





Exploration, Development, and Reclamation of Aggregate Resources

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PRESENTATION OVERVIEW

Exploration, Development, and Reclamation of Aggregate Resources

- Aggregate Facts, Issues, and Uses
- Exploration, Inventorying, & Mapping
- Mine Development & Mining Techniques
- Opportunities / Sustainable Development
- Reclamation & Post-Mine Land-Use

AGGREGATE

SAND & GRAVEL CRUSHED STONE

SAND & GRAVEL



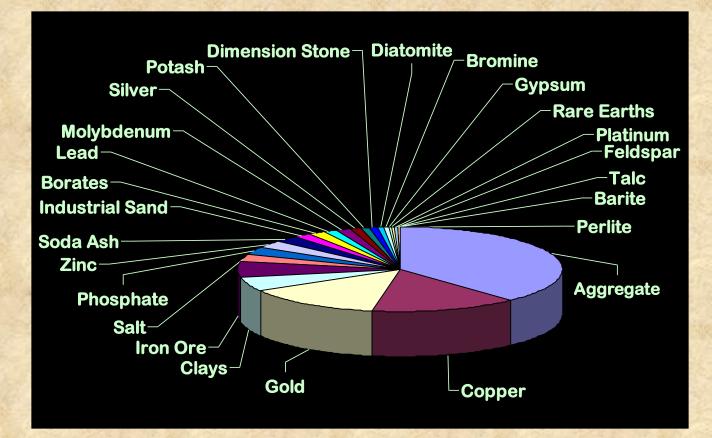
Glacial Outwash, Alluvium, etc...

CRUSHED STONE



Scoria, Limestone, Granite, Basalt...

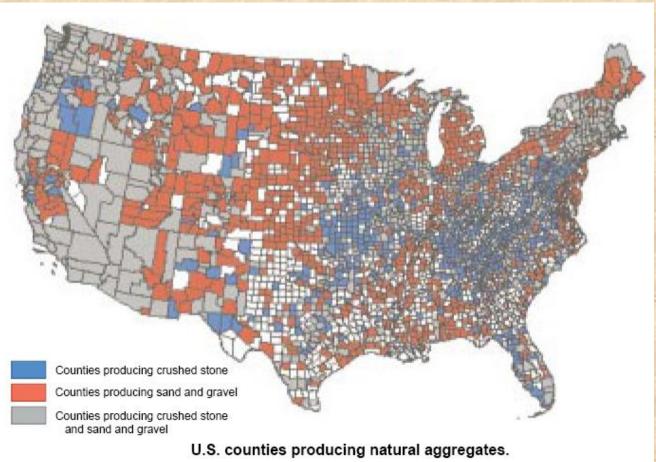
AGGREGATE INDUSTRY: Largest Non-Fuel Minerals Industry in the World (Value and Volume)



Reference: USGS - Miscellaneous Reports & Talks

AGGREGATE INDUSTRY

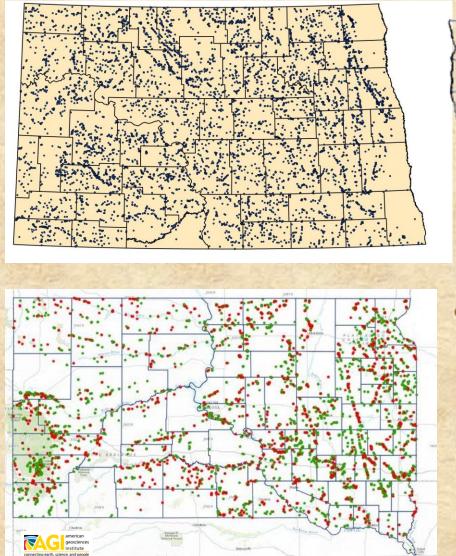
- Largest non-fuel minerals industry US
- Produced in all 50 States
- Produced in all 66 counties in SD, all 53 counties in ND and 87 Counties of Minnesota

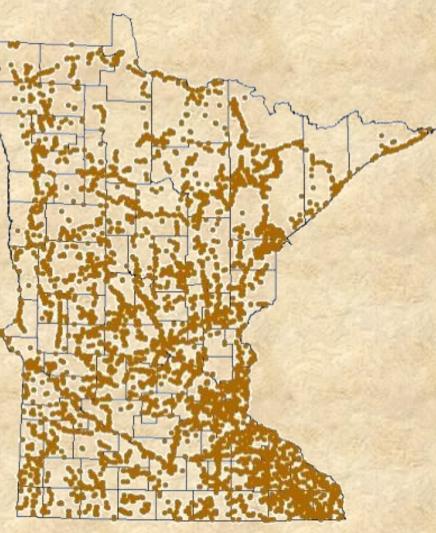


U.S. Department of the Interior

U.S. Geological Survey

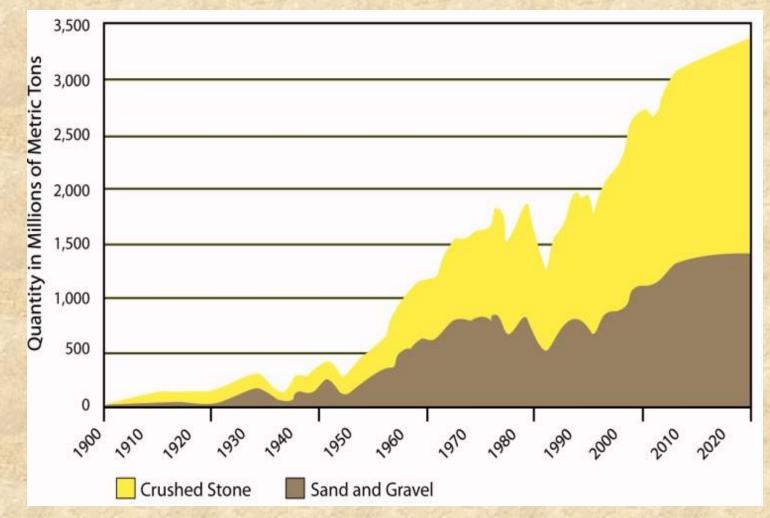
DISTRIBUTION OF GRAVEL PITS





USGS-Landmarks-Gravel pits - http://gisdata.nd.gov/hubdata/NDGISHUB

TRENDS IN AGGREGATE RESOURCES



Aggregate production in the United States with projections to 2020, based on a growth rate of 1 percent for stone and 0.5 percent for sand and gravel. Data from the U.S. Geological Survey. (American Geosciences Institute, 2012).

USES OF AGGREGATE



USES OF AGGREGATE

45%

22%

13%

13%

2%

1%

<1%

<1%

<1%

<1%

<1%

Sand and Gravel

- Concrete Aggregates
- Road Base and Coverings
- Asphalt & Bituminous
- Construction Fill
- Concrete Products
- Plaster and Gunite
- Snow and Ice Control
- Railroad Ballast
- Roofing Granules
- Filtration
- Misc. Uses

Crushed Stone

- Concrete Aggregates
- Road Base and Coverings
- Asphalt & Bituminous
- Construction Fill
- Railroad Ballast
- Rip-Rap and Jetty Stone
- Agricultural Limestone
- Poultry Grit
- Roofing Granules
- Filtration
- Misc. Uses









Concrete Aggregates - 45%













Concrete Aggregates - 45%









Concrete Aggregates - 45%

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http://www.bismarckparkinga uthority.com/

Road Base and Coverings - 22%











Asphalt / Bituminous - 13%

Asphalt / Bituminous - 13%













Construction Fill - 13%













Concrete Products-2%























Rail Road Ballast



Rip Rap and Jetty Stone



Crushed Stone Uses: Well Pads & Access Roads

Miscellaneous Uses



Miscellaneous Uses of Aggregate -

Beach Sand







Miscellaneous Uses of Aggregate







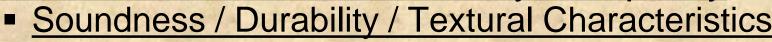




Quality of Deposit → Determines End-Use

AGGREGATE QUALITY

Final end use is determined by the quality



- Mechanical Properties
 - Strength of the Rock
 - Resists Abrasion
 - Resists Fracturing
- Chemical Properties
 - Does not Decompose
 - Does not Swell / Shrink
 - Does not React Adversely with Cement or other Rock Types



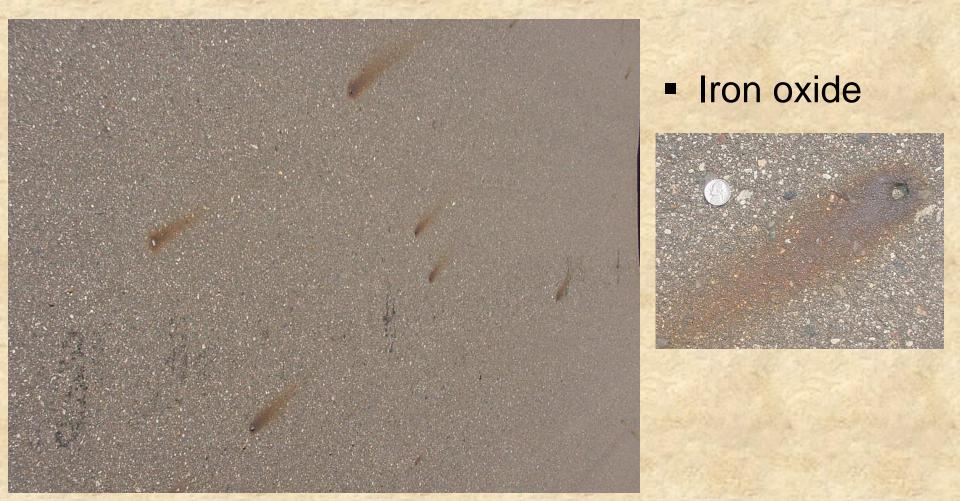


- Textural Quality of Rock
 - Size of Material / Grains
 - Shape of Material / Grains
 - Textural Composition
 - Ex: Class 5 Material
 - Mixture of cs. and fines
 - Engineering Specifications
 - High Quality Aggregate
 - Concrete and Asphalt
- Lower Quality Aggregate
 - Construction Fill & Base



AGGREGATE QUALITY

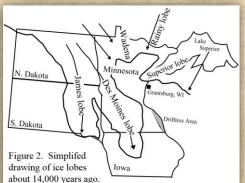
- Spall Shale, Iron oxide, unsound chert, etc...
- LAR%, Mag %, Absorption, S.G., Litho-counts, etc...

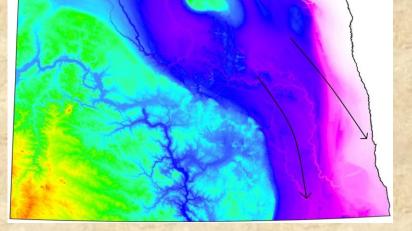


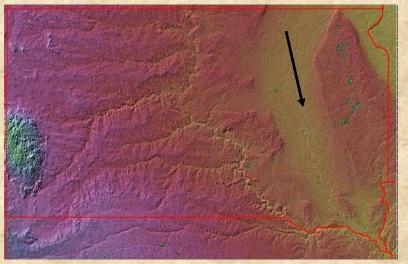
Aggregate Quality

Where did the material come from?

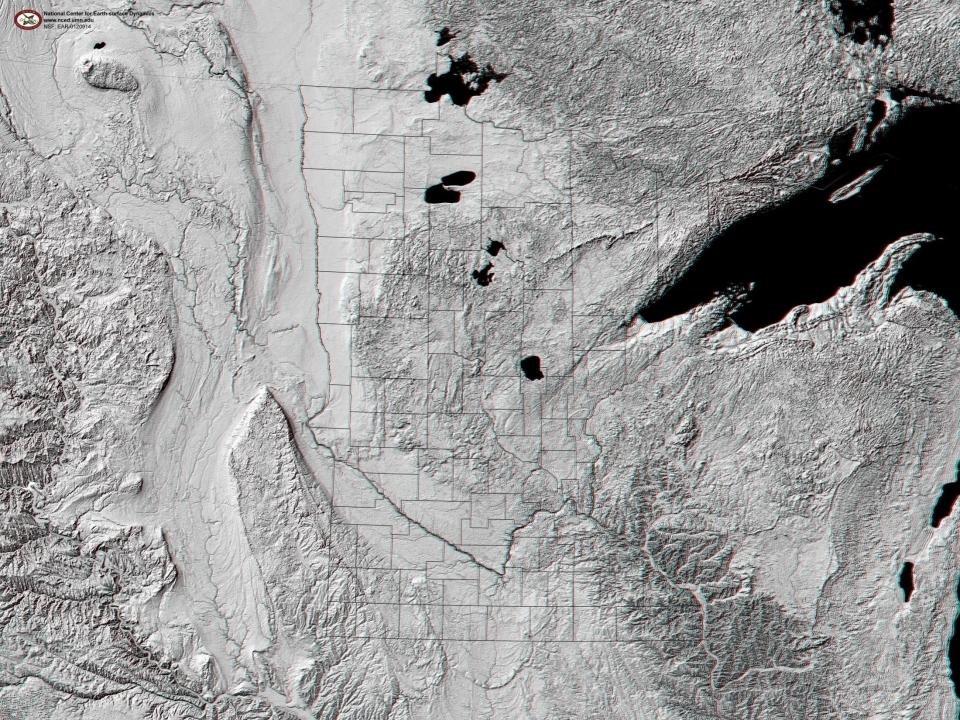
Different glacial lobes deposited different material depending on location of lobe advancement.







