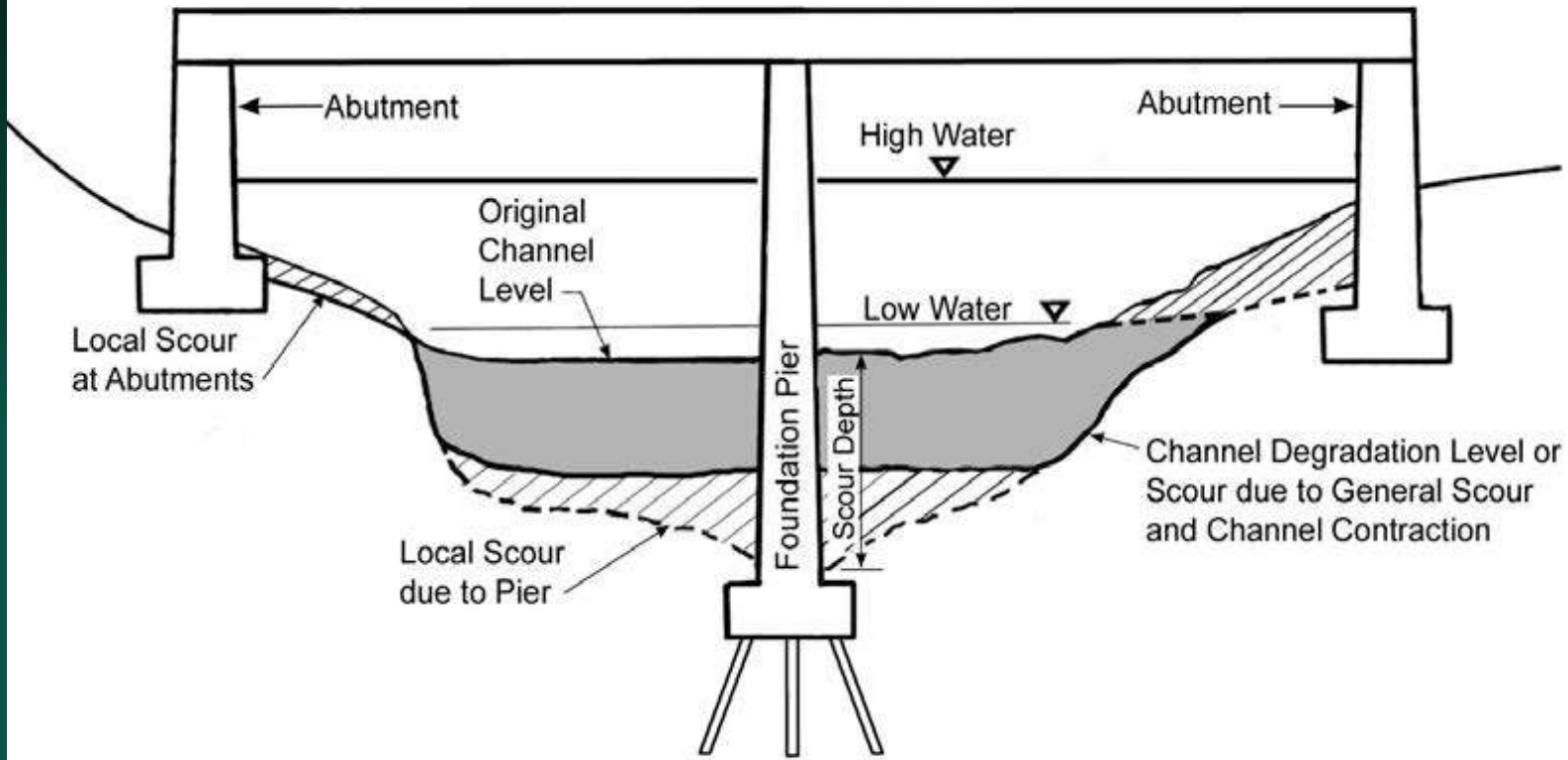


Concrete Delamination





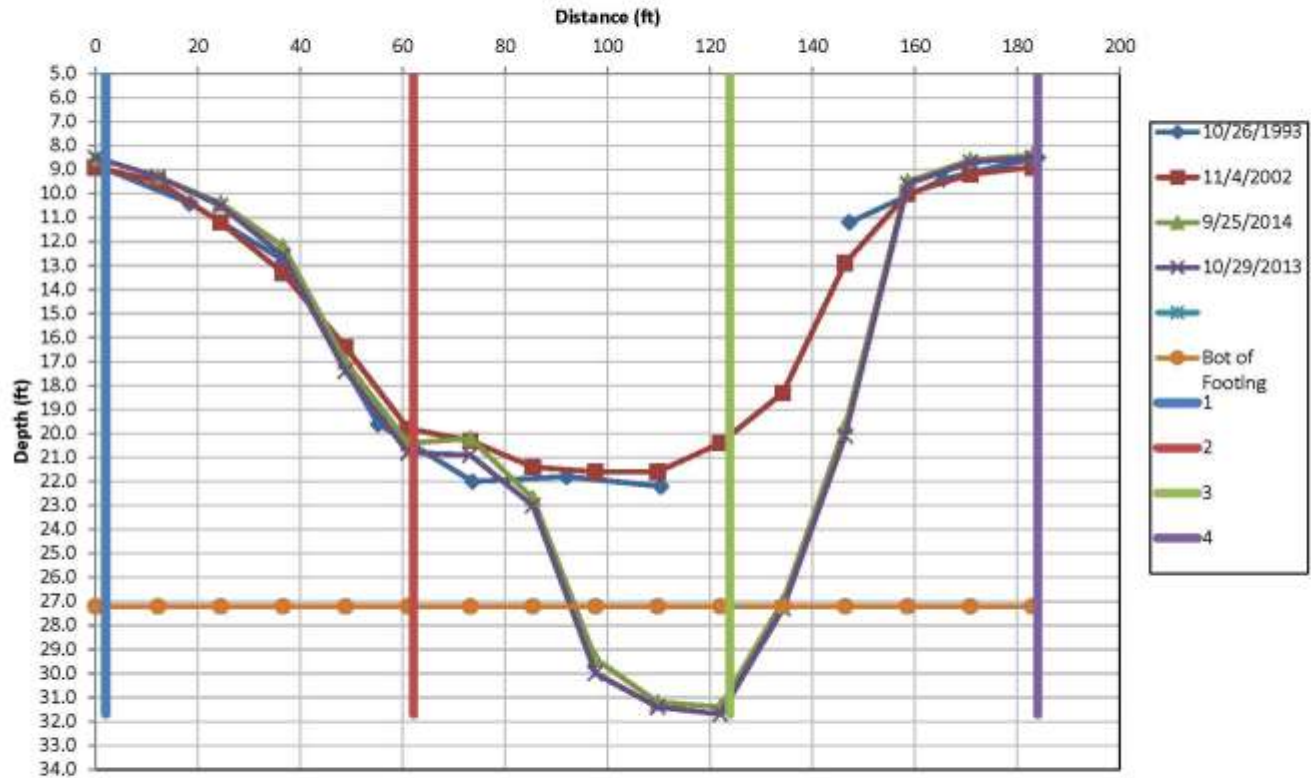




Scour and Channel Profile

2-187.740 R

North SIDE




How to Close a Bridge

When to Close

Why Close

Who to Inform



**BRIDGE OUT
USE ALTERNATE
ROUTE**



TOP STORY Bottineau County Flooding



TOP STORY



TOP STORY



TOP STORY Rich Gimbel
BOTTINEAU COUNTY ROAD SUPERINTENDENT



NDLTAP – Classes, Newsletters, Info and more.

Join our Email list and let the learning begin....

North **D**akota **L**ocal **T**echnical **A**ssistance **P**rogram - (NDLTAP)

The screenshot shows the website for the North Dakota Local Technical Assistance Program (NDLTAP). At the top, there is a green header with the NDSU logo and the text 'UPPER GREAT PLAINS TRANSPORTATION INSTITUTE'. To the right of the header are links for 'site map', a search bar with 'Google Custom Search', and a 'FOLLOW US' button. Below the header is a 'VIEW UGPTI NAVIGATION' button. On the left side, there is a dark sidebar menu with the following items: 'About Us', 'Programs', 'Resources', 'Events', and 'Training Calendar'. Below the sidebar is an 'Upcoming Events' section with a link to 'Roadway Safety Workshop For Local Governments'. The main content area features a large video player with the title 'NORTH DAKOTA LOCAL TECHNICAL ASSISTANCE PROGRAM'. The video shows a yellow Deere tractor. Below the video, there is a date 'Dec. 1, 2, & 3, 2020' and the title 'Gravel Quality 3 P's: Prospecting, Production and Performance'. To the right of the video player, there are three buttons: 'JOIN OUR EMAIL LIST' (circled in red), 'LEARNING MANAGEMENT SYSTEM (LMS)', and 'LIKE US ON FACEBOOK'.



