

Exploration, Development, and Reclamation of Aggregate Resources



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PRESENTATION OVERVIEW

Exploration, Development, and Reclamation of Aggregate Resources

- Aggregate Facts, Issues, and Uses
- Exploration, Inventorying, & Mapping
- Mine Development & Mining Techniques
- Opportunities / Sustainable Development
- Reclamation & Post-Mine Land-Use



AGGREGATE

SAND & GRAVEL

CRUSHED STONE

SAND & GRAVEL



Glacial Outwash, Alluvium, etc...

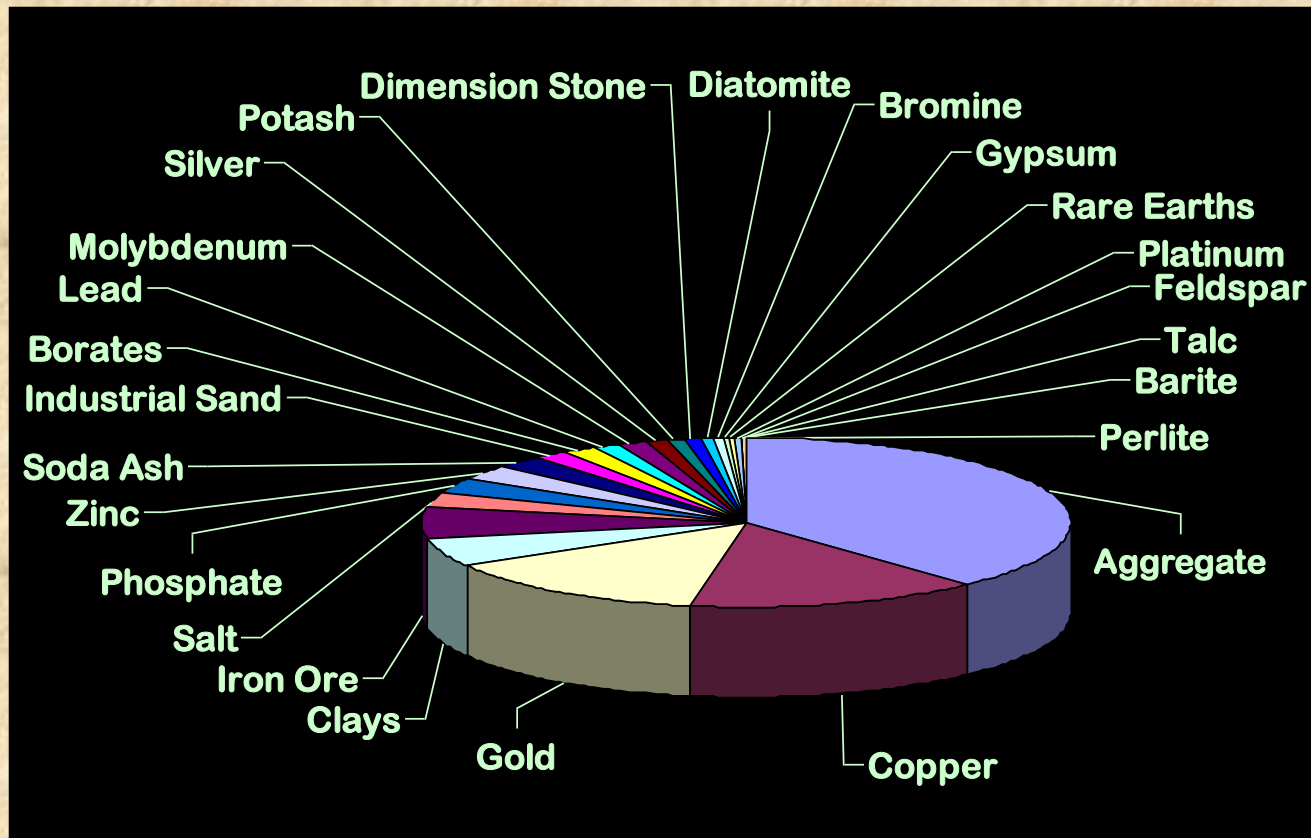
CRUSHED STONE



Scoria, Limestone, Granite, Basalt...

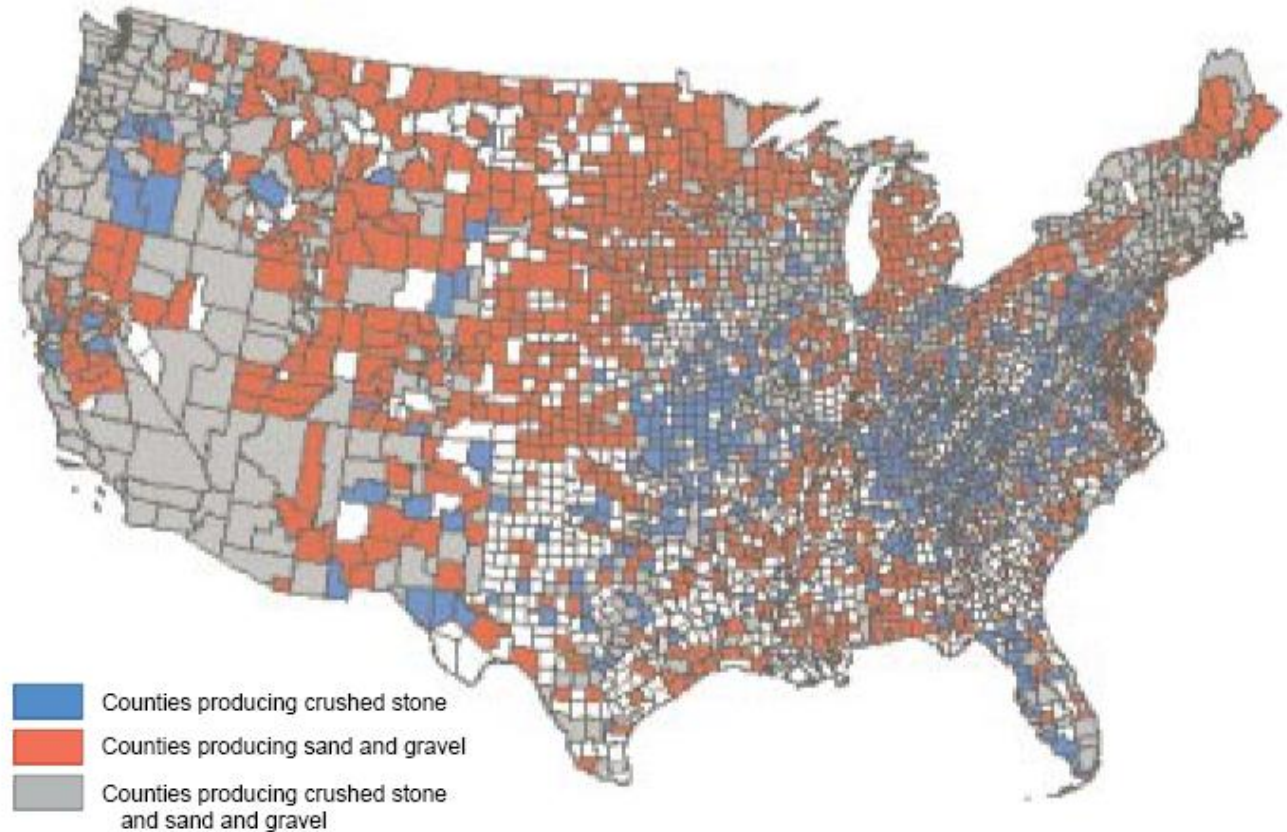
AGGREGATE INDUSTRY:

Largest Non-Fuel Minerals Industry
in the World (Value and Volume)



AGGREGATE INDUSTRY

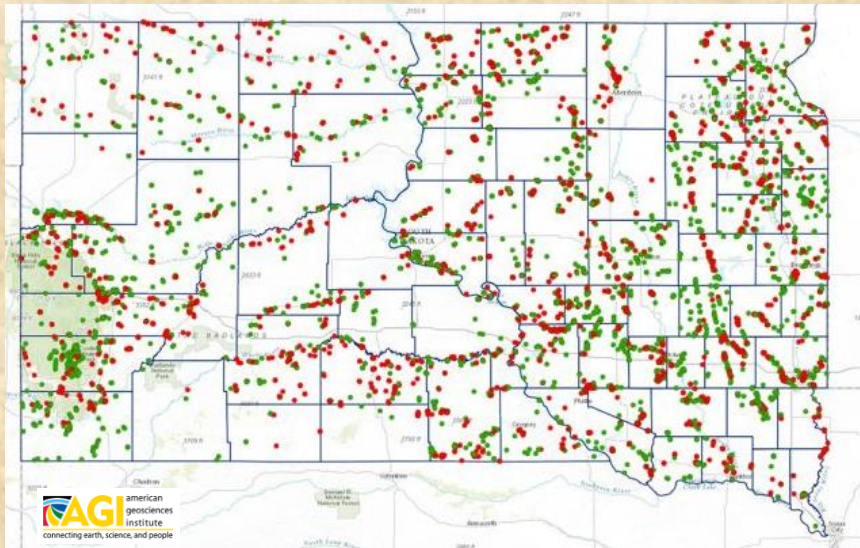
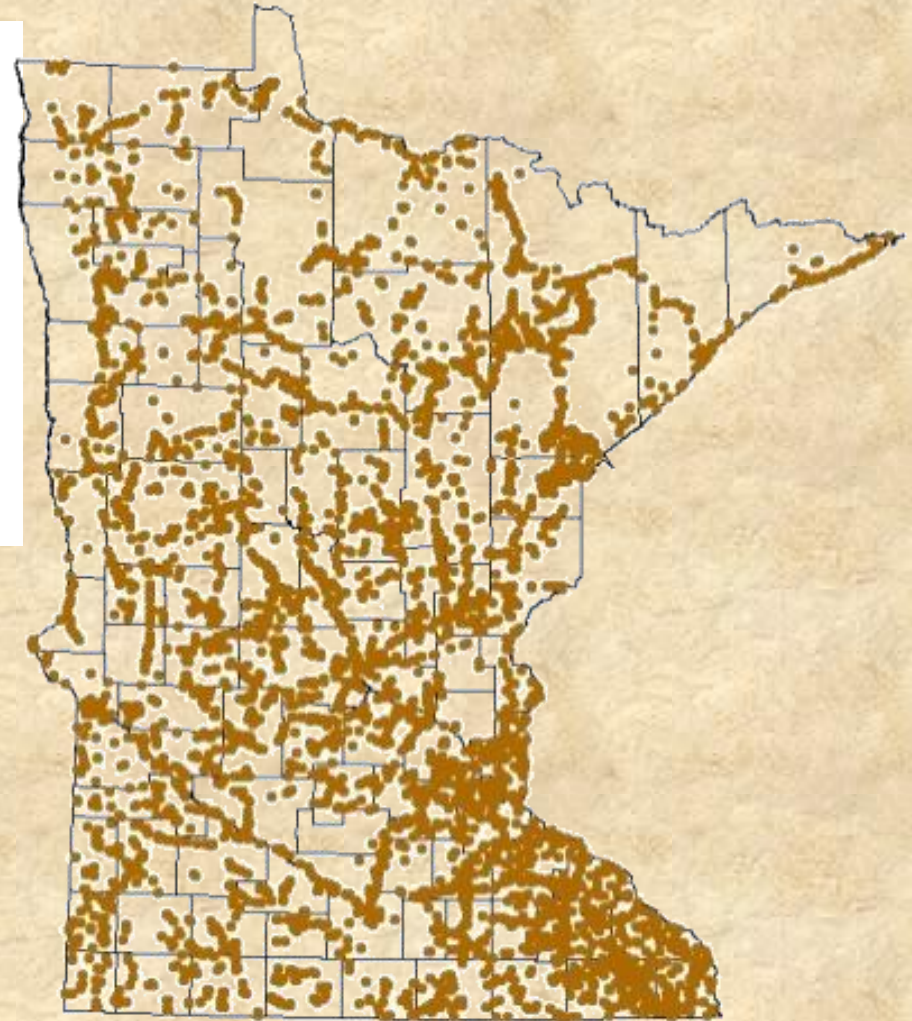
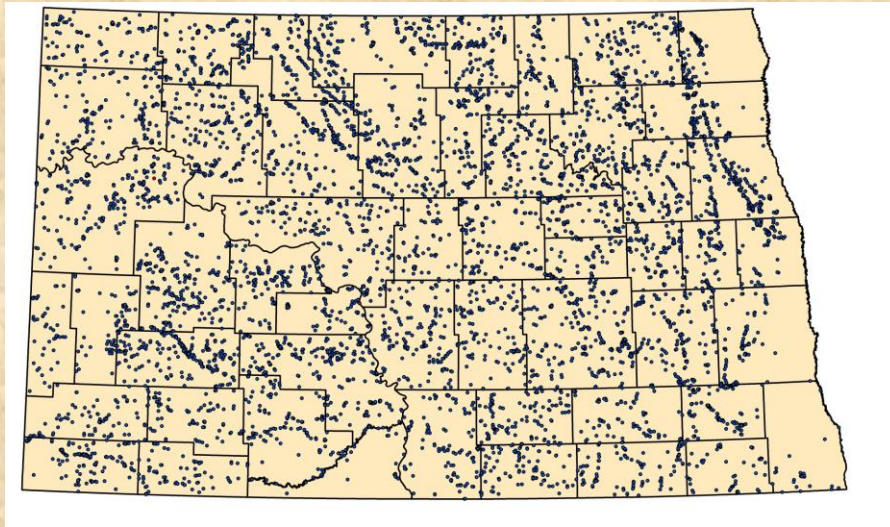
- Largest non-fuel minerals industry US
- Produced in all 50 States
- Produced in all 66 counties in SD, all 53 counties in ND and 87 Counties of Minnesota



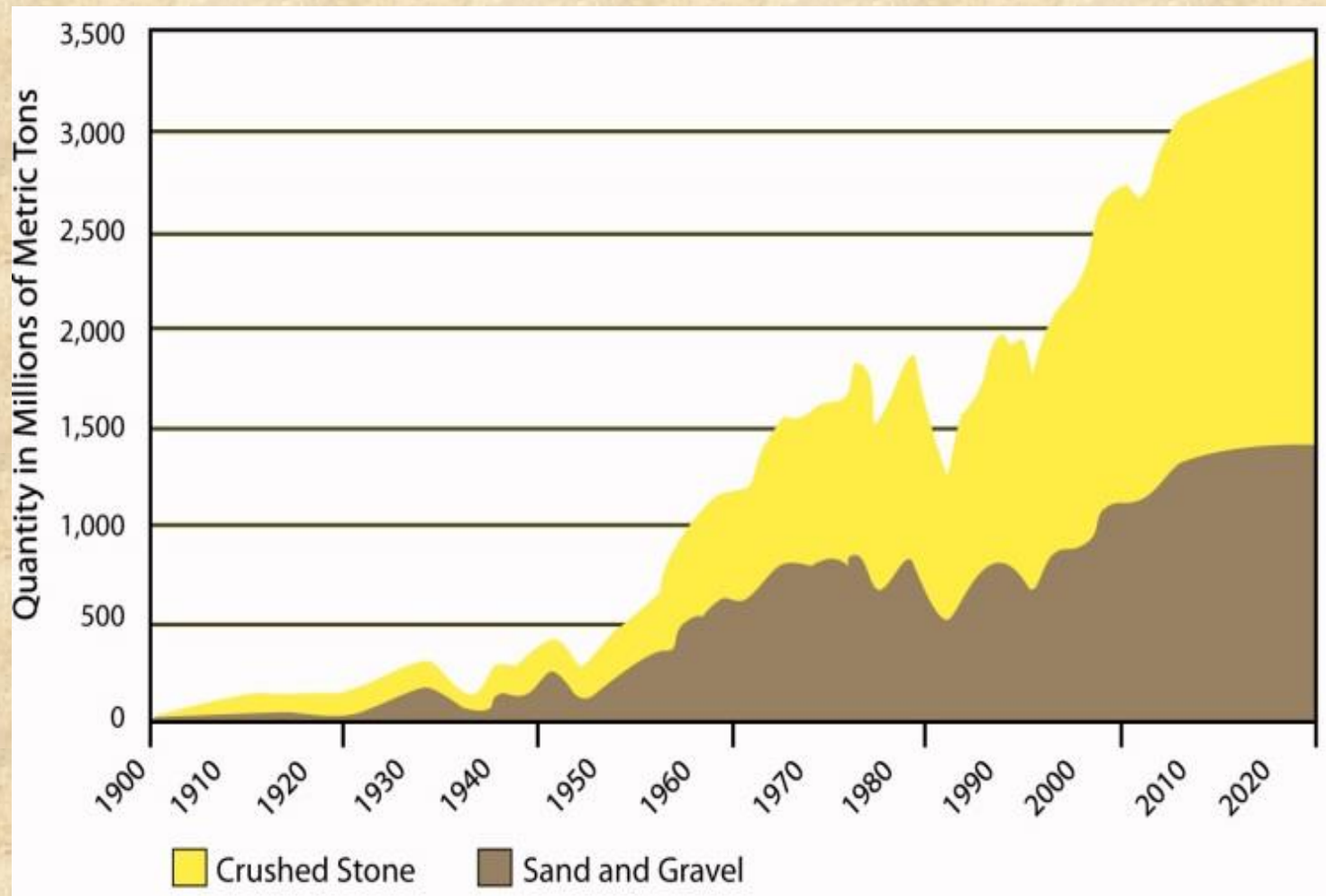
U.S. counties producing natural aggregates.

U.S. Department of the Interior
U.S. Geological Survey

DISTRIBUTION OF GRAVEL PITS



TRENDS IN AGGREGATE RESOURCES



Aggregate production in the United States with projections to 2020, based on a growth rate of 1 percent for stone and 0.5 percent for sand and gravel. Data from the U.S. Geological Survey. (American Geosciences Institute, 2012).

USES OF AGGREGATE



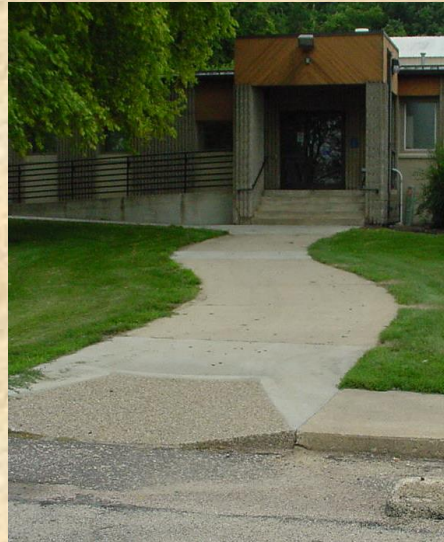
USES OF AGGREGATE

■ Sand and Gravel

- | | |
|---------------------------|-----|
| ■ Concrete Aggregates | 45% |
| ■ Road Base and Coverings | 22% |
| ■ Asphalt & Bituminous | 13% |
| ■ Construction Fill | 13% |
| ■ Concrete Products | 2% |
| ■ Plaster and Guniting | 1% |
| ■ Snow and Ice Control | <1% |
| ■ Railroad Ballast | <1% |
| ■ Roofing Granules | <1% |
| ■ Filtration | <1% |
| ■ Misc. Uses | <1% |

■ Crushed Stone

- | |
|---------------------------|
| ■ Concrete Aggregates |
| ■ Road Base and Coverings |
| ■ Asphalt & Bituminous |
| ■ Construction Fill |
| ■ Railroad Ballast |
| ■ Rip-Rap and Jetty Stone |
| ■ Agricultural Limestone |
| ■ Poultry Grit |
| ■ Roofing Granules |
| ■ Filtration |
| ■ Misc. Uses |





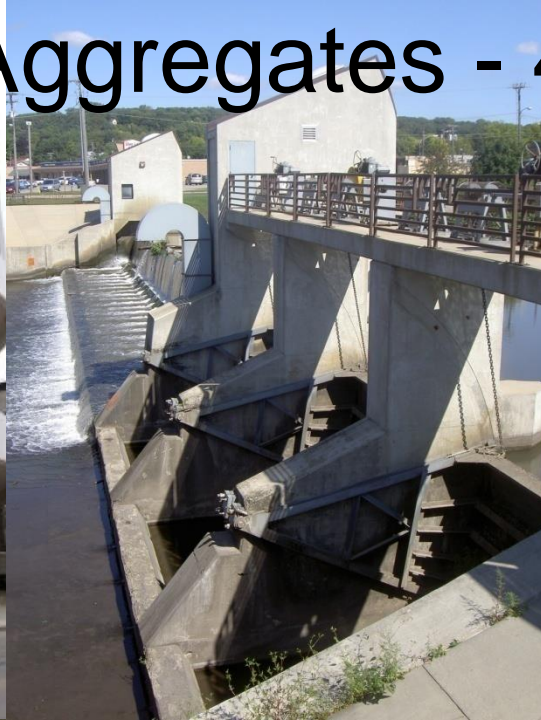
Concrete
Aggregates - 45%



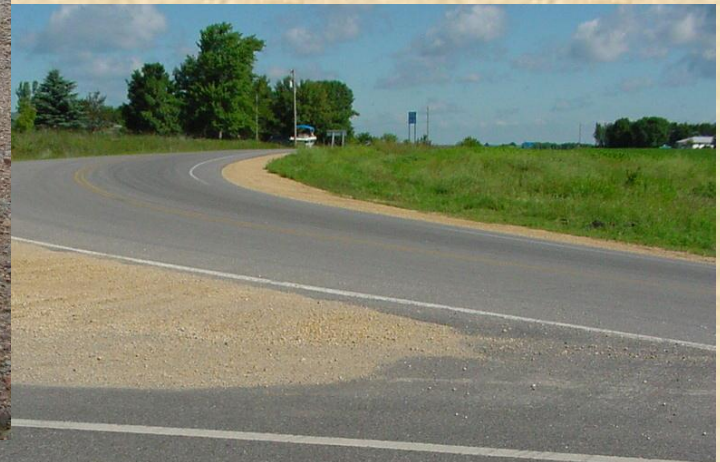
Concrete Aggregates - 45%



<http://www.bismarckparkingauthority.com/>



Road Base and Coverings - 22%





Asphalt / Bituminous - 13%

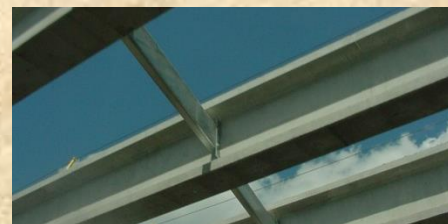
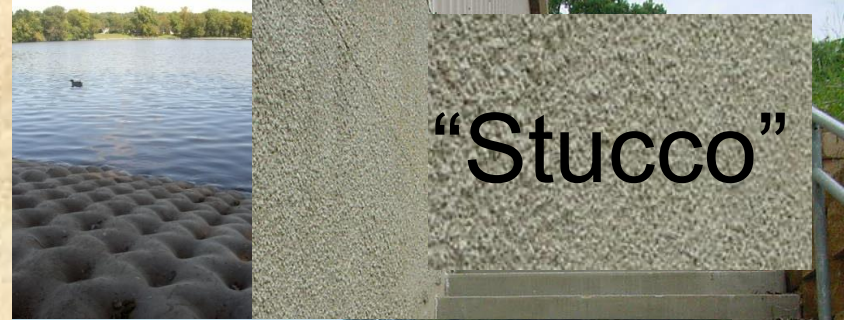
Asphalt / Bituminous - 13%



Construction Fill - 13%



Concrete Products-2%





“Gravel Roads”



“Driveways”



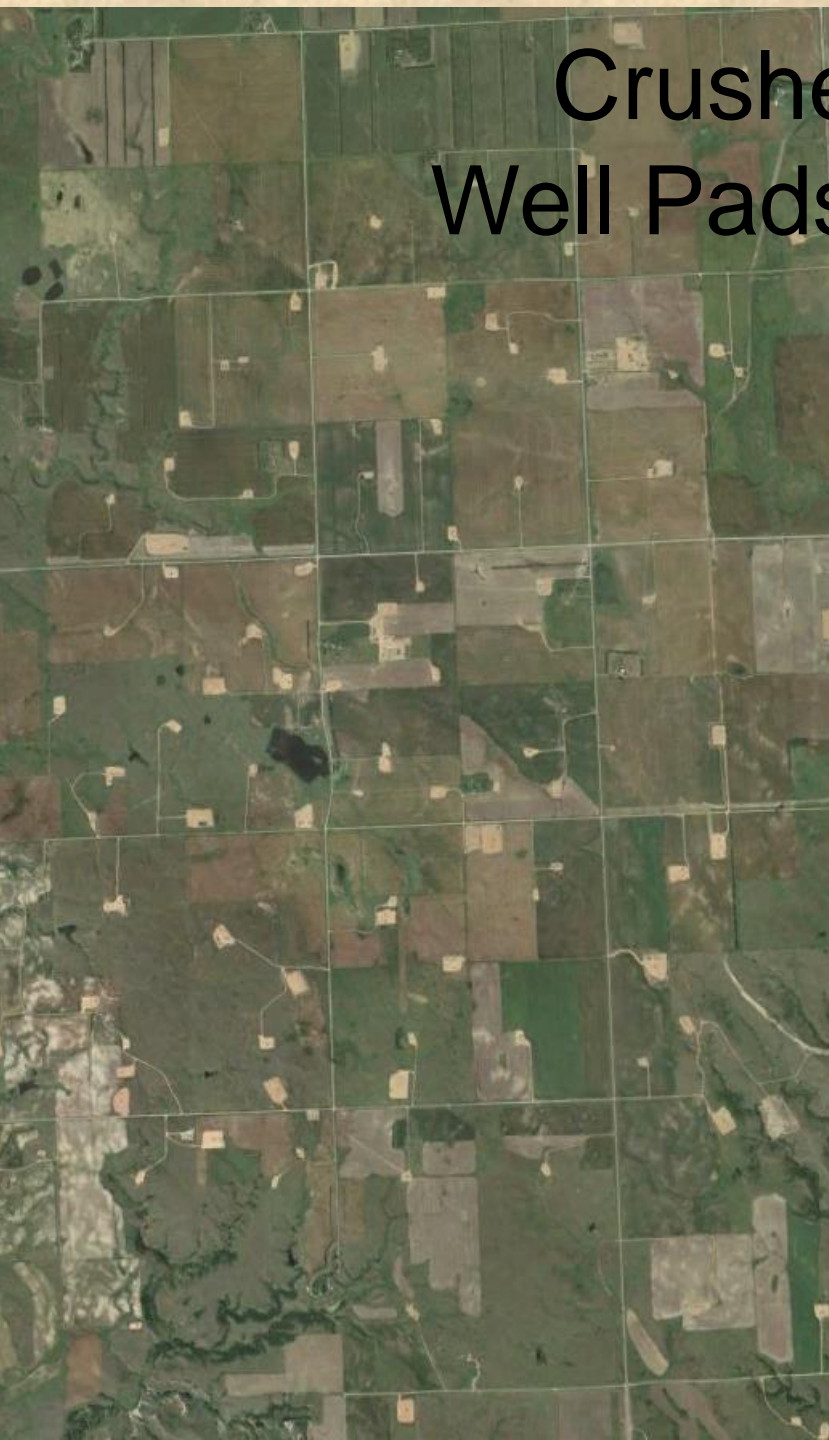
Rail Road Ballast



Rip Rap and Jetty Stone



Crushed Stone Uses: Well Pads & Access Roads



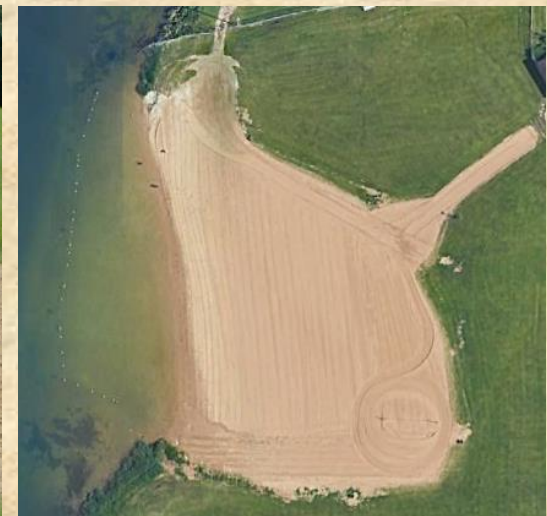
Miscellaneous Uses



Playgrounds, Pools,
Benches, Fountains,
Sidewalks, Posts, etc.

Miscellaneous Uses of Aggregate –

Beach Sand



Miscellaneous Uses of Aggregate





Quality of Deposit → Determines End-Use



AGGREGATE QUALITY

- Final end use is determined by the quality
 - Soundness / Durability / Textural Characteristics
 - Mechanical Properties
 - Strength of the Rock
 - Resists Abrasion
 - Resists Fracturing
 - Chemical Properties
 - Does not Decompose
 - Does not Swell / Shrink
 - Does not React Adversely with Cement or other Rock Types
 - Textural Quality of Rock
 - Size of Material / Grains
 - Shape of Material / Grains
 - Textural Composition
 - Ex: Class 5 Material
 - Mixture of cs. and fines
 - Engineering Specifications
 - High Quality Aggregate
 - Concrete and Asphalt
 - Lower Quality Aggregate
 - Construction Fill & Base



AGGREGATE QUALITY

- Spall – Shale, Iron oxide, unsound chert, etc...
- LAR%, Mag %, Absorption, S.G., Litho-counts, etc...



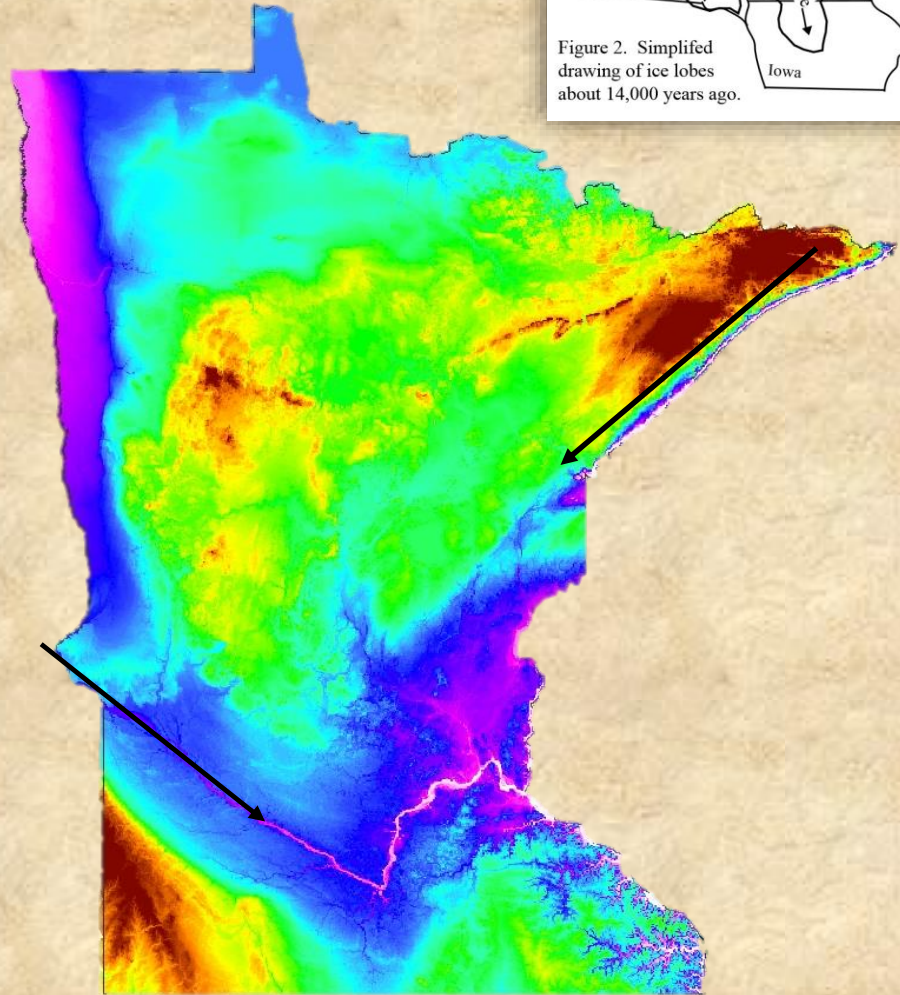
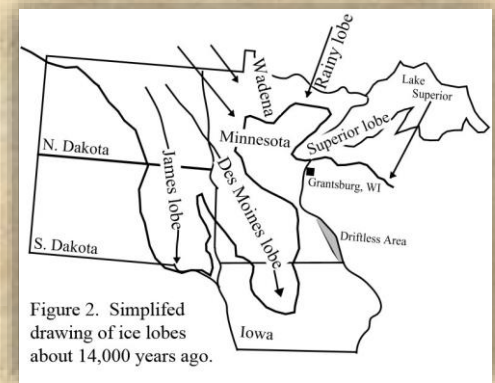
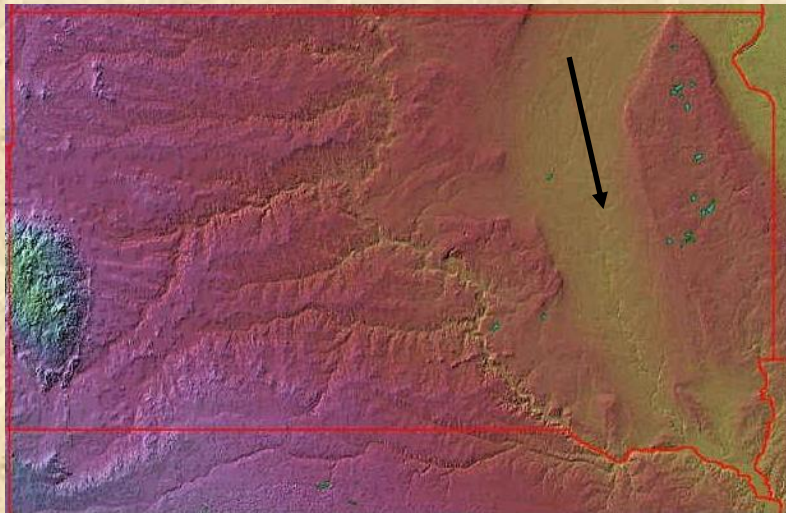
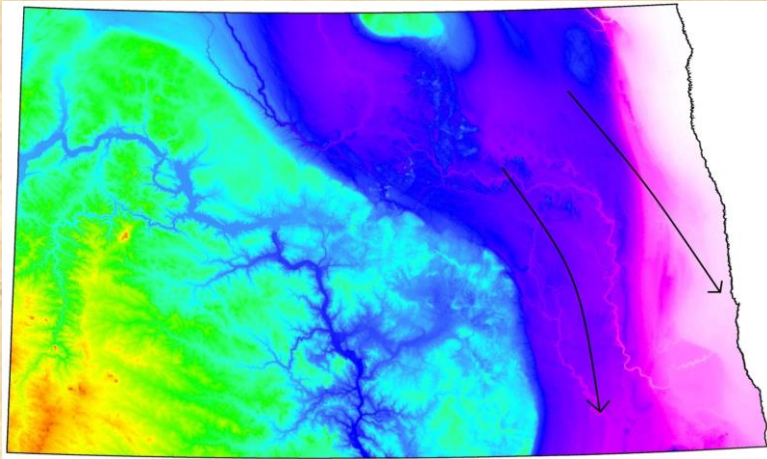
- Iron oxide

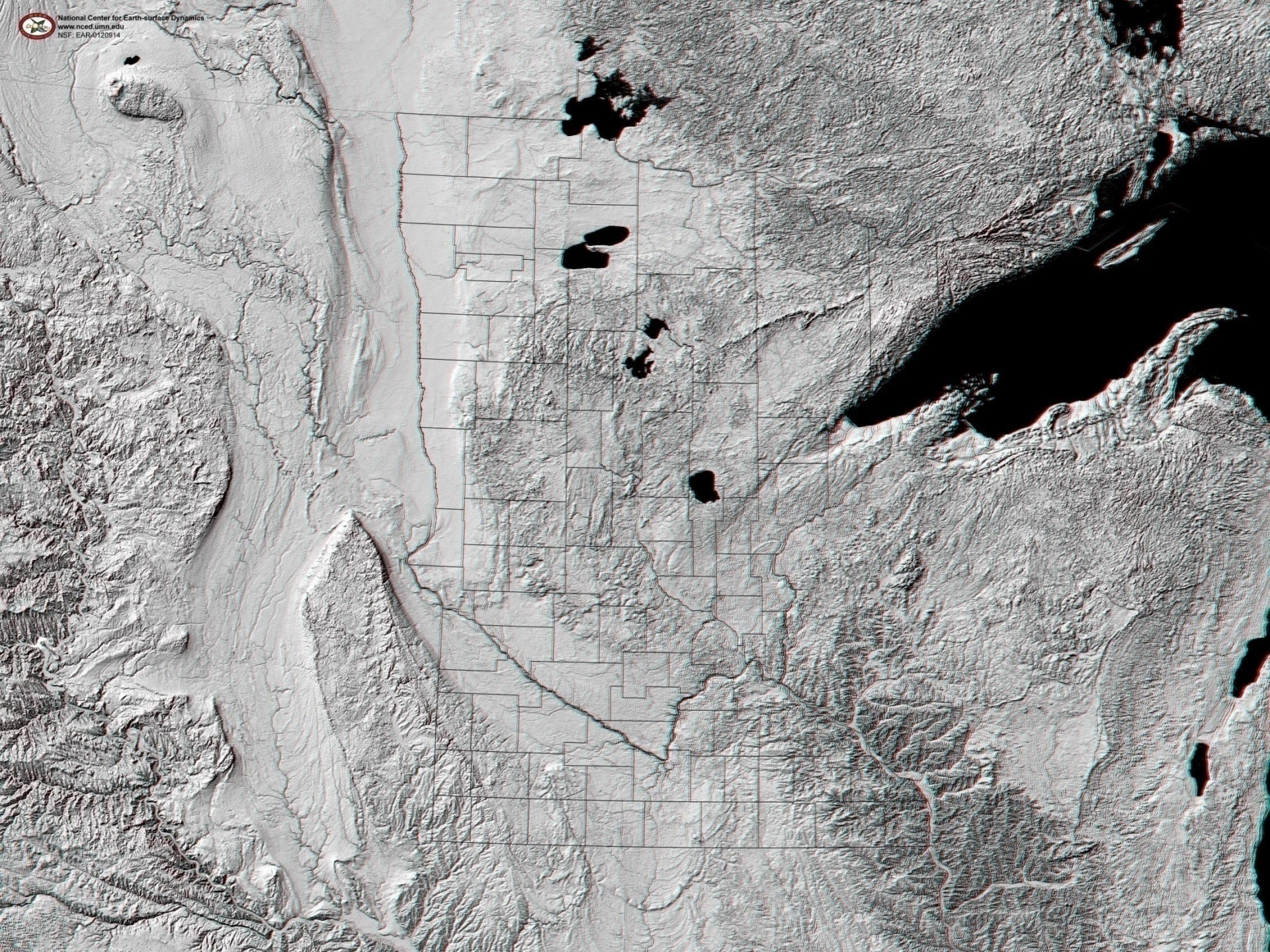


Aggregate Quality

Where did the material come from?