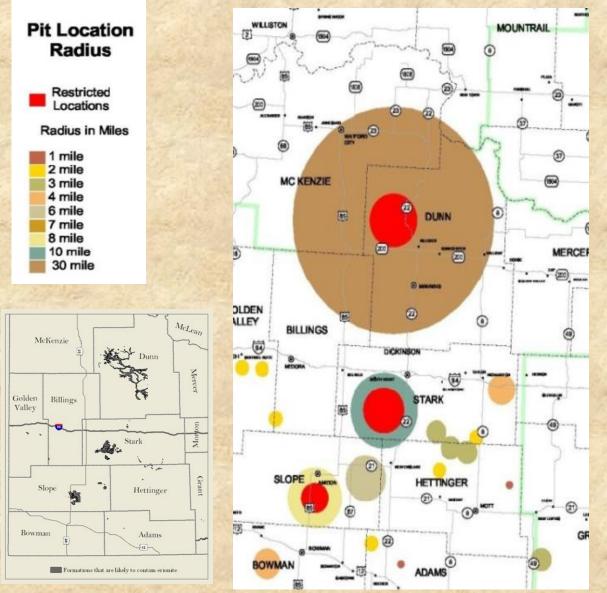
http://www.sdgs.usd.edu/publications/maps/reliefmap/reliefmap.htm



Quality Issues in SW North Dakota



ERIONITE SAMPLING RADIUS





Erionite (500X magnification)

http://www.ndhealth.gov/EHS/erionite/

Scoria Roads – Degrade Very Quickly











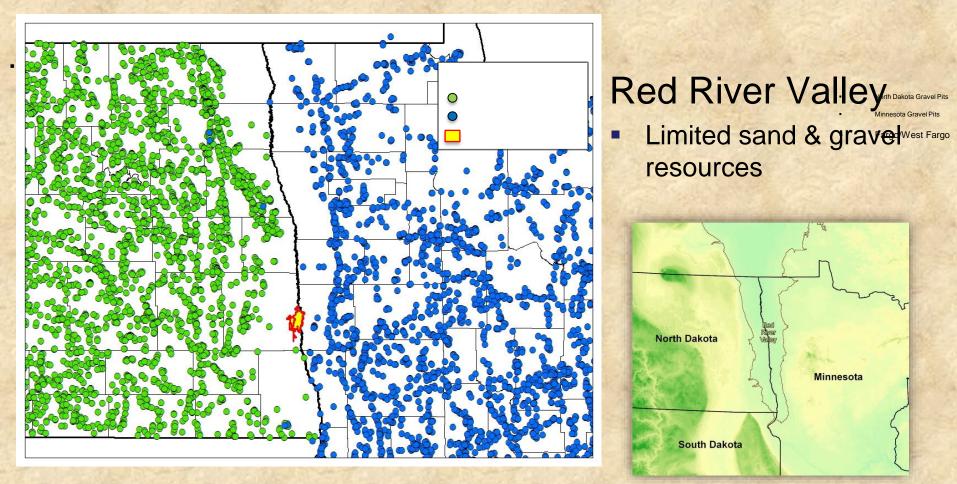




SUPPLY AND DEMAND

- Transportation
 - S&G are high bulk, low-value commodities
 - Transportation accounts for a considerable amount of the delivered price
 - Find and access aggregate close to the market

Supply & Demand



Reference: Reshaping The Tornado Belt – Red River Valley

Terracon

Encroachment

957

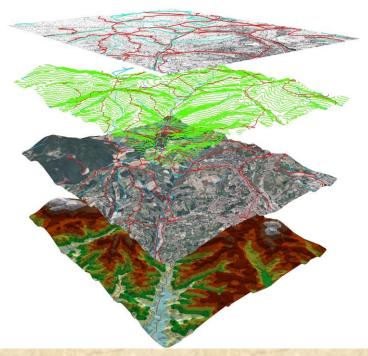
Bismarck

013

Encroachment

Traditional Sand & Gravel Mapping

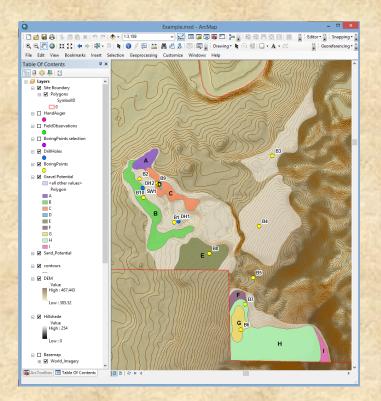
- Geographical Information Systems (GIS)
- Soils Maps
- Topographic Maps (Landform mapping)
- Aerial Photography
- Digital Elevation Models (DEMs)
- Water Well Data
- Vegetation / Land use
- Crop Production / Growth Patterns



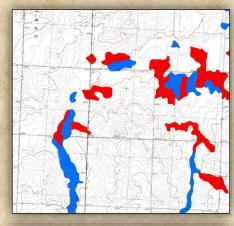
Reference: http://syntecx.com/gis-services/

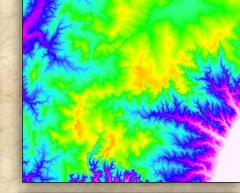
Traditional Sand & Gravel Mapping

Geographical Information Systems (GIS) – ArcGIS (ArcMap)

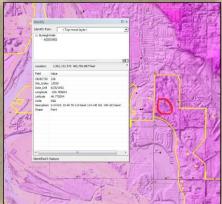


 Maps & Information that can be added into ArcMap





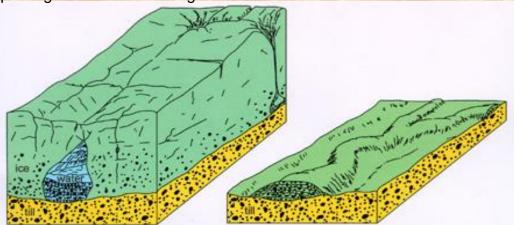




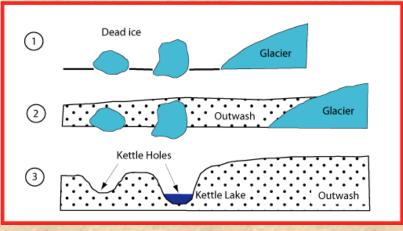
Landform Mapping - Glacial Deposits



http://www.theguardian.com/environment/video/2013/oct/10/insidepallin-glacier-tunnel-melting-ice-video



https://www.dmr.nd.gov/ndgs/ndnotes/Eskers/Eskers.asp

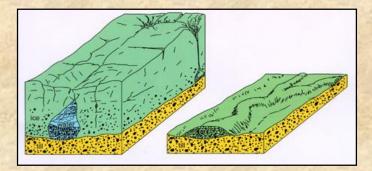


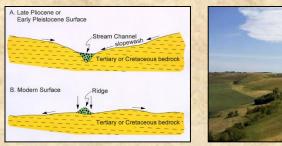
http://www.landforms.eu/cairngorms/kettle%20hole.htm



Landform Mapping – Glacial Deposits

Esker – A long, narrow, winding ridge composed of stratified sand & gravel deposited by subglacial or englacial meltwater stream.

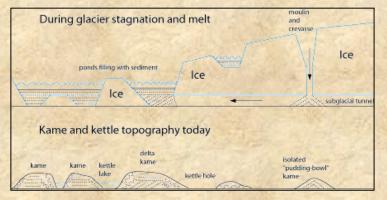




Reference: https://www.dmr.nd.gov/ndgs/ndnotes/Eskers/Eskers.asp

lerracon

Kames – A hill or hummock composed of stratified sand & gravel deposited by glacial meltwater.



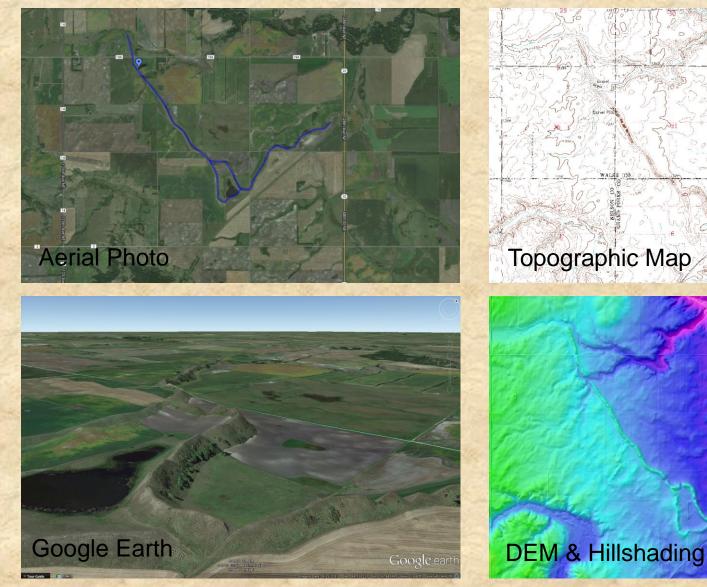




Reference: http://landforms.eu/cairngorms/kame.htm

Glacial Mapping – The Dahlen Esker

12/30/ 42'30

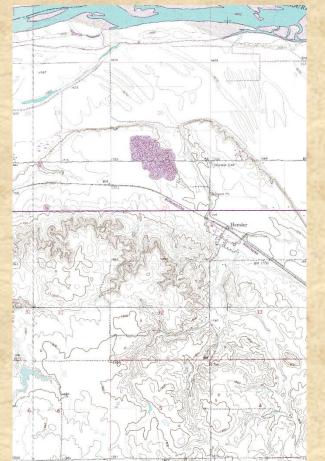


Landform Mapping - Fluvial Deposits

Aerial Image



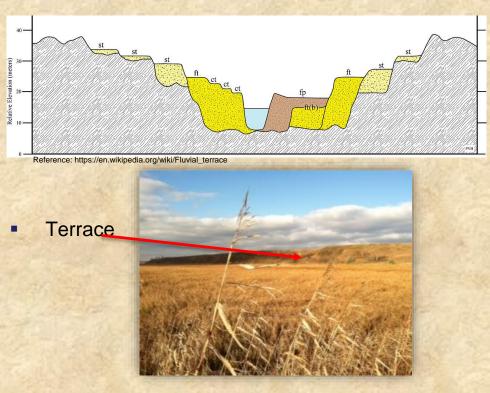
Topographic Map

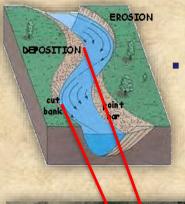


DEM/Hillshading

Landform Mapping – Fluvial Deposits

Terrace – Fluvial terraces are remnants of the former floodplain of a stream or river.

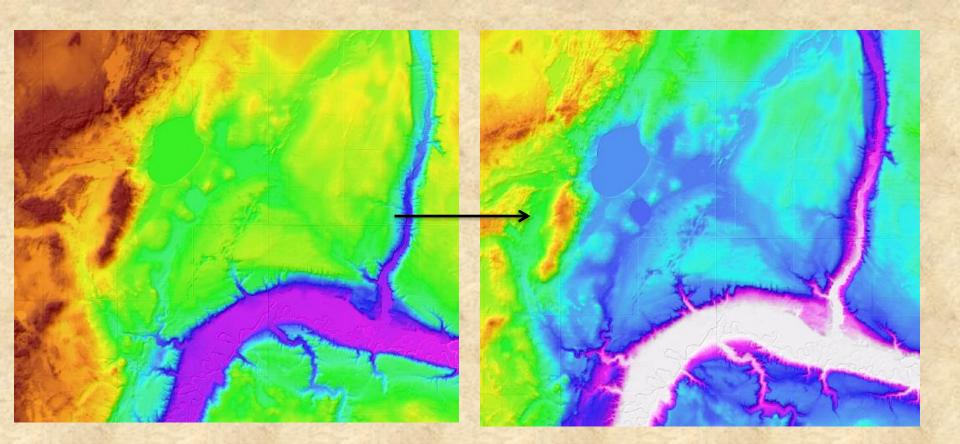




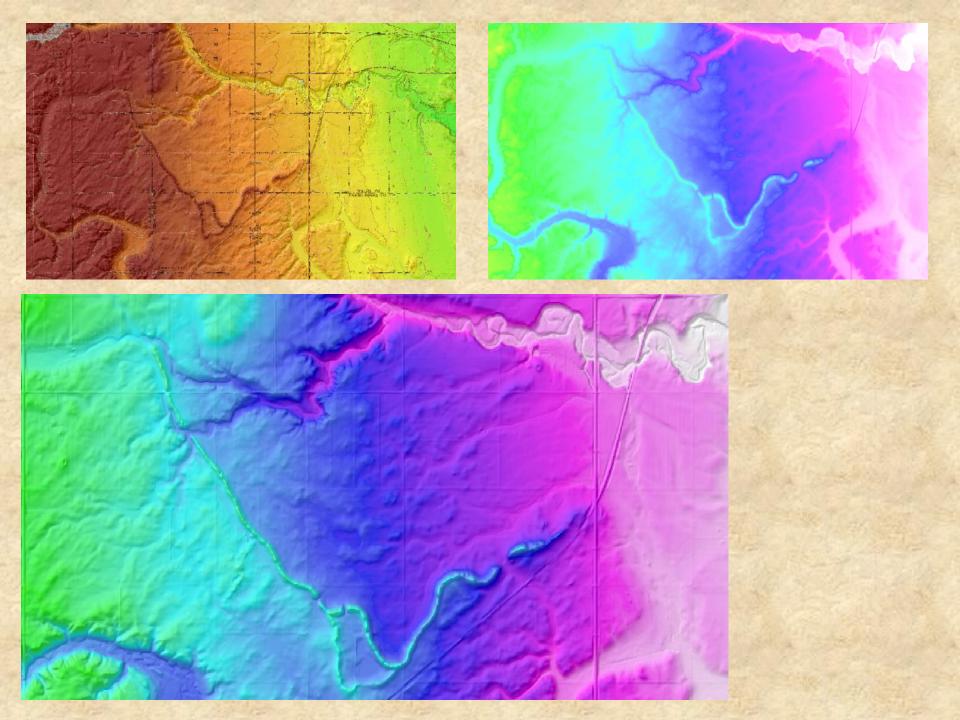
How a river deposits sediment is based on velocity.