BRIDGE REPLACEMENT INNOVATIONS



The Soy Transportation Coalition (STC) released their latest study today, "Top 20 Innovations for Rural Bridge Replacement and Repair." When Mike Steenhoek, STC Exec Dir, reached out to UGPTI/NDLTAP requesting help to find new and innovative materials and methods for local leaders to consider for bridges, we jumped at the opportunity. Why? Sadly, North Dakota ranks 42nd (i.e., not good) for bridges in the nation based upon the number of structurally deficient bridges (i.e., bridges that have load postings). With a strong desire to help improve our local bridge system, Kelly Bengtson, PE, UGPTI Bridge and Pavement Engineer, shared his expertise as one of the three analysts on this national effort. Impressive project with a goal to help local leaders find new and cost-effective ways to resuscitate our ailing bridge network and provide enhanced farm to market opportunities. Thank you STC for the opportunity and well done Kelly! Looking forward to seeing this crop of ideas sprout. Check out the news release at www.soytransportation.org. Dale



Repair Innovations

- Piling Encasements
- Concrete Pier Piling Repairs
- Driving Piling through Decks
- Epoxy Deck Injections
- Deck Overlays with Type O Concrete Plasticizers
- Deck Patching
- Thin Polymer Concrete Overlays
- Penetrating Concrete Sealers
- Spot Cleaning Painting Steel Beams
- Concrete Overlay on Adjacent Box Beams

Replacement Innovations

- Railroad Flat Car Bridges
- Geosynthetic Reinforced Soil – Integrated Bridge System (GRS-IBS)
- Vibratory H-Piling Drivers
- Buried Soil Structures
- All Steel Piers **+4**
- Galvanized H-Piling
- Press Brake Tub Girders
- Galvanized Steel Beams
- Prestressed Precast Double Tees
- Precast Inverted Tee Slab Span Bridge



Greetings from the NDLTAP Team



Presentation Partners



A decorative graphic on the left side of the slide, featuring a solid brown arrow pointing right at the top, and several thin, curved, light-colored lines below it.

VISION

ZERO A circular icon with a black background and a yellow road with white dashed lines curving through it.

Zero fatalities. Zero excuses.

Together, we do great things!

Bridge/Culvert Basics

Water, Weight and Aging



Bryon Fuchs, PE

Local Government, NDDOT

701-204-0302 – blfuchs@nd.gov

Dale C. Heglund, PE/PLS

Program Director, NDLTAP

701-318-6893 – dale.heglund@ndsu.edu



Great Plains Tribal Transportation Training Workshop

Newtown – August 18, 2021



Happy Trails

Truck Overweight Permit System



FREE APP

North Dakota TRUCK-WEIGHT CALCULATOR



- The **Truck Weight Calculator** helps the motor carrier industry, agricultural producers and others determine the maximum legal weight that any set of axles on a vehicle/vehicle combination may carry on North Dakota interstate and state highways.
- The **formula** for the calculator is a weight-to-length ratio.
- The **app** features simple picture explanations for intuitive use.
- The **calculator** generates a printable report with truck weight calculation results.

Weight calculations for a vehicle traveling on North Dakota's state highways and local roads are slightly different from the weight calculations for vehicles traveling on North Dakota's interstate system.

ND Truck Weight Calculation Results

1/22/2016

Given Information for Weight Calculator Truck Info

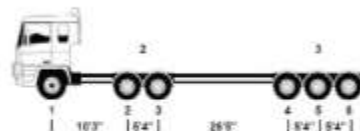
Highway Type	Interstate Highway
Axle Count	6

Unit Name	2000 WG64T
Serial No. (VIN)	1G285645962
Year/Make	2012 / Volvo
Customer or Company Name	Black Hills

Axle Details - Weights

Legal GVW - Interstate:	86,000 lbs.
The maximum legal gross vehicle weight for this vehicle/vehicle combination.	
Maximum gross weight legal on axle #2 through the rearmost trailer axle shall not exceed 74,500 lbs.	
Weight (per bridge length chart):	86,000 lbs.

Truck image with the Axle Group Number above axle group and Axle Number below each axle.
Distances (the linear measurement from axle center to consecutive axle center) are shown below the axle numbers of the truck image.
A black-centered wheel denotes two tires per axle and a white-centered wheel denotes four tires per axle.



Axle Group Weights

Axle Group Number	Axle Number(s) in Group	Legal Axle Group Weight
1	1	20,000
2	2-3	34,000
3	4-6	44,500