Different glacial lobes deposited different material depending on location of lobe advancement.





Quality Issues in SW North Dakota

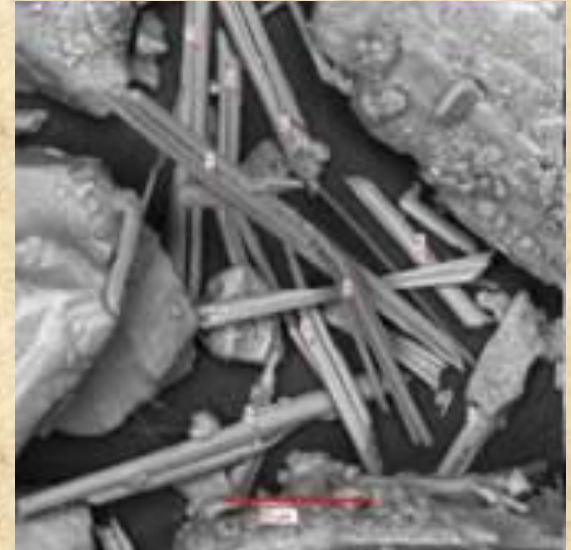
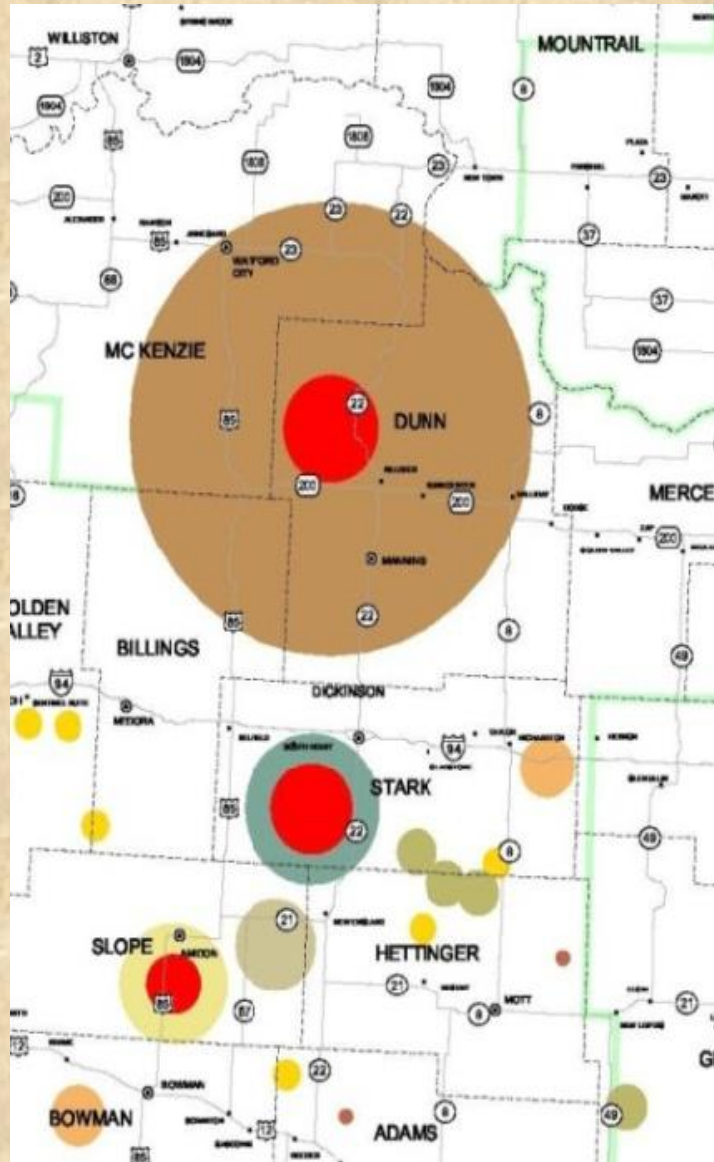


ERIONITE SAMPLING RADIUS

Pit Location Radius

Restricted Locations

Radius in Miles



Erionite (500X magnification)

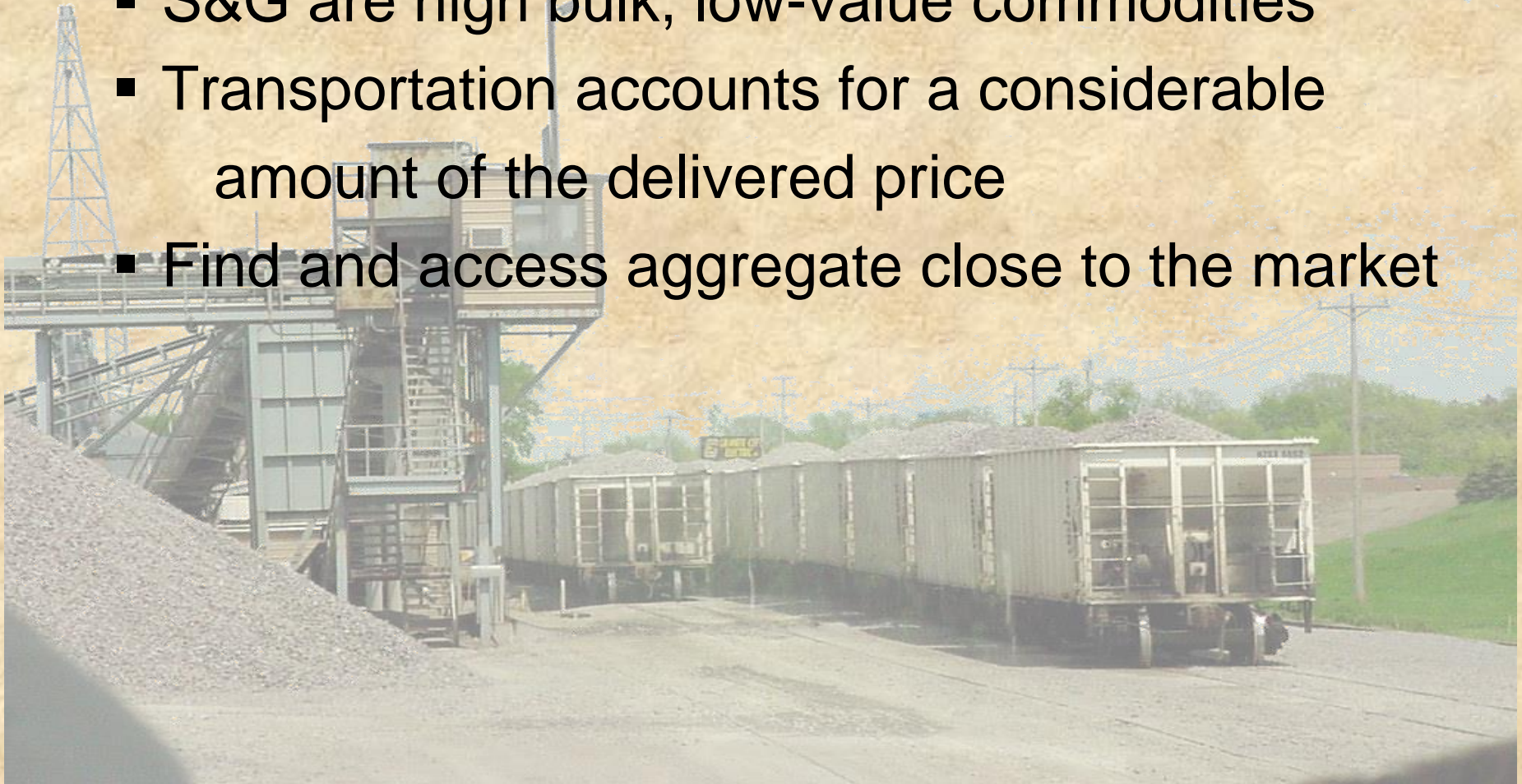


Scoria Roads – Degrade Very Quickly

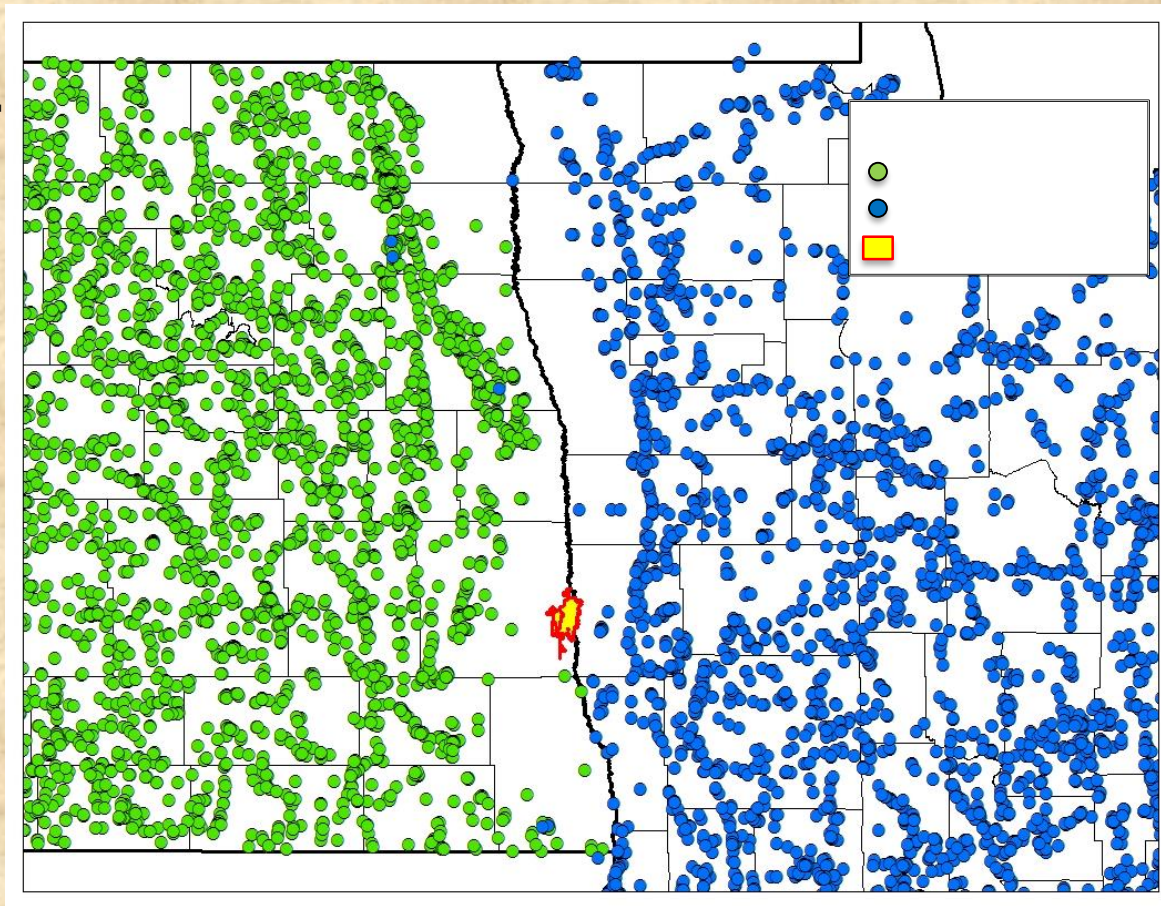


SUPPLY AND DEMAND

- Transportation
 - S&G are high bulk, low-value commodities
 - Transportation accounts for a considerable amount of the delivered price
 - Find and access aggregate close to the market

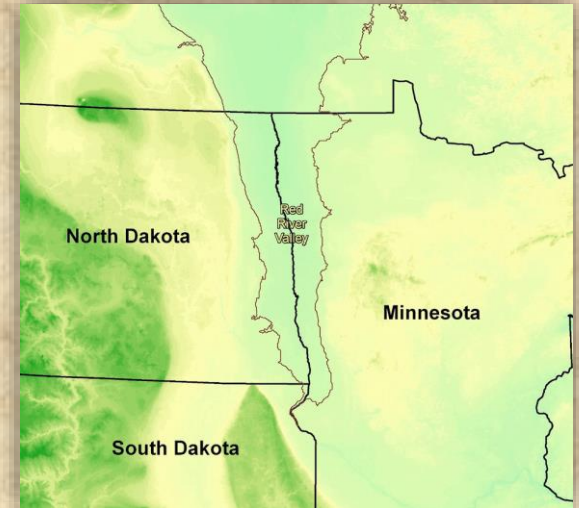


Supply & Demand



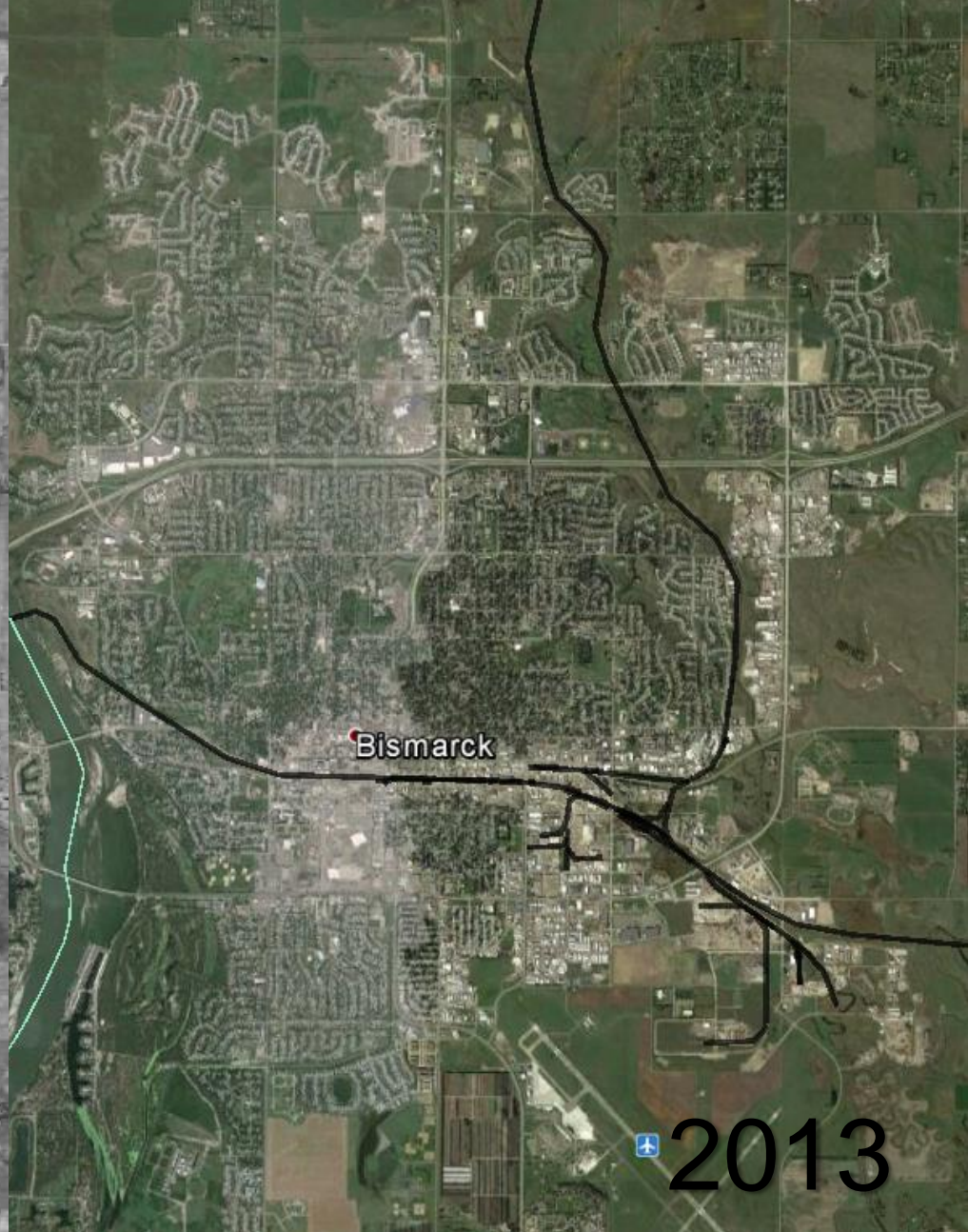
Red River Valley

- Limited sand & gravel resources

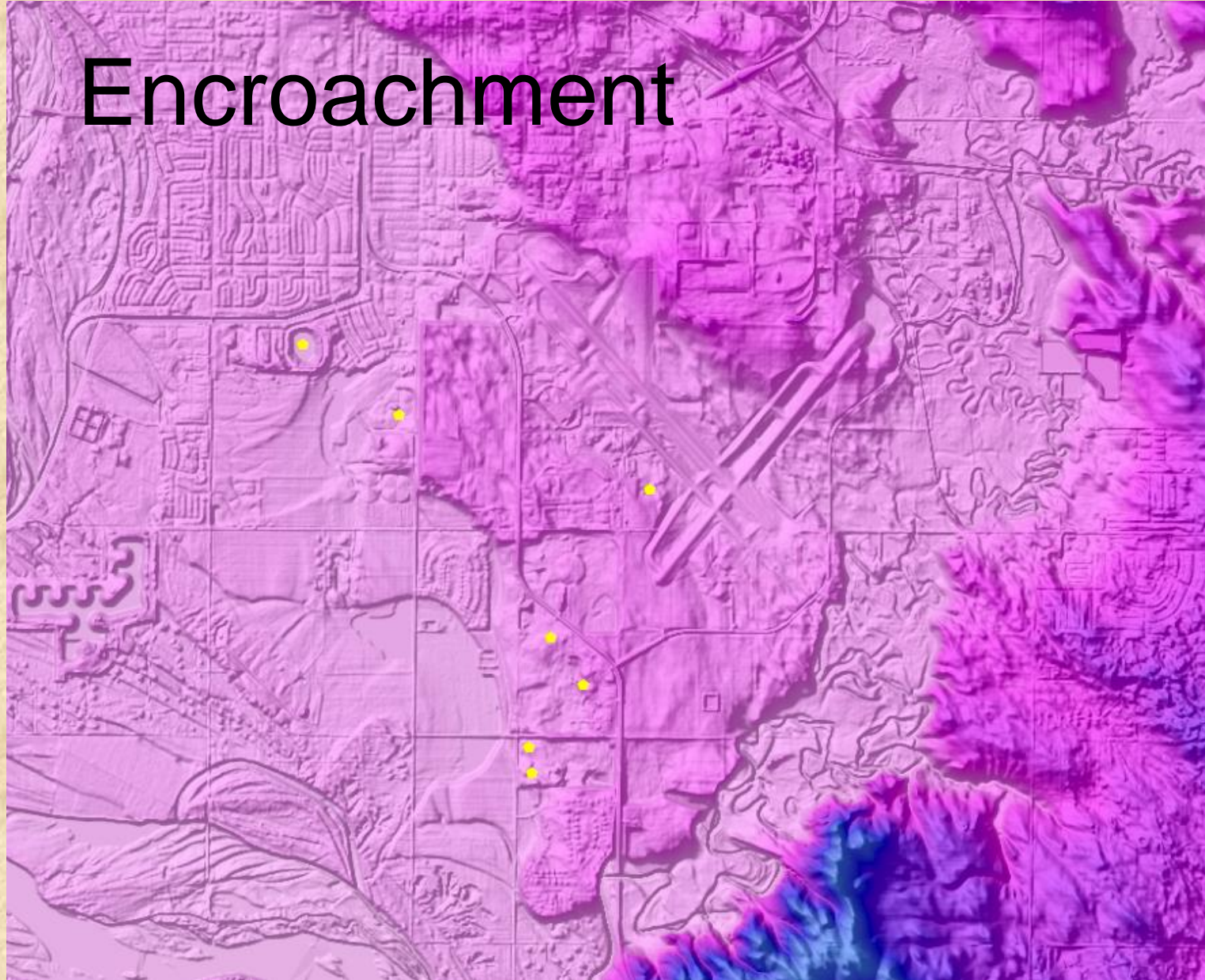


Reference: Reshaping The Tornado Belt – Red River Valley

Encroachment

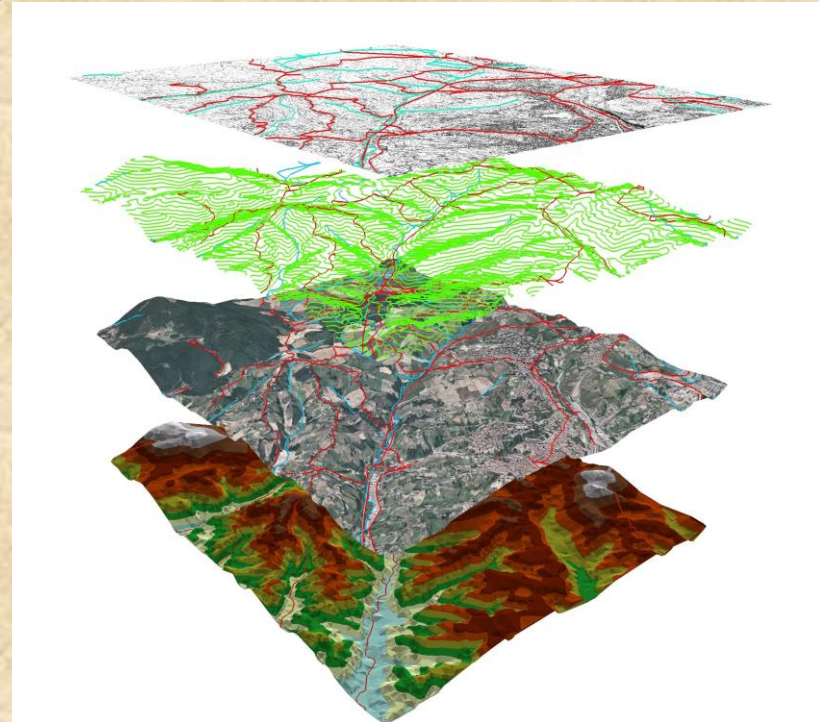


Encroachment



Traditional Sand & Gravel Mapping

- Geographical Information Systems (GIS)
- Soils Maps
- Topographic Maps (Landform mapping)
- Aerial Photography
- Digital Elevation Models (DEMs)
- Water Well Data
- Vegetation / Land use
- Crop Production / Growth Patterns

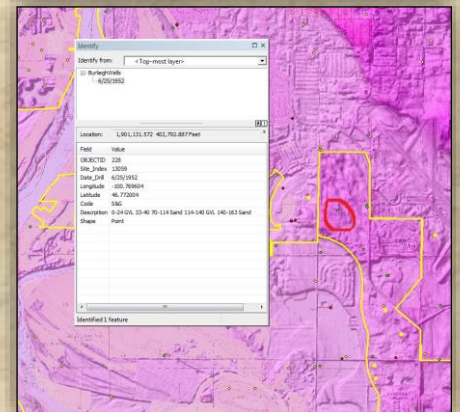
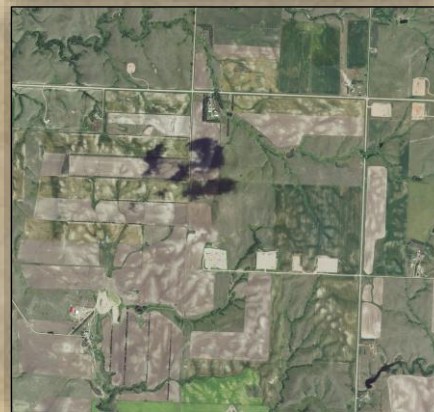
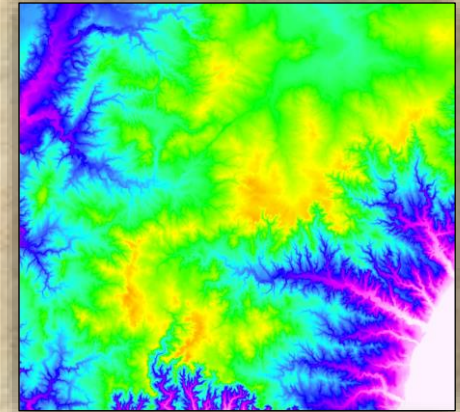
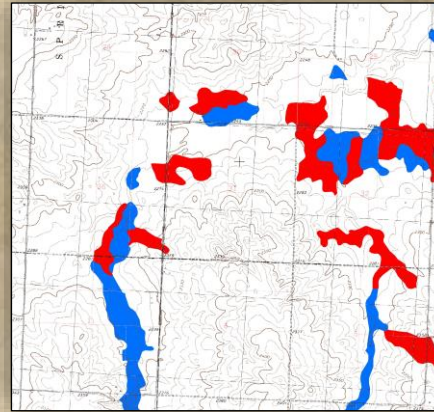
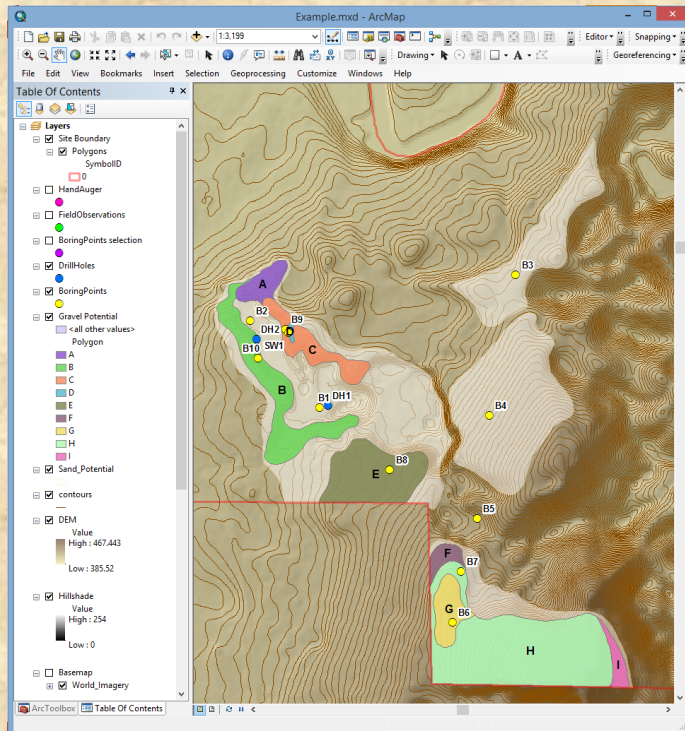


Reference: <http://syntecx.com/gis-services/>

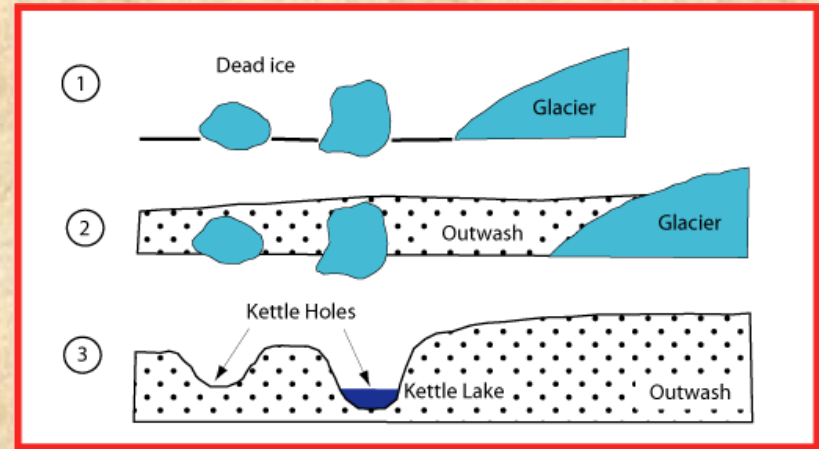
Traditional Sand & Gravel Mapping

Geographical Information Systems
(GIS) – ArcGIS (ArcMap)

- Maps & Information that can be added into ArcMap

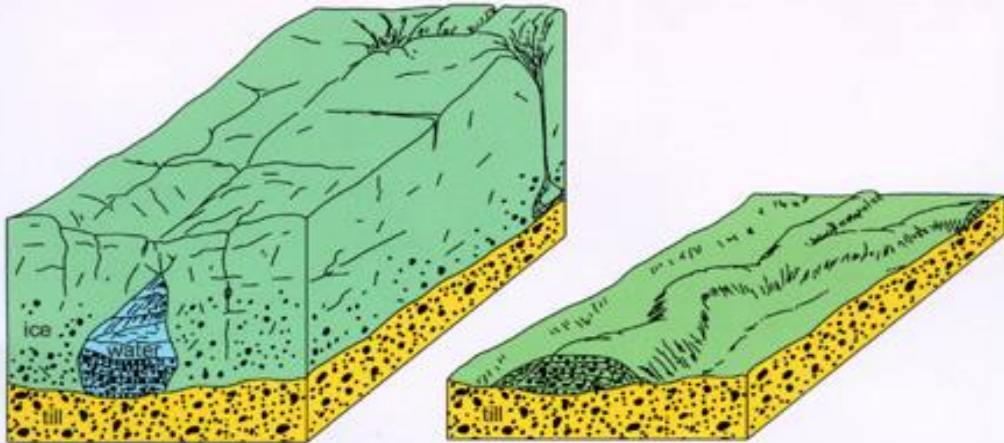


Landform Mapping - Glacial Deposits

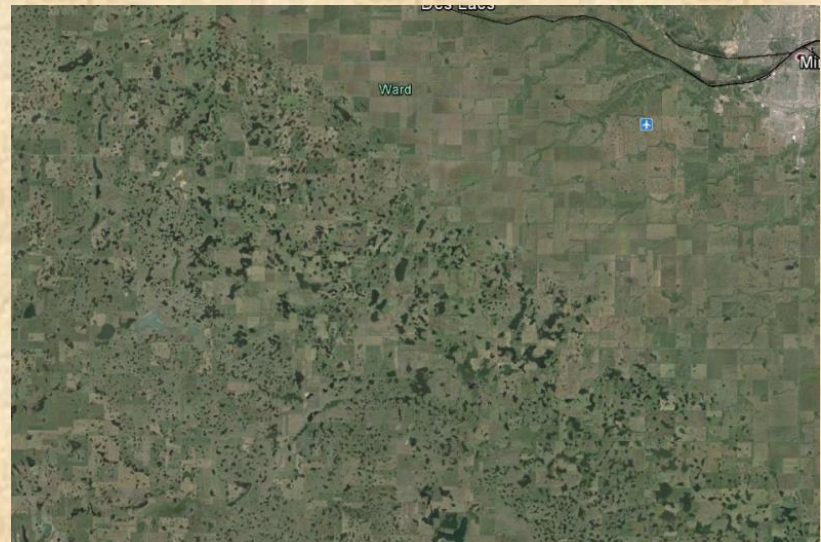


<http://www.landforms.eu/cairngorms/kettle%20hole.htm>

<http://www.theguardian.com/environment/video/2013/oct/10/inside-pallin-glacier-tunnel-melting-ice-video>

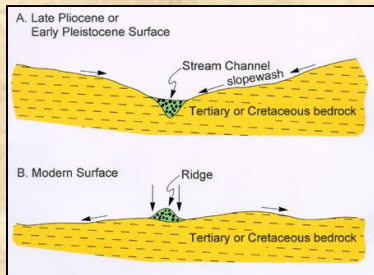
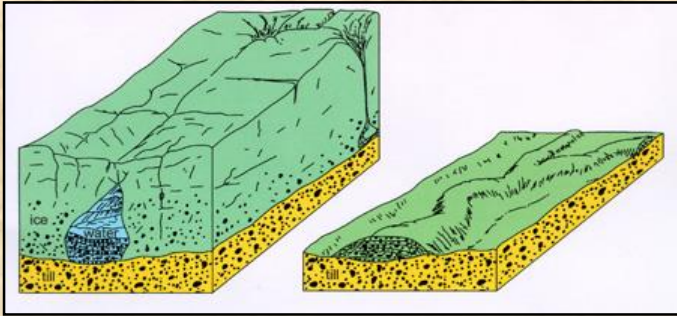


<https://www.dmr.nd.gov/ndgs/ndnotes/Eskers/Eskers.asp>



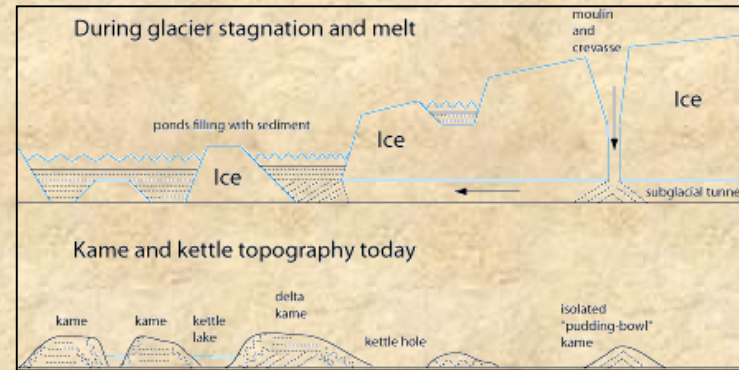
Landform Mapping – Glacial Deposits

Esker – A long, narrow, winding ridge composed of stratified sand & gravel deposited by subglacial or englacial meltwater stream.