Reference: http://www.chartiersgreenway.net/hydrology.htm

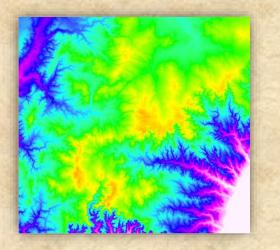


Change the minimum & maximum elevation values to exaggerate features



DEM vs. LiDAR

Digital Elevation Model (DEM)

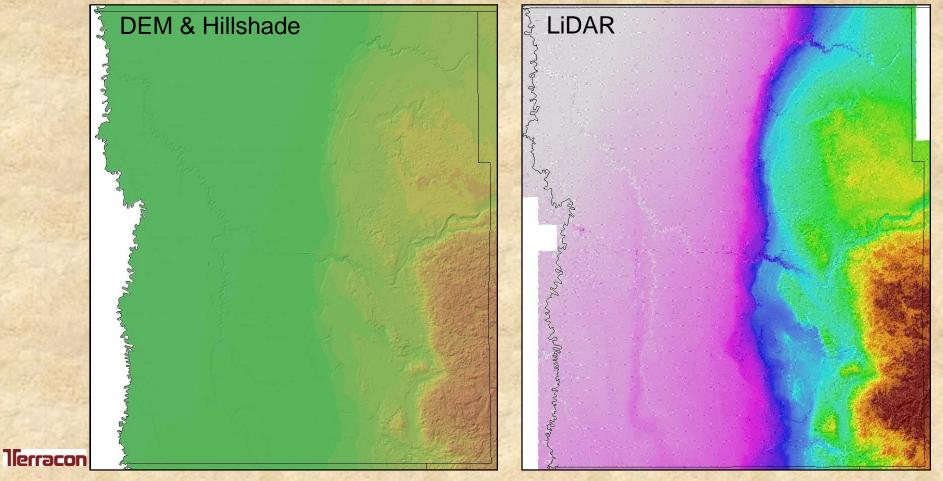


 Light Detection and Ranging (LiDAR)

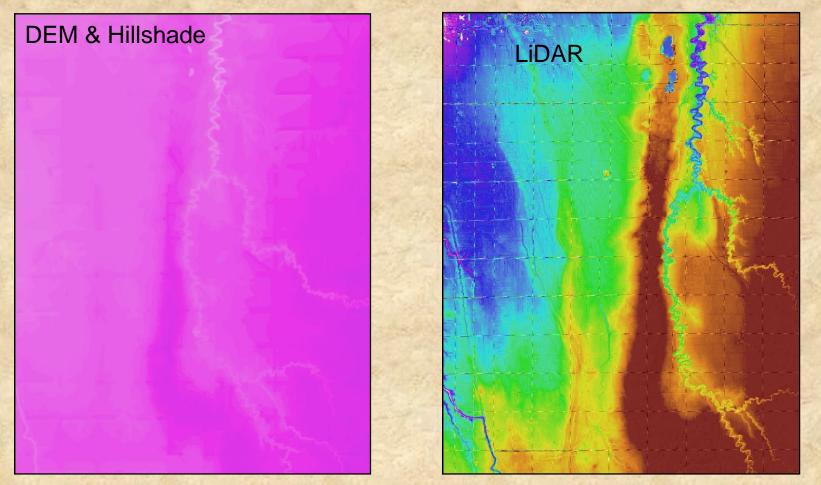


- The USGS DEMs are raster images with digital value of the elevation at a given pixel and are generalized.
- LiDAR is developed scale independent with a grid of ground elevations giving very detailed data of the actual ground shape and greatly increases the horizontal and vertical accuracy.

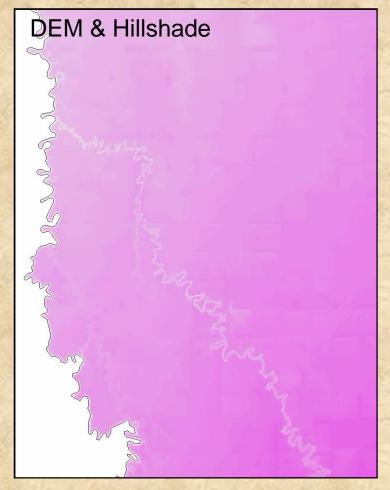
LiDAR Data – Red River Valley (Clay County)

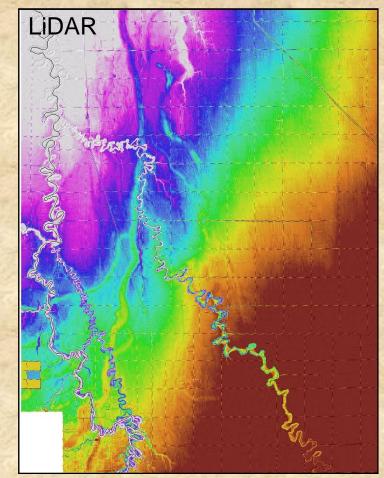


LiDAR Data - Red River Valley (Clay County)



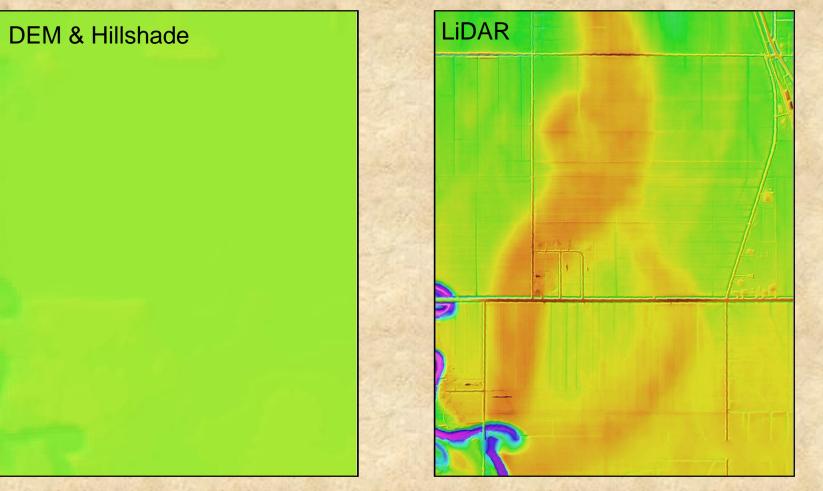
LiDAR Data - Red River Valley (Clay County)



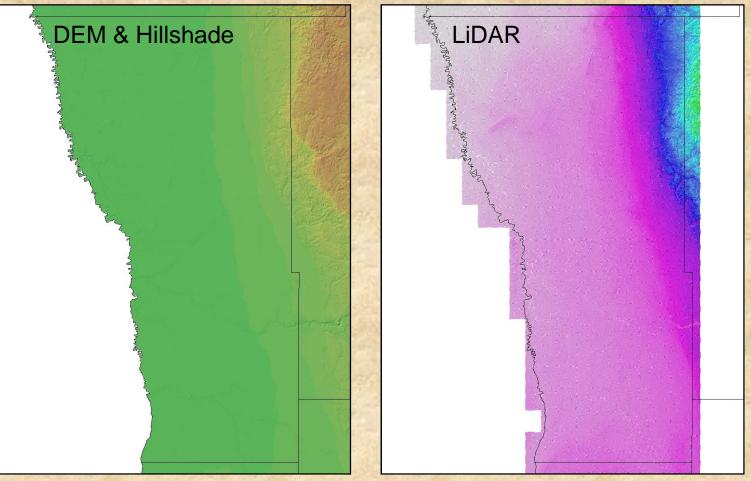


LiDAR Data - Red River Valley (Clay County)

Terracon

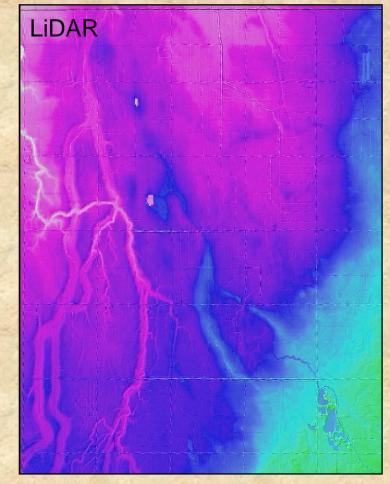


LiDAR Data - Red River Valley (Wilkin County)

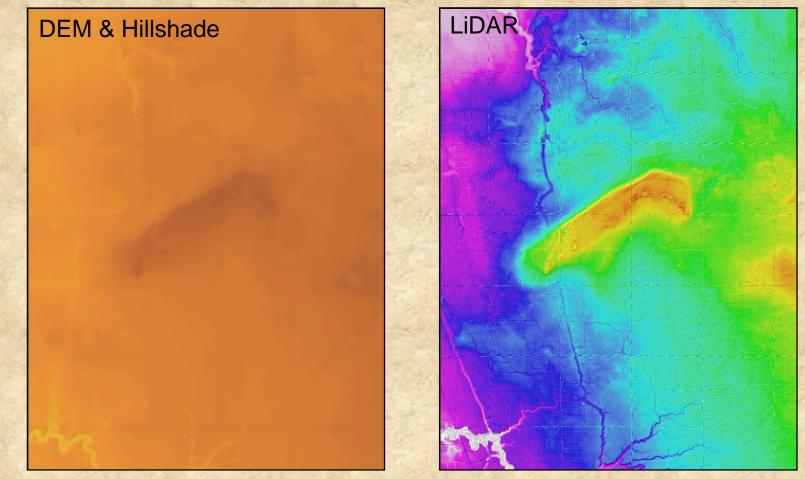


LiDAR Data - Red River Valley (Wilkin County)

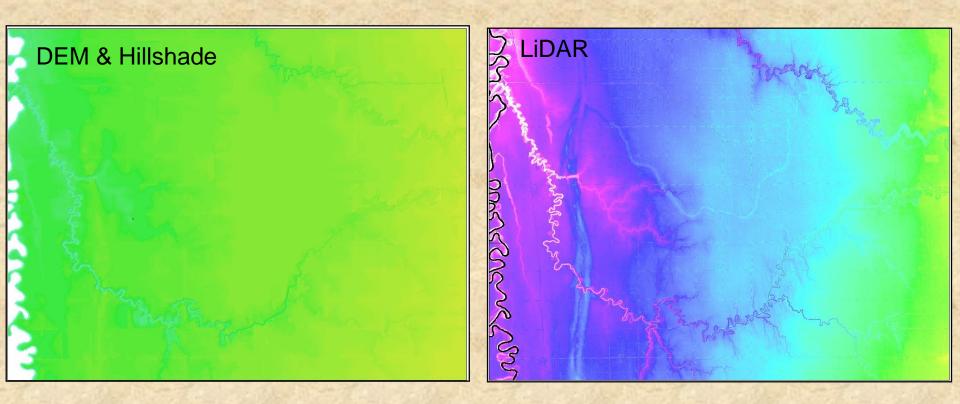




LiDAR Data - Red River Valley (Wilkin County)



LiDAR Data - Red River Valley (Norman County)

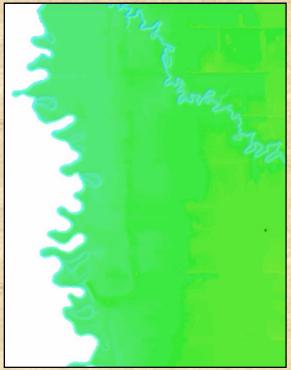


LiDAR Data - Red River Valley (Norman County)

