SAVETHE DATE October 18-20, 2022 RAPID CITY, SD

37thAnnual North Central Regional LOCAL ROAD CONFERENCE

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Richland Co MT Soil Cement 2010-2022



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Soil Cement vs. Gravel Base Structure

Additional

ROW

Gravel Base Rock with Grid

Soil Cement Stabilization

Pro: Less cost, less ROW Less permeable – keeps surface water out of subgrade,

Less frost penetration,

Extends pavement life by reducing moisture vapor beneath pavements, Safer shoulders,

Con: Requires cement spreader and reclaimer or Ag Tiller (limited depth) Not suitable for soils where PI >20

____ Rock Layer thickness 1.5 x Soil Cement Thickness unless grid reinforced

Pro: Build with available road crew construction equipmentCon: Longer construction time, higher cost

Richland Co MT Soil Cement

- 56 miles 3 seasons
- Lean Clay soils (PI <18)
- Soft Spot Pre-treatment (CBR of 1): 3% Cement 18" Depth
- CBR of 3: 7 to 8% Cement, 12" Depth
- BST on Soil Cement → <u>Not recommended</u>
- BST or AC on 3" Base → Best option
- Costs: < half cost of thick layer of aggregate base.

Most Cost Effective Structural Sections



Soil Cement Rubblization in Wheel Tracks – Use Gravel Base between BST & Soil Cement 3" Gravel Base Cure & Cushion Layer

Double Bituminous

Surface Treatment

12" Thickness of Soil Cement (7% Cement, 300 psi Strength)



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Soil Cement Strength Testing (2010-2021)

- Falling Weight Deflectometer (FWD) Test Trends
- Strength of Soil Cement is 4 to 5 times that of aggregate base after 10 years



Conclusions

- Critical Points
 - Modify subgrade soft spots with cement prior to stabilization
 - Must have gravel base between BST and soil cement
 - Good Quality Assurance Plan
- 149 pg Report (Richland Co Soil Cement 2010-15)
- 5 pg Summary Report (soil cement mt.gov research)

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