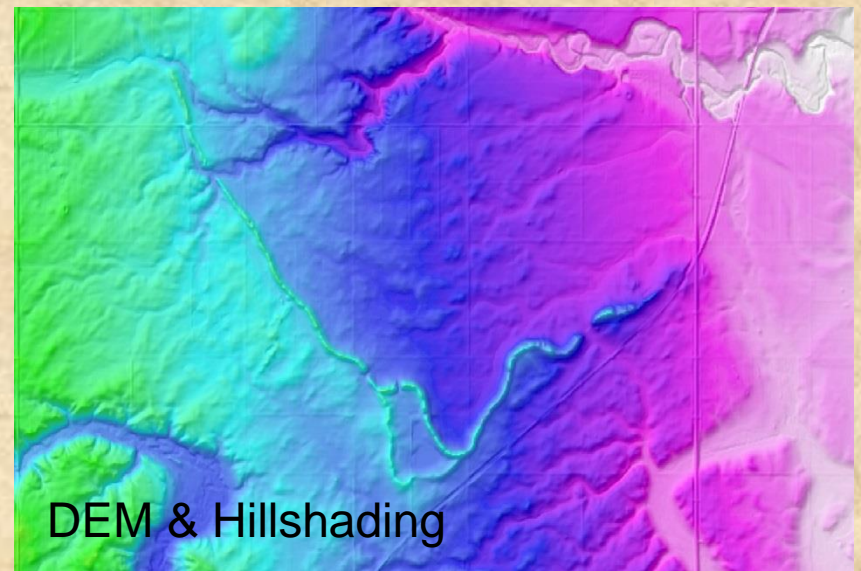
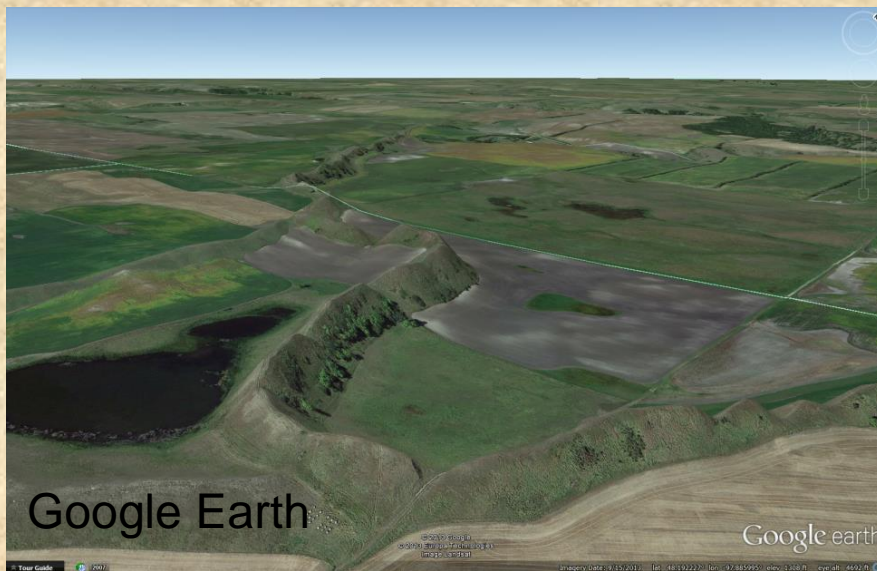
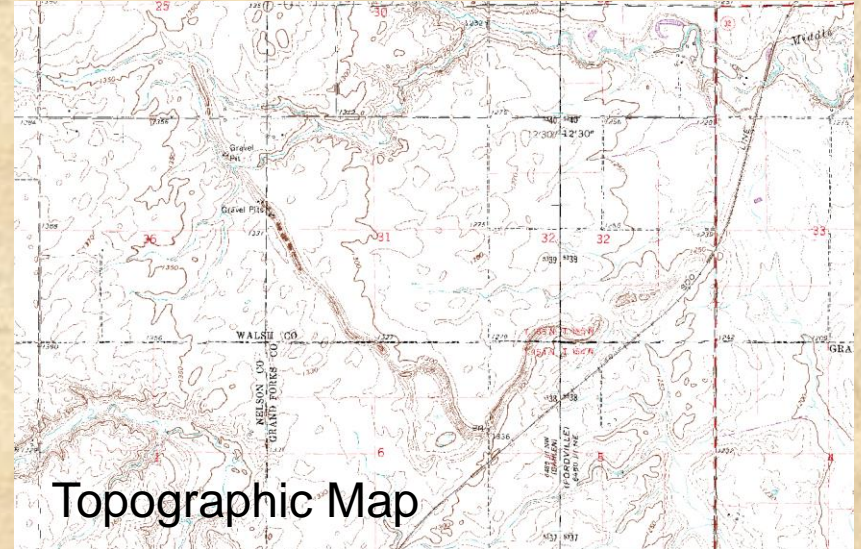
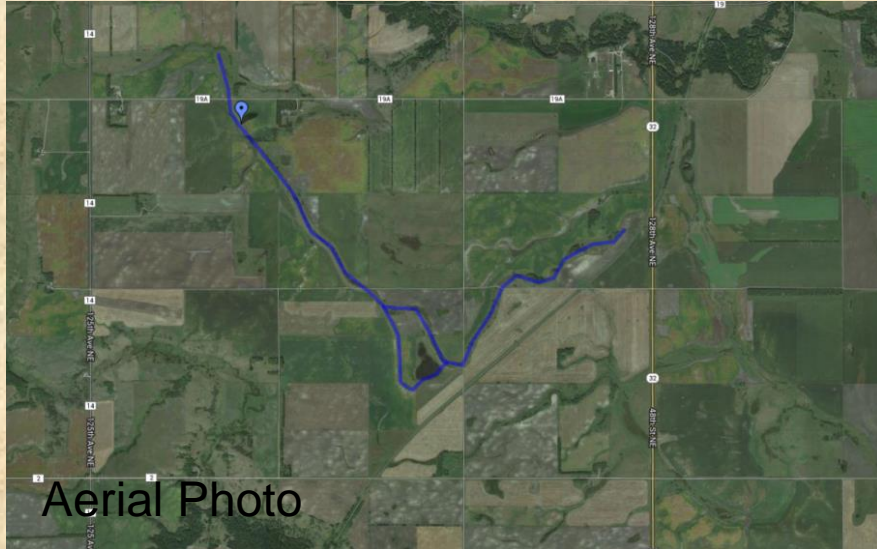
Reference: <https://www.dmr.nd.gov/ndgs/ndnotes/Eskers/Eskers.asp>

- **Kames** – A hill or hummock composed of stratified sand & gravel deposited by glacial meltwater.



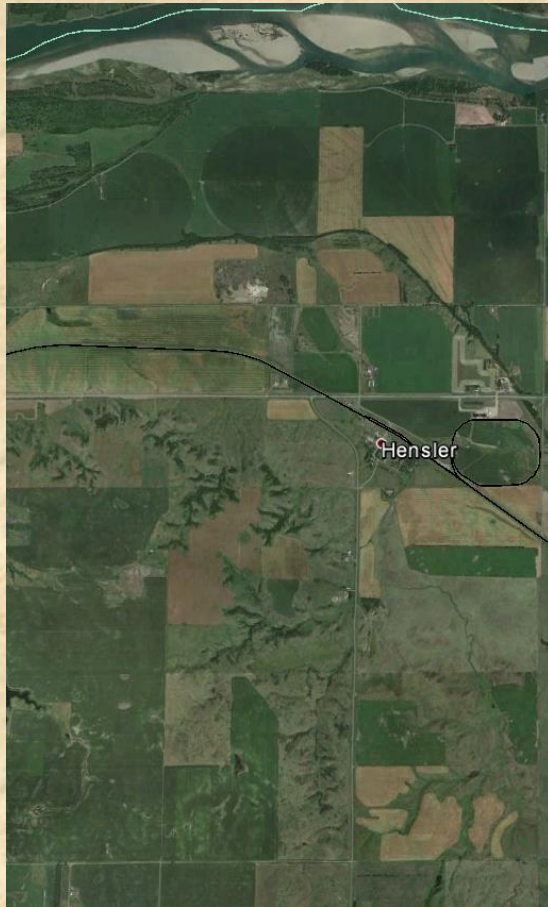
Reference: <http://landforms.eu/cairngorms/kame.htm>

Glacial Mapping – The Dahlen Esker

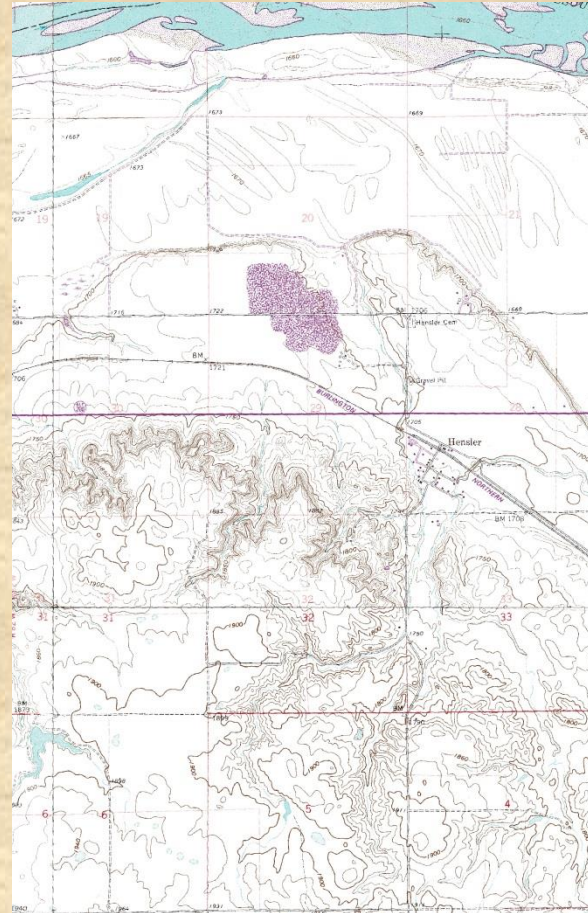


Landform Mapping - Fluvial Deposits

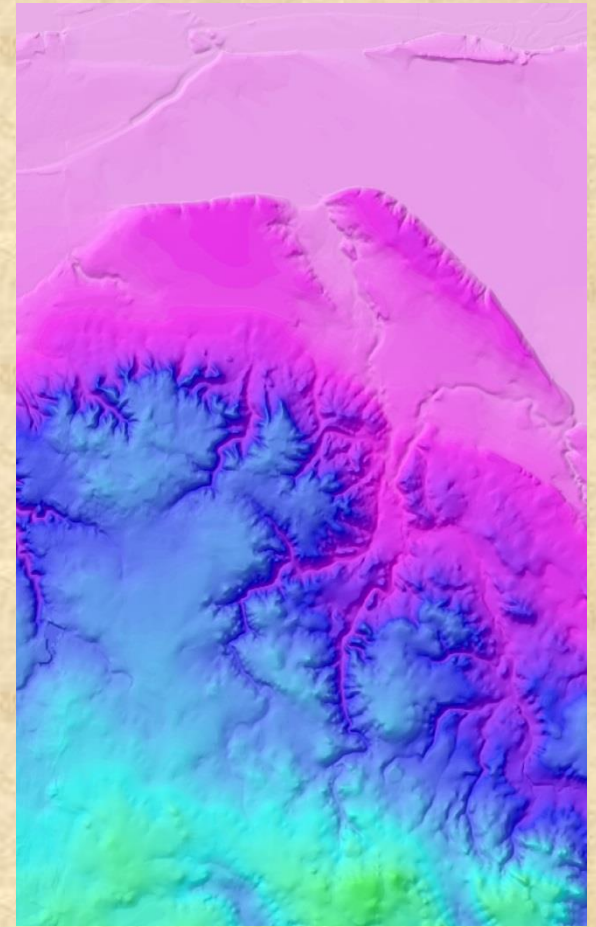
Aerial Image



Topographic Map

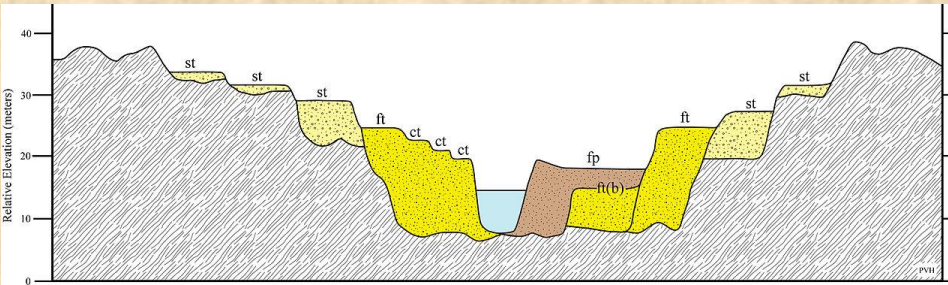


DEM/Hillshading



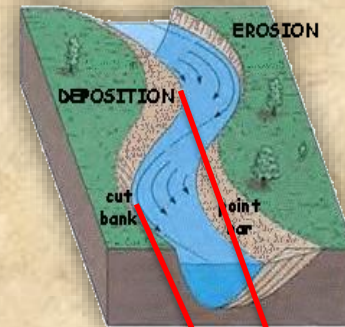
Landform Mapping – Fluvial Deposits

Terrace – Fluvial terraces are remnants of the former floodplain of a stream or river.



Reference: https://en.wikipedia.org/wiki/Fluvial_terrace

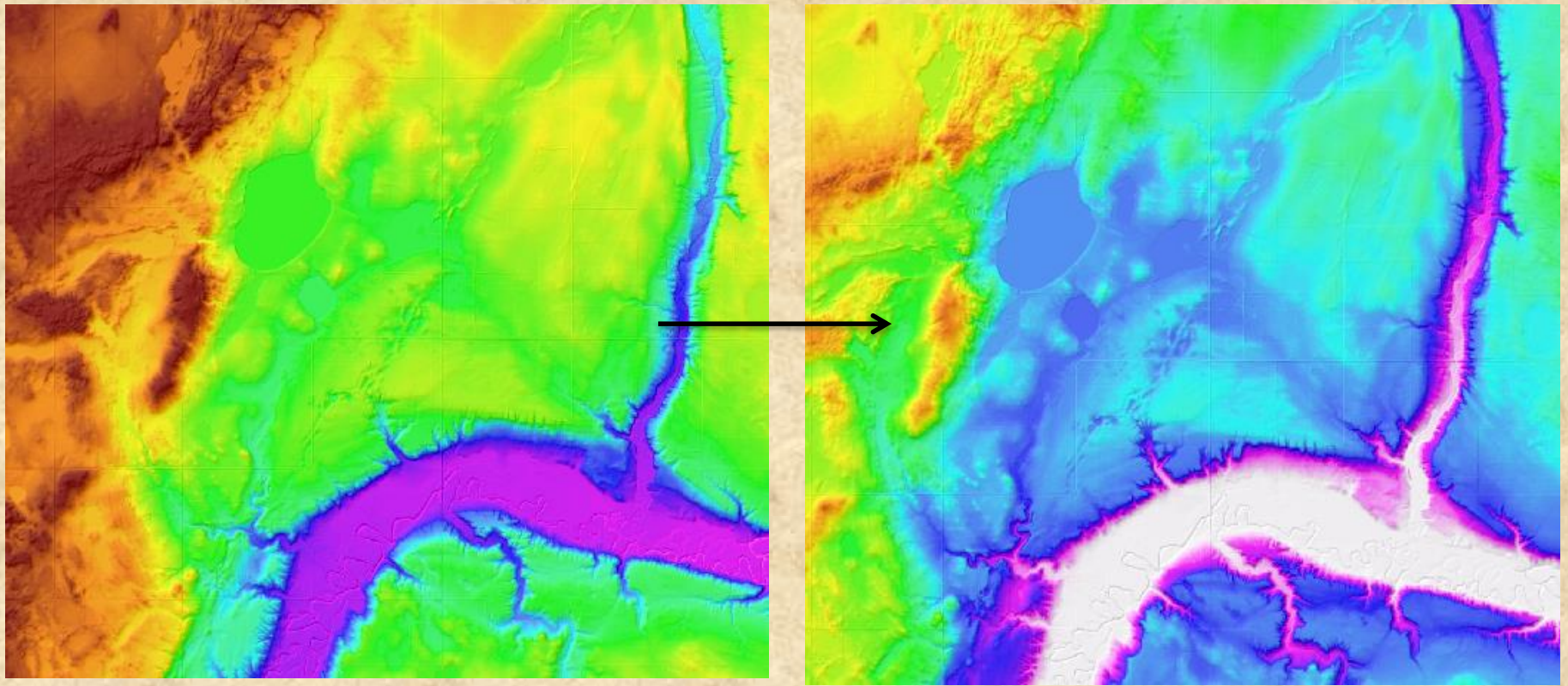
- Terrace



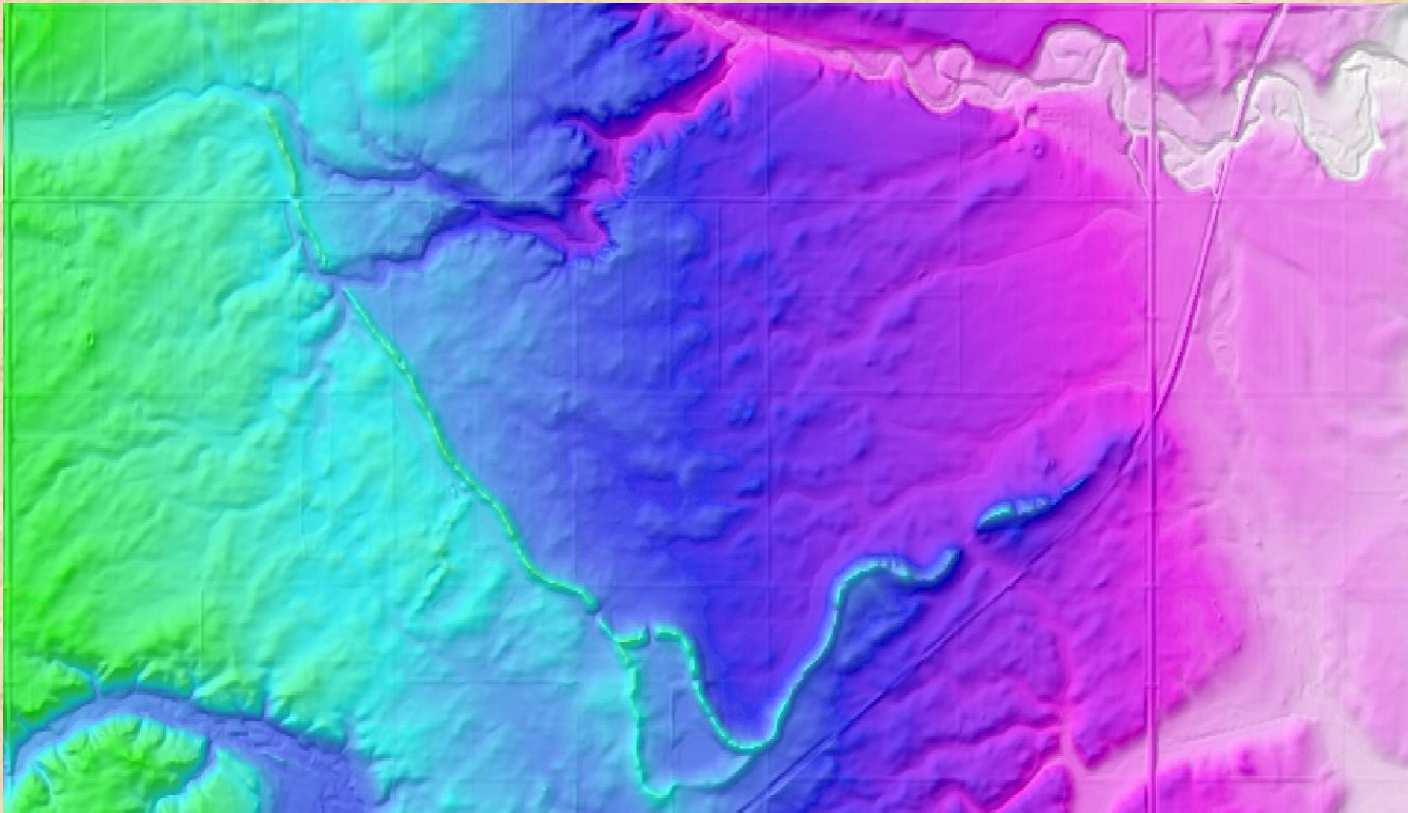
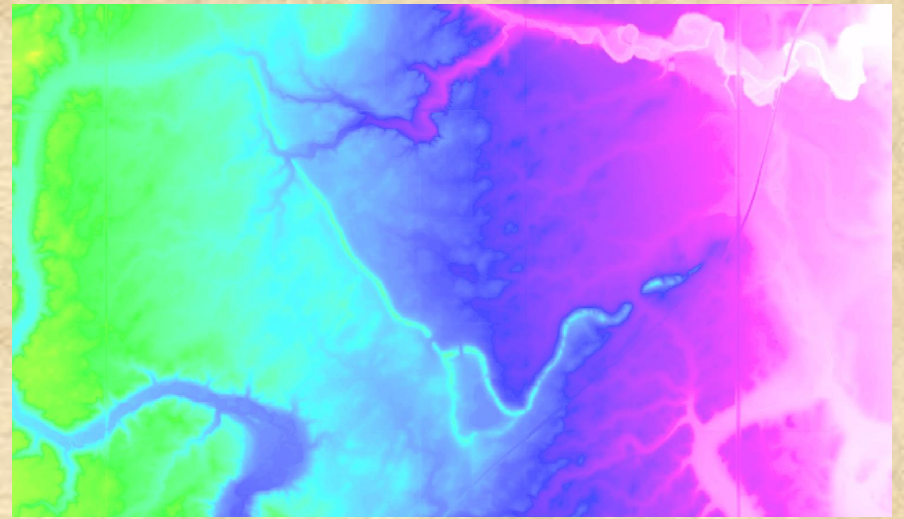
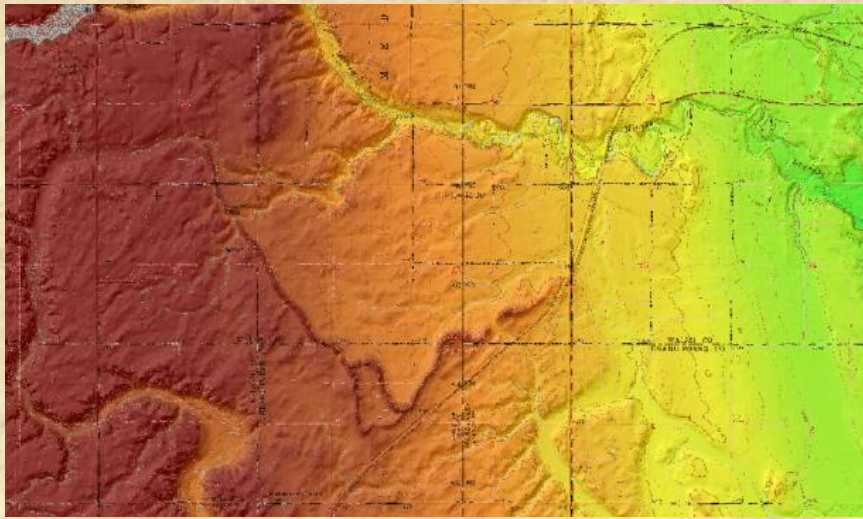
- How a river deposits sediment is based on velocity.



Reference: <http://www.chartiersgreenway.net/hydrology.htm>

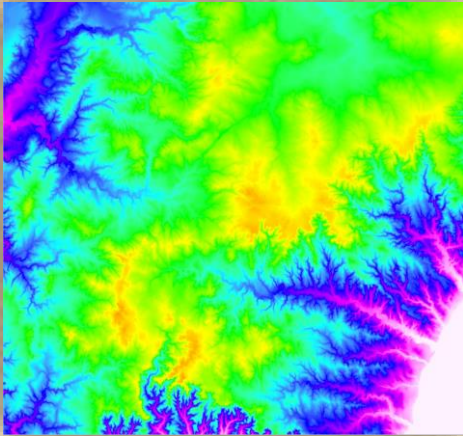


Change the minimum & maximum elevation values to exaggerate features

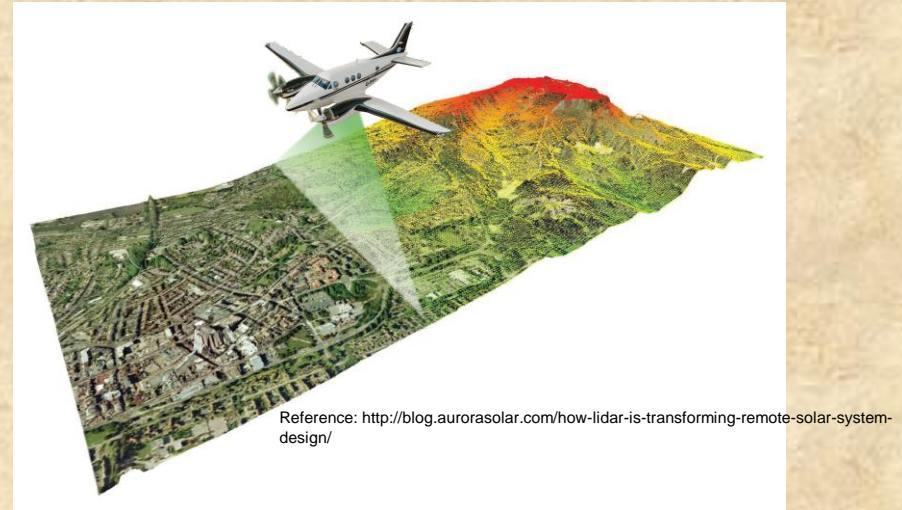


DEM vs. LiDAR

Digital Elevation Model (DEM)

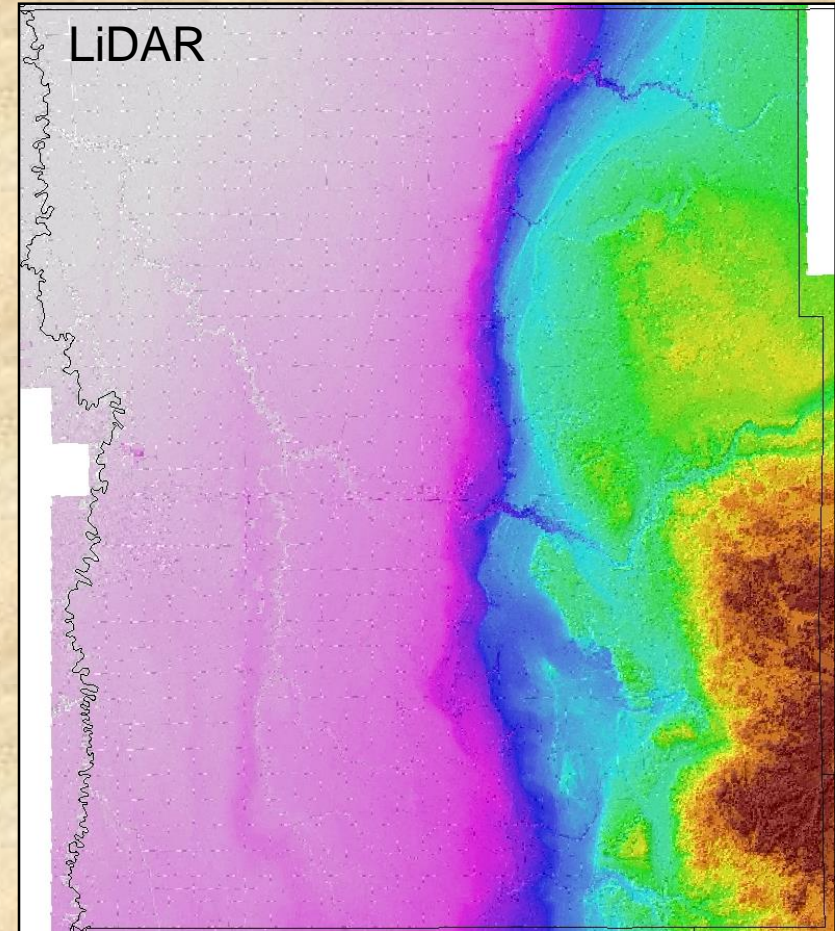
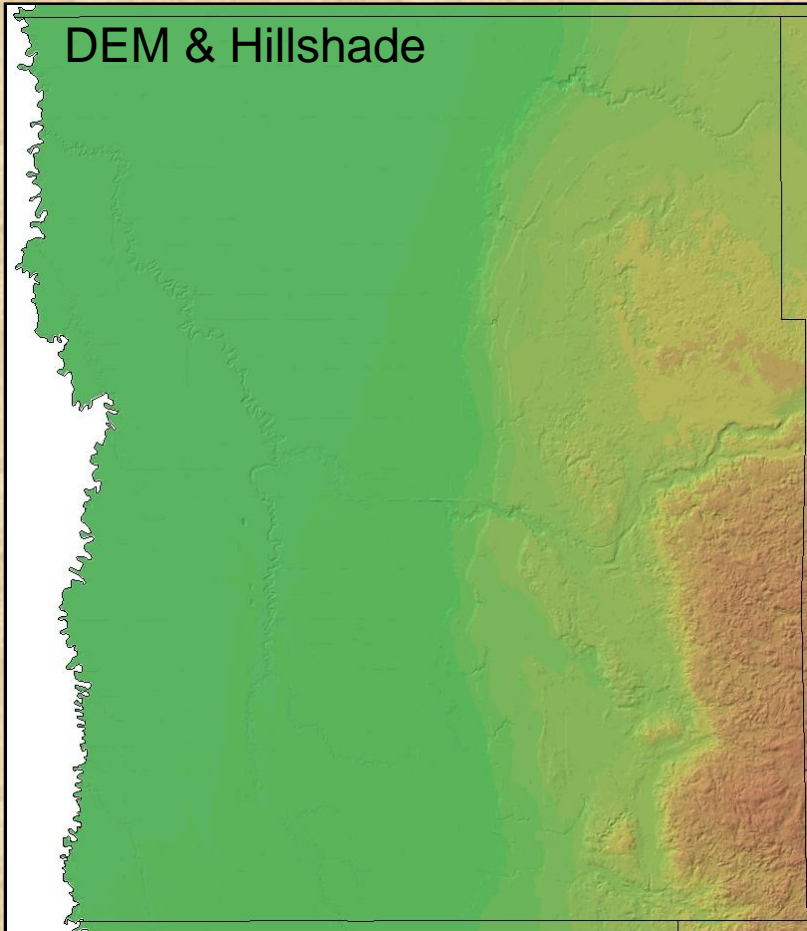


- Light Detection and Ranging (LiDAR)

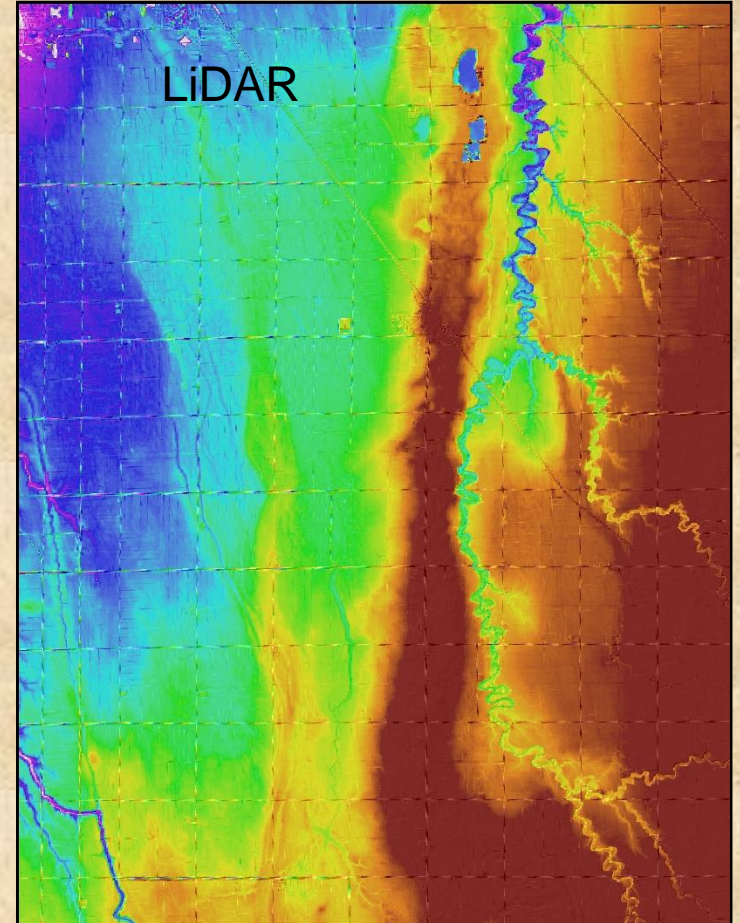
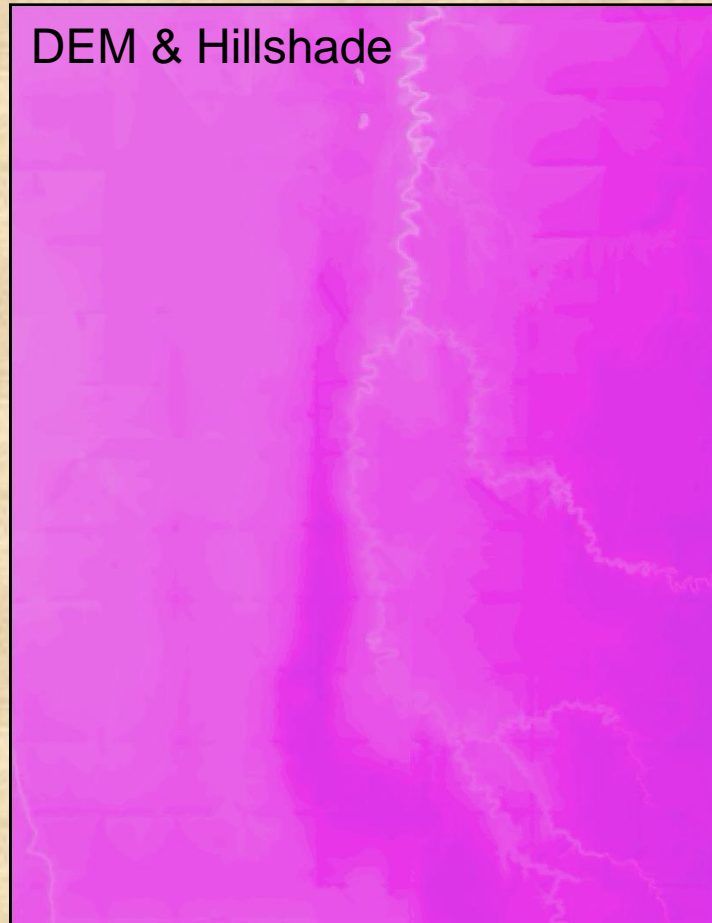


- The USGS DEMs are raster images with digital value of the elevation at a given pixel and are generalized.
- LiDAR is developed scale independent with a grid of ground elevations giving very detailed data of the actual ground shape and greatly increases the horizontal and vertical accuracy.