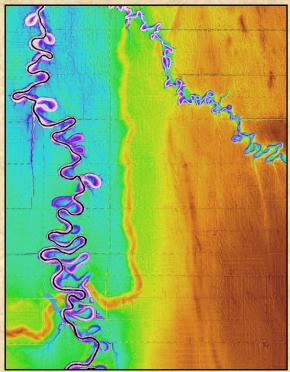
DEM & Hillshade

Aerial

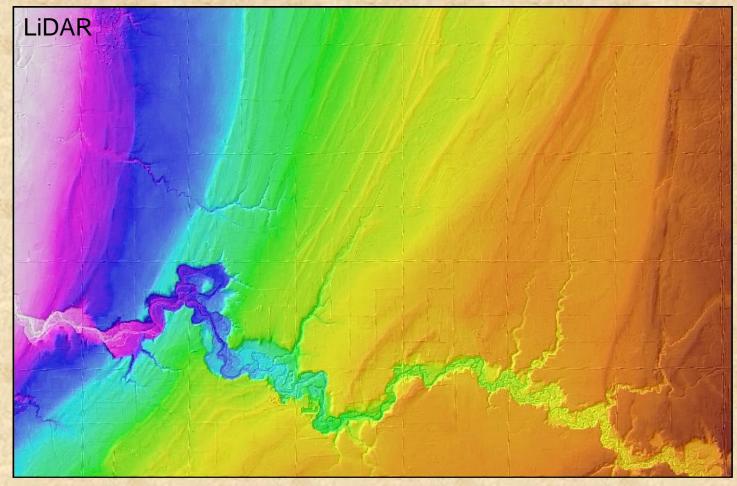
LiDAR







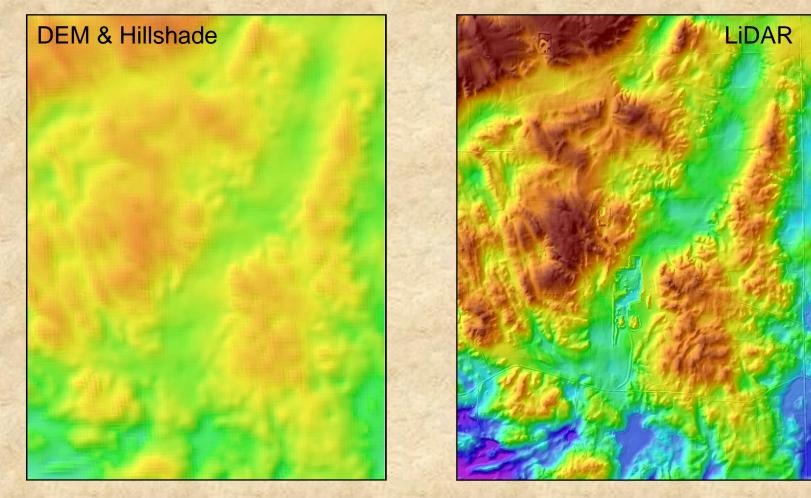
Beach Ridges – Clay County



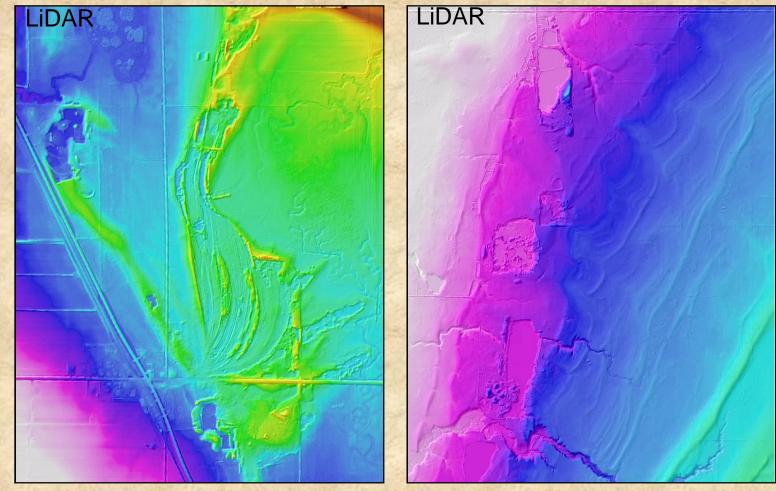
Terrace Deposits – Clay County

DEM & Hillshade LIDAR

Outwash Channels – Clay County

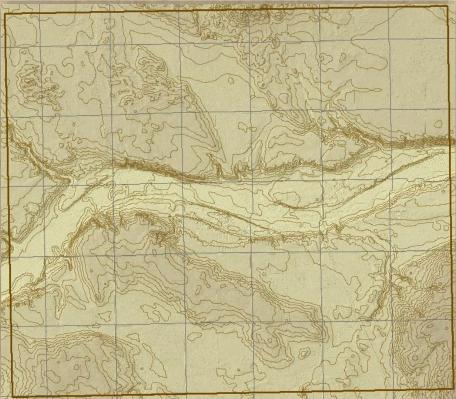


Mined Area – Clay County



Aggregate Potential Mapping

Topographic Map



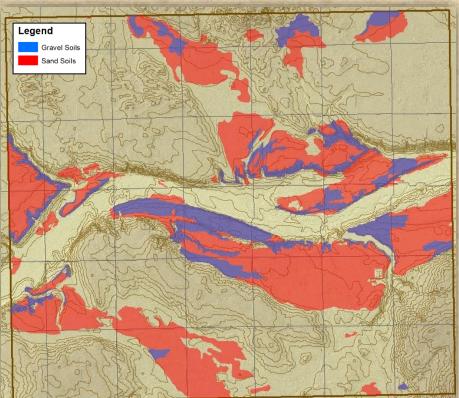
Aerial Photo

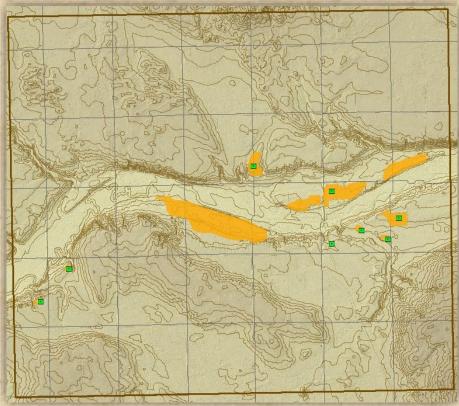


Aggregate Potential Mapping

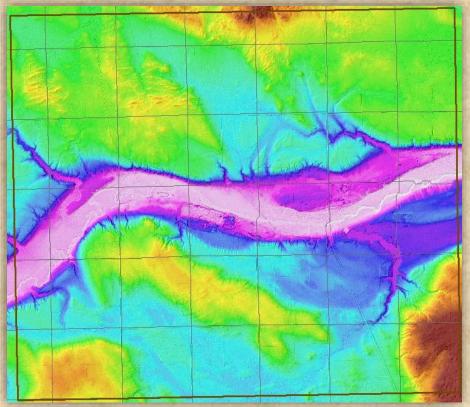
Soils Data

Current/Historical Pits





Aggregate Potential Mapping LiDAR Data



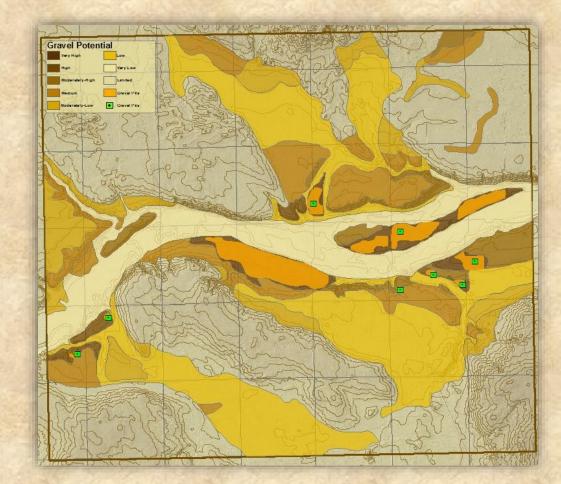
Google Earth



Aggregate Potential Mapping

Final Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality
- Texture
- Deposit type



Aggregate Exploration – Drilling



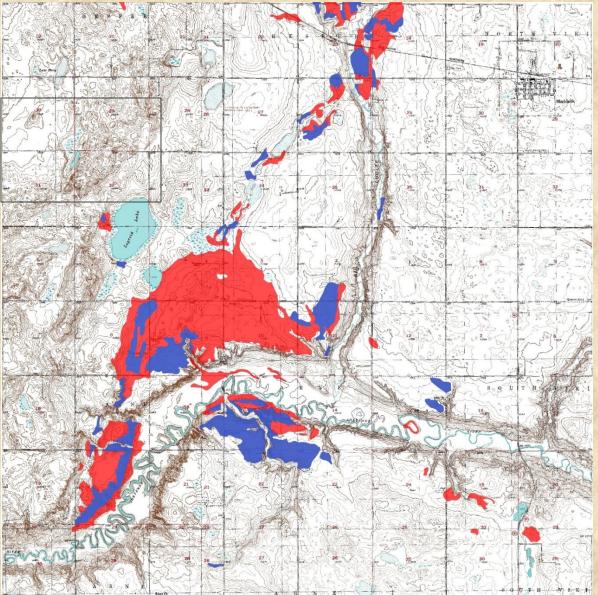








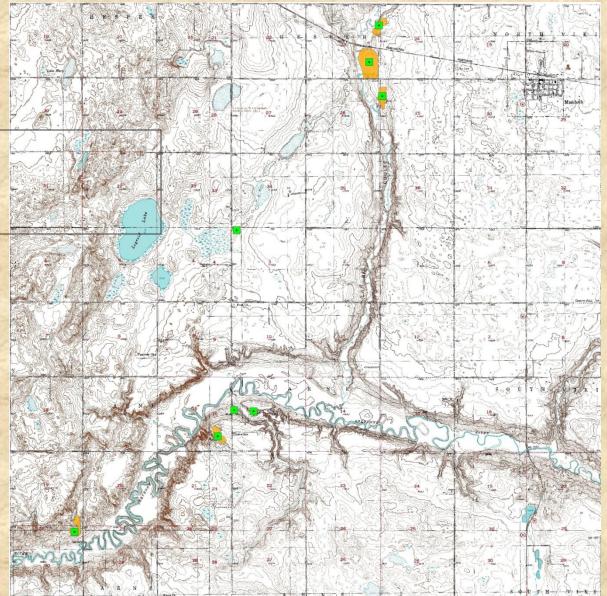
Topographic Map



Soils Map

Legend

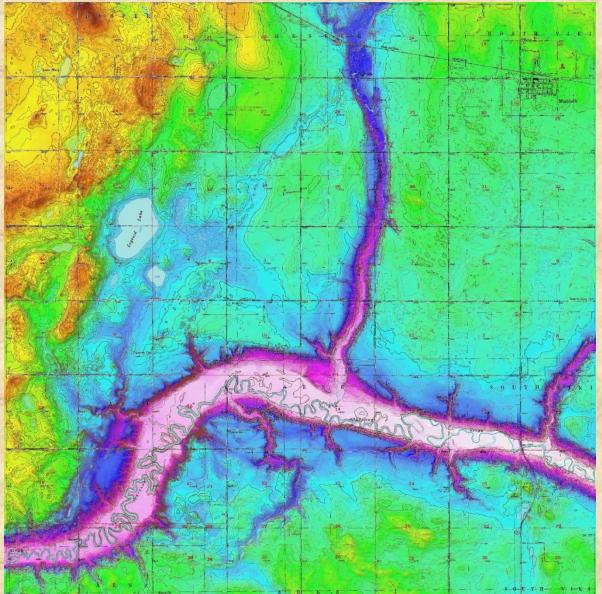




Active & Inactive Gravel Pits

Maddock Maddock, NI

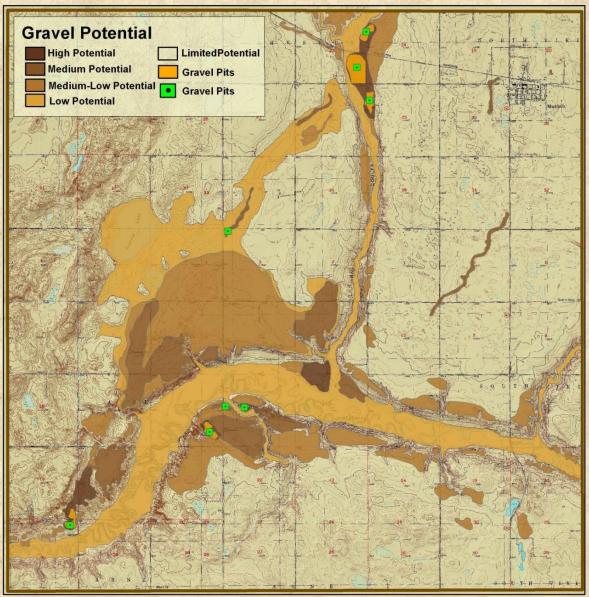
Aerial Photography



DEM & Hillshading







Final Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality
- Texture
- Deposit Type

Clinker A.K.A. "Scoria"