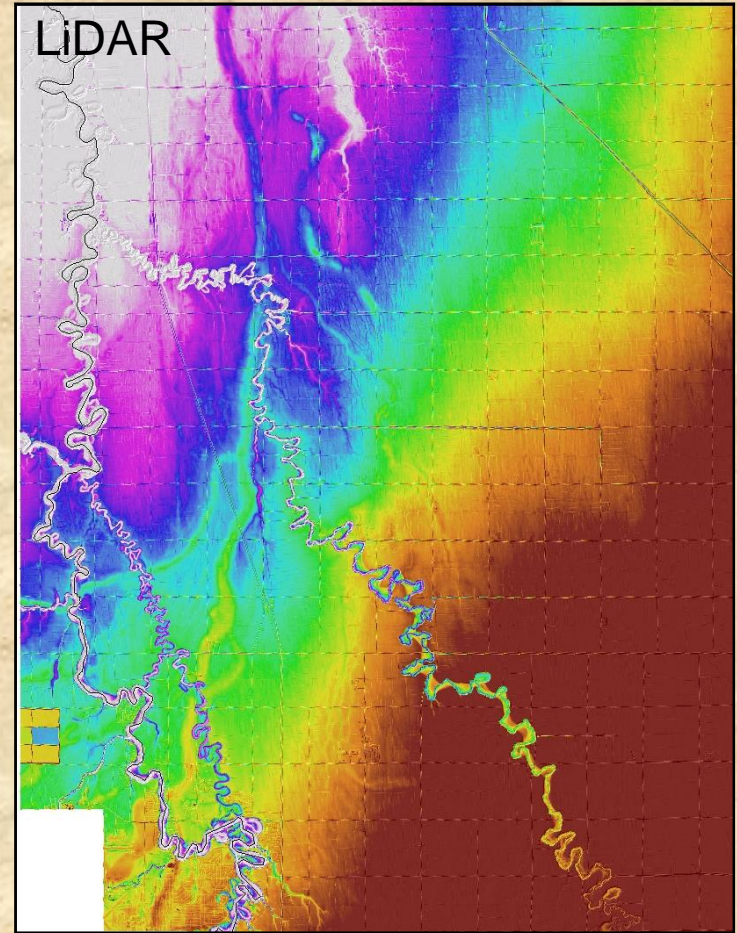
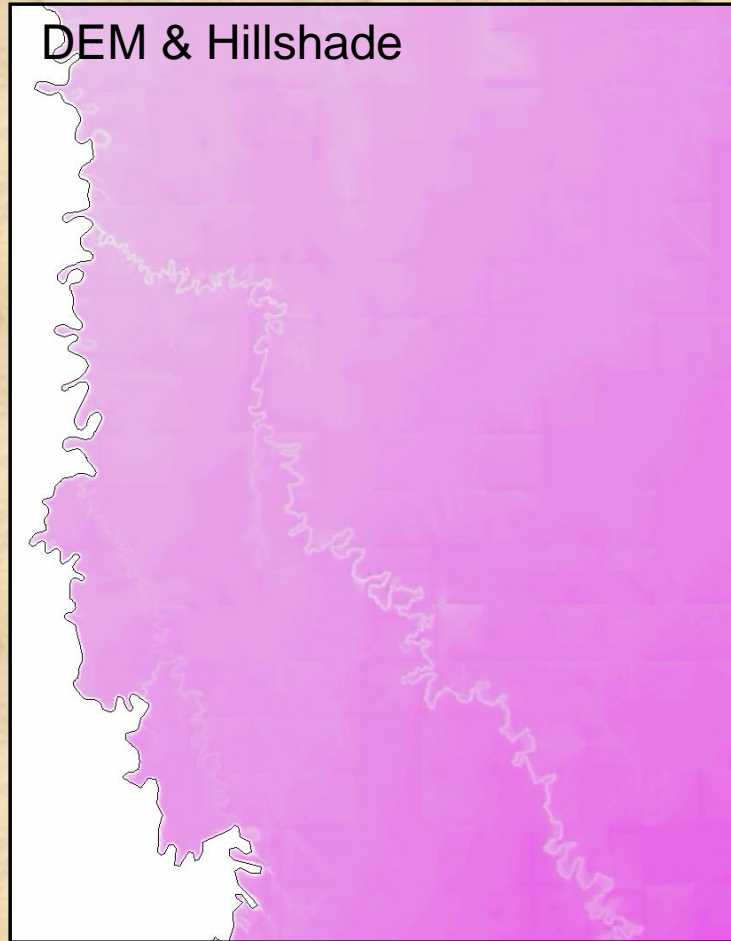
LiDAR Data – Red River Valley (Clay County)



LiDAR Data - Red River Valley (Clay County)

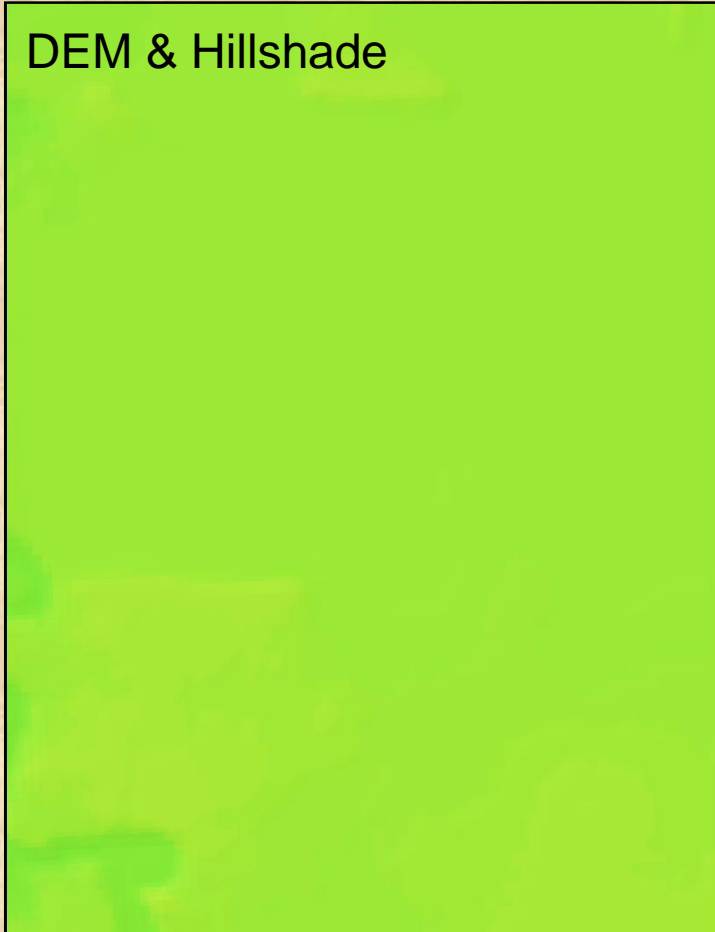


LiDAR Data - Red River Valley (Clay County)

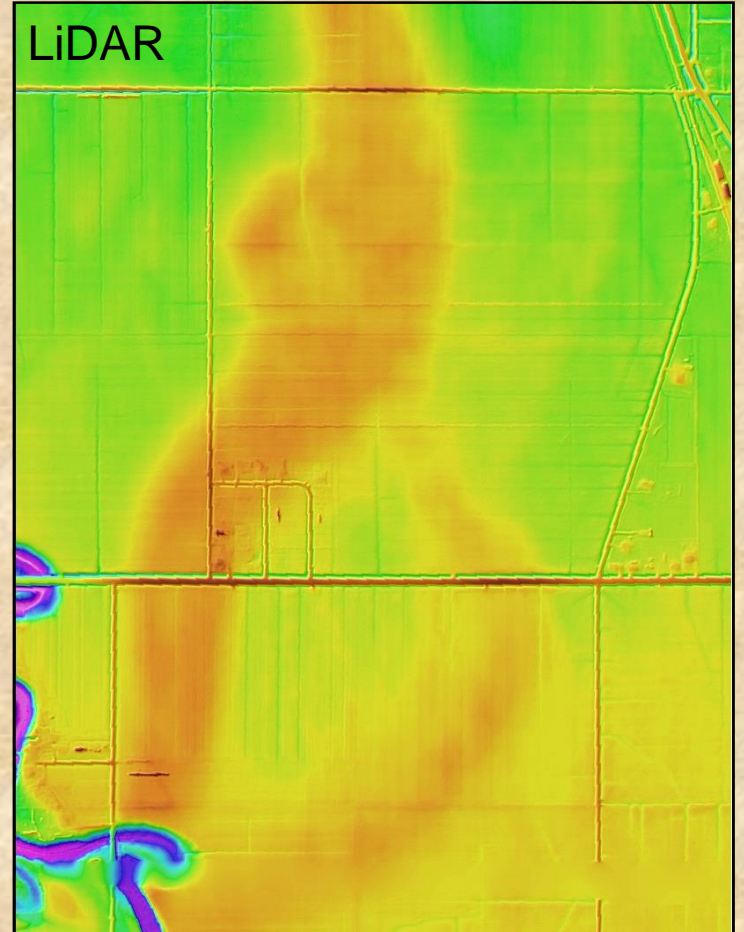


LiDAR Data - Red River Valley (Clay County)

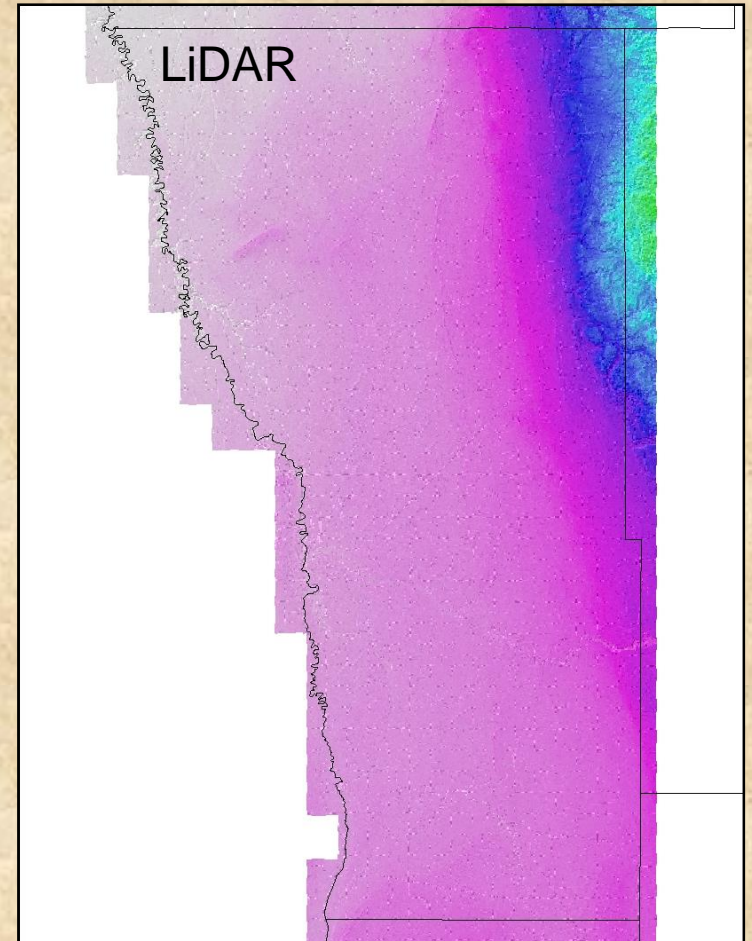
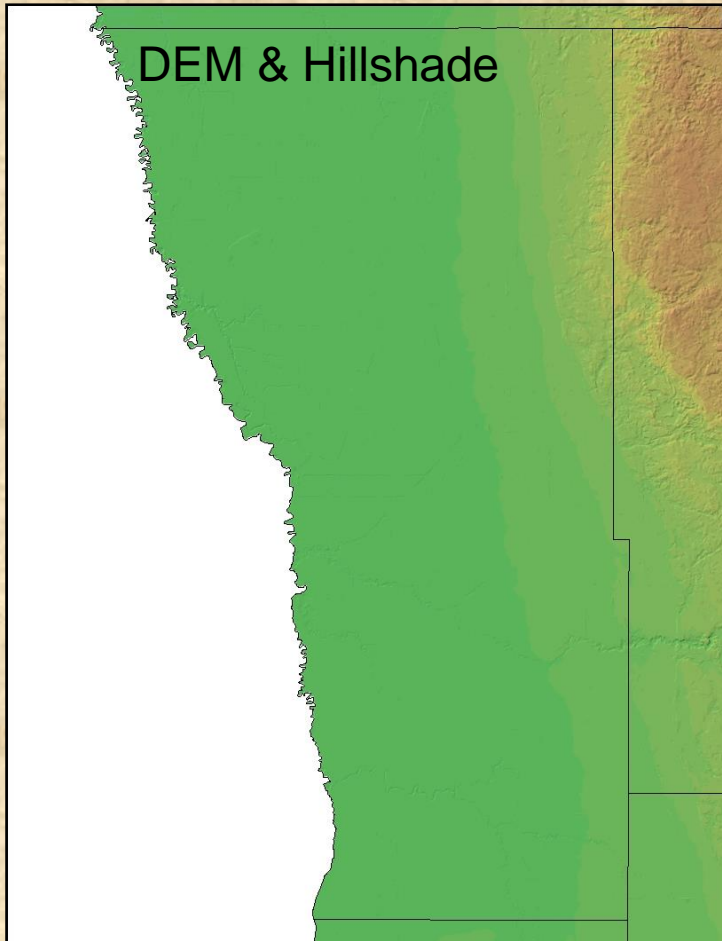
DEM & Hillshade



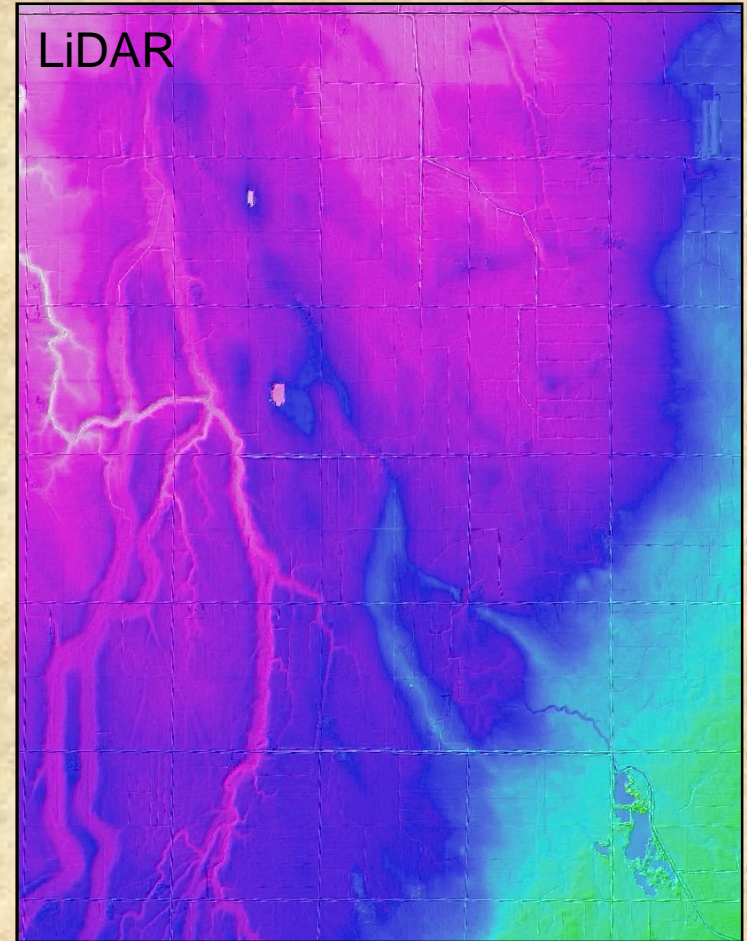
LiDAR



LiDAR Data - Red River Valley (Wilkin County)

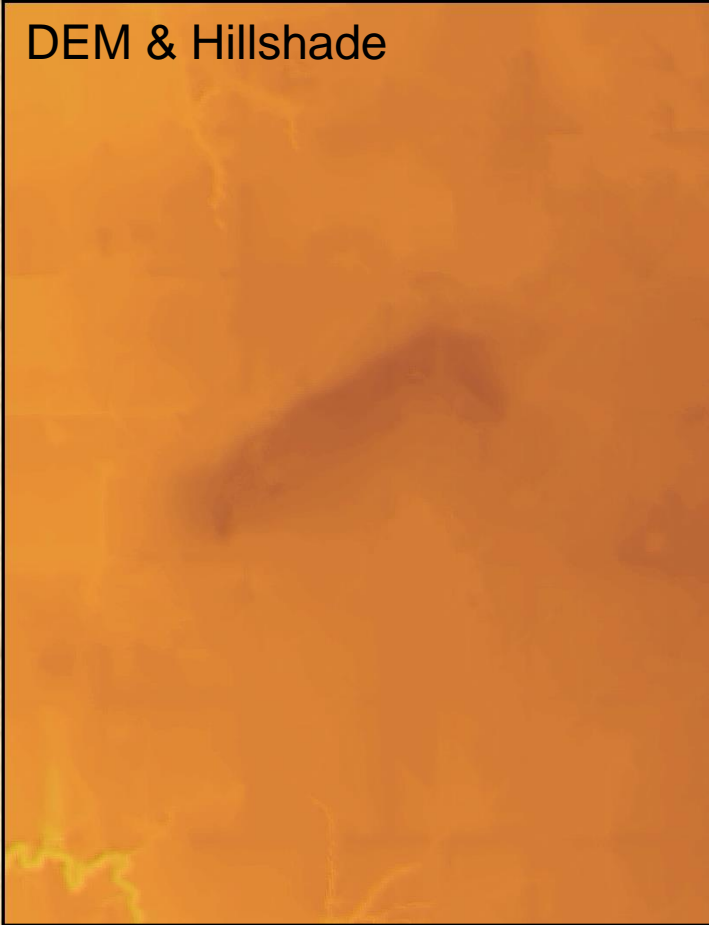


LiDAR Data - Red River Valley (Wilkin County)

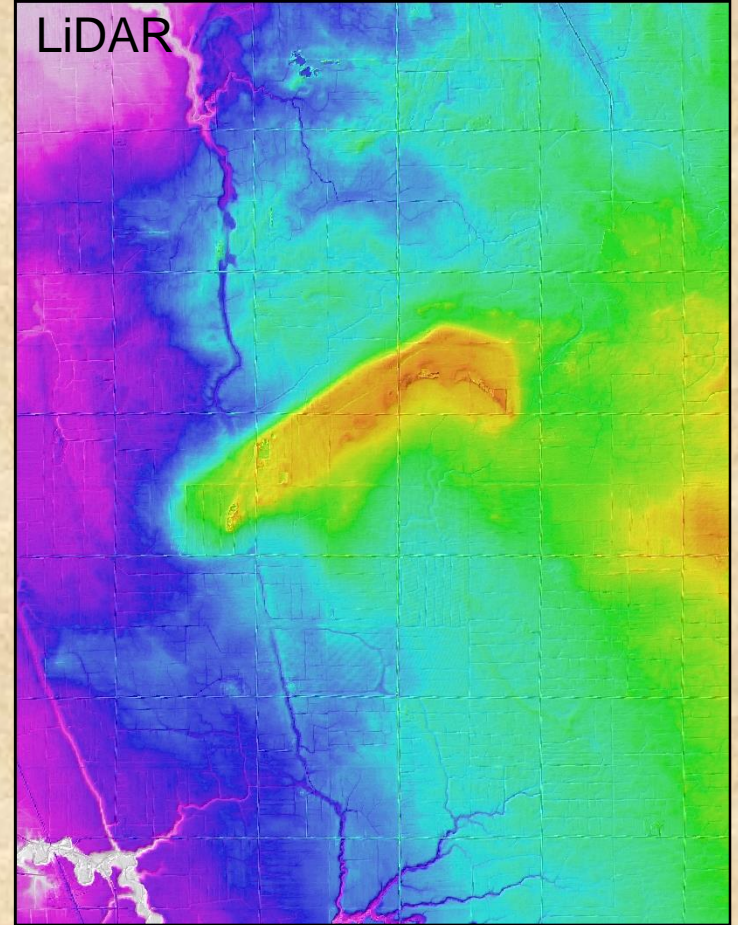


LiDAR Data - Red River Valley (Wilkin County)

DEM & Hillshade

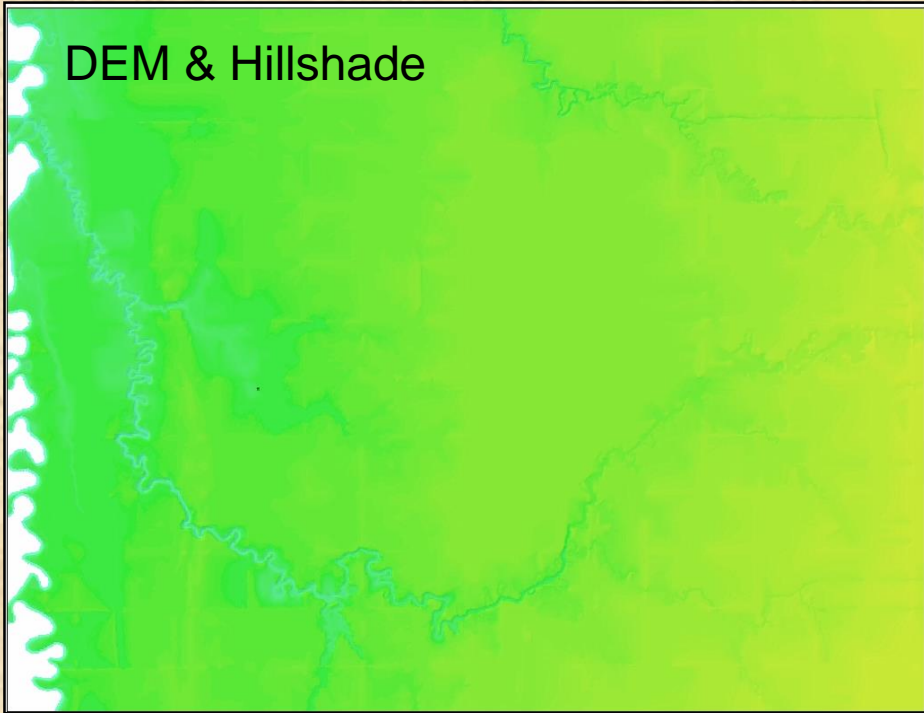


LiDAR

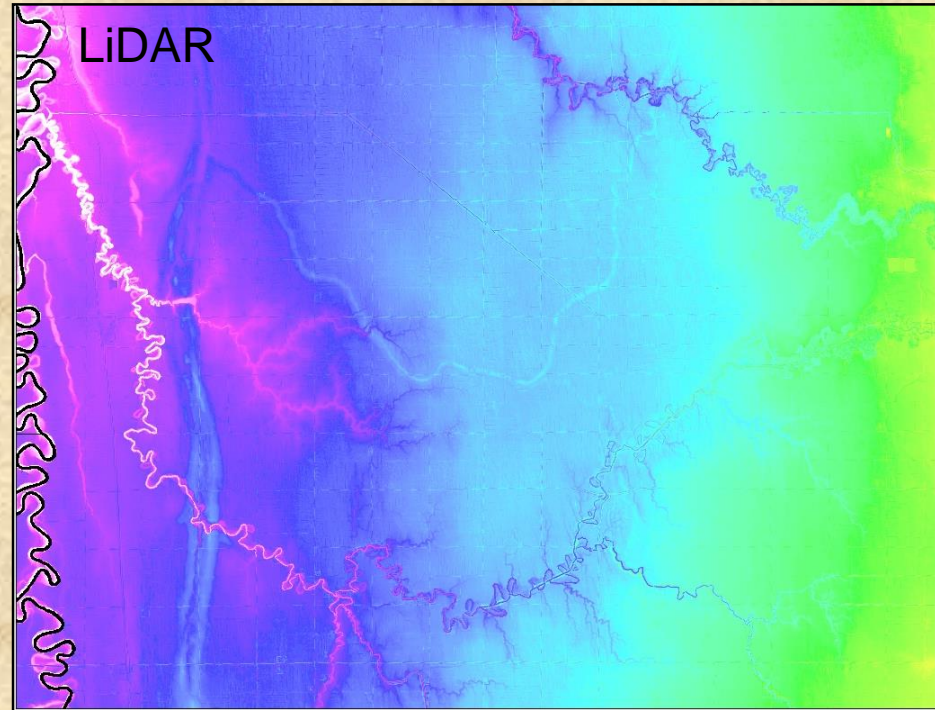


LiDAR Data - Red River Valley (Norman County)

DEM & Hillshade

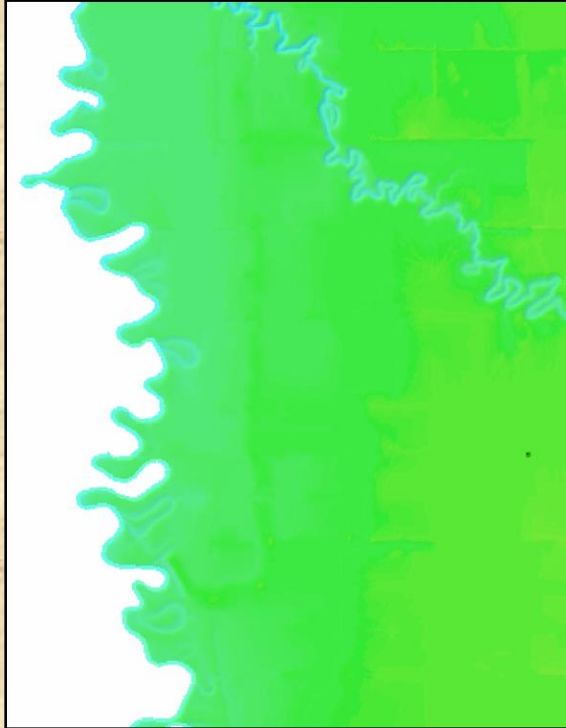


LiDAR



LiDAR Data - Red River Valley (Norman County)