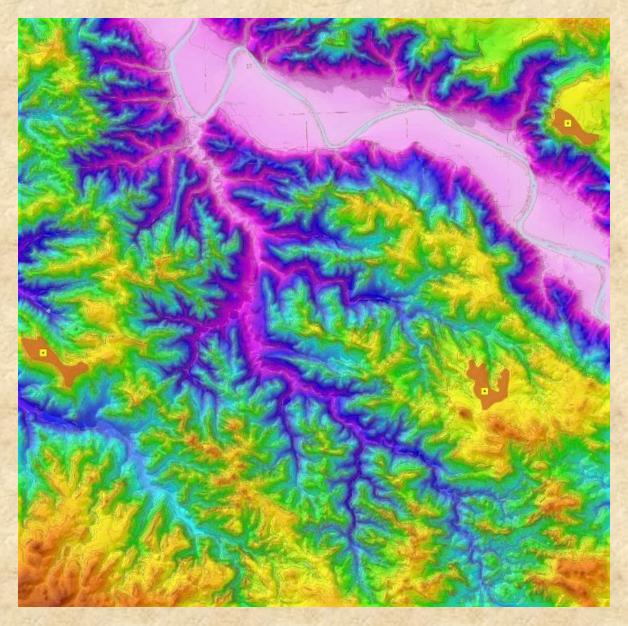


Clinker is a sedimentary rock that has been "baked" by burning coal seams beneath it
It is considered a crushed stone and is mined for oil pads and access roads

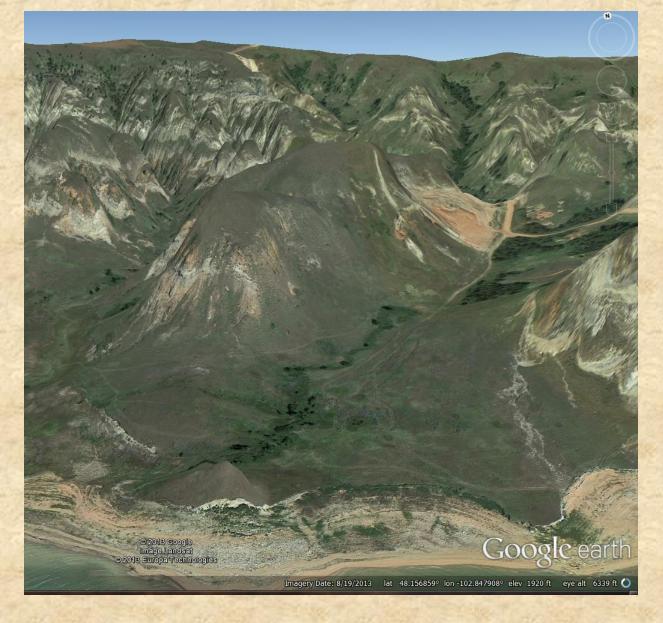




Clinker ("scoria") as Road Surfacing Material in Western North Dakota - Edward C. Murphy, NDGS



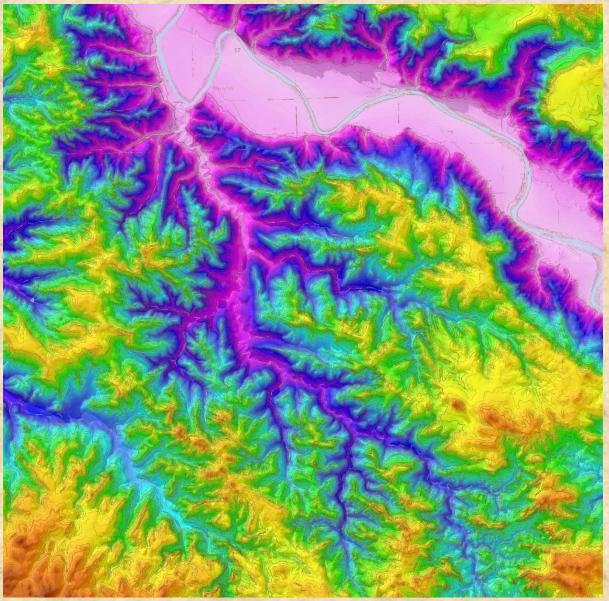
Active & Inactive Pits



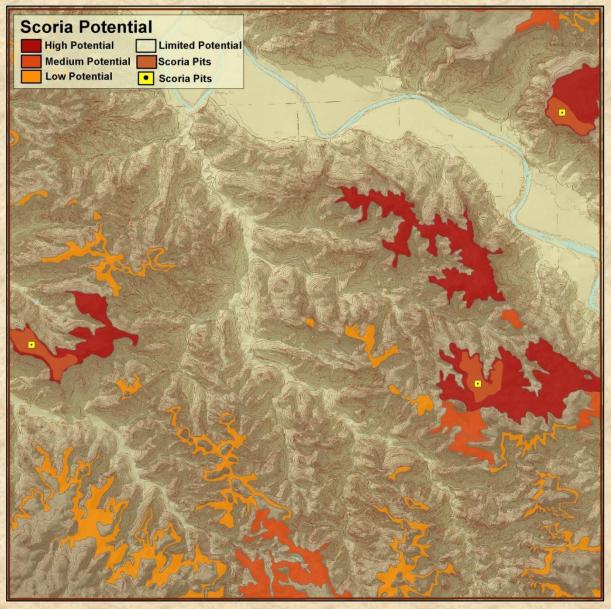
Aerial Photography & Google Earth



Topographic Maps



DEM & Hillshading



Final Scoria Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality

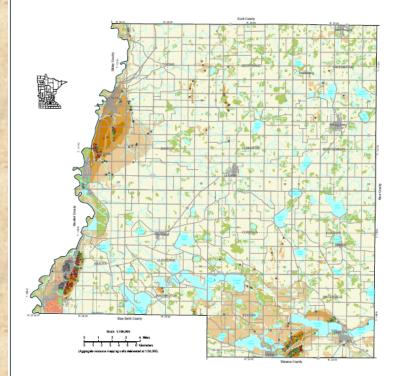
Services Provided

LEVEL OF SERVICES PROVIDED

Category	Basic Project Description
Class I	Data Compilation
Class II	Data Compilation, Minor Geologic Analysis and Interpretation, Reconnaissance and Evaluation
Class III	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation, Minimal Field Work (1-3 days)
Class IV	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation, Moderate Field work (1-2 weeks), Moderate GIS Interpretation and Mapping
Class V	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation. add "GIS Database of field points, pits, and quarries and potential areas. Extensive Field work (3-4 weeks), Extensive GIS Interpretation and Mapping
Site Specific Evaluation	On-Call Services







Classification Net hodology for Aggregate Resources

Design of Lands and Ministry Vision C. Drive, Design

The aggregate resources of Le Sour County wave divided into seven unlegation: 1) highly desirable and and growd deports. 2: moderably desirable and growd deports. 3: into desirable and and growd deports. 4: highly desirable auxiliaria deports. 3: moderably desirable matted stars deports. (5) leas desirable auxiliaria stars deports. and 7: includ potentially deported deports.

Constructions of the construction of the const

Ordered show mourses over district to the energy over, it has been as the second data that the show the second data and the s

as identified as finited appropriate potential differences the above resultance orients for either used and or couleed states. The deposits may have been too small is used where, not twick enough, have too much day, may not have much the outly specifications, or coulerand matching to first in take. graval or co overlanders

Along with appropriate potential, all income identified sources of appropriate were received. This included gravel pits and quarties recipiting in this from itera from an across from the still across. These gravel pits and quarties may be across the state of the state.

Table 1. Sand and Gravel Potential

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	1949	Balandy.	i an	Under		
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	No benefit hips	National y Tight	Marin skalp law Marin Marin			

Period in the segment of second secon Hote: The others are exactlated with apprepring a second deviating (i.e., highly desired), mathematic desirable, here they with a first of appreprint for appreciate desirable.





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Graved Pigg: Locations were gathered from tarvard different reference sources. Any given pit may be active, matter, dysfered, or rechimized. The color indicates the whiche size of the pit. * Large - larger than 15 annes * Hedium - approximately * Small - less than 5 annes. Site 15 extens.

Grand Pits - MEDOT files: Loadians galaxed from AGS, the Minnessia Department of Transportation's Aggregate Scanes information System toting of aggregate scaness. Test hole logs, sizes, and quality test data are unables. The catar indicates the native scale of the pit.

e Large-large bas 15 aures o Mindian - approximately o Small-less bas 5 aures. Sta 15 aures.

Guarties: Ordericies carbonale (investore and detaritie) quarties and for effort succeded states or dimension shows, and finductual and quarties where carbonale badwards is retrained to accure the Cardinan moders also efforts and the carbonale find per bandles, included, adjusted to reaching of the states and accurate moders also efforts and the carbonale states and the carbonale states and the states and th

Large - larger than 16 acres
 Hadian - approximately
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AGGREGATE RESOURCES LE SUEUR COUNTY, MINNESOTA Jonathan B. Ellingson 2003

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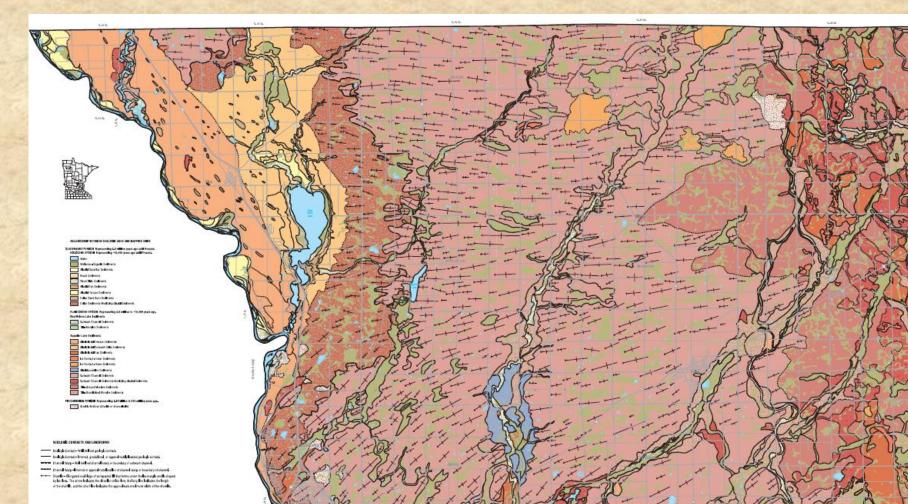
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AGGREGATE RESOURCES **BENTON COUNTY, MINNESOTA**

JONATHAN B. ELLINGSON

2002

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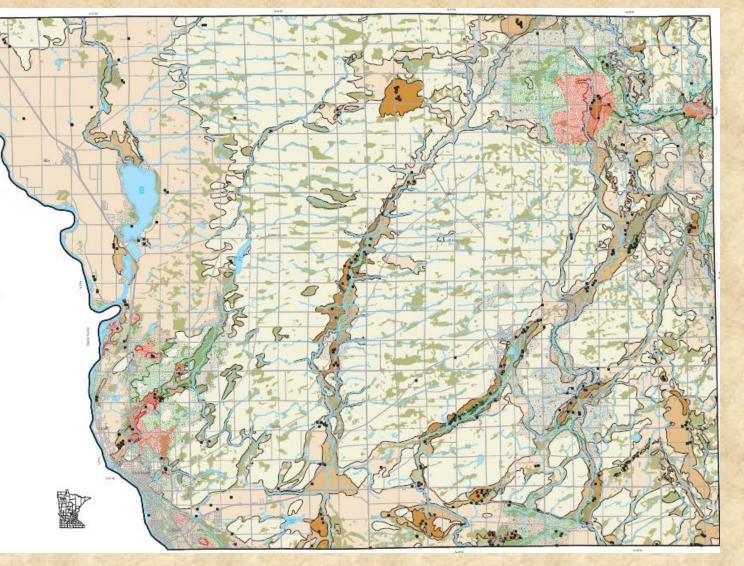
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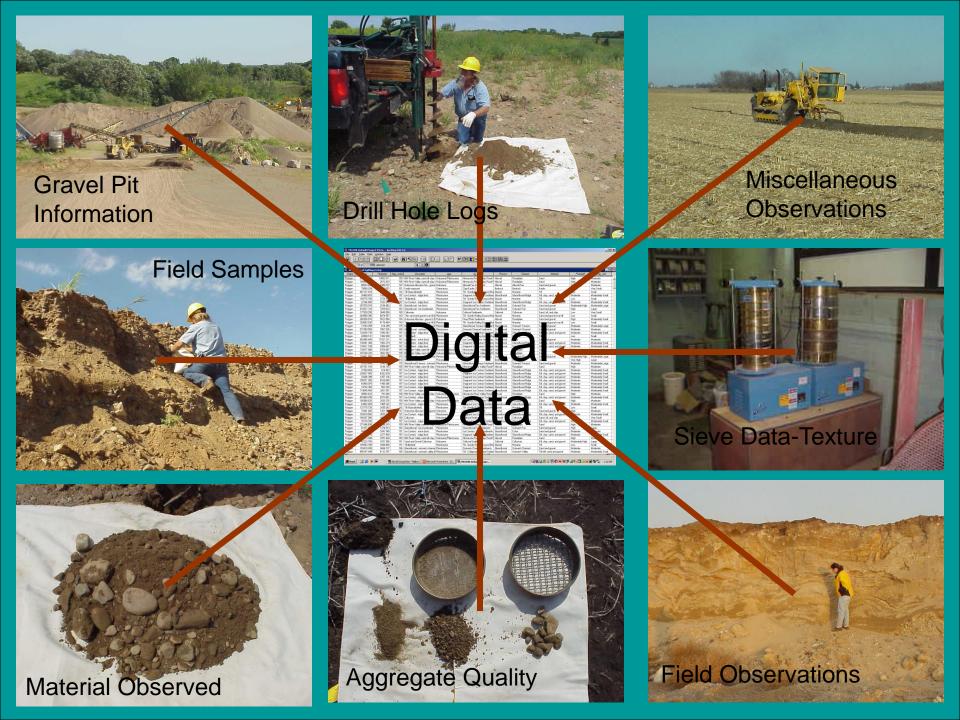
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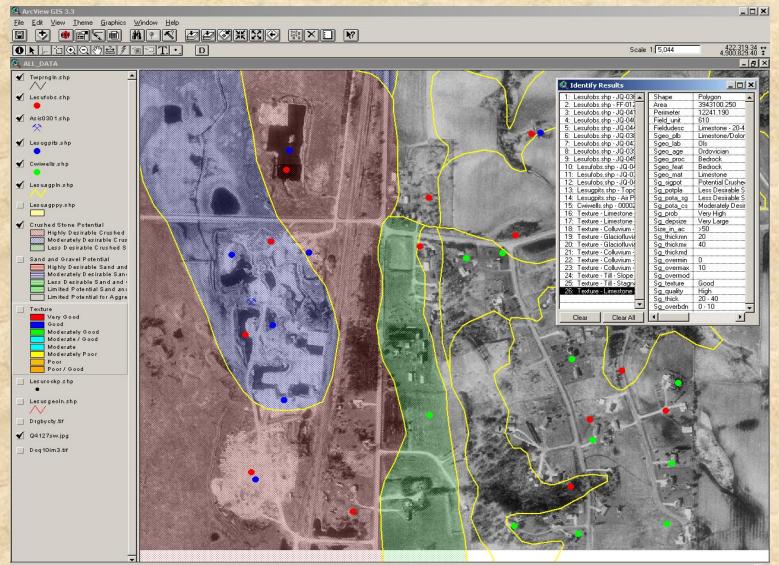
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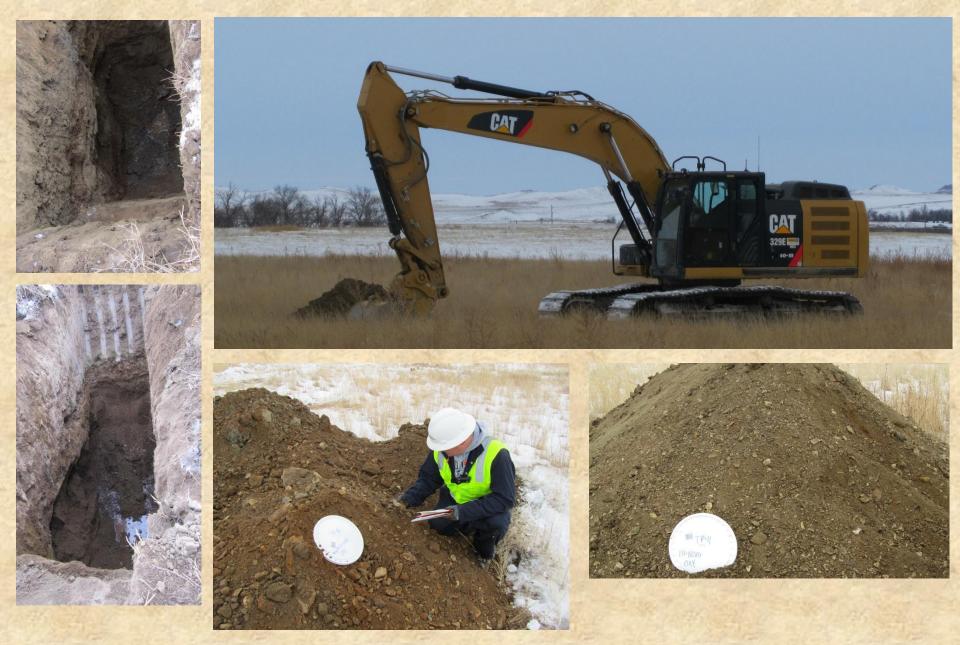
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EXPLORATION: TRENCH/BACKHOE



EXPLORATION: GEOPHYSICS – EM RESISTIVITY

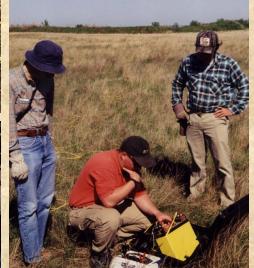












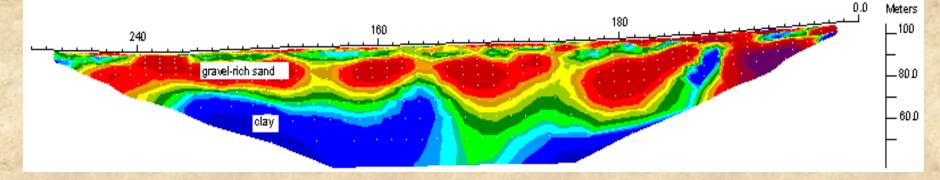


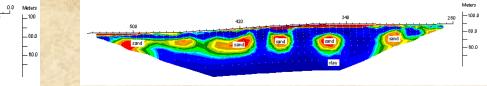


EM RESITIBITY DATA

- Upper more data / more control / more accurate
- Lower less data / less control / more interpretive







680

160

olay

160

day

760

240

sand

sand and gravel

600

80.0

80 D

gravel-rich sand

sand

clay

Meters

- 80.0

— 60 D

- 40.0

-90 D

-70.0

— 50 D

Meters

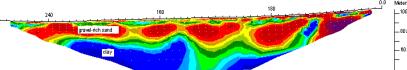
80.0

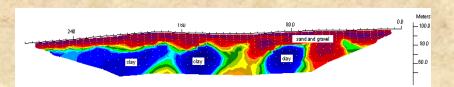
- 60.0

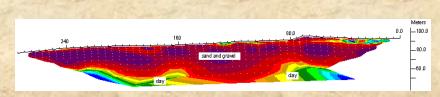
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520

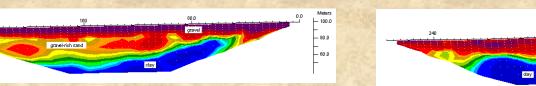
0.0 Meters

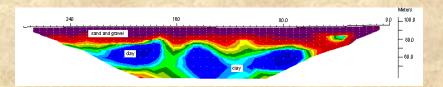




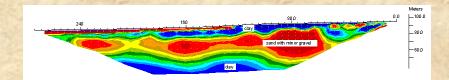


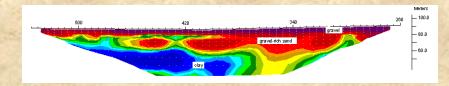
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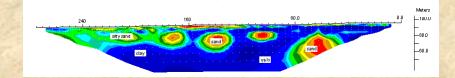




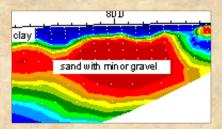
silt with clay and sand



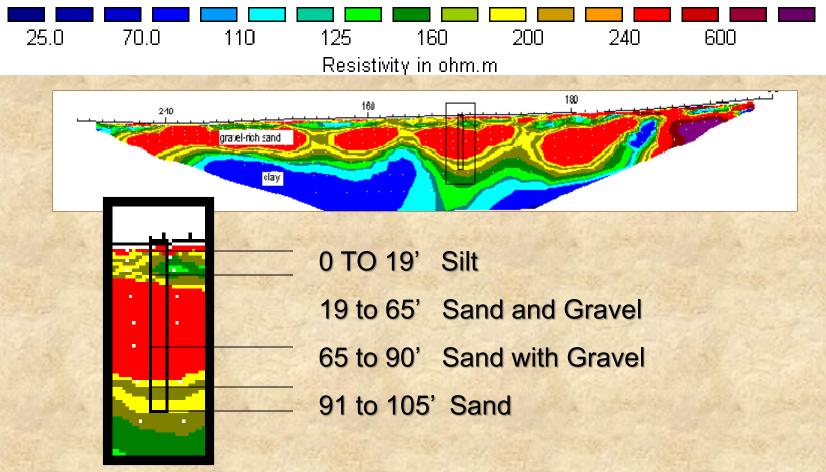




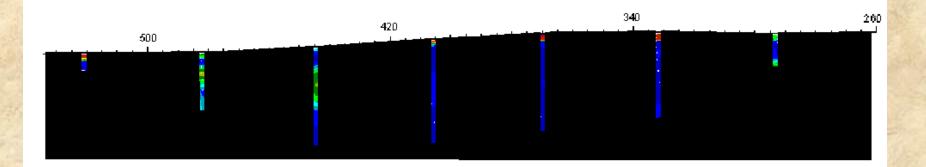
EM RESISTIVITY DATA

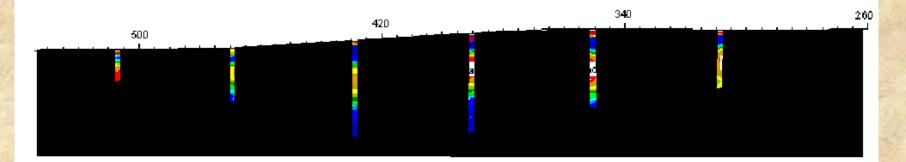


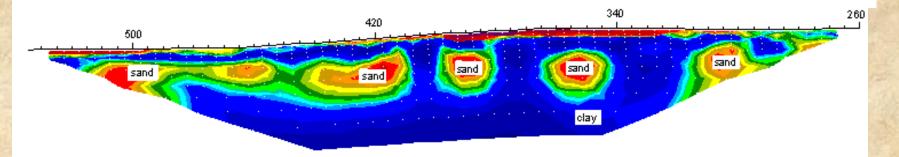
Material (Clay, Sand) vs. Resistivity (Ohm-meters) ClaysSilts.....Silts and Sands.....Sands and



CONTINUITY OF A RESOURCE (Between Drill Holes)







CONCLUSION / QUESTIONS



IFF® Incident and Injury-Free®

Terresce will create and sumain an incomer and high-rif-rest UP synchiptics based on care and concern for people. It is an uncompension gramming cammingment at all firely of the company to ensure ensymption gost hours calify in bit or the firmly such and every days. All Artencios, addrey is bitles as a core when, as well as an operational original. All Artencios, addrey is and sa as cores when, as well as an operational profile. All Artencios, addrey is and sa as cores when, as well as an operational profile. All Artencios, addrey is and sa cores when, as well as an operational profile. All Artencios, addrey is and sa cores when a second some of the operation o

Terracon will visibly demonstrate to employees that we value them for who they are and what they do, by dedicating the time, resources, and equipment necessar to achieve *Incident and Injury-Free*.





Aggregate Resource Issues

- Supply / Demand Issues Increase Demand
- Scarcity Areas Increase Use of Alternates / Scoria
- Quality Issues Transportation, Erionite, GVL vs. CS
- Increasing need for Aggregate Resource Mapping

SUSTAINABILITY IN MINING







- Integrated Approach to Decision Making
- Balanced Approach
 - Environment, Economic, and Social Issues
 - Based on Sound Science, Economic Integrity, Environmental Analysis, & Social Considerations
 - 3 P's People, Profit, and Planet
 - 3 Legged Stool Environment, Economy, and Social

MINING = OPPORTUNITY

"Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions."

"Sustainability considers the needs of the current and future generations!"



ONE PARCEL – MANY NEEDS

- No natural lakes in Olmsted County
- Need more wetlands and associated habitat
- Need Wildlife habitat ducks, geese, etc...
- Need Affordable Aggregate Resources roads/houses
- Need Land for Development space for homes
- Need Diversity in Urban Development Properties
- Ex: What do we have Agriculture Land.
- Look at Mining as an opportunity to benefit all involved – economy, social, and environmental needs.

"Look at Mining as an opportunity to benefit alkinvolved – economy, social, and environmental needs - fostering and creating relationships."