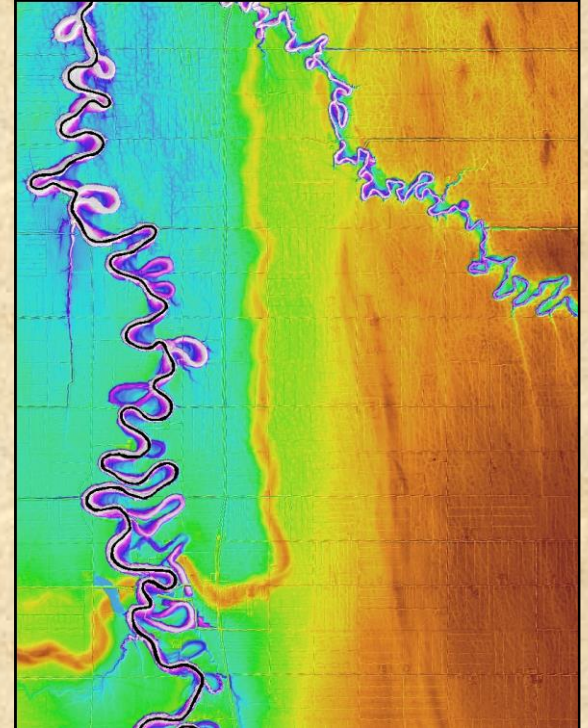
DEM & Hillshade



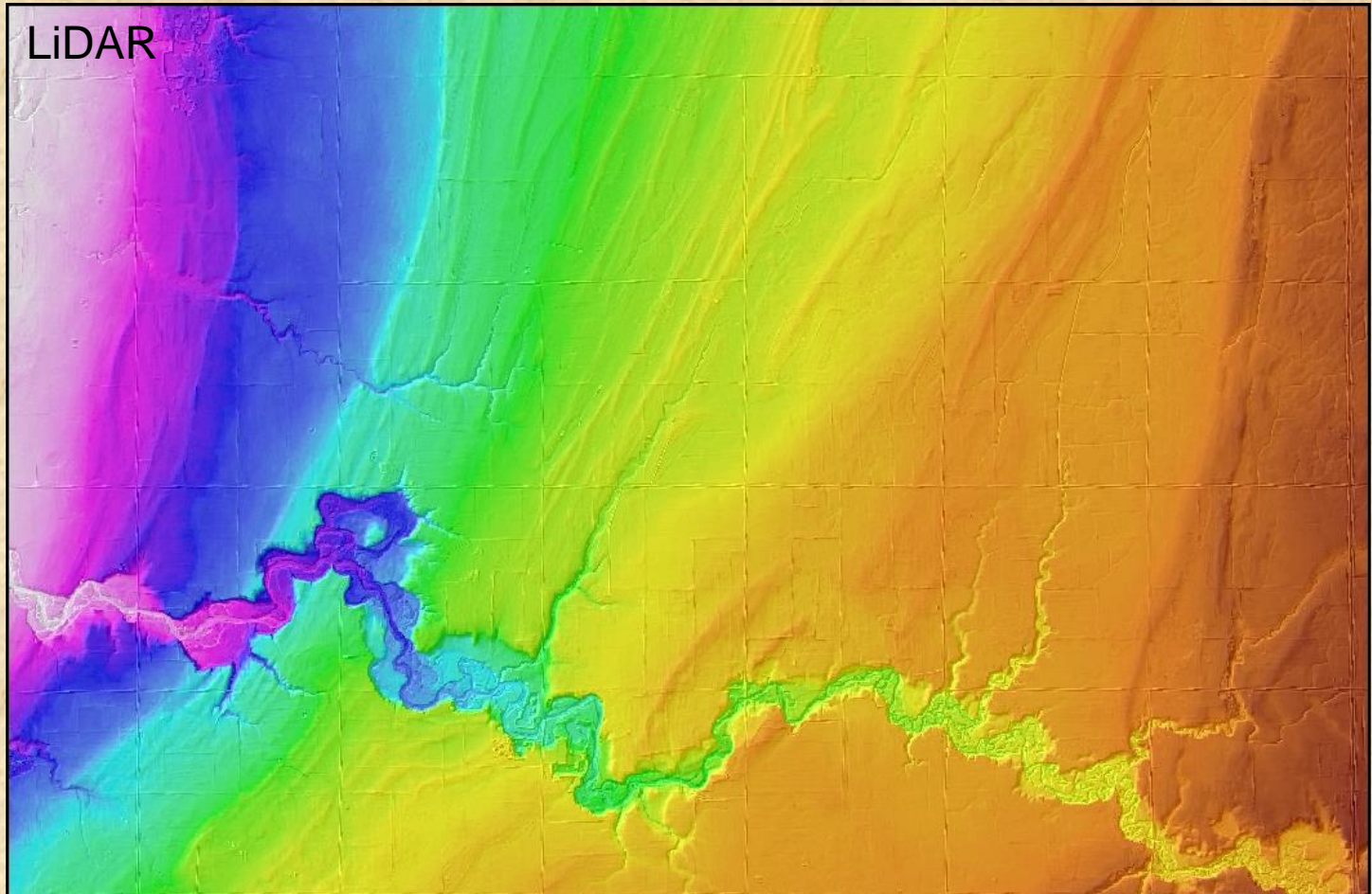
Aerial



LiDAR

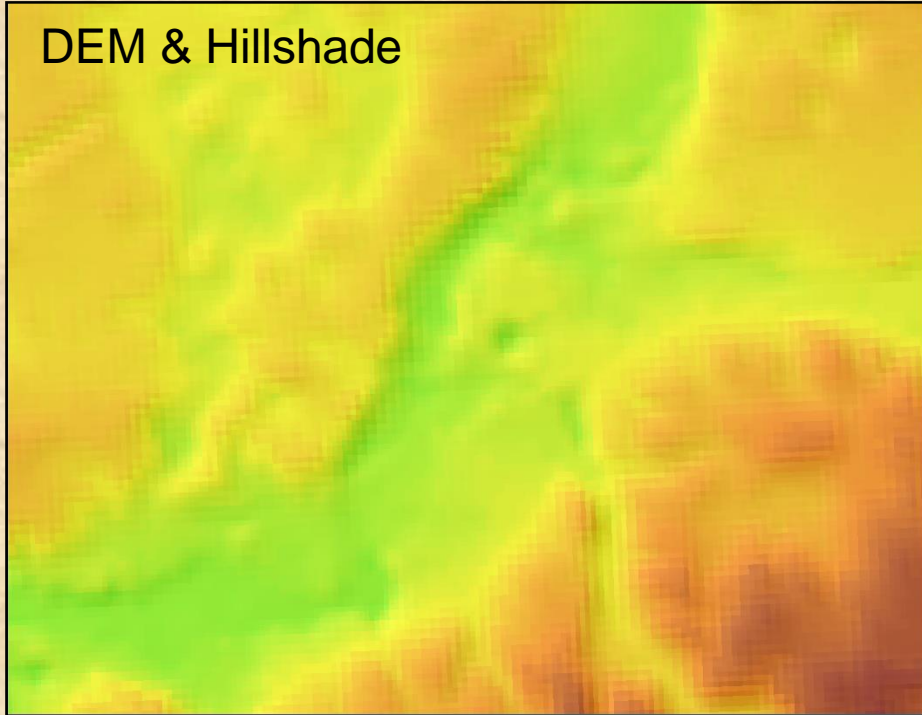


Beach Ridges – Clay County

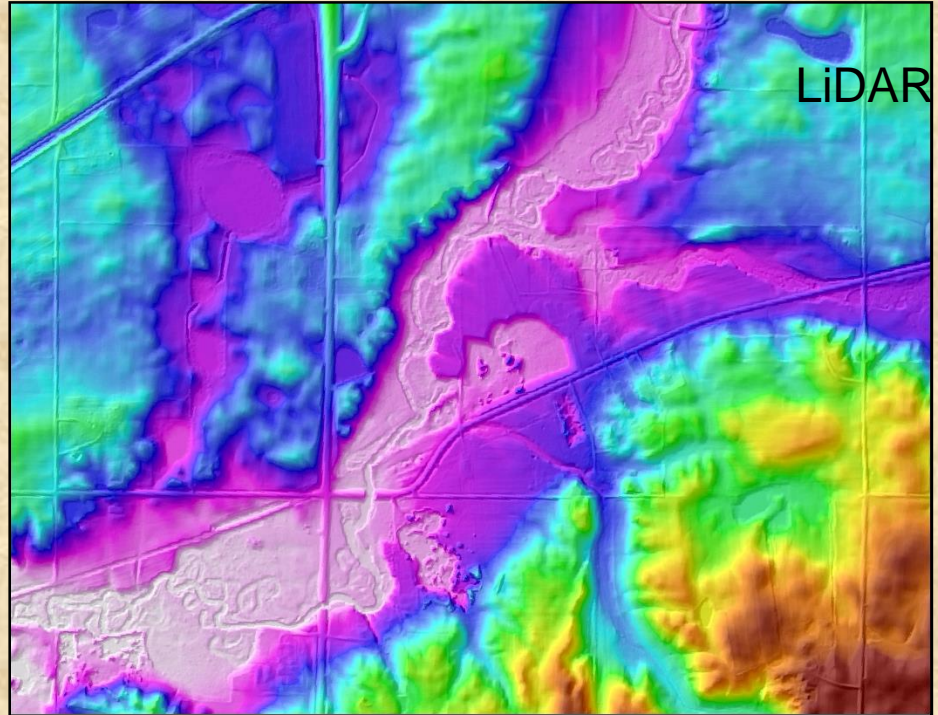


Terrace Deposits – Clay County

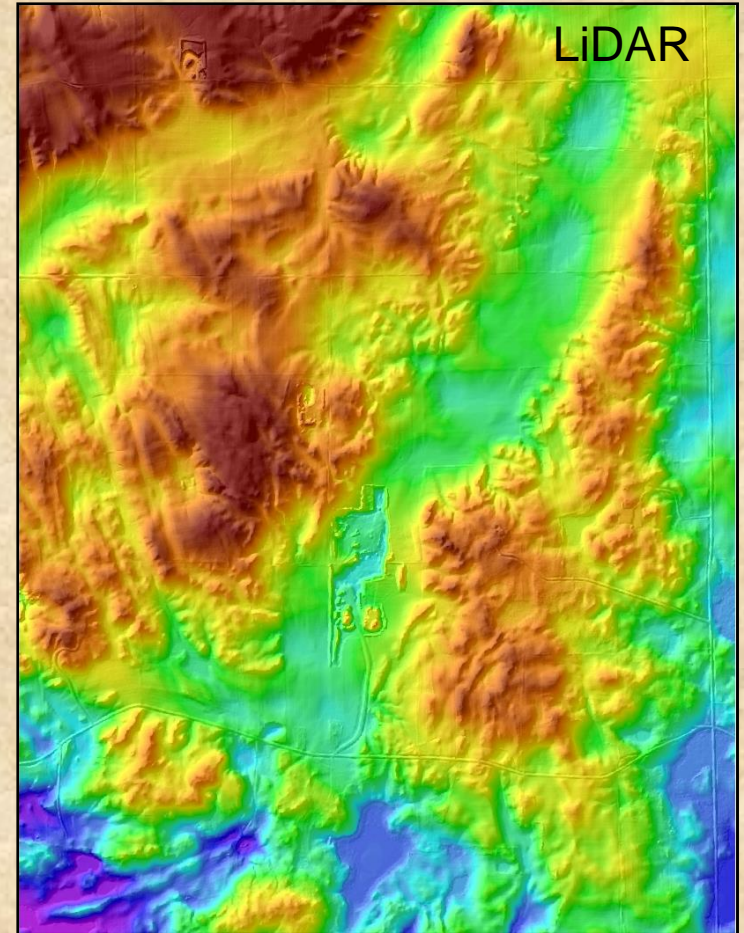
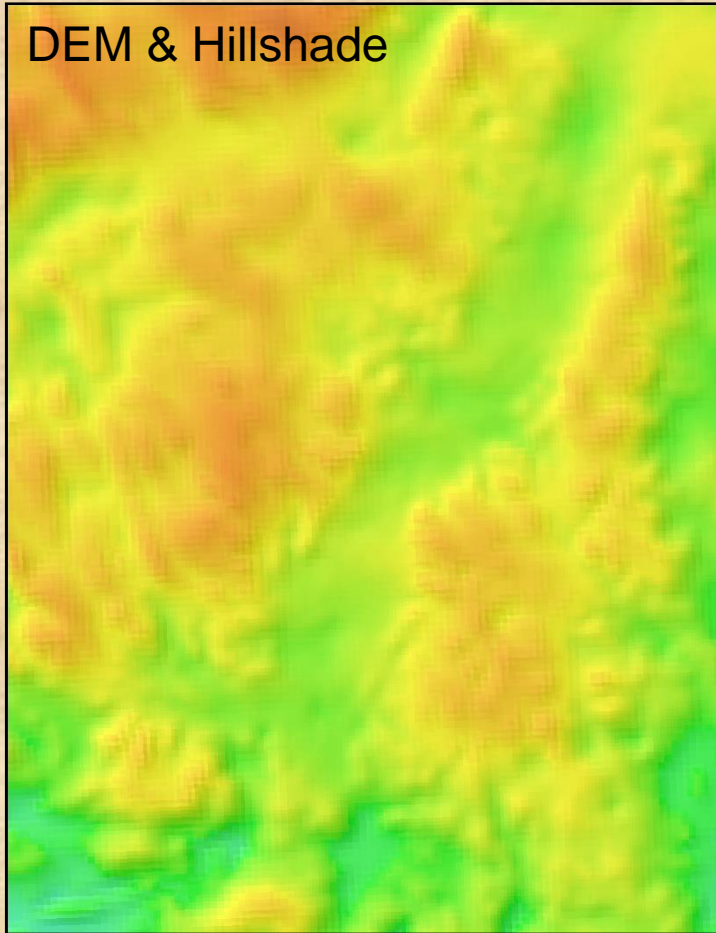
DEM & Hillshade



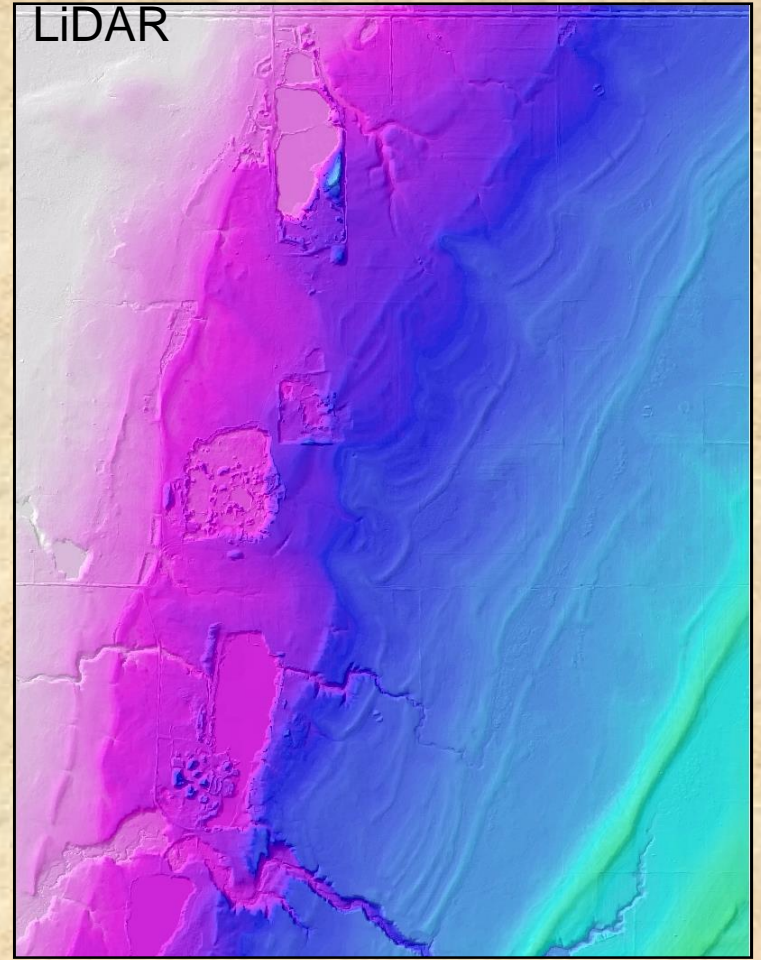
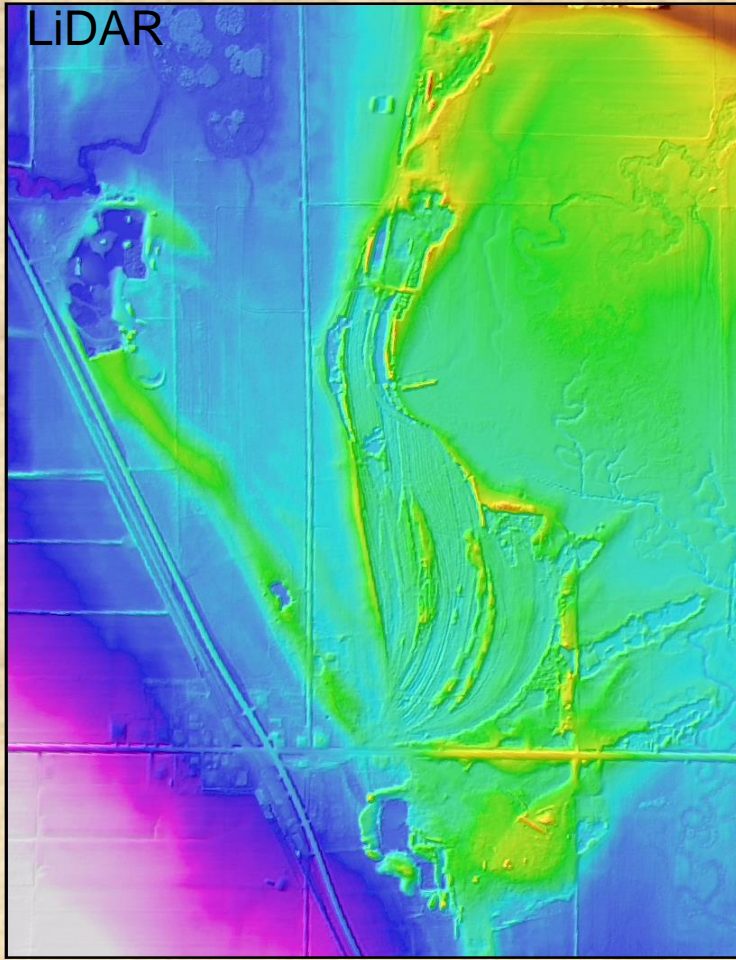
LiDAR



Outwash Channels – Clay County



Mined Area – Clay County



Aggregate Potential Mapping

Topographic Map

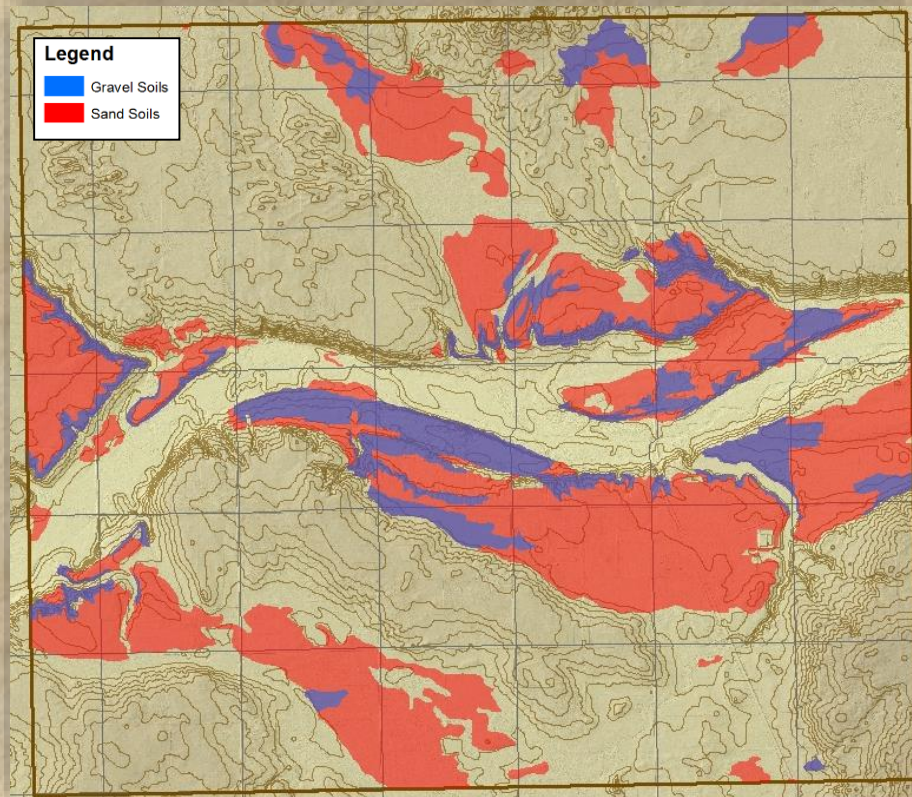


Aerial Photo

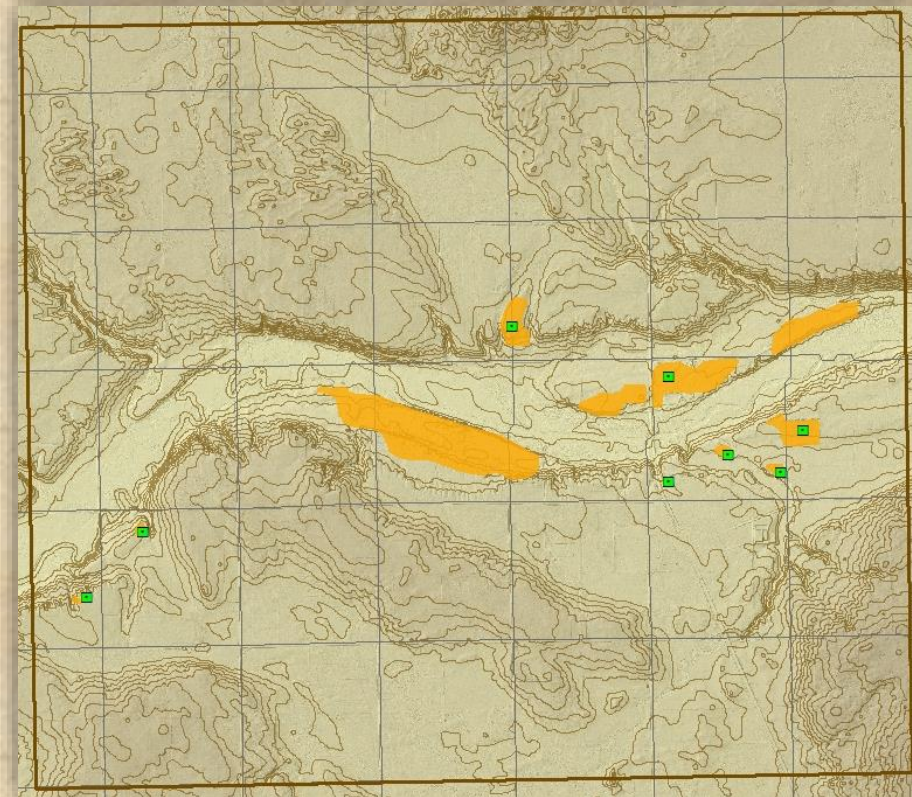


Aggregate Potential Mapping

Soils Data

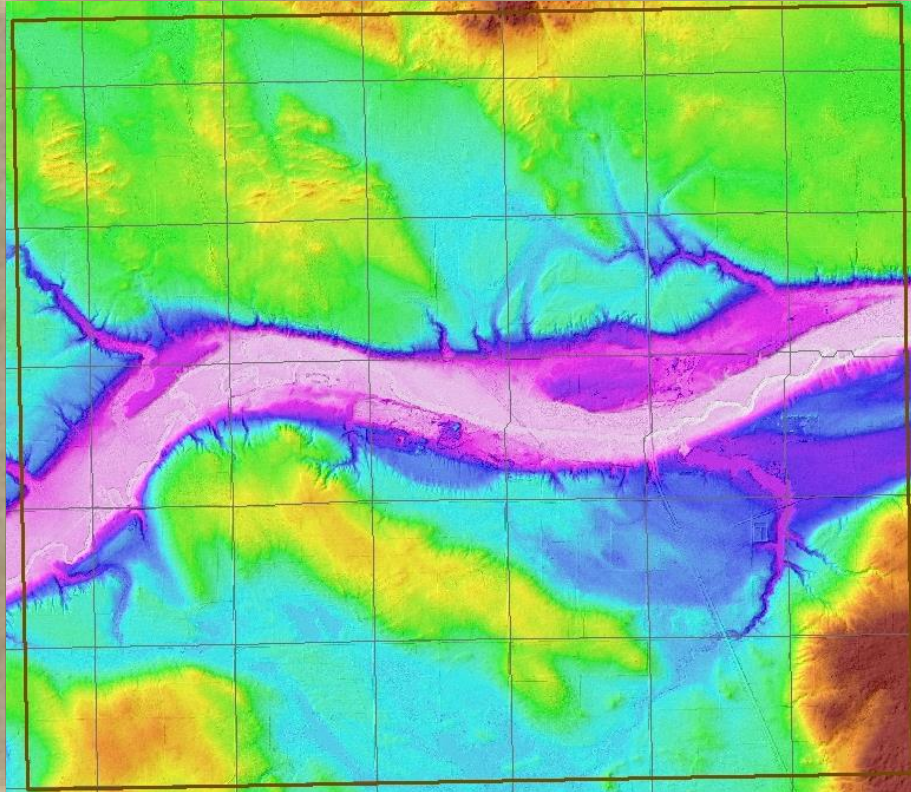


Current/Historical Pits



Aggregate Potential Mapping

LiDAR Data



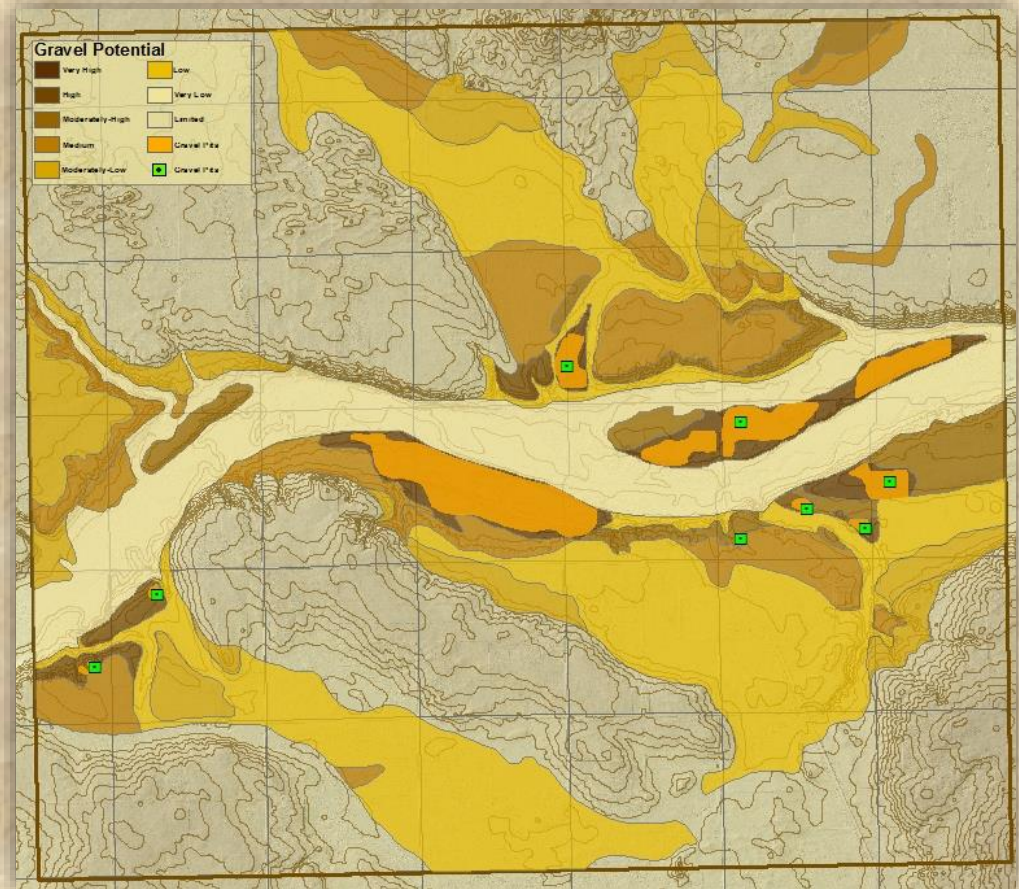
Google Earth



Aggregate Potential Mapping

Final Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality
- Texture
- Deposit type



Aggregate Exploration – Drilling

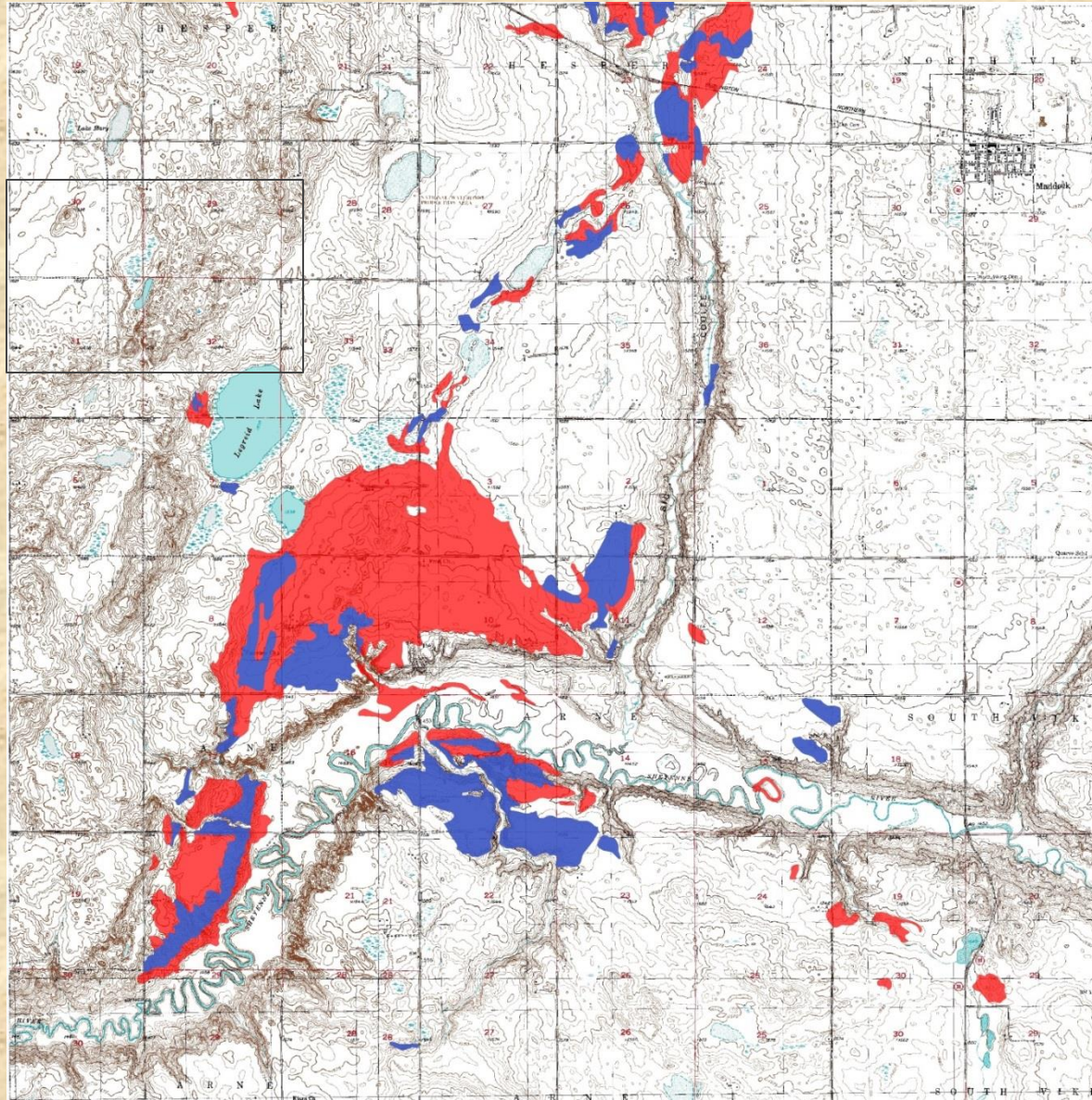


GRAVEL POTENTIAL MAPPING



Topographic
Map

GRAVEL POTENTIAL MAPPING



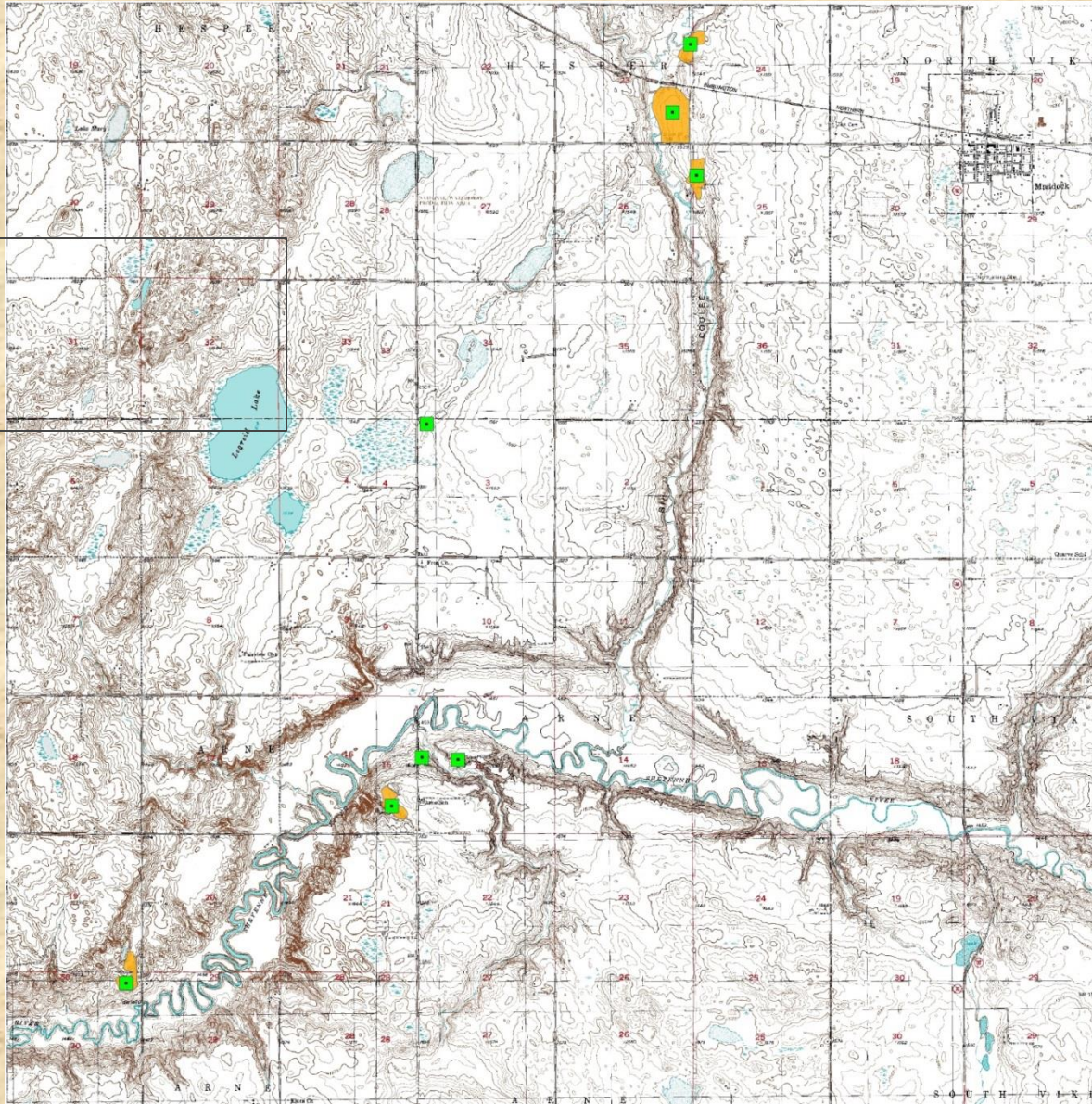
Soils Map

Legend

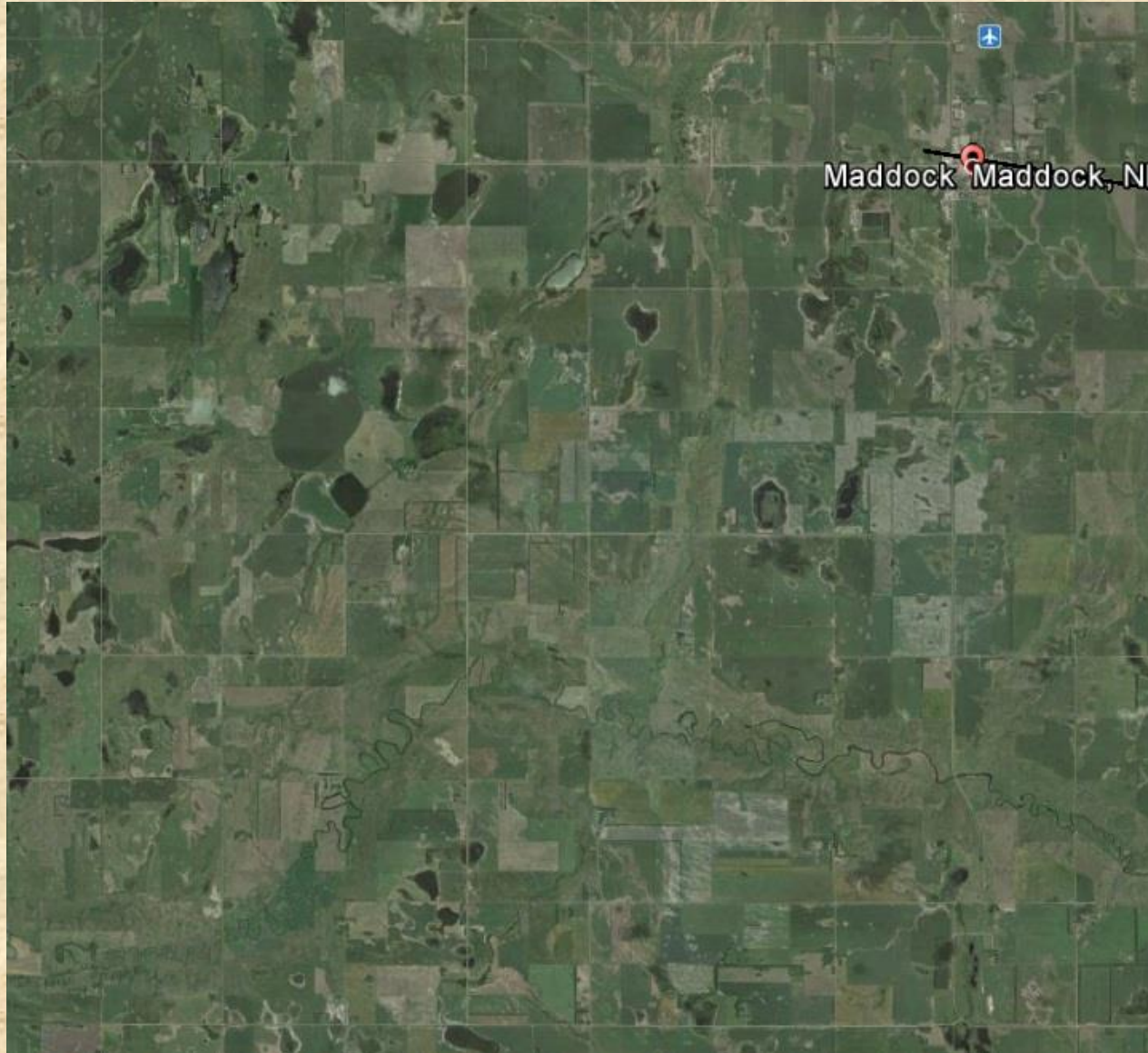
-  Gravel_Soil
-  Sand_Soil

GRAVEL POTENTIAL MAPPING

Active &
Inactive
Gravel Pits

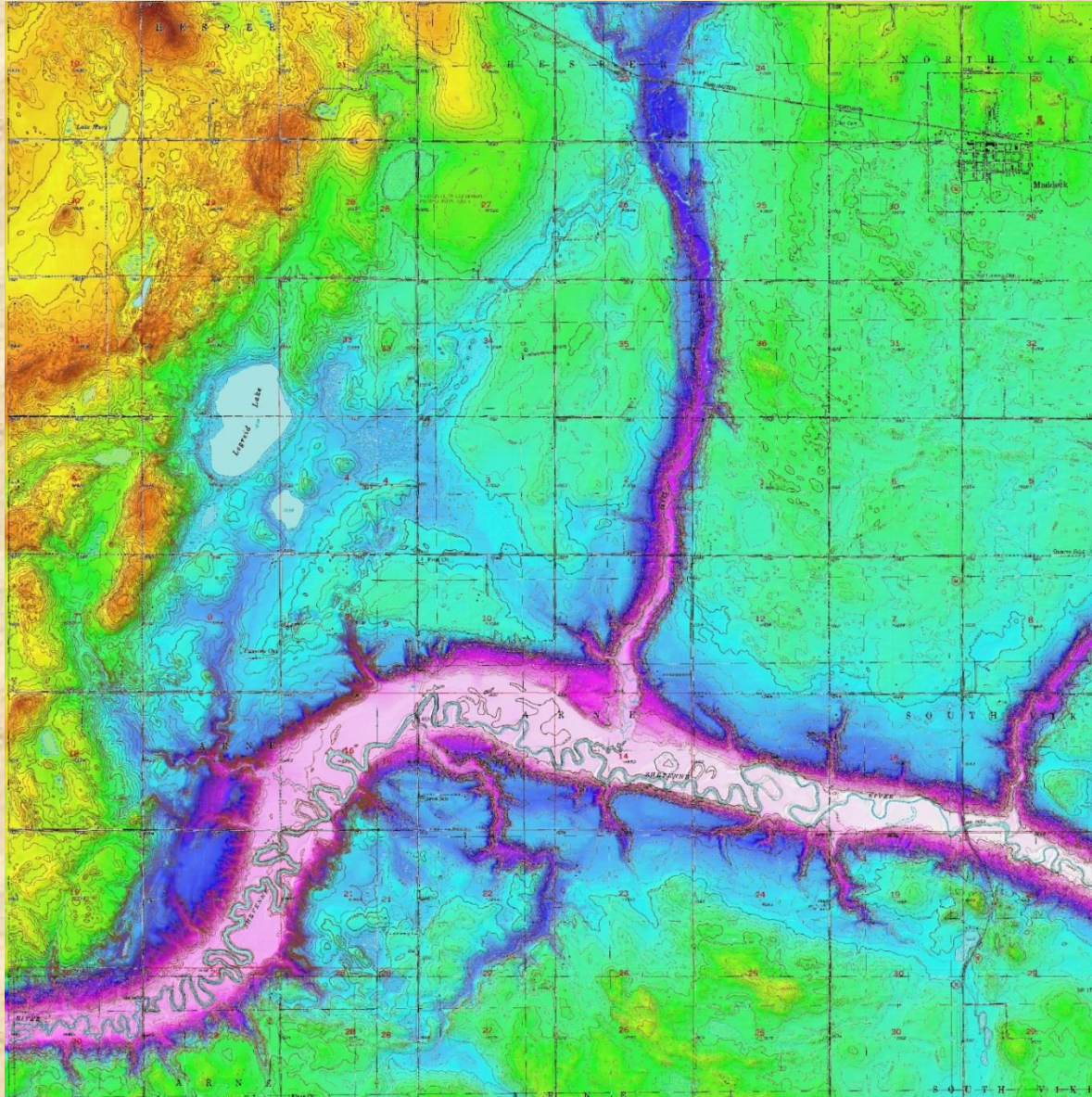


GRAVEL POTENTIAL MAPPING



Aerial
Photography

GRAVEL POTENTIAL MAPPING



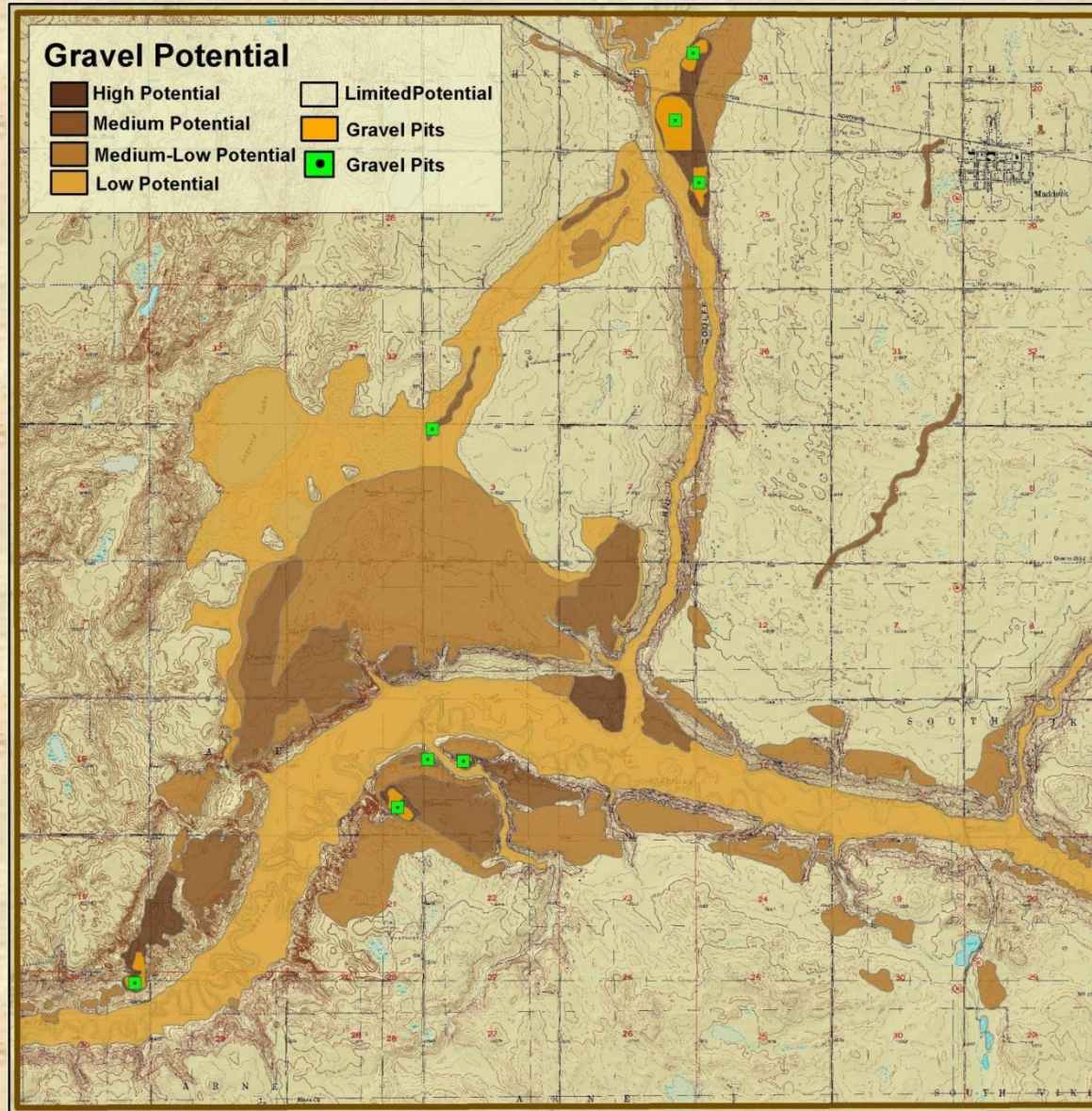
DEM &
Hillshading

GRAVEL POTENTIAL MAPPING



Google
Earth

GRAVEL POTENTIAL MAPPING



Final Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality
- Texture
- Deposit Type