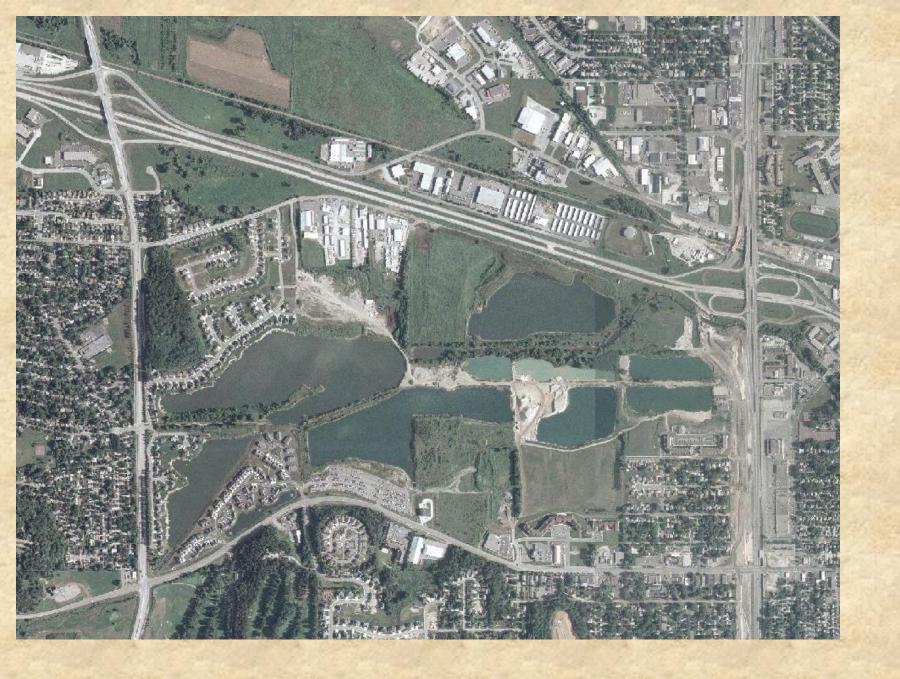
SUSTAINABILITY



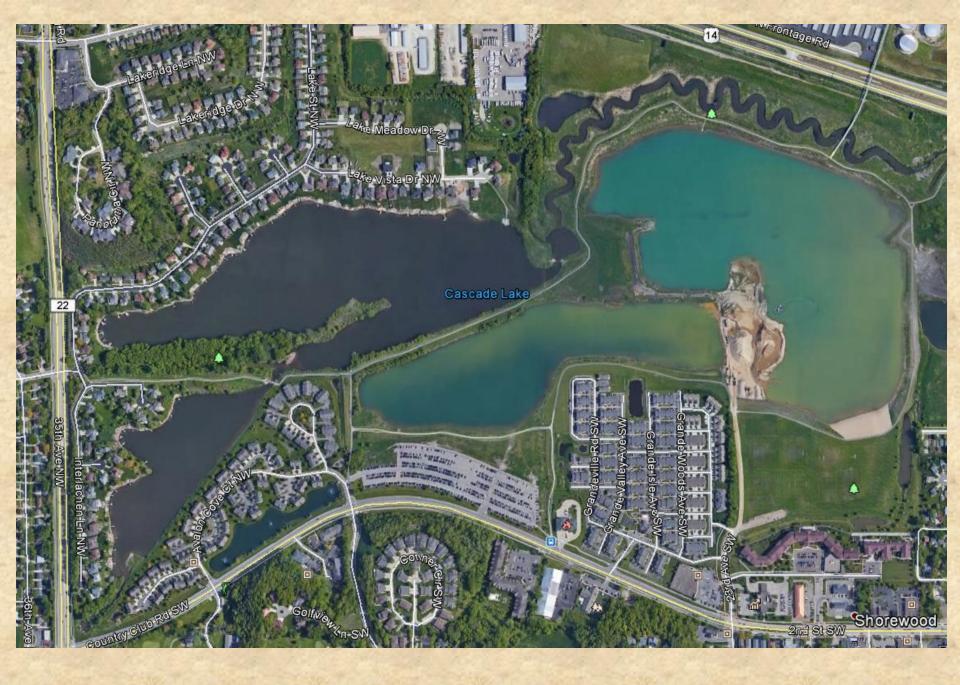




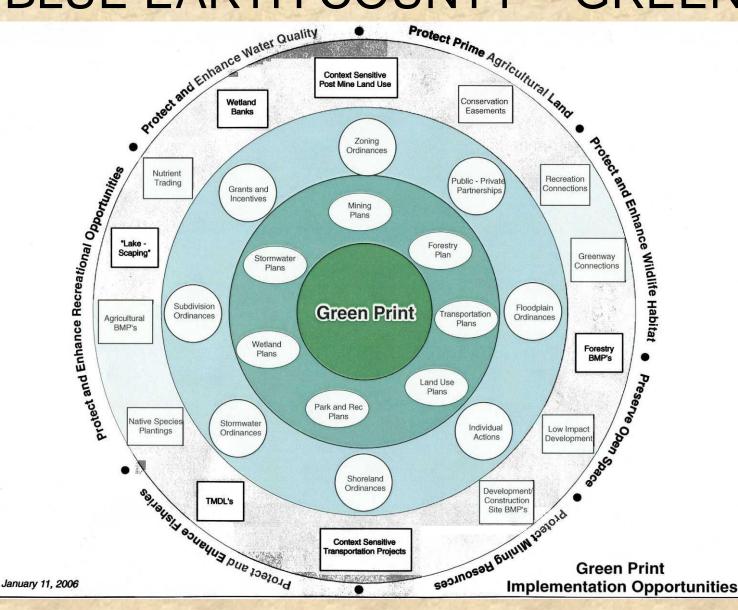
- Sustainability considers the needs of the current and future generations!
- "Establishing meaningful relationships with key constituencies based on mutual trust and a desire for mutually beneficial outcomes, including those inevitable situations that require informed trade-offs"







BLUE EARTH COUNTY – GREEN PRINT



PITS VS. QUARRIES

Types of Pits

Gravel Pit

Sand Pit

Barrow Pit.

Types of Quarries

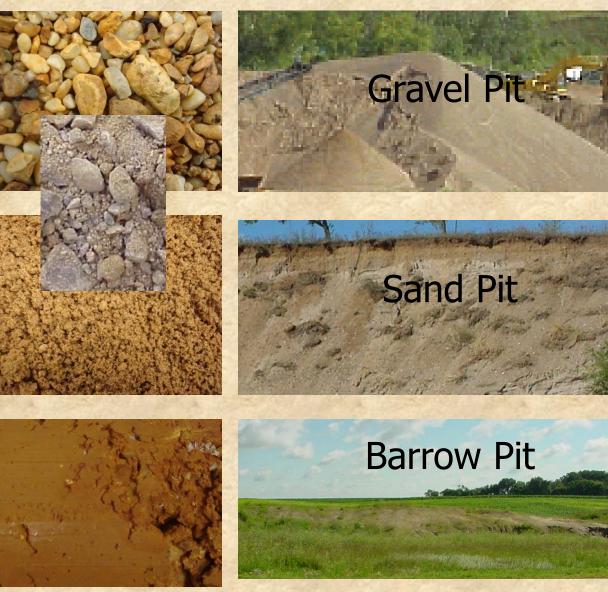
Crushed Stone

Dimension Stone

Industrial Sand

TYPES OF PITS

- Unconsolidated Material
- DifferentComposition
- Gravel, Sand, or Clay
- The type of material determines type of pit



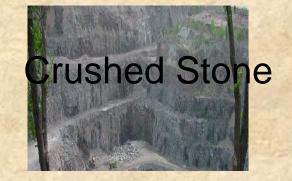


QUARRIES

 Consolidated bedrock is mined (same rock type).

Limestone, Granite, Dolomite, Quartz Sand, Quartzite, Basalt, Gneiss, Etc.













QUARRIES

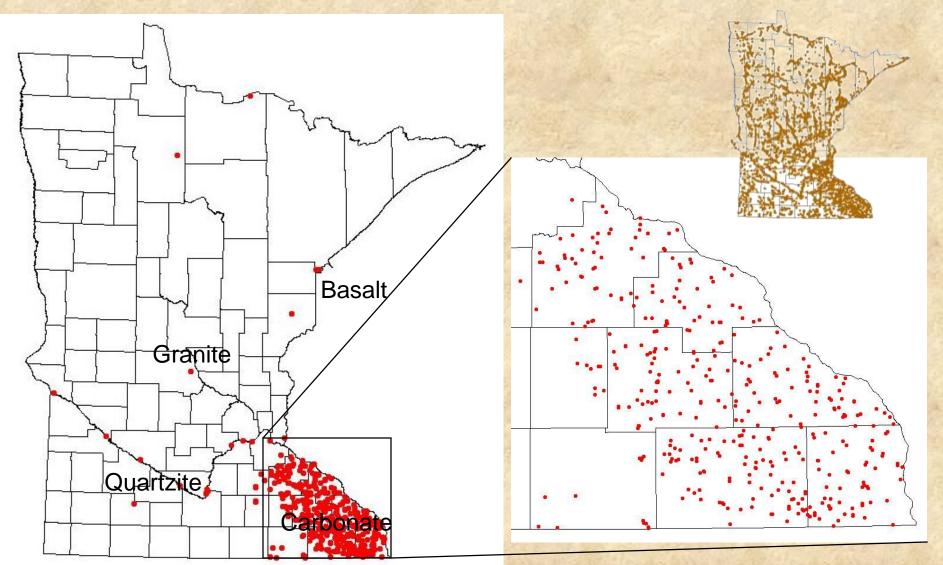








Distribution of Quarries in MN



MN/DOT – Aggregate Source Information System (ASIS)

MINING AGGREGATE RESOURCES

- Sand and Gravel
 - Mining Above WT
 - Mining Below WT
- Crushed Stone
 - Mining Above WT
 - Mining Below WT

- Type of Mining Affects
 - Post-Mine Land-Use
 - Reclamation Plan
 - Mine Planning
 - Staged Reclamation
 - Maximize Resource



AGGREGATE MINING Sand and Gravel Mining – Above Water Table

Unconsolidated Material



AGGREGATE MINING Sand and Gravel Mining Crushing and Processing Grates/Shakers/Complex Systems **Desired Product Specifications**

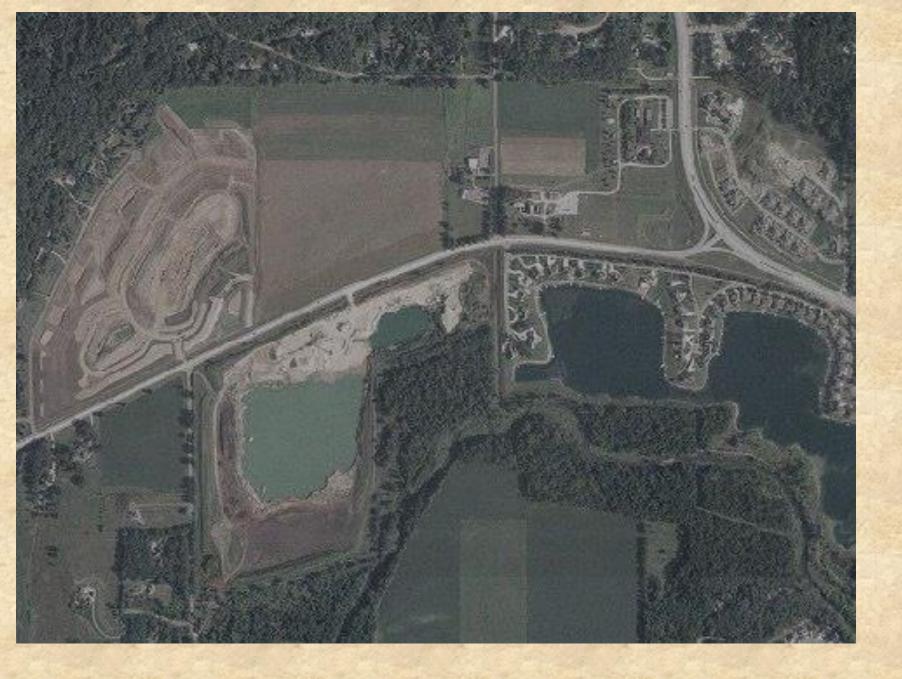




AGGREGATE MINING

Sand and Gravel Mining – Below the water table

- Backhoe material piled, processed, etc...
- Typically used in smaller S&G pits



AGGREGATE MINING Sand and Gravel Mining – Below the Water Table • Floating Dredge – Pipeline Slurry to Land • Typical in moderately sized sand and gravel pits with fairly thick deposits



AGGREGATE MINING

Sand and Gravel Mining – Below the Water Table
Floating Dredge to conveyer to stockpile
Typical in larger S&G Pits – Thick Deposits







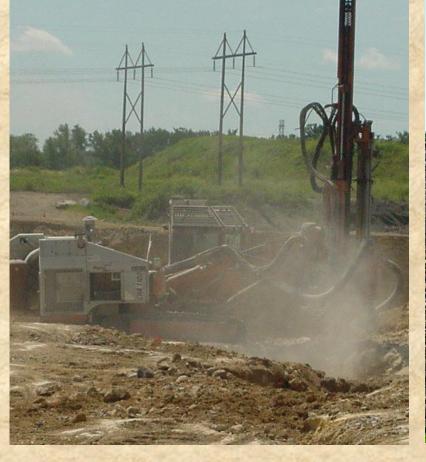
AGGREGATE MINING

Crushed Stone Mining

- Remove overburden to expose the bedrock
- Used to construct berms to preserve topsoil and act as a screen – noise, dust, visual, safety