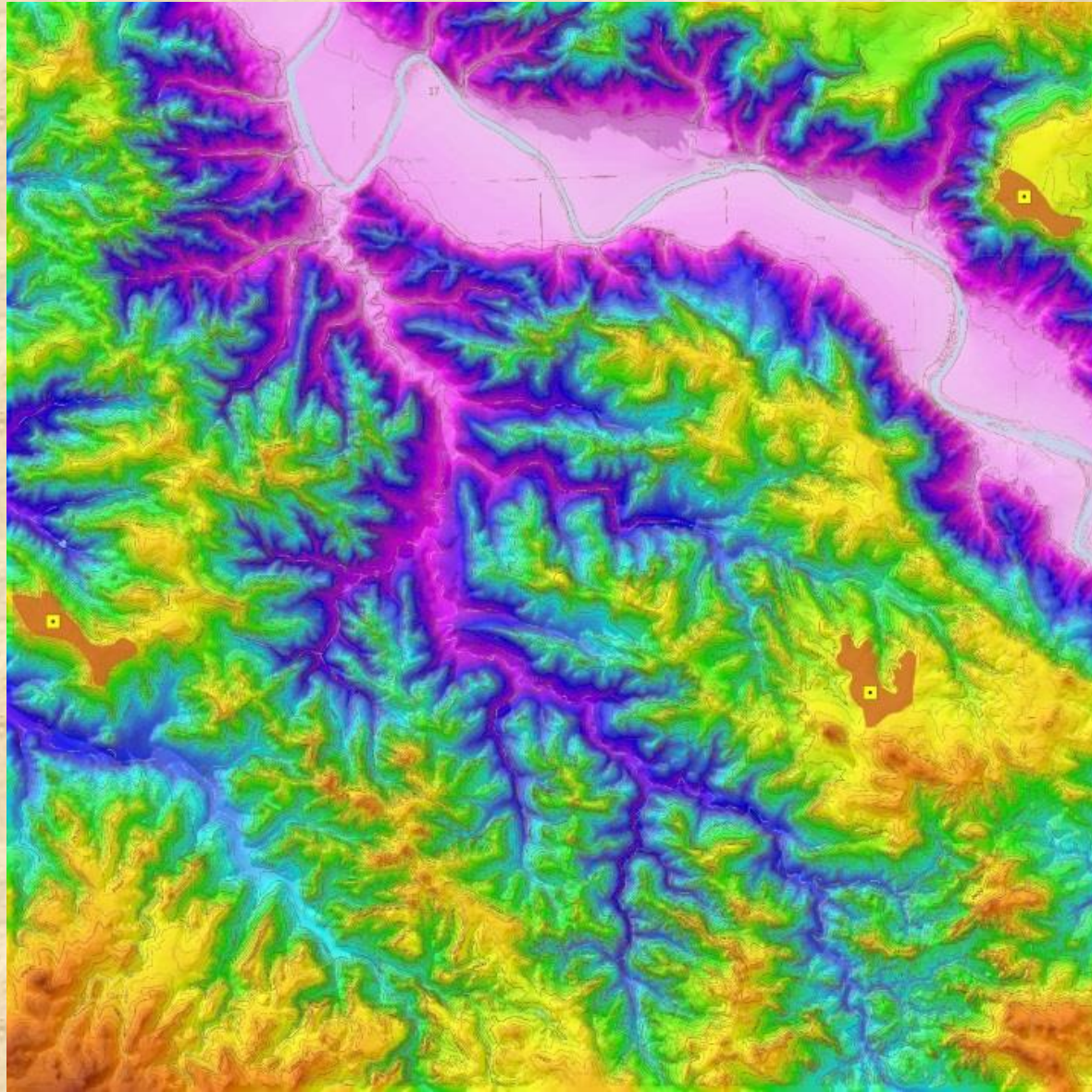
Clinker A.K.A. “Scoria”



- Clinker is a sedimentary rock that has been “baked” by burning coal seams beneath it
- It is considered a crushed stone and is mined for oil pads and access roads



Scoria Potential Mapping



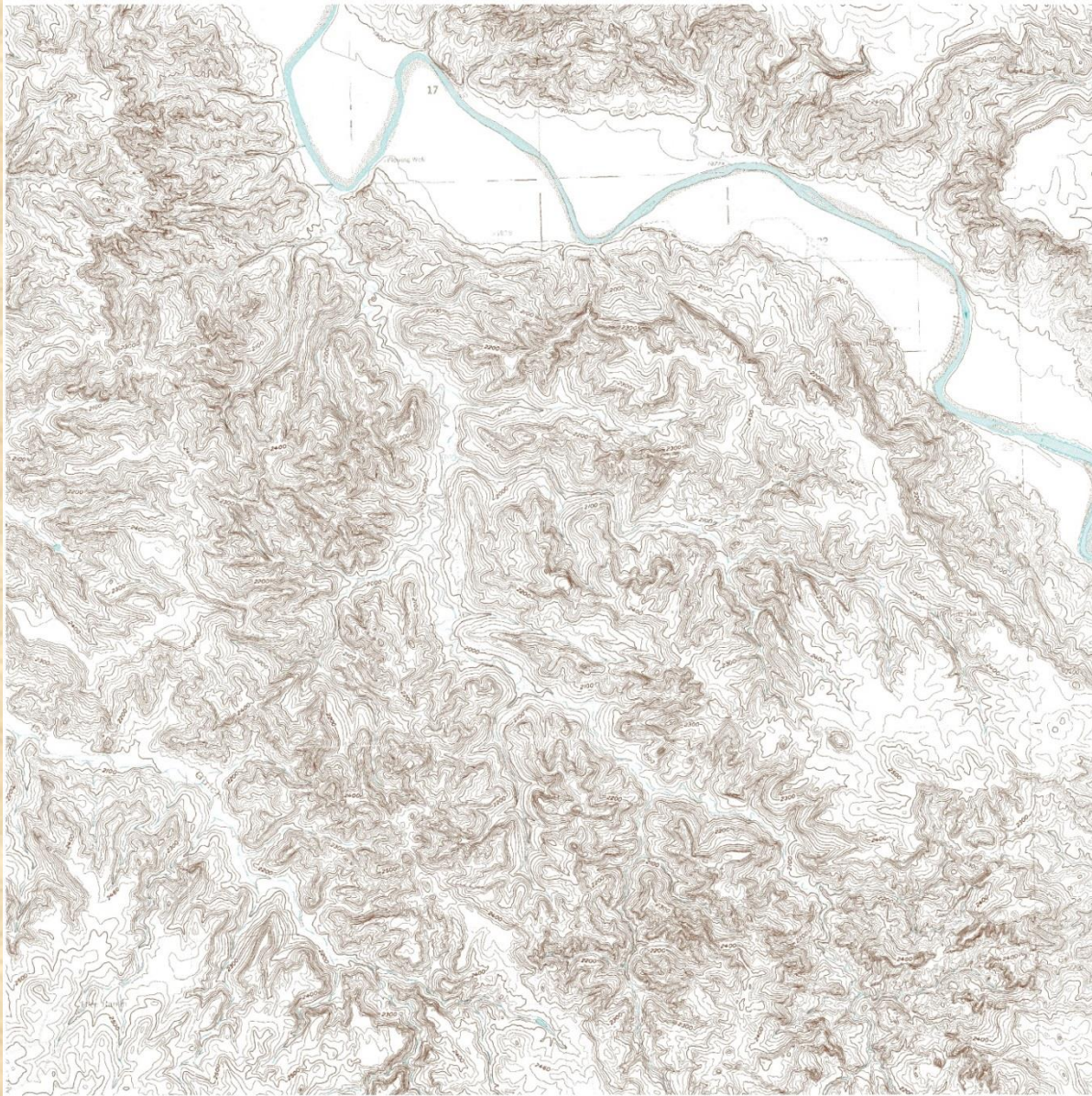
Active &
Inactive
Pits

Scoria Potential Mapping



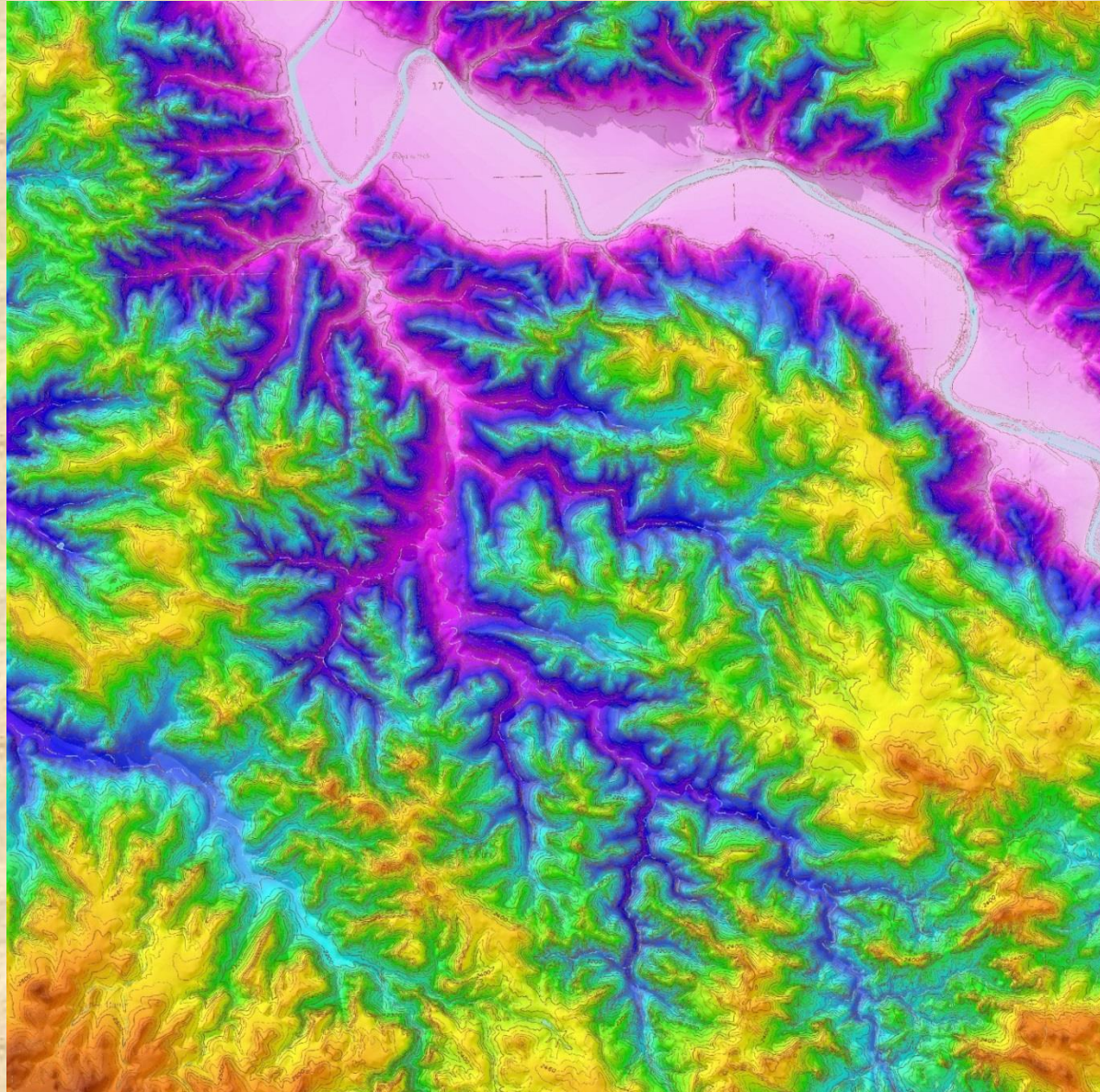
Aerial
Photography
& Google
Earth

Scoria Potential Mapping



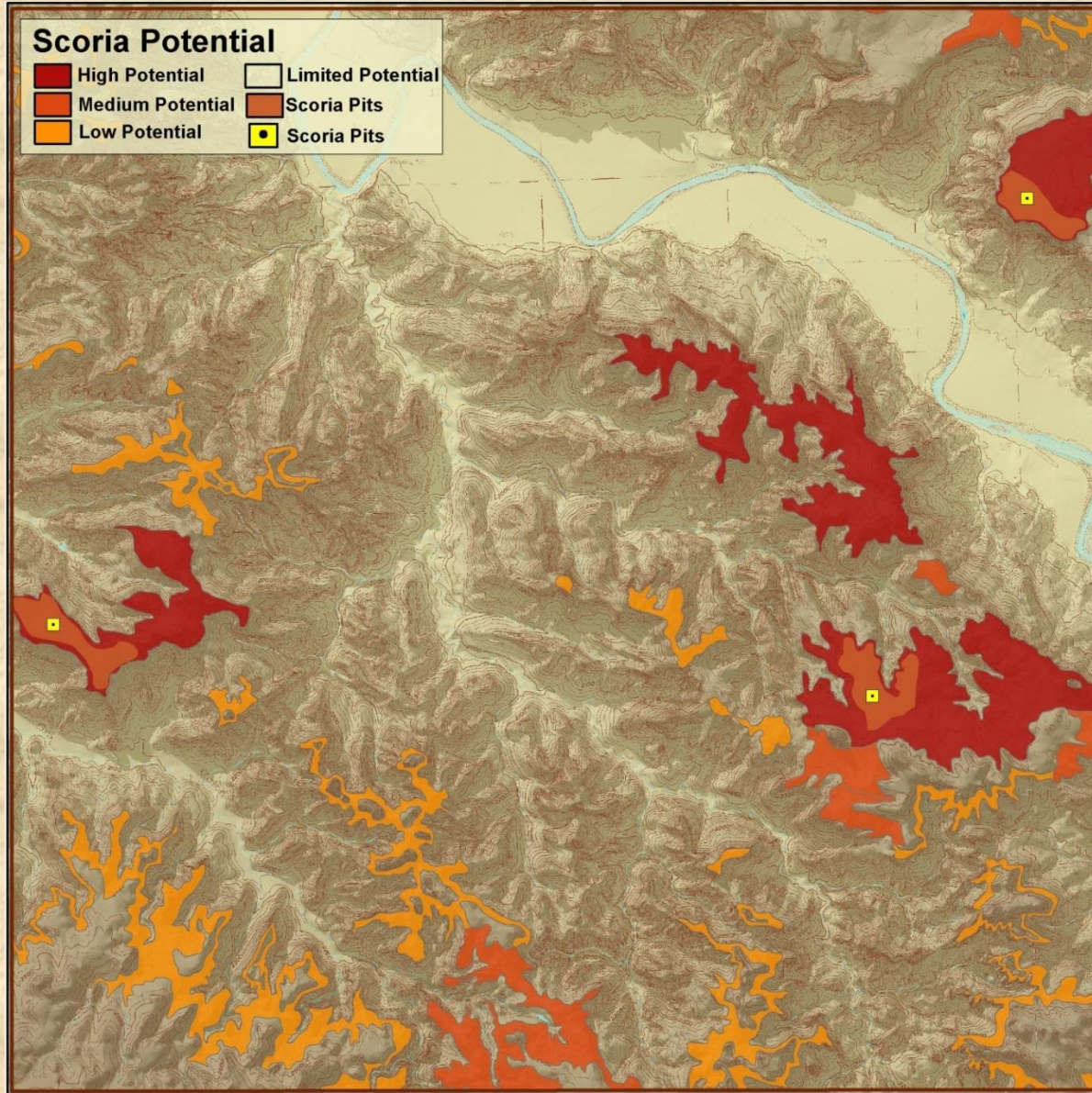
Topographic
Maps

Scoria Potential Mapping



DEM &
Hillshading

Scoria Potential Mapping



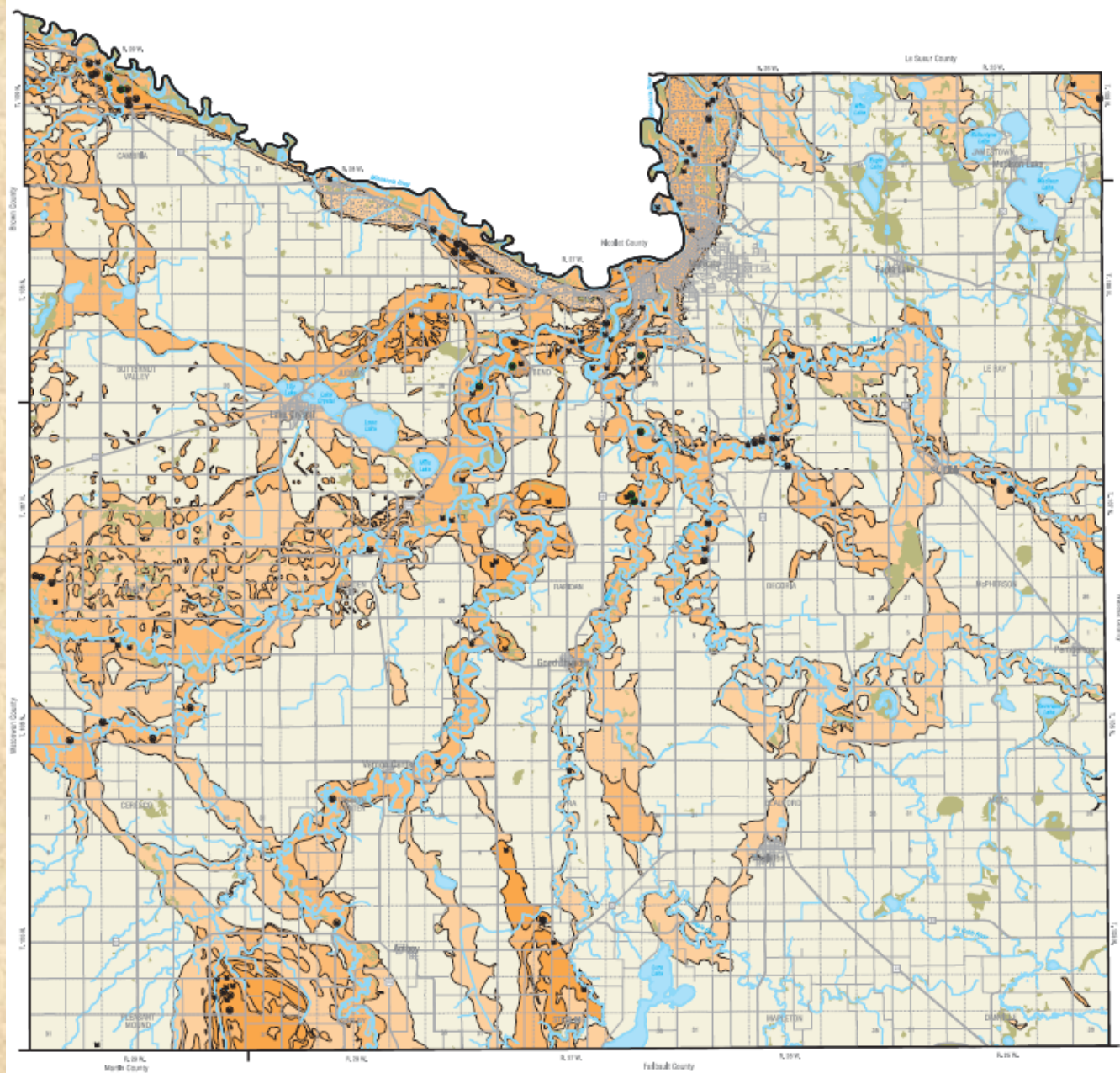
Final Scoria Potential Map

- Thickness
- Overburden
- Areal Extent
- Quality

Services Provided

LEVEL OF SERVICES PROVIDED

Category	Basic Project Description
Class I	Data Compilation
Class II	Data Compilation, Minor Geologic Analysis and Interpretation, Reconnaissance and Evaluation
Class III	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation, Minimal Field Work (1-3 days)
Class IV	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation, Moderate Field work (1-2 weeks), Moderate GIS Interpretation and Mapping
Class V	Data Compilation, Geologic Analysis and Interpretation, Reconnaissance and Evaluation. add "GIS Database of field points, pits, and quarries and potential areas. Extensive Field work (3-4 weeks), Extensive GIS Interpretation and Mapping
Site Specific Evaluation	On-Call Services



2002





Gravel Pit Information



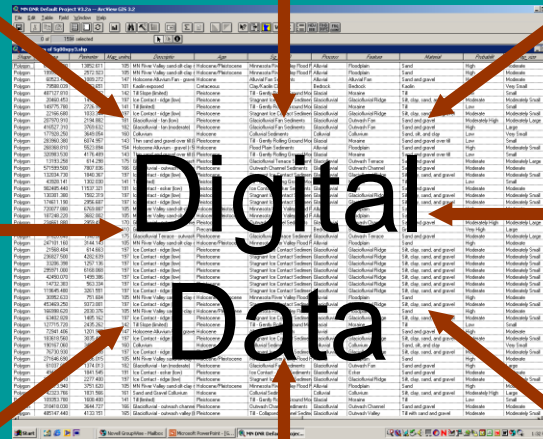
Drill Hole Logs



Miscellaneous Observations



Field Samples

[illegible]

Sieve Data-Texture



Material Observed

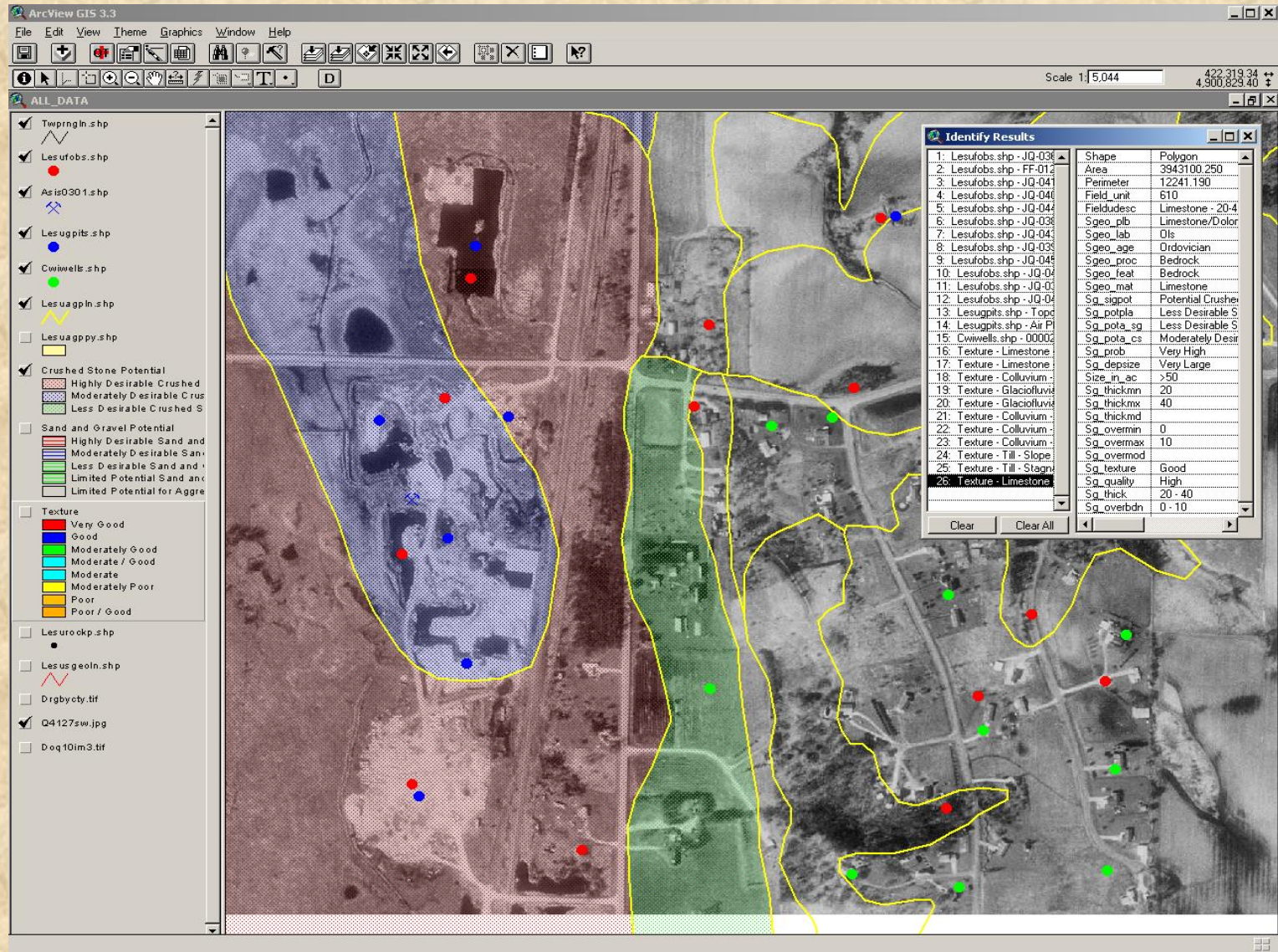


Aggregate Quality

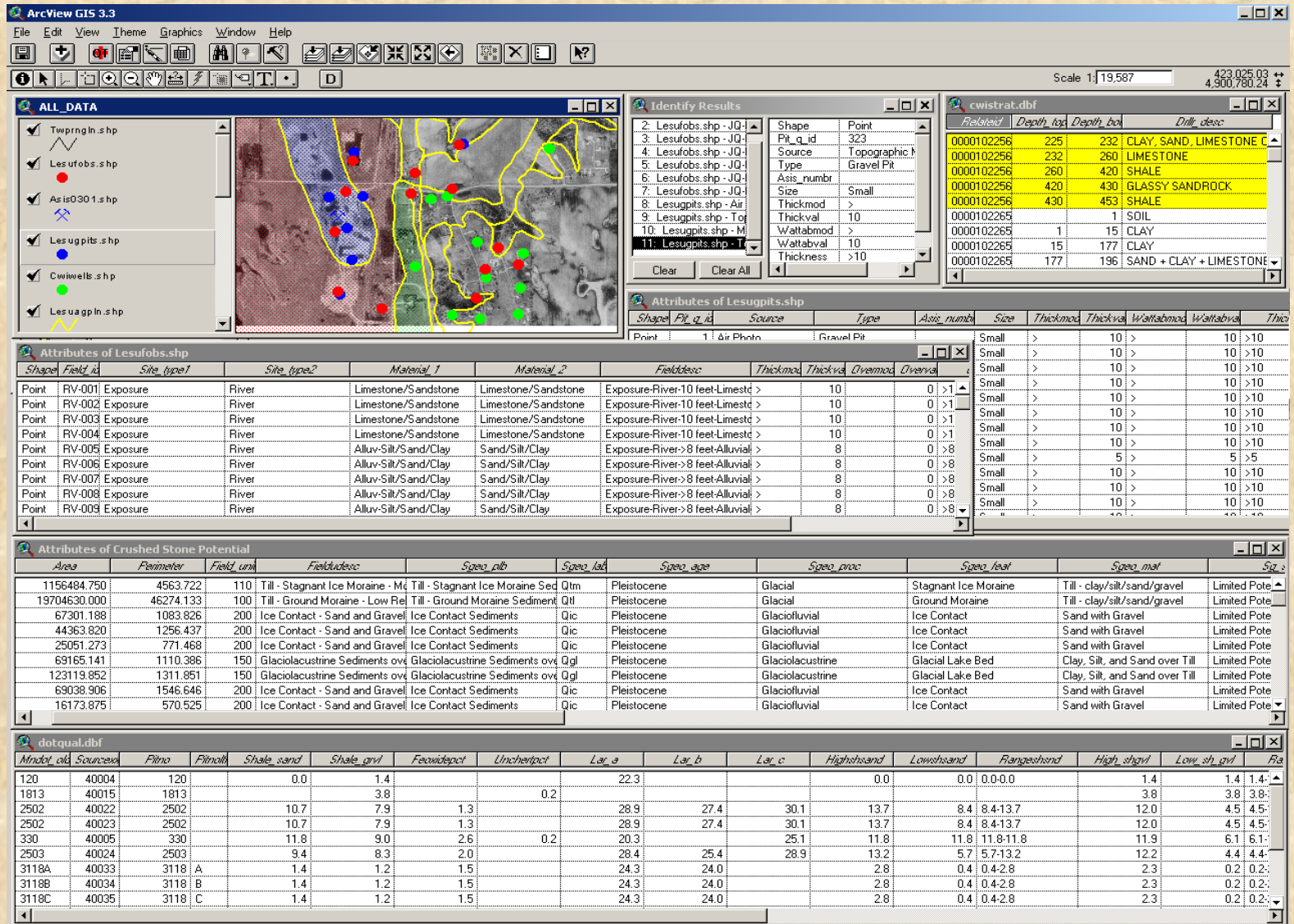


Field Observations

Access Digital Information



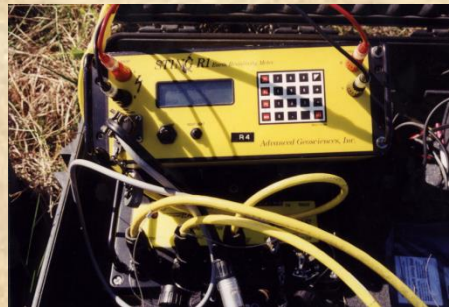
Digital Data



EXPLORATION: TRENCH/BACKHOE

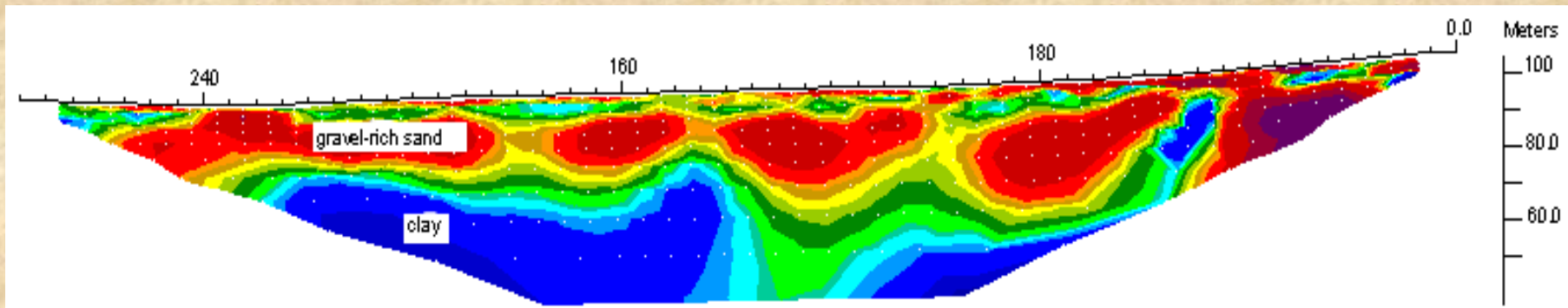
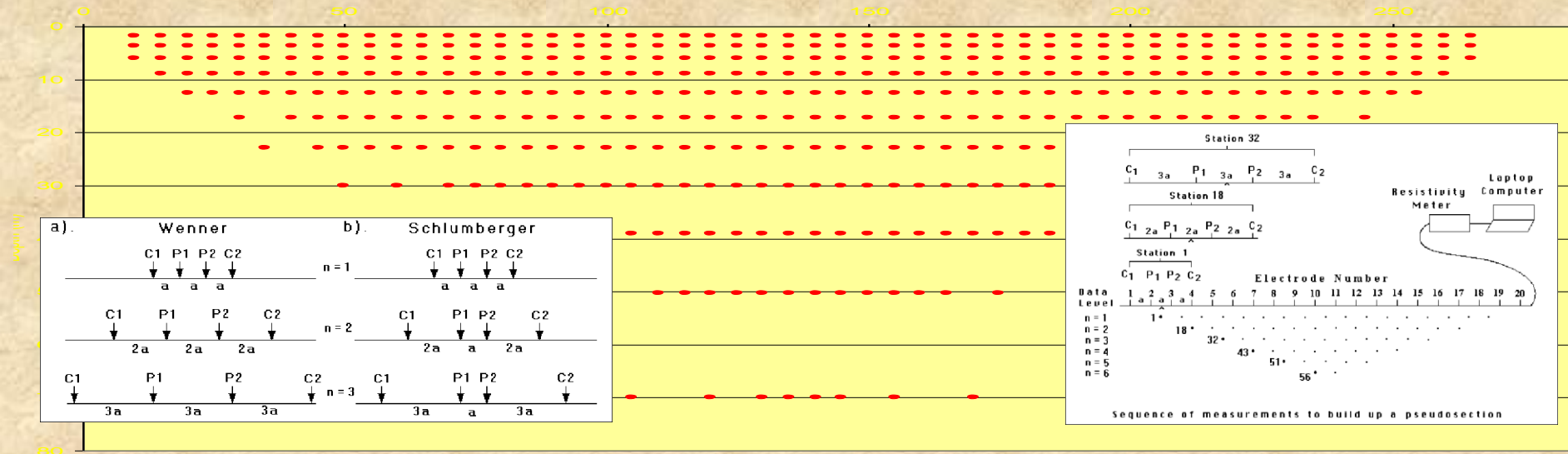