AGGREGATE MINING Crushed Stone Mining – Drilling

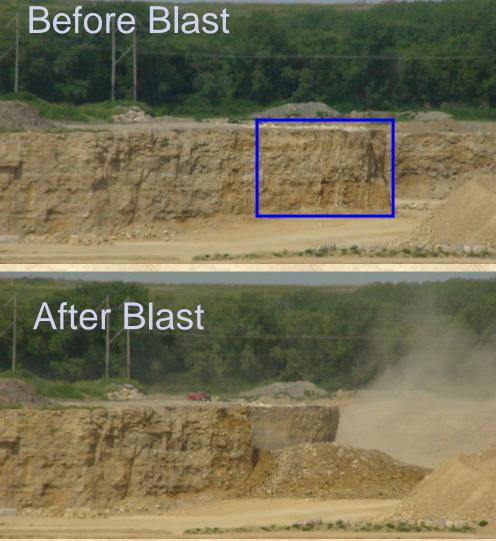






AGGREGATE MINING Crushed Stone Mining - Blasting

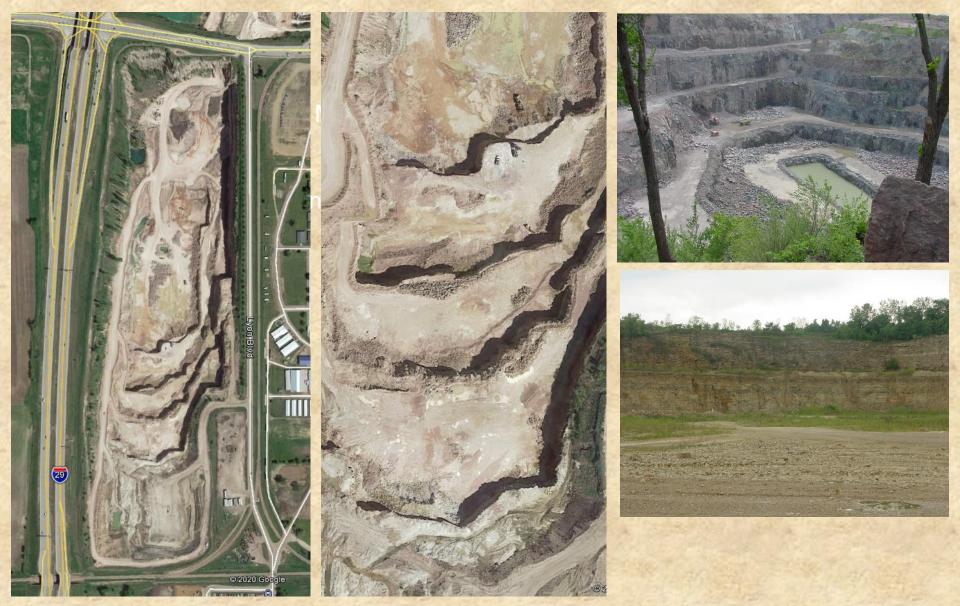




BLASTING – FRAGEMENT ROCK Pick it up, fragment it, set it down – minimize energy wasted - which minimizes noise, ground vibration, & flyrock - wasted energy



AGGREGATE MINING Crushed Stone Mining – Mined in Benches







AGGREGATE MINING Crushed Stone Mining-Crushing/Processing





AGGREGATE MINING Crushed Stone Mining – Crushed Sizes





Stock Piles Storing Sized Material

- <mark>3/8</mark>"

Rip-Rap (>6inch) "Erosion Control" Class 5 Material 'Gravel Roads"

- Mine land reclamation, if done properly, returns the land to its original or better condition than the premining condition
- Mine land reclamation is a social obligation of a mining company to the society

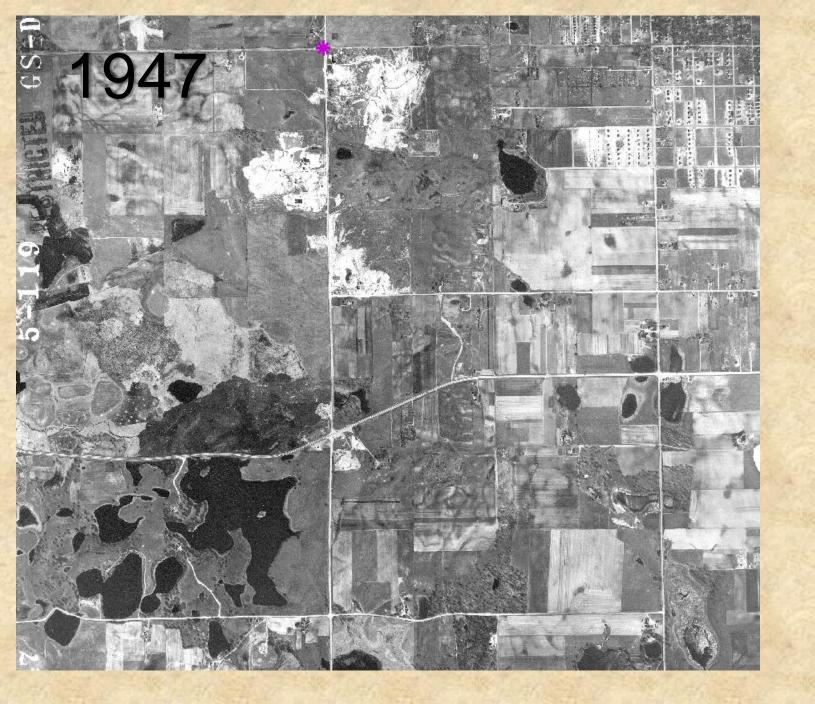
POST-MINE LAND-USE

 Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions

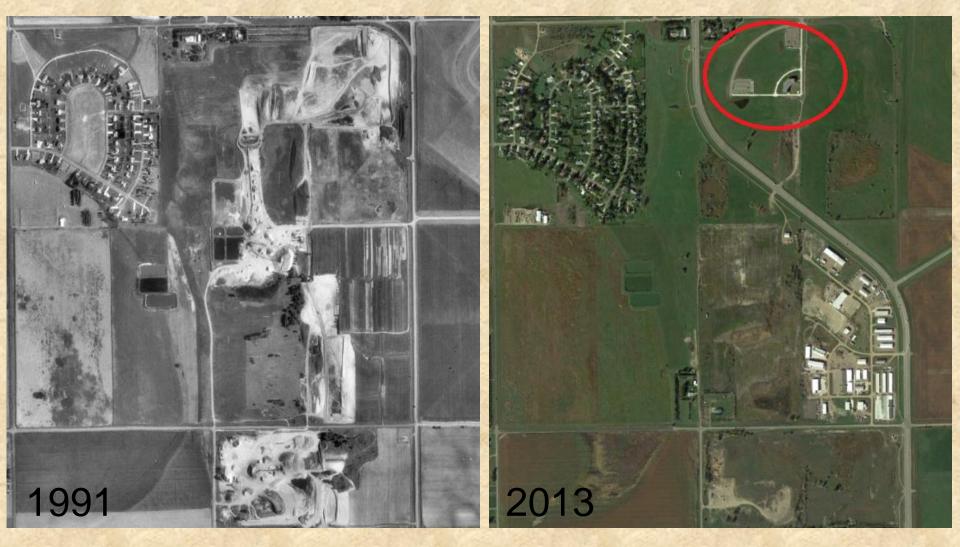
"Mining is a Temporary Land-Use"

"Look at Mining as an opportunity to benefit all involved – economy, social, and environmental needs - fostering and creating relationships."

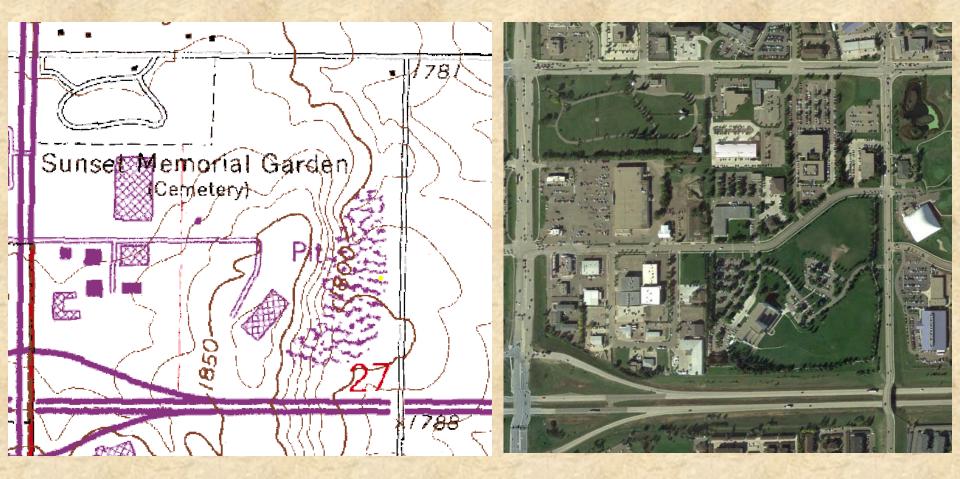






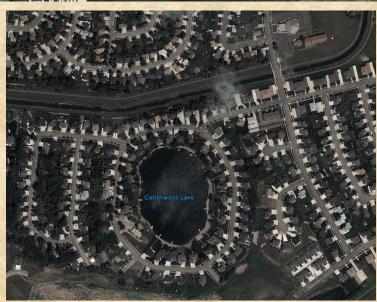


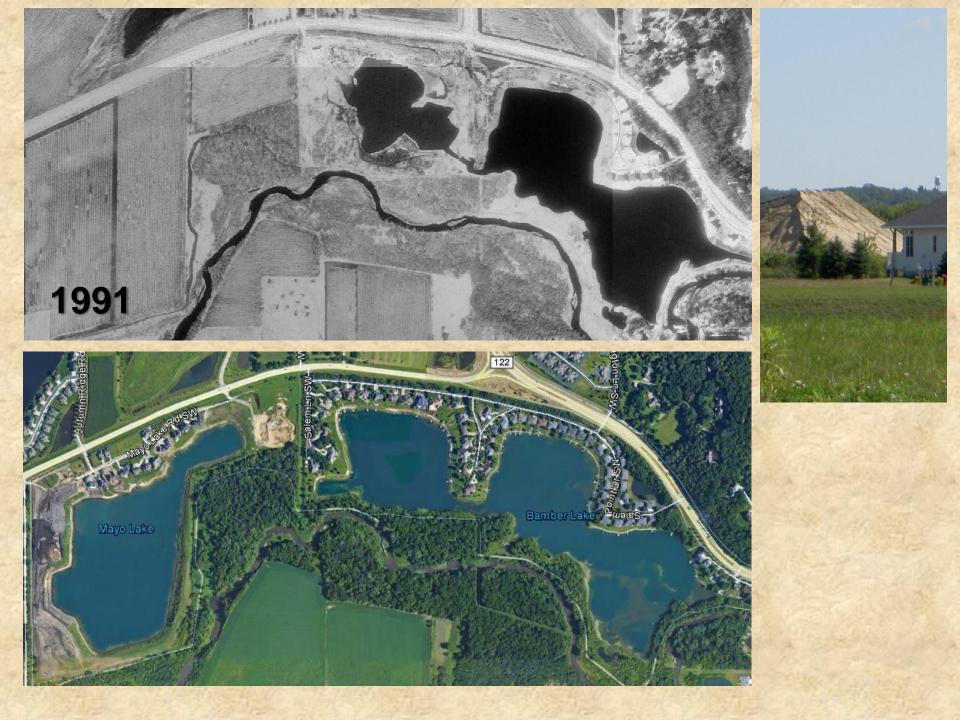
















Roller Coaster,

Fiesta Texas

BEST MANAGEMENT PRACTICES (BMP)

- Sustainability considers the needs of the current and future generations!
- Using an Integrated Approach to Decision Making / Balanced Approach
 - Environment, Economic, and Social Issues
- "Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions."
- Mining = Opportunity to create beneficial solutions

ATV Park









RECLAMATION Early Stage - Wetland



Recreational – Hunting or Cattle Grazing



RECLAMATION Lake/Wetland – Wildlife Habitat

The Kan And Allen

Fishing Pond

Prairie Grass



Recreational Trails

Parks



Parks

Parks







CONCLUSION / QUESTIONS



IIF[®] Incident and Injury-Free[®]

Tertesco will create and sustain an incident and high-Free UP products a based on care and concern for people. It is an uncompension gramming cammingment at all treess of the company to came original goal based and the source of the source or every size, Al Arreson, tarley is add as a core value, as well as an operational or every size, Al Arreson, tarley is add as a core value, as well as an operational product. All Arreson, tarley is add as a core value, as well as an operational product. All Arreson, tarley is add as a core value, as well as an operational product All Arreson, tarley is add as a core value, as well as an operational product and the source of the product of the source of the product of the source of th

Terracon will visibly demonstrate to employees that we value them for who they are and what they do, by dedicating the time, resources, and equipment necessar to achieve *Incident and Injury-Free*.





Aggregate Resource Issues

- Supply / Demand Issues Increase Demand
- Scarcity Areas Increase Use of Alternates / Scoria
- Quality Issues Transportation, Erionite, GVL vs. CS
- Increasing need for Aggregate Resource Mapping

Developing Aggregate Resources below Watertable
 Planning / Partnerships - Sustainable Development
 Reclamation / Post-Mine Use Success – Plan Early

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