EXPLORATION: GEOPHYSICS – EM RESISTIVITY

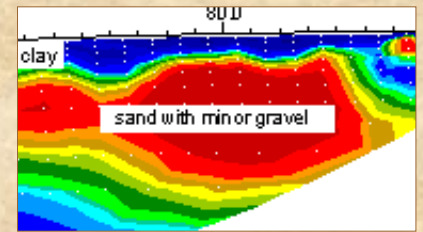


EM RESISTIVITY DATA

- Upper – more data / more control / more accurate
- Lower – less data / less control / more interpretive

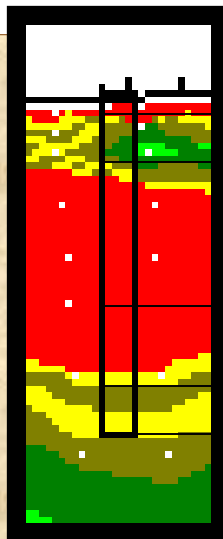
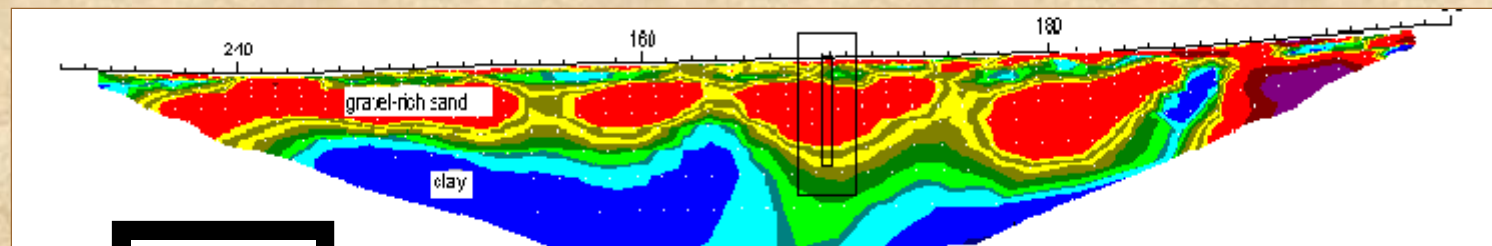
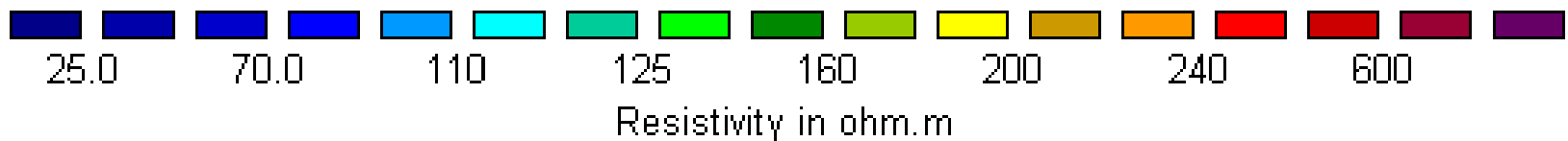


EM RESISTIVITY DATA



Material (Clay, Sand) vs. Resistivity (Ohm-meters)

ClaysSilts.....Silts and Sands.....Sands and



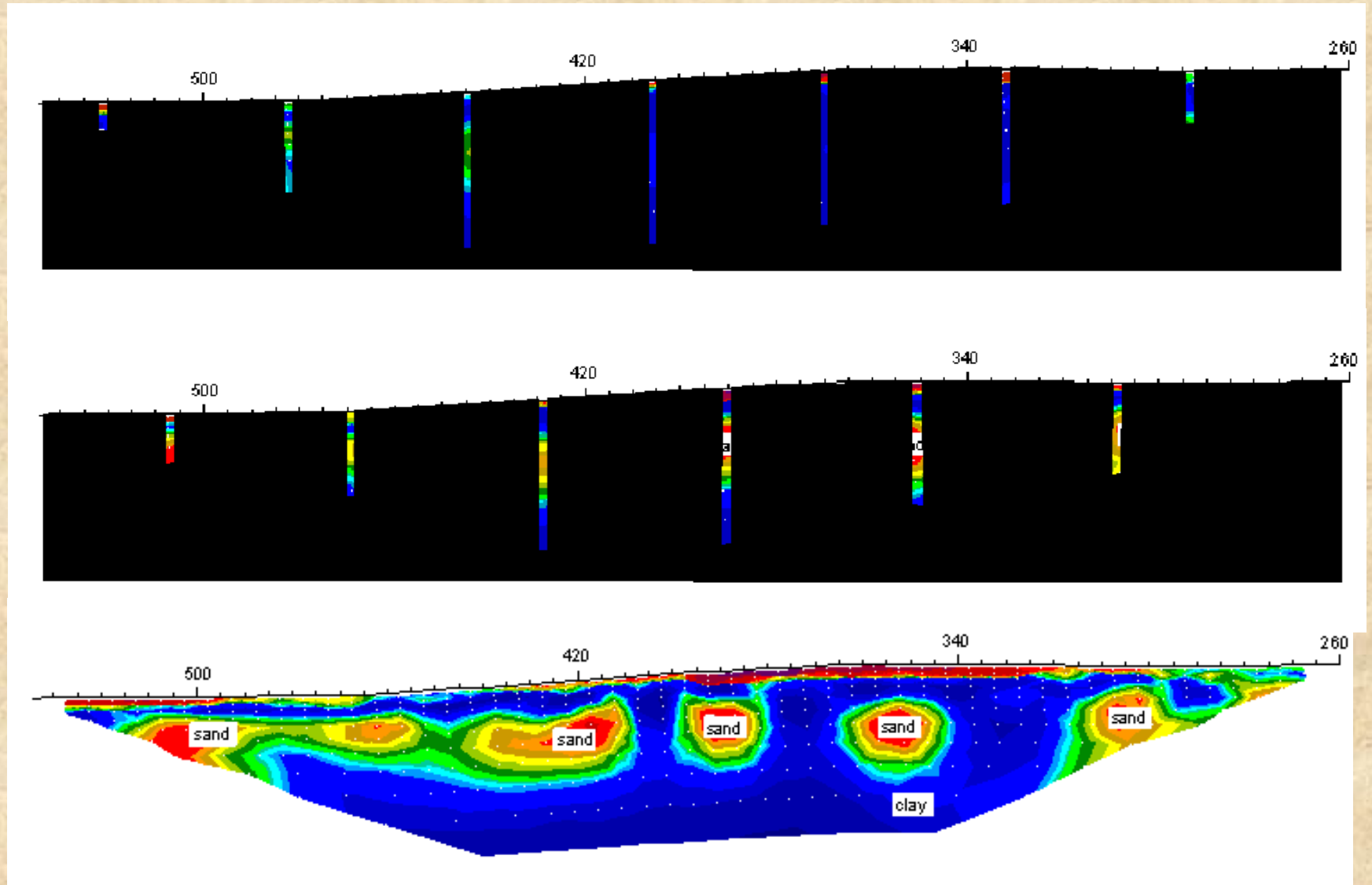
0 TO 19' Silt

19 to 65' Sand and Gravel

65 to 90' Sand with Gravel

91 to 105' Sand

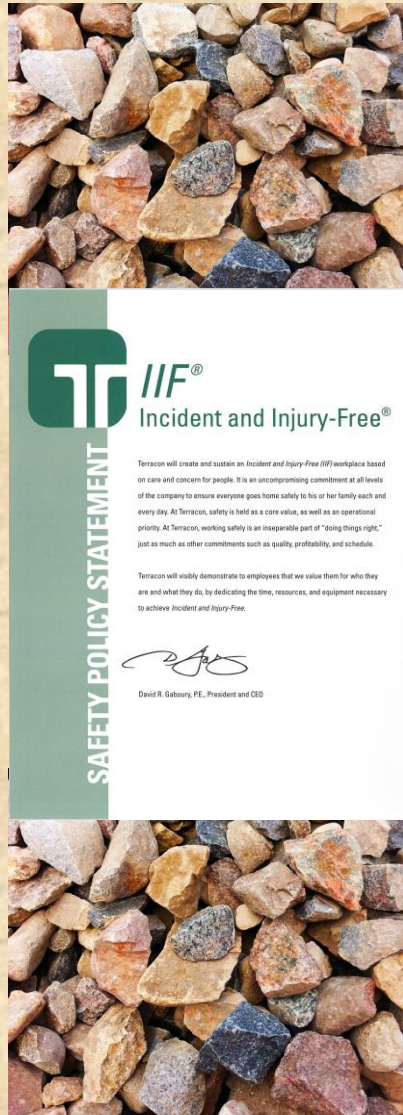
CONTINUITY OF A RESOURCE (Between Drill Holes)



CONCLUSION / QUESTIONS

■ Aggregate Resource Issues

- Supply / Demand Issues - Increase Demand
- Scarcity Areas – Increase Use of Alternates / Scoria
- Quality Issues - Transportation, Erionite, GVL vs. CS
- Increasing need for Aggregate Resource Mapping



SUSTAINABILITY IN MINING



- Integrated Approach to Decision Making
- Balanced Approach
 - Environment, Economic, and Social Issues
 - Based on Sound Science, Economic Integrity, Environmental Analysis, & Social Considerations
 - 3 P's – People, Profit, and Planet
 - 3 Legged Stool – Environment, Economy, and Social

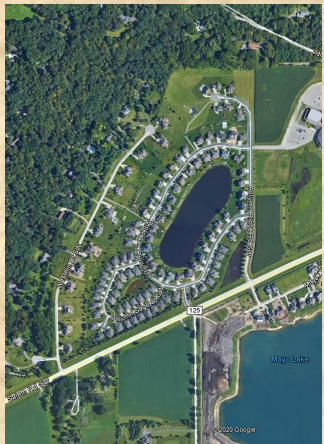
MINING = OPPORTUNITY

“Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions.”

“Sustainability considers the needs of the current and future generations!”

ONE PARCEL – MANY NEEDS

- No natural lakes in Olmsted County
- Need more wetlands and associated habitat
- Need Wildlife habitat – ducks, geese, etc...
- Need Affordable Aggregate Resources – roads/houses
- Need Land for Development – space for homes
- Need Diversity in Urban Development Properties
- Ex: What do we have – Agriculture Land.
- Look at Mining as an opportunity to benefit all involved – economy, social, and environmental needs.



“Look at Mining as an opportunity to benefit all involved – economy, social, and environmental needs - fostering and creating relationships.”





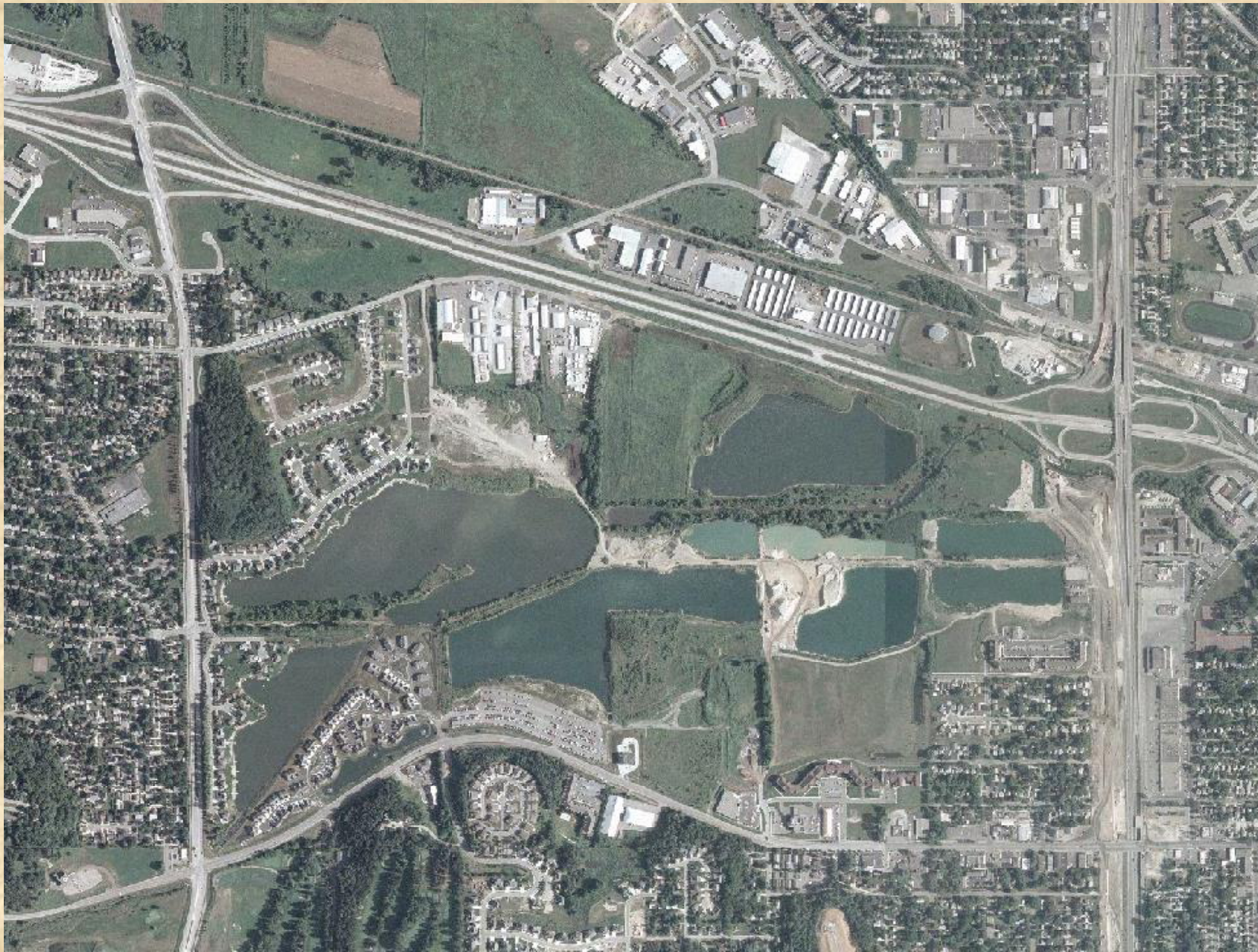
SUSTAINABILITY



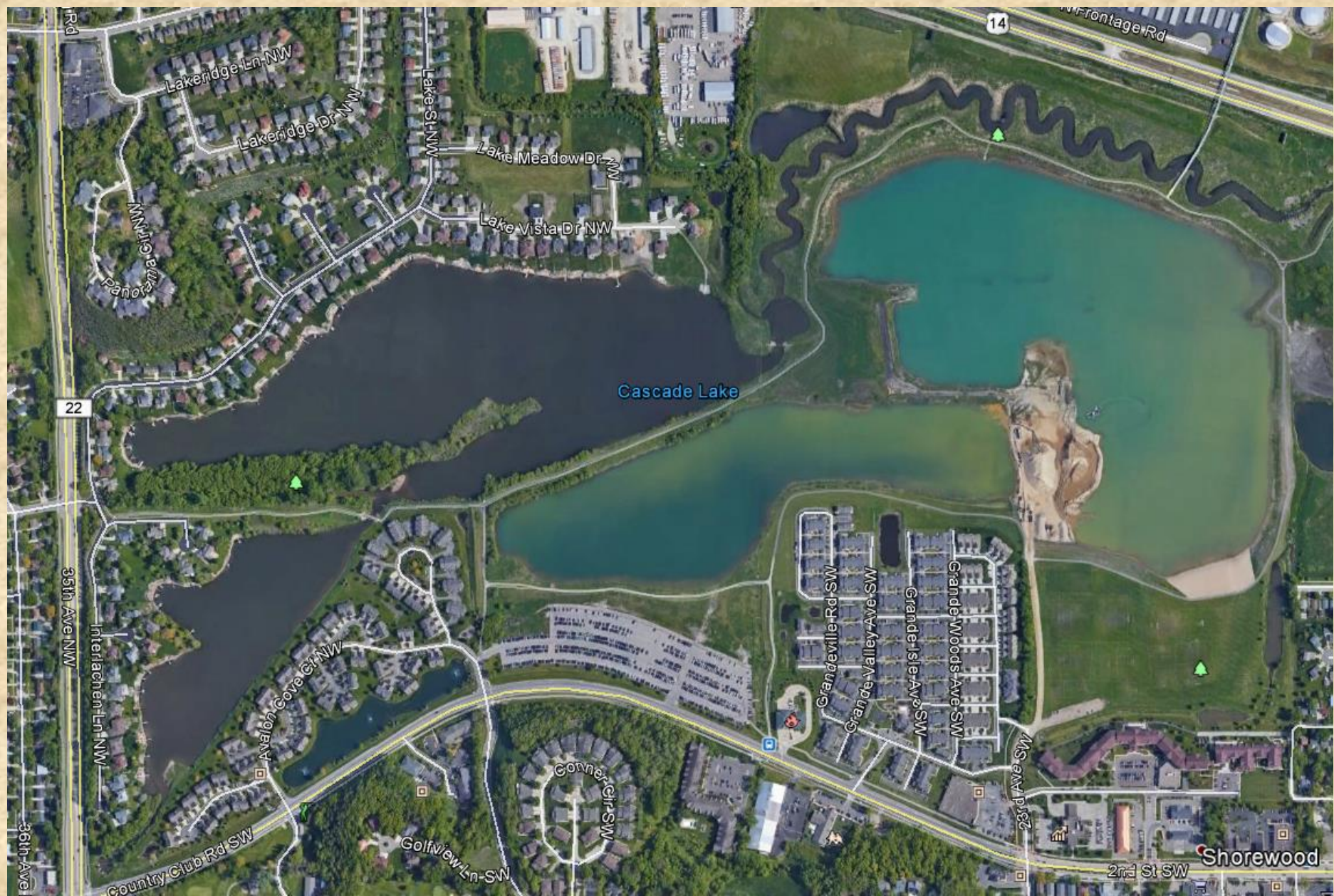
SUSTAINABILITY

- Sustainability considers the needs of the current and future generations!
- “Establishing meaningful relationships with key constituencies based on mutual trust and a desire for mutually beneficial outcomes, including those inevitable situations that require informed trade-offs”

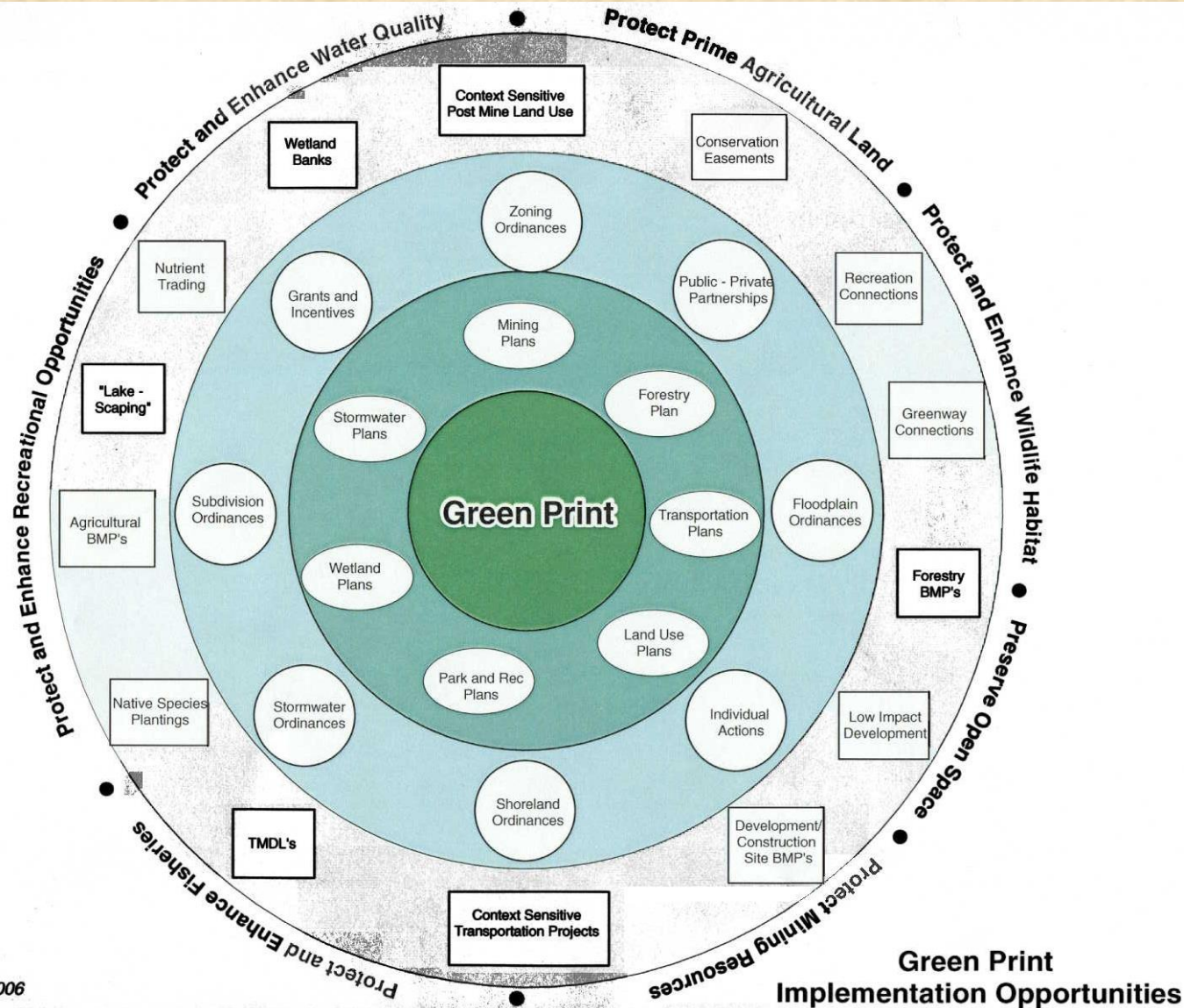








BLUE EARTH COUNTY – GREEN PRINT



January 11, 2006

PITS VS. QUARRIES

■ Types of Pits

- Gravel Pit

- Sand Pit

- Barrow Pit.

■ Types of Quarries

- Crushed Stone

- Dimension Stone

- Industrial Sand

TYPES OF PITS

- Unconsolidated Material
- Different Composition
- Gravel, Sand, or Clay
- The type of material determines type of pit





QUARRIES

- Consolidated bedrock is mined (same rock type).
- Limestone, Granite, Dolomite, Quartz Sand, Quartzite, Basalt, Gneiss, Etc.



Crushed Stone



Industrial Sand

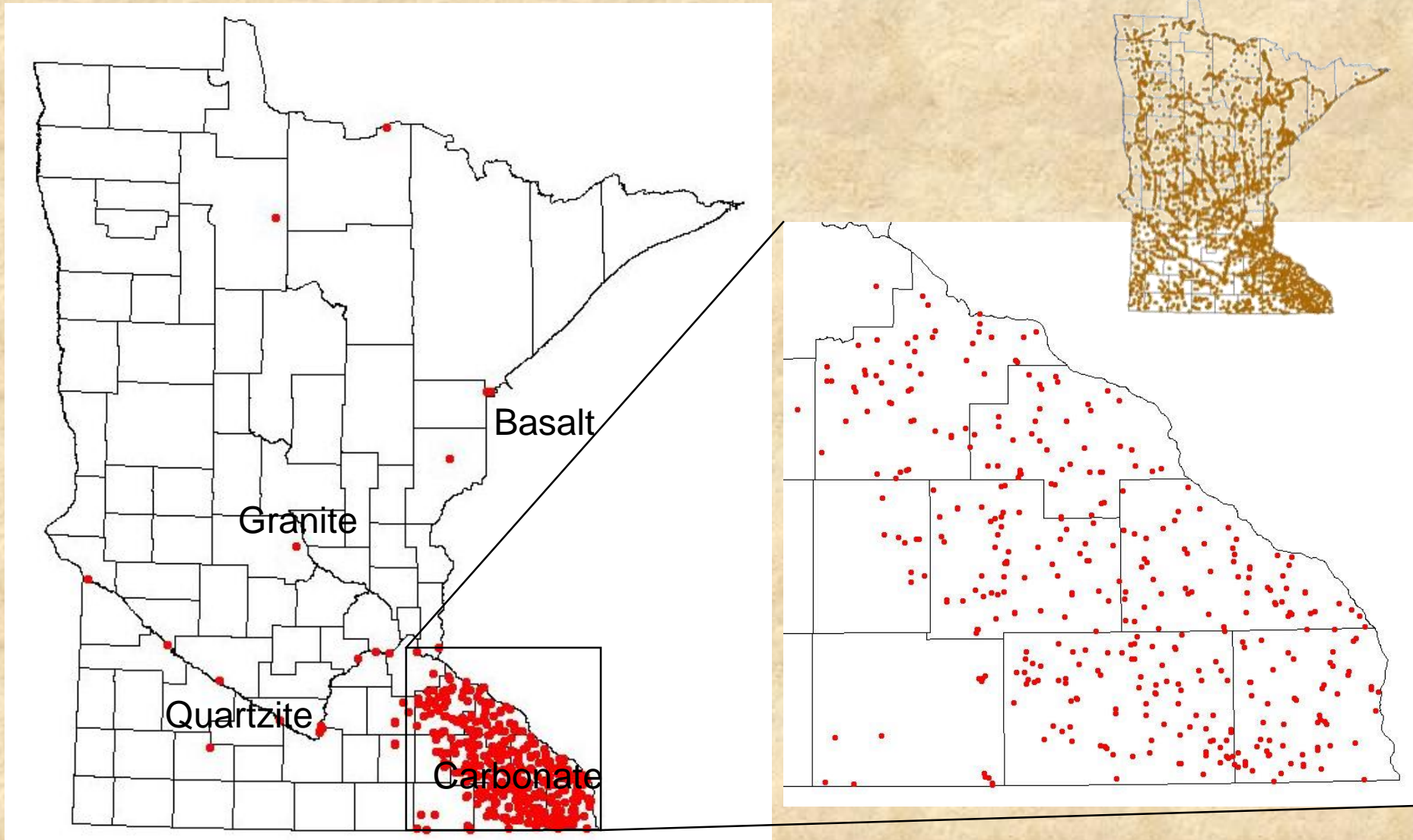


Dimension Stone

QUARRIES



Distribution of Quarries in MN



MINING AGGREGATE RESOURCES

- Sand and Gravel
 - Mining Above WT
 - Mining Below WT
- Crushed Stone
 - Mining Above WT
 - Mining Below WT
- Type of Mining Affects
 - Post-Mine Land-Use
 - Reclamation Plan
 - Mine Planning
 - Staged Reclamation
 - Maximize Resource



AGGREGATE MINING

Sand and Gravel Mining – Above Water Table



Unconsolidated Material





AGGREGATE MINING

Sand and Gravel Mining

- Crushing and Processing
- Grates/Shakers/Complex Systems



Desired Product Specifications



AGGREGATE MINING

Sand and Gravel Mining – Below the water table

- Backhoe – material piled, processed, etc...
- Typically used in smaller S&G pits





AGGREGATE MINING

Sand and Gravel Mining – Below the Water Table

- Floating Dredge – Pipeline Slurry to Land
- Typical in moderately sized sand and gravel pits with fairly thick deposits

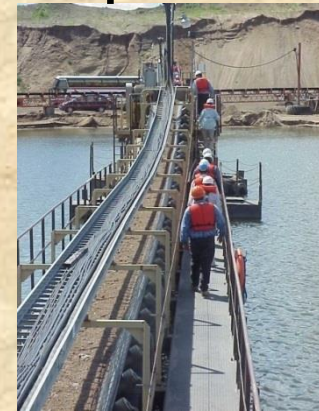




AGGREGATE MINING

Sand and Gravel Mining – Below the Water Table

- Floating Dredge to conveyer to stockpile
- Typical in larger S&G Pits – Thick Deposits



AGGREGATE MINING

Crushed Stone Mining

- Remove overburden – to expose the bedrock
- Used to construct berms to preserve topsoil and act as a screen – noise, dust, visual, safety



AGGREGATE MINING

Crushed Stone Mining – Drilling





AGGREGATE MINING

Crushed Stone Mining - Blasting

Drilling



Before Blast

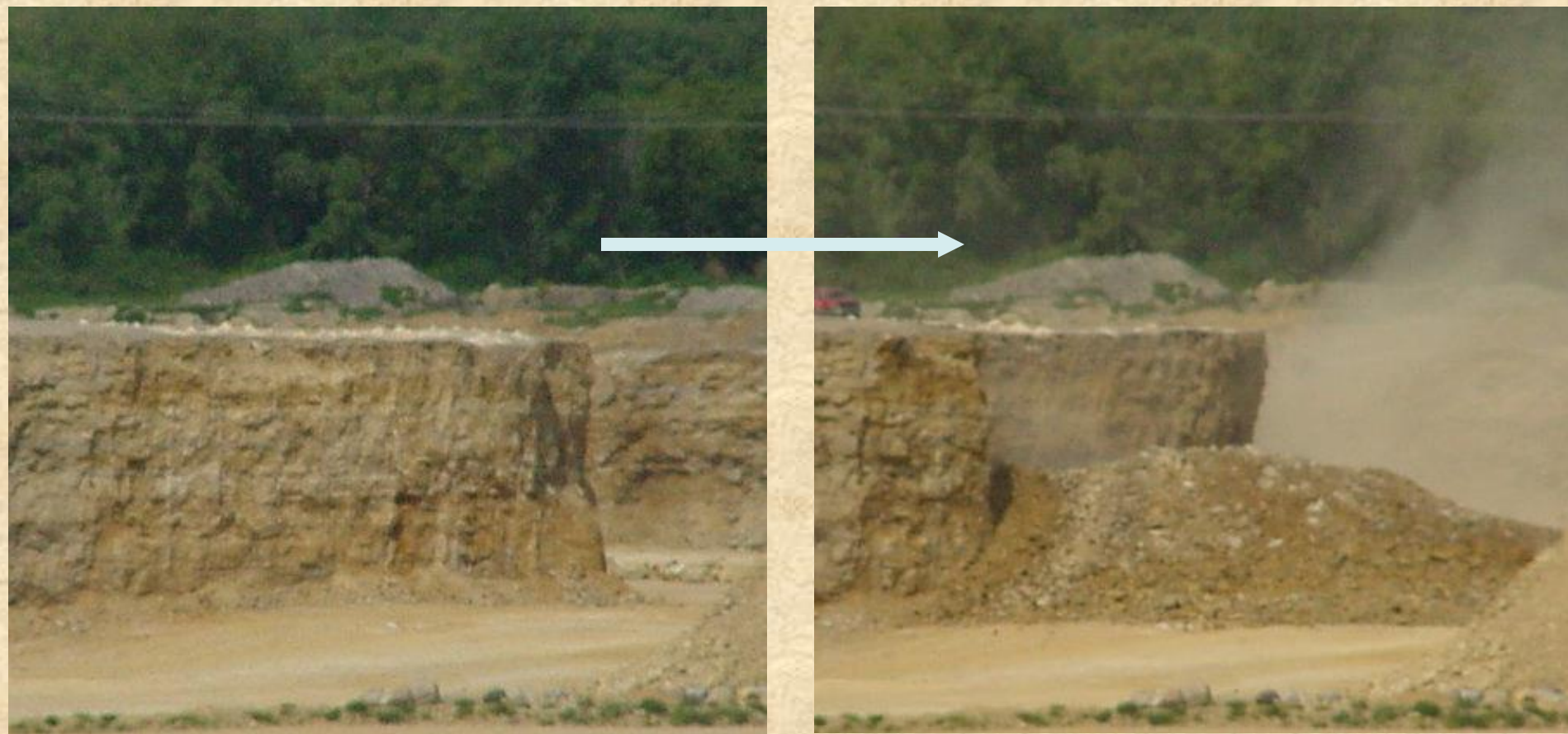


After Blast



BLASTING – FRAGMENT ROCK

Pick it up, fragment it, set it down – minimize energy wasted - which minimizes noise, ground vibration, & flyrock - wasted energy



AGGREGATE MINING

Crushed Stone Mining – Mined in Benches





Chower Ave S

W Black Dog Rd

126th St

Dupont Ave S

Catt Rd W

Embassy Rd

Catt Rd

River Rd

35W



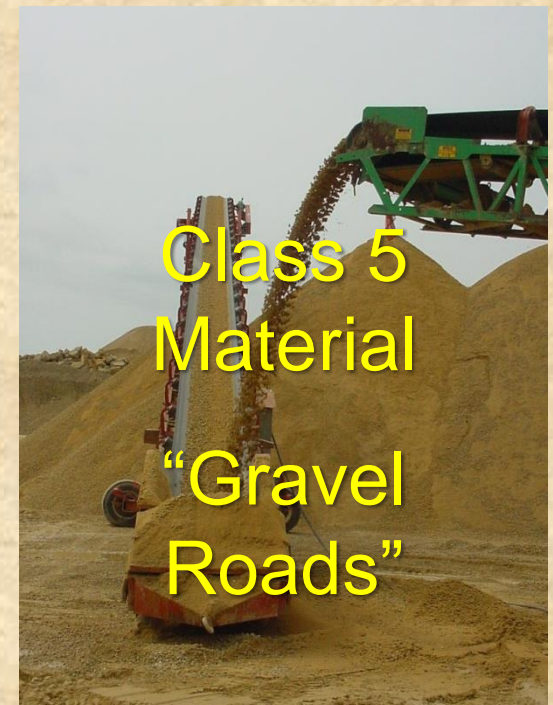
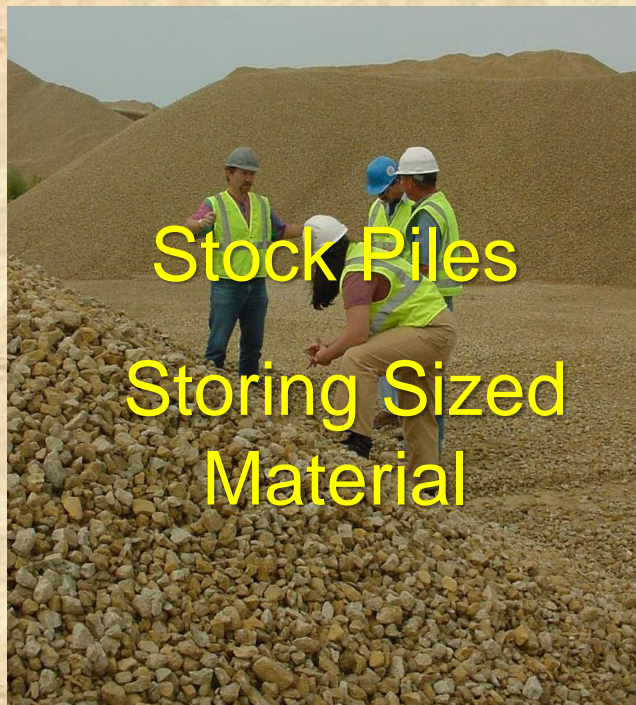
AGGREGATE MINING

Crushed Stone Mining-Crushing/Processing



AGGREGATE MINING

Crushed Stone Mining – Crushed Sizes



RECLAMATION

- Mine land reclamation, if done properly, returns the land to its original or better condition than the pre-mining condition
- Mine land reclamation is a social obligation of a mining company to the society

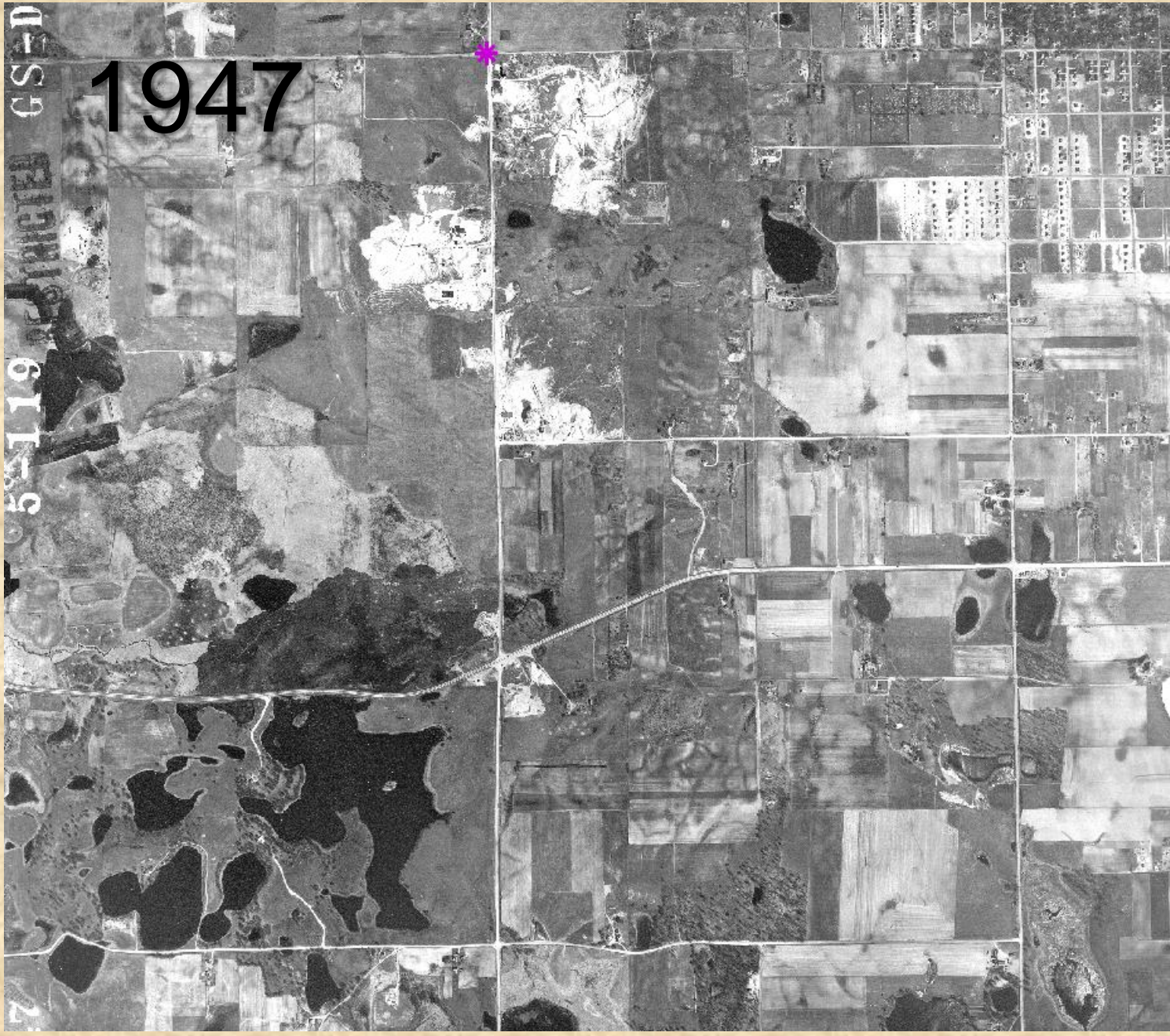
POST-MINE LAND-USE

- Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions

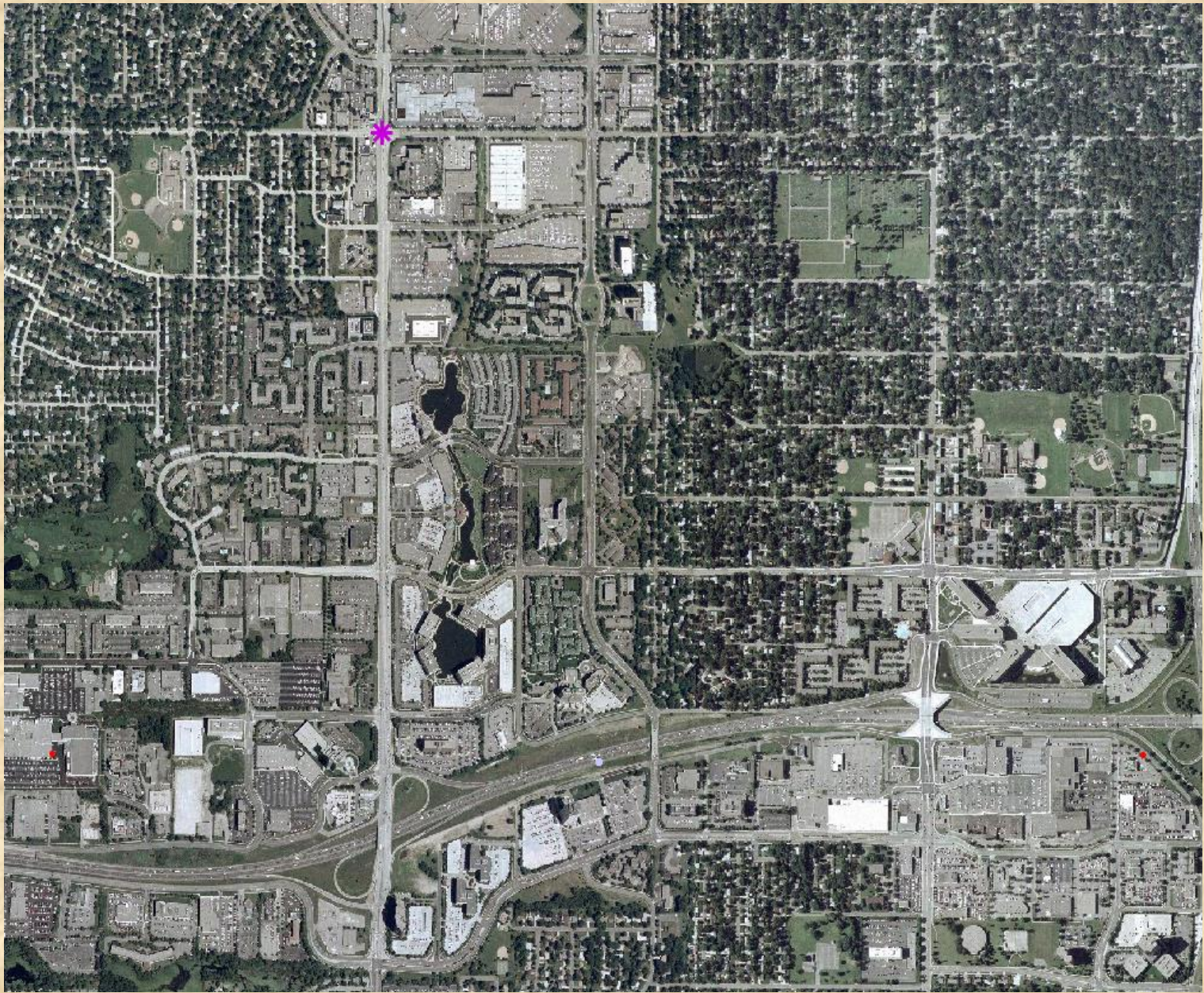
“Mining is a Temporary Land-Use”

“Look at Mining as an opportunity to benefit all involved – economy, social, and environmental needs - fostering and creating relationships.”





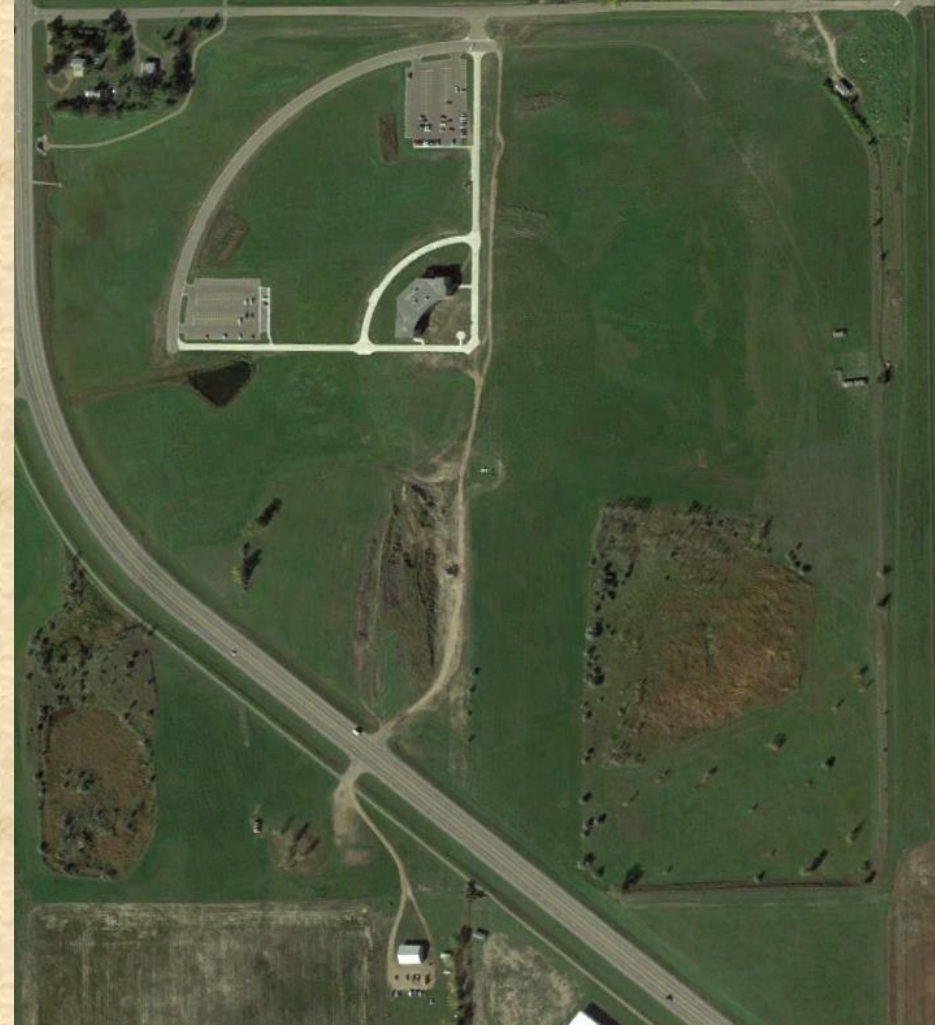
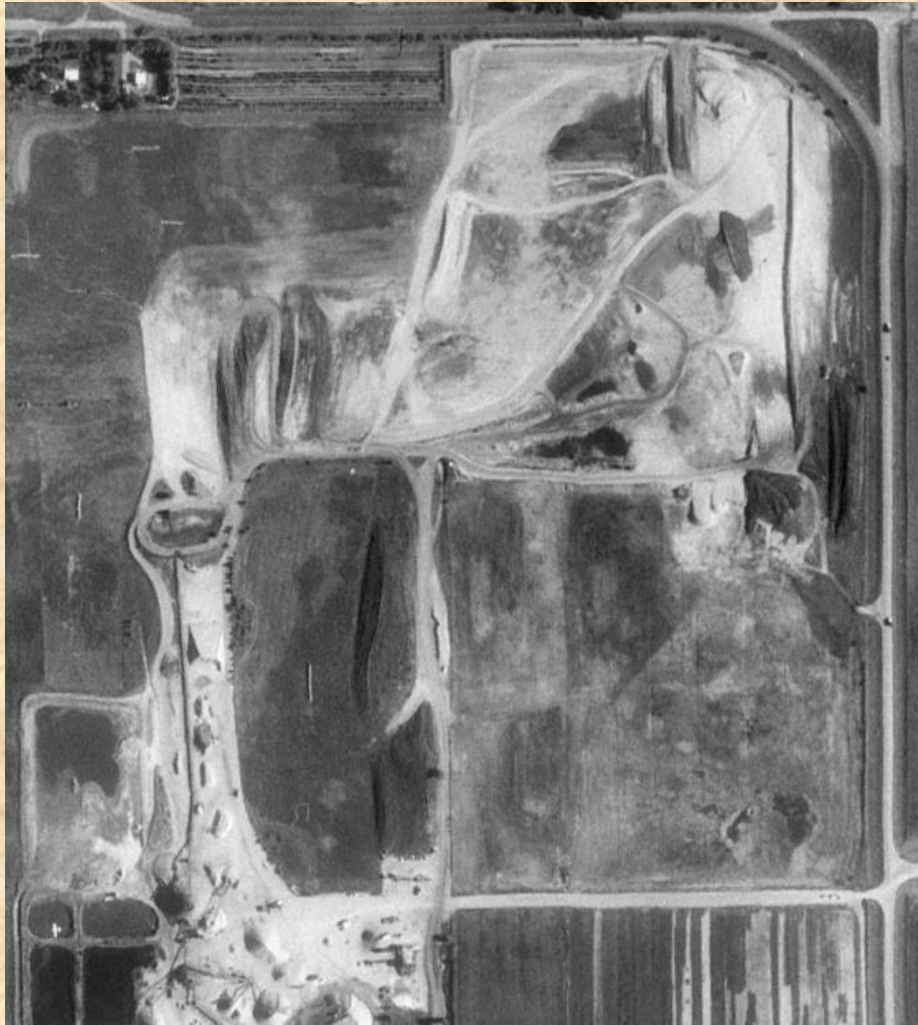
7
5-119
619
GS-D



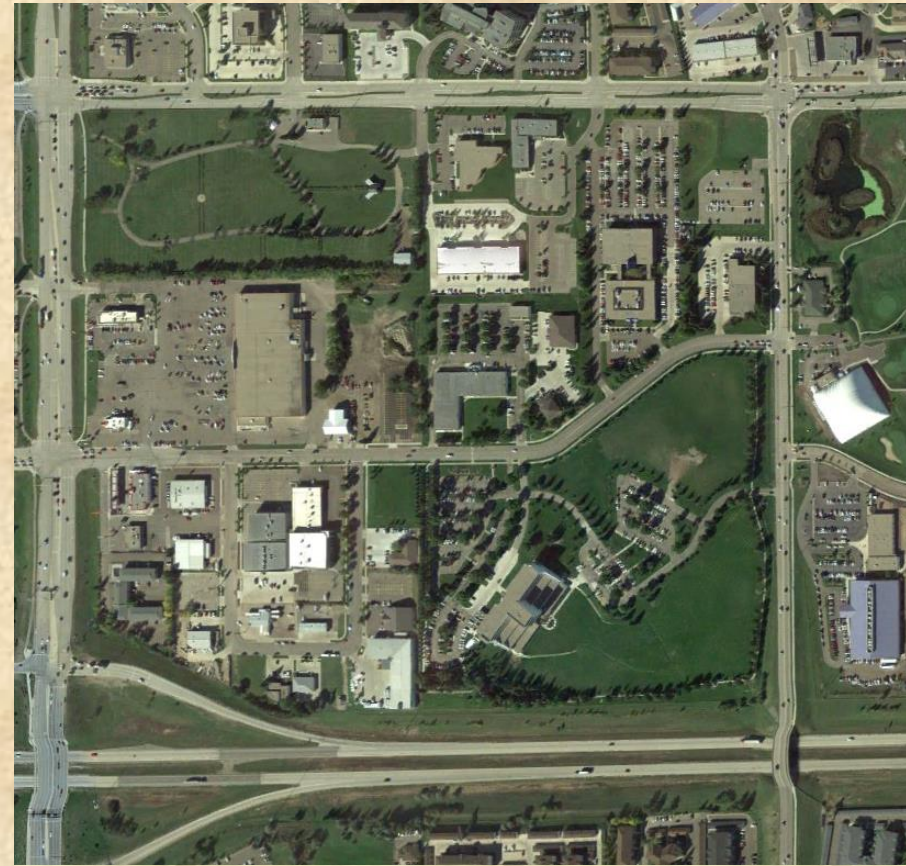
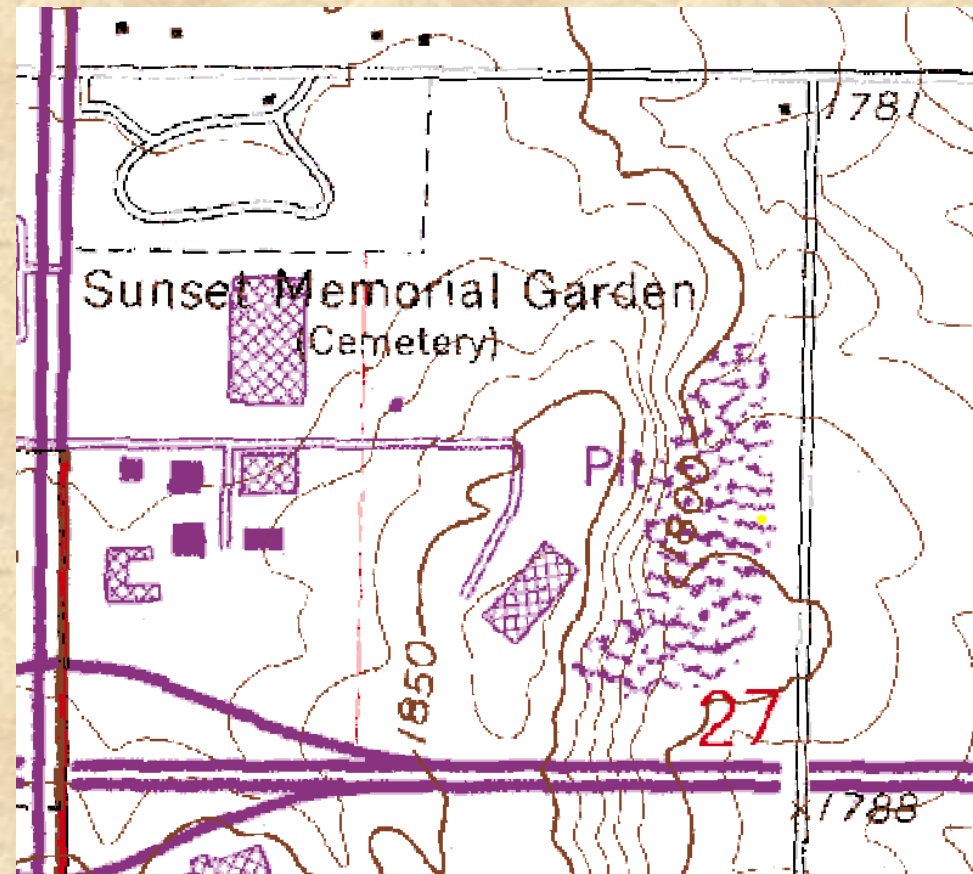
Post-Mine Land-Use



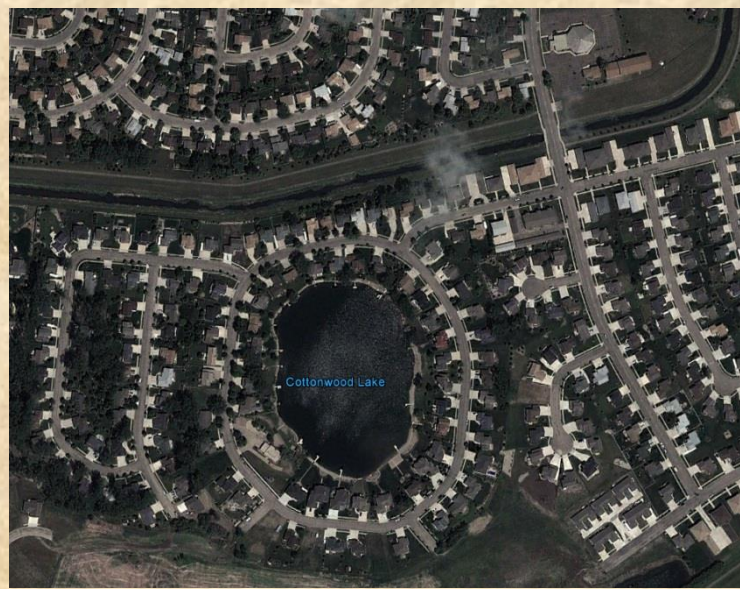
Post-Mine Land-Use

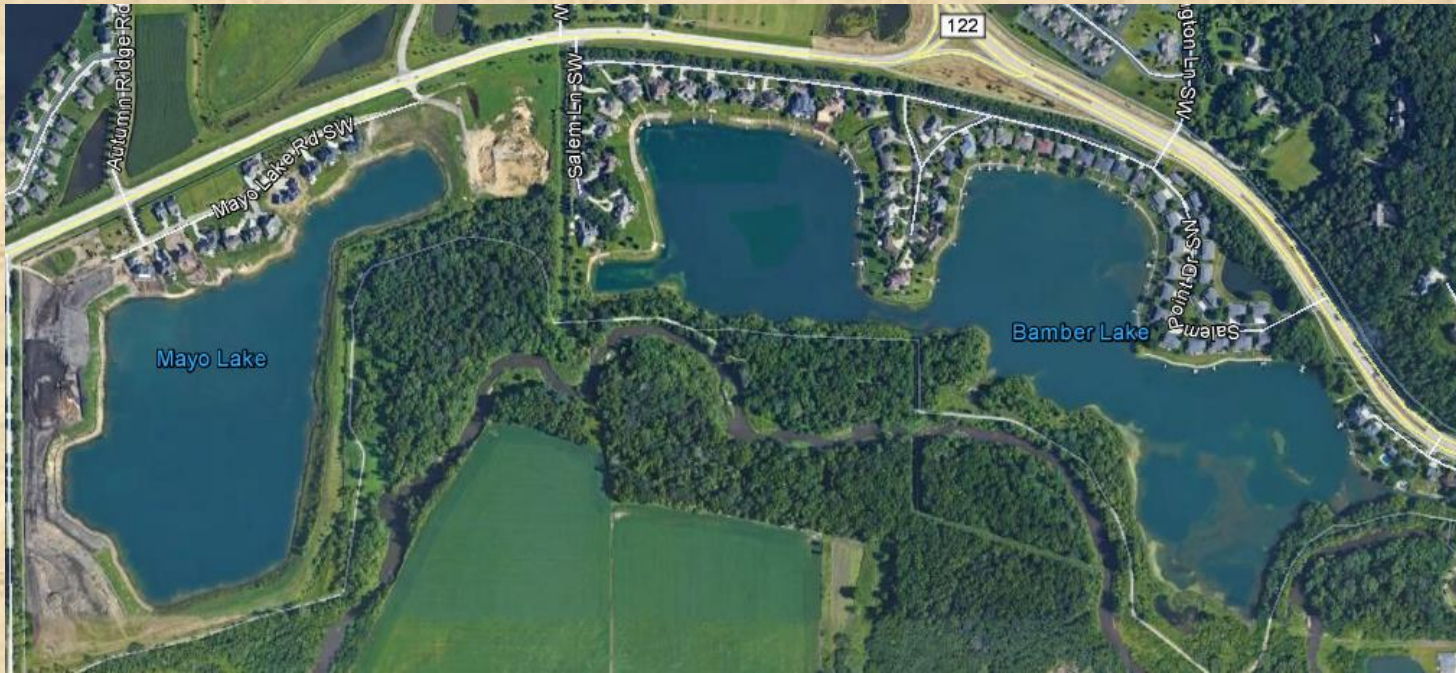


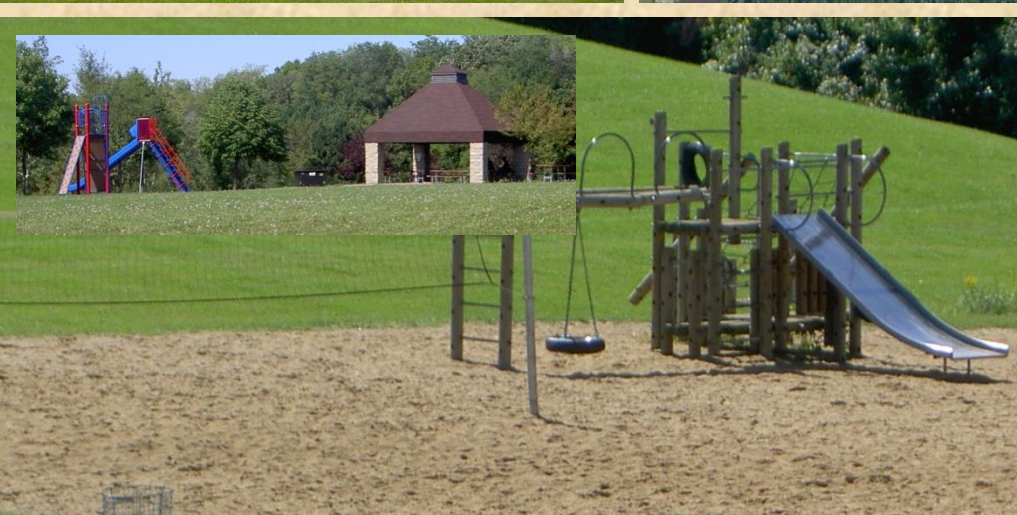
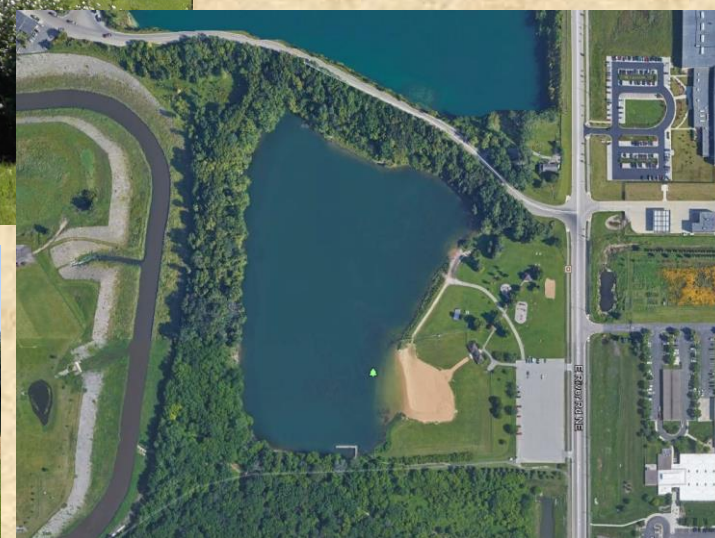
Post-Mine Land-Use



Post-Mine Land-Use







RECLAMATION



Roller Coaster, Fiesta Texas



BEST MANAGEMENT PRACTICES (BMP)

- Sustainability considers the needs of the current and future generations!
- Using an Integrated Approach to Decision Making / Balanced Approach
 - Environment, Economic, and Social Issues
- “Mining gives land-use planners the opportunity to maximize the potential of the land and resources involved and create new opportunities for creative and beneficial solutions.”
- Mining = Opportunity to create beneficial solutions

RECLAMATION

ATV Park



RECLAMATION

Early Stage - Wetland



RECLAMATION

Recreational – Hunting or Cattle Grazing



RECLAMATION

Lake/Wetland – Wildlife Habitat



RECLAMATION

Fishing Pond



RECLAMATION

Prairie Grass



RECLAMATION

Recreational Trails



RECLAMATION

Parks



RECLAMATION

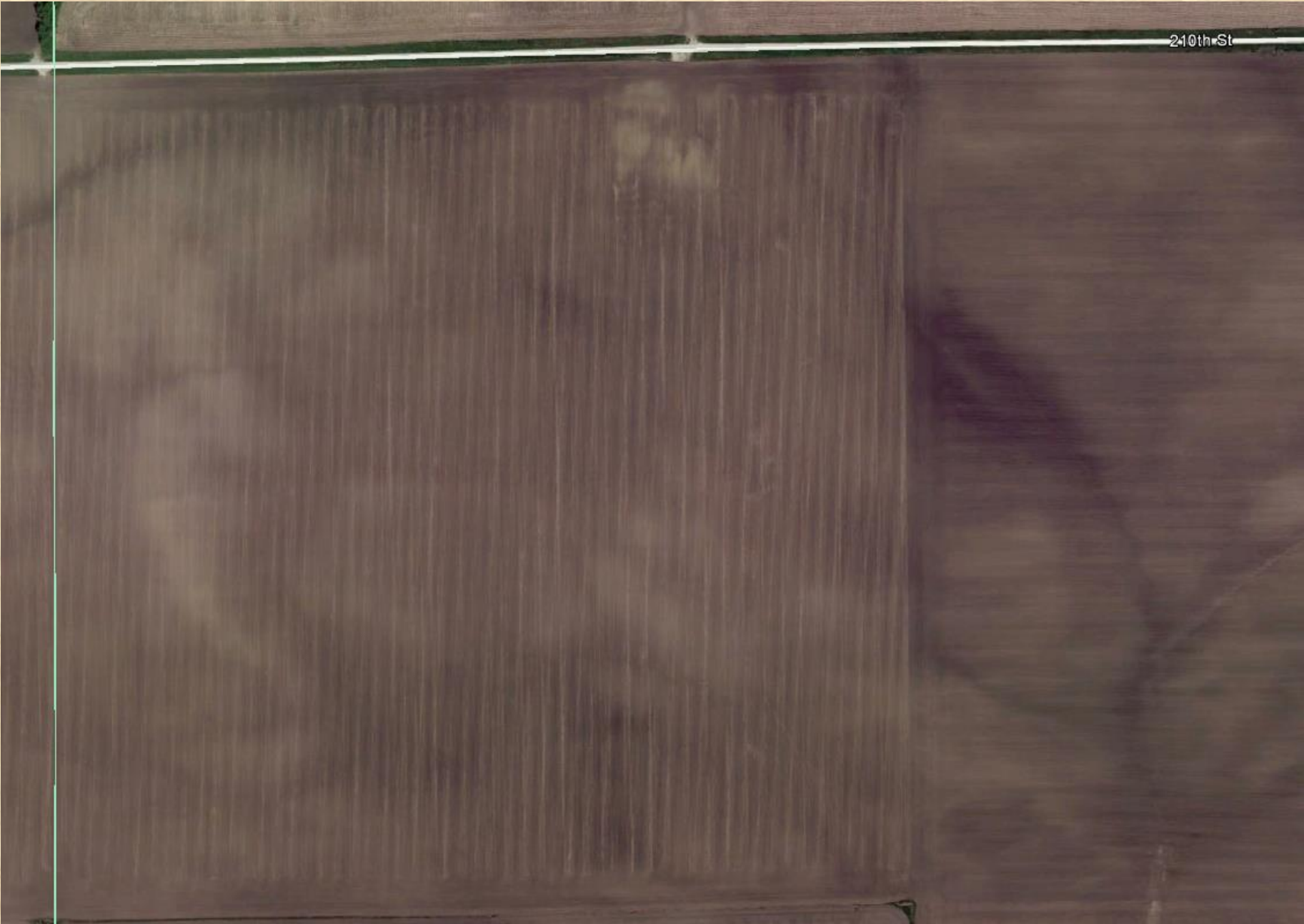
Parks



RECLAMATION

Parks



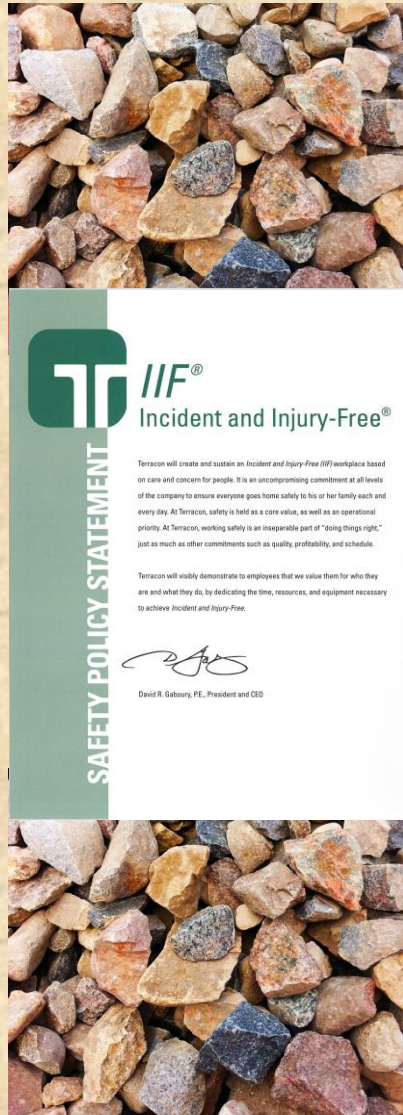




CONCLUSION / QUESTIONS

■ Aggregate Resource Issues

- Supply / Demand Issues - Increase Demand
- Scarcity Areas – Increase Use of Alternates / Scoria
- Quality Issues - Transportation, Erionite, GVL vs. CS
- Increasing need for Aggregate Resource Mapping
- Developing Aggregate Resources below Watertable
- Planning / Partnerships - Sustainable Development
- Reclamation / Post-Mine Use Success – Plan Early





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(701) 356-7616
jon.ellingson@terracon.com

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RESOURCEFUL.
RELIABLE.

Terracon

Environmental



Facilities



Geotechnical



